

GP605P/LBP-1060

PARTS CATALOG

REVISION 0

Canon

JULY 1999

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PREFACE

This Parts Catalog contains listings of parts used in the GP605P/LBP-1060. Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be ordered.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number and the quantity.

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FIGURE A ASSEMBLY LOCATION DIAGRAM(1/5)

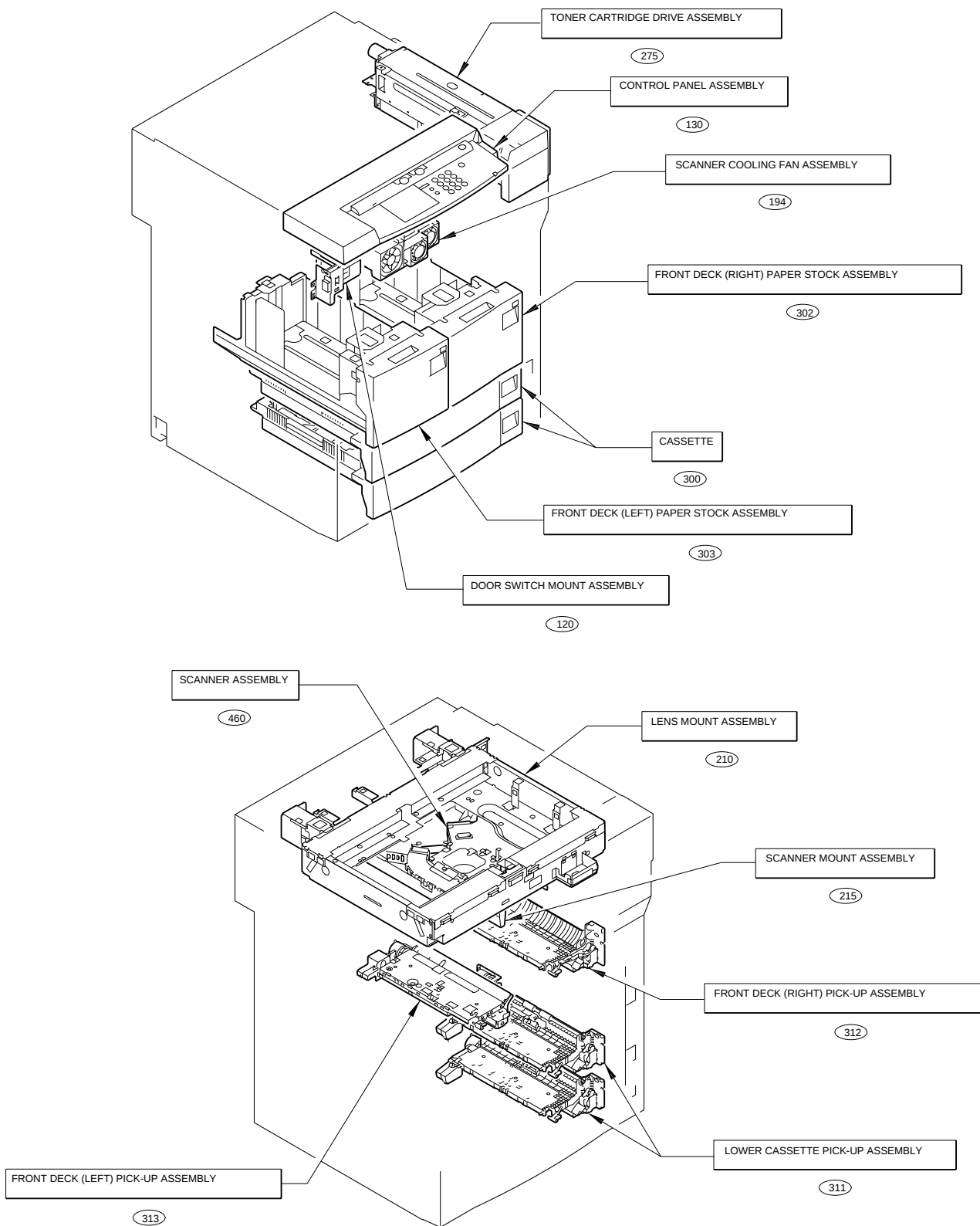


FIGURE A ASSEMBLY LOCATION DIAGRAM(2/5)

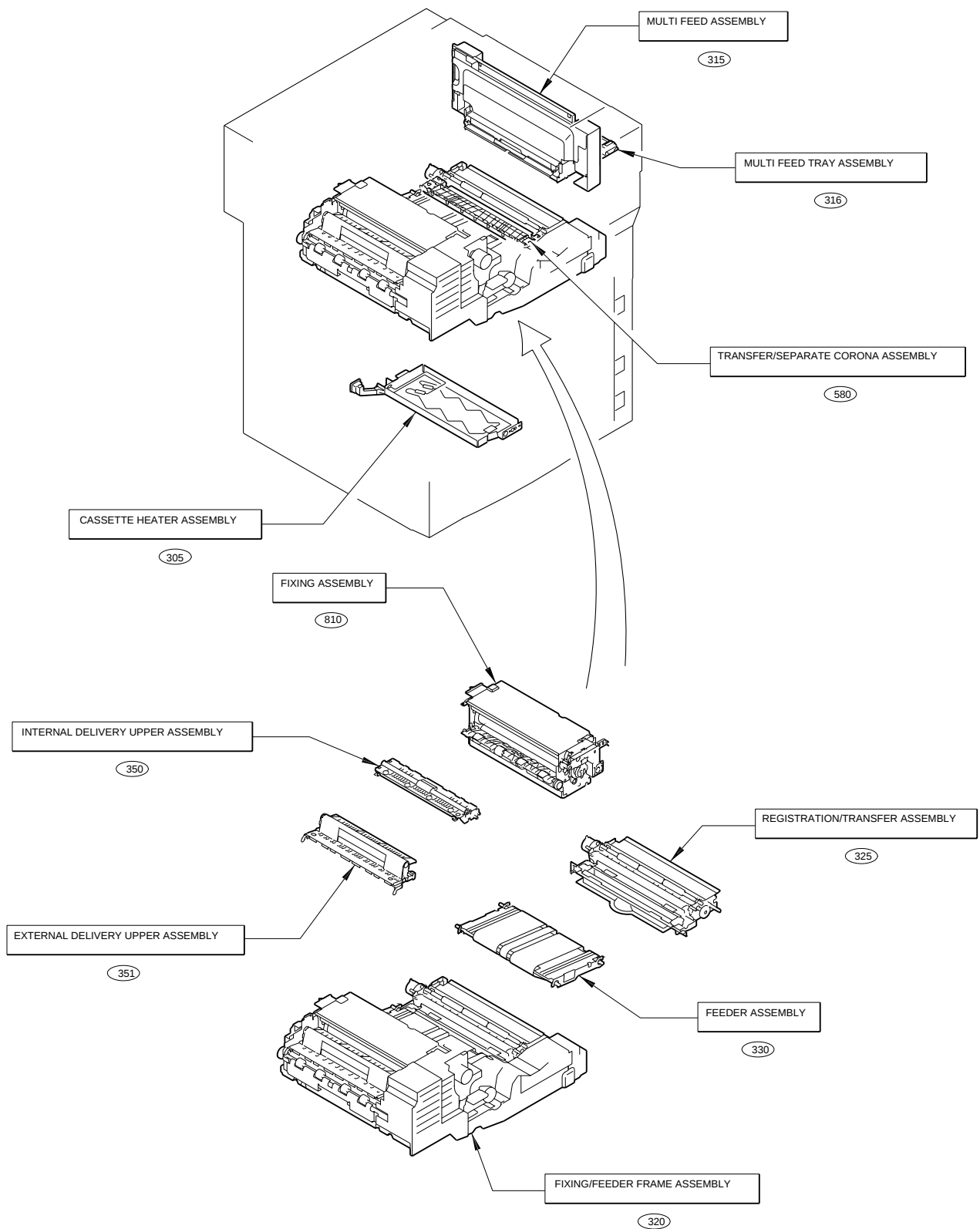


FIGURE A ASSEMBLY LOCATION DIAGRAM(3/5)

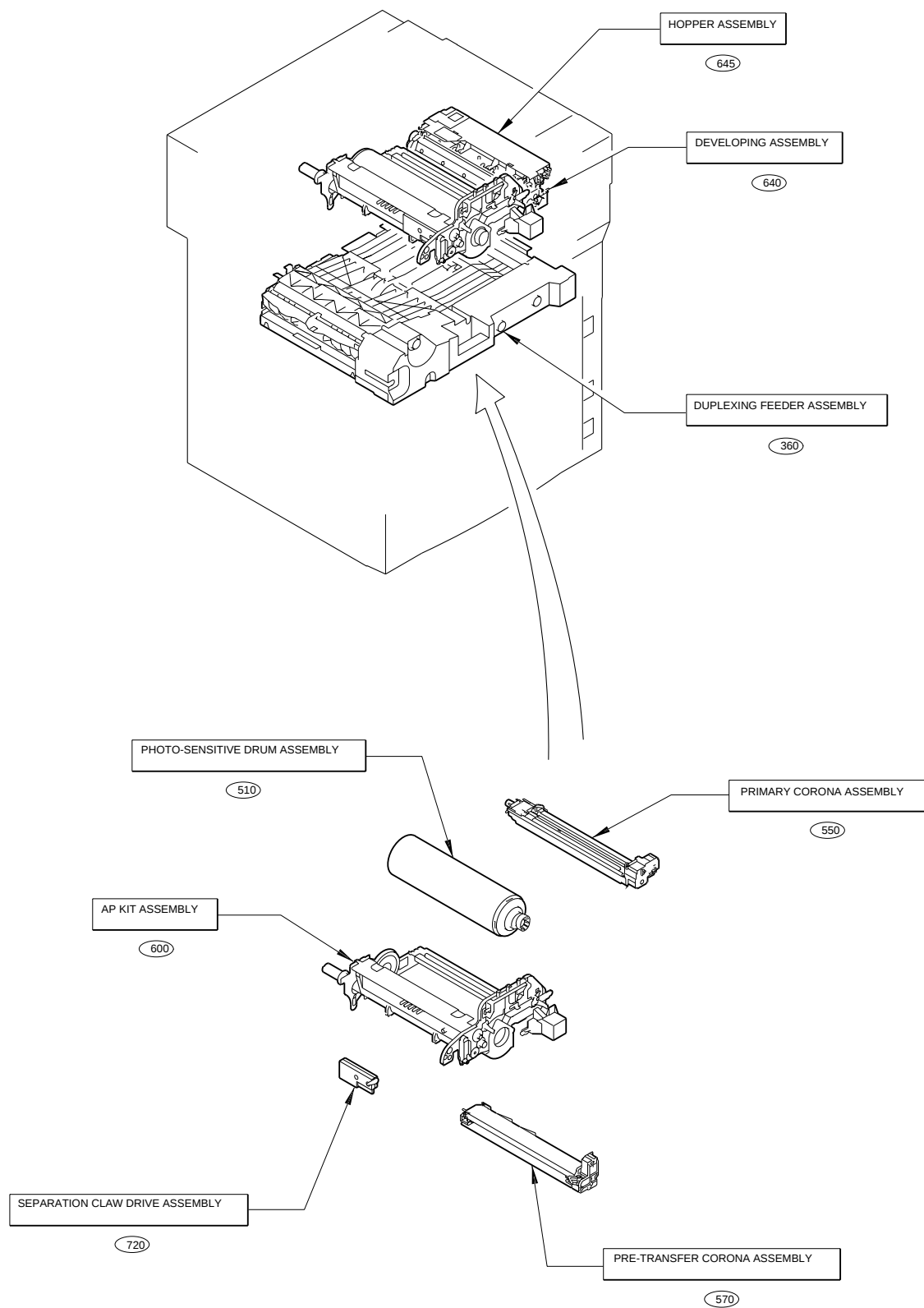


FIGURE A ASSEMBLY LOCATION DIAGRAM(4/5)

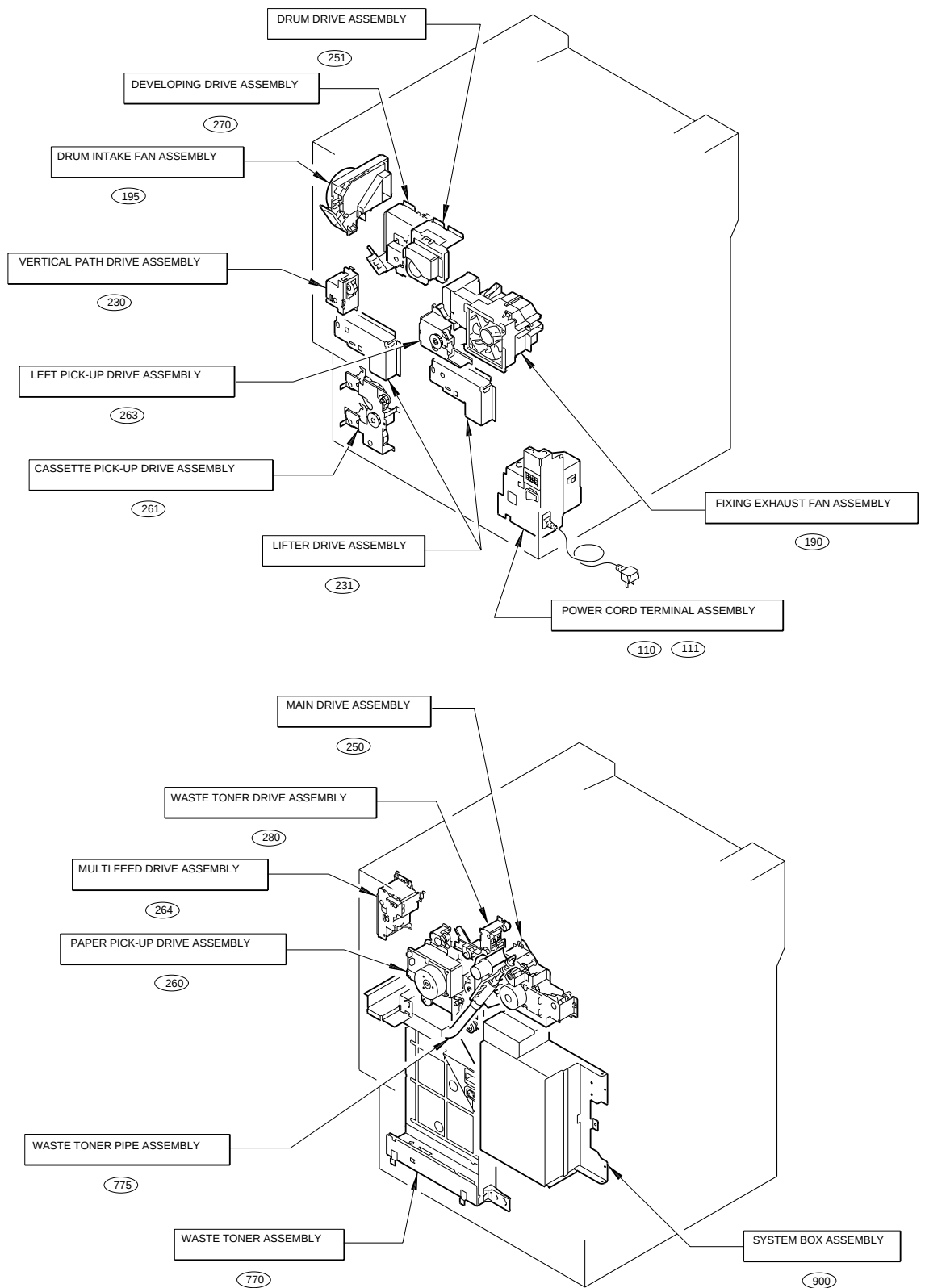


FIGURE A ASSEMBLY LOCATION DIAGRAM(5/5)

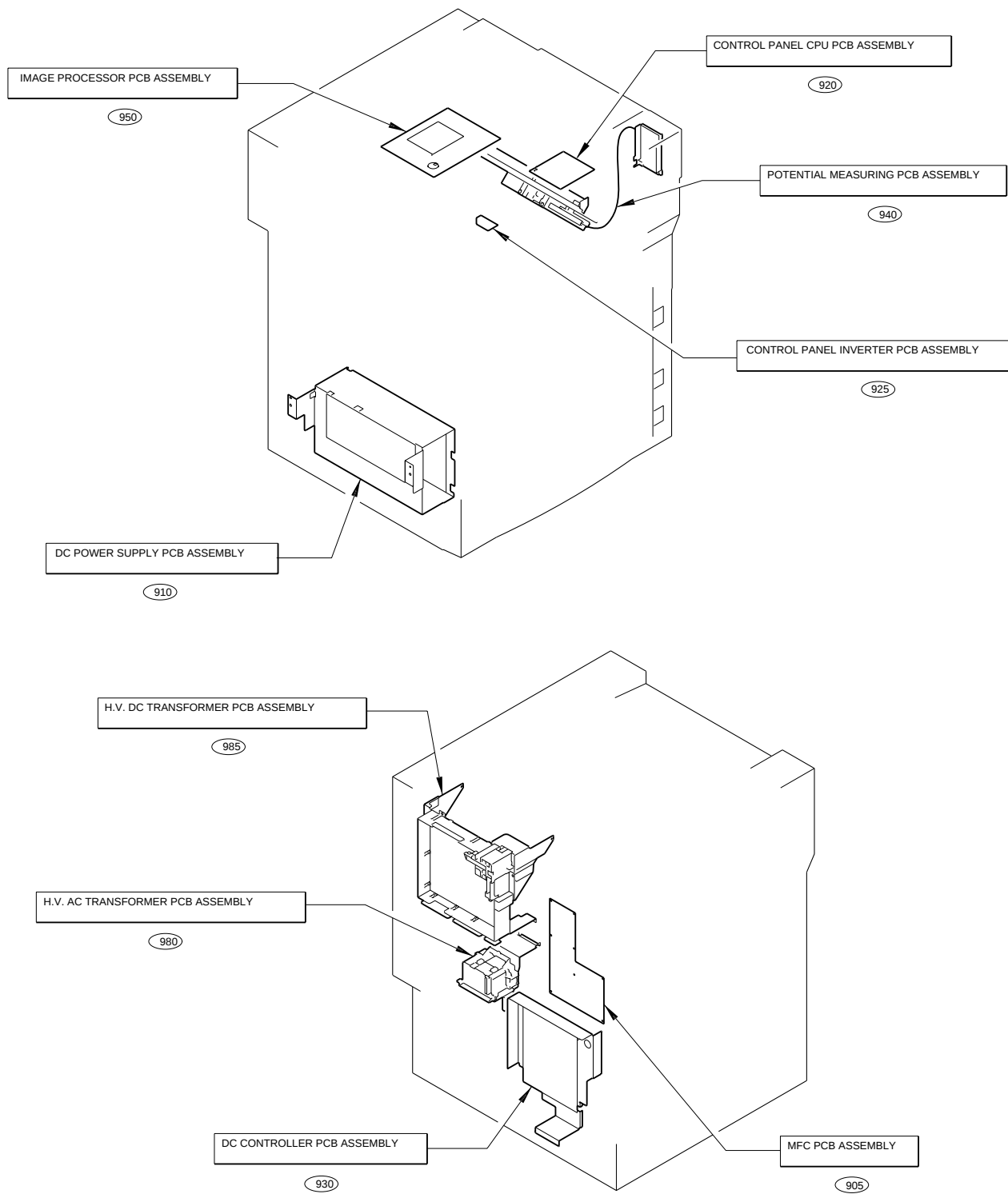


FIGURE 020 SPECIAL TOOLS

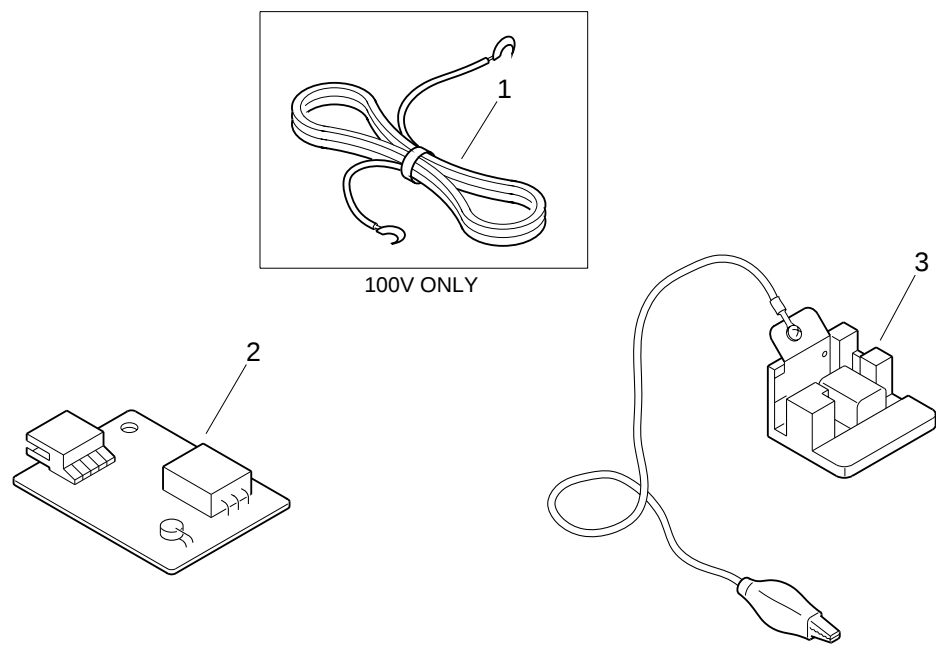


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
020 -	NPN		RF	SPECIAL TOOLS	
1	FH2 - 5006 - 000		1	WIRE, GROUNDING	100V
2	FY9 - 3014 - 000		1	ENVIRONMENT SENSOR TOOL	
3	FY9 - 3041 - 000		1	TERMINAL, POTENTIAL SENSOR	

FIGURE 100 EXTERNAL COVERS, PANELS, ETC.

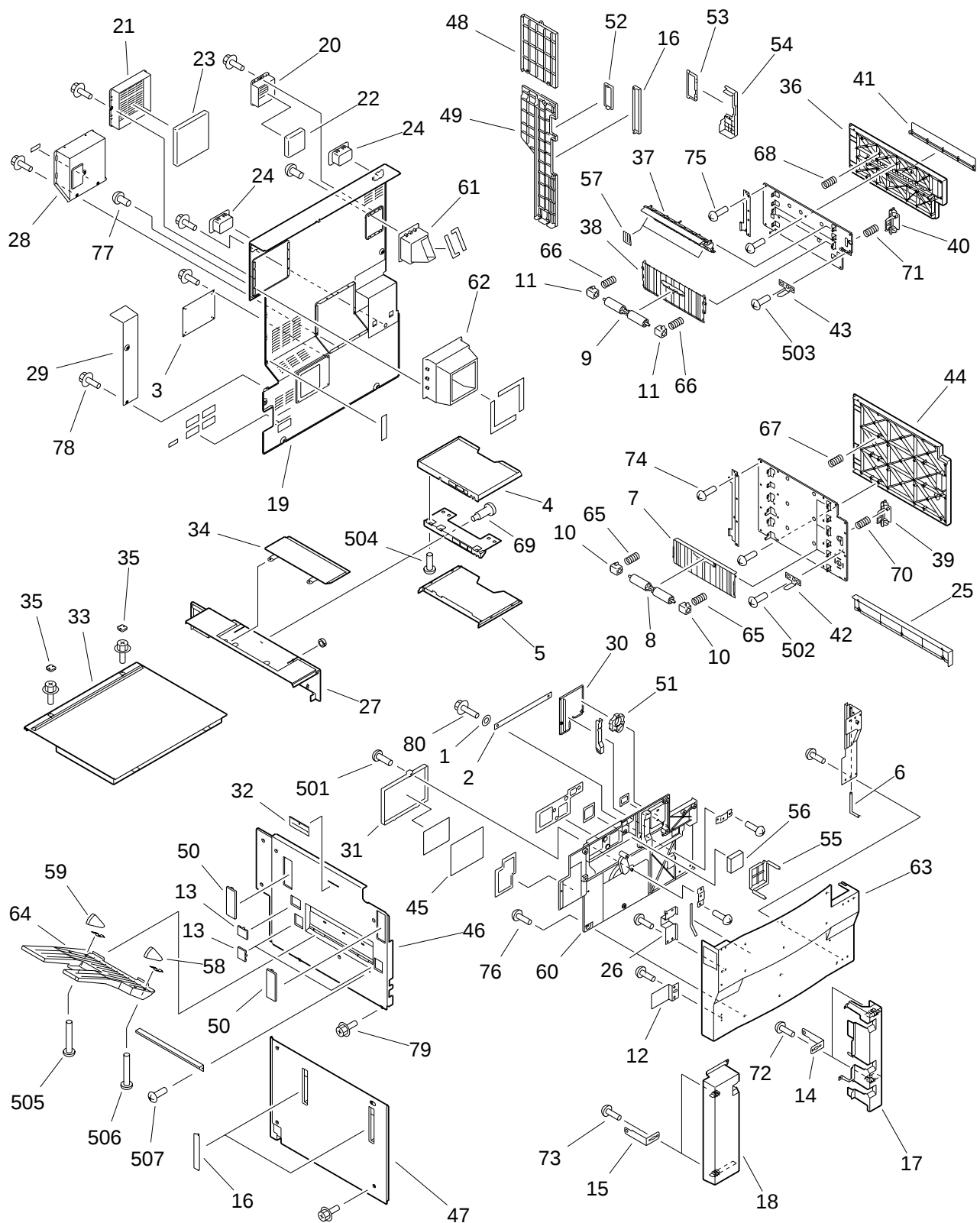


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
100 -	NPN		RF	EXTERNAL COVERS, PANELS, ETC.	
1	FA2 - 7162 - 000		1	WASHER, PLAIN	
2	FA6 - 0745 - 000		1	TAPE, DOOR	
3	FB1 - 7157 - 000		1	COVER	
4	FB1 - 7737 - 000		1	TRAY, DOCUMENT, UPPER	
5	FB1 - 7738 - 000		1	TRAY, DOCUMENT, LOWER	
6	FB2 - 0037 - 000		1	PIN, HINGE	
7	FB2 - 7750 - 000		3	GUIDE, VERTICAL PATH SWING	
8	FB2 - 7754 - 000		3	ROLLER	
9	FB2 - 7754 - 000		1	ROLLER	
10	FB2 - 7755 - 000		6	BUSHING	
11	FB2 - 7755 - 000		2	BUSHING	
12	FB2 - 7864 - 000		1	PLATE, MAGNET	
13	FB2 - 8021 - 000		3	COVER, CAP, LEFT	
14	FB2 - 8027 - 000		2	SUPPORT, FRONT COVER, LOWER	
15	FB2 - 8027 - 000		2	SUPPORT, FRONT COVER, LOWER	
16	FB2 - 8102 - 000		3	COVER, HANDLE, 1	
17	FB4 - 1377 - 000		1	COVER, RIGHT LOWER, FRONT	
18	FB4 - 1378 - 000		1	COVER, LEFT LOWER, FRONT	
19	FB4 - 1387 - 000		1	COVER, REAR	
20	FB4 - 1391 - 000		1	CASE, OZONE FILTER, DRUM	
21	FB4 - 1392 - 000		1	CASE, OZONE FILTER, FIXING	
22	FB4 - 1393 - 000		1	FILTER, OZONE, DRUM	
23	FB4 - 1394 - 000		1	FILTER, OZONE, FIXING	
24	FB4 - 1396 - 000		2	HANDLE, REAR COVER	
25	FB4 - 1423 - 000		1	COVER, RIGHT LOWER	
26	FB4 - 1437 - 000		1	ACTUATOR	
27	FB4 - 1439 - 000		1	COVER, RIGHT UPPER	
28	FB4 - 1558 - 000		1	COVER, CONNECTOR	
29	FB4 - 1559 - 000		1	COVER, CONNECTOR	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q ' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
100 - 30	FB4 - 1717 - 000		1	COVER, TOOL	
31	FB4 - 1727 - 000		1	COVER, SERVICE BOOK	
32	FB4 - 1735 - 000		1	PLATE, MIRROR MOUNT STOP	
33	FB4 - 1870 - 000		1	PANEL, UPPER	
34	FB4 - 1871 - 000		1	PANEL, CARTRIDGE	
35	FB4 - 1876 - 000		2	CAP, BLANKING	
36	FB4 - 1960 - 000		1	RIGHT DOOR, UPPER	
37	FB4 - 1962 - 000		1	GUIDE, REGISTRATION, SWING	
38	FB4 - 1964 - 000		1	GUIDE, VERTICAL PATH SWING	
39	FB4 - 1965 - 000		1	HANDLE, RIGHT DOOR	
40	FB4 - 1965 - 000		1	HANDLE, RIGHT DOOR	
41	FB4 - 1967 - 000		1	PLATE, BLANKING	
42	FB4 - 1969 - 000		1	FLAG, RIGHT DOOR SENSOR	
43	FB4 - 1969 - 000		1	FLAG, RIGHT DOOR SENSOR	
44	FB4 - 1970 - 000		1	RIGHT DOOR, LOWER	
45	FB4 - 3277 - 000		1	LABEL, SERVICE	
46	FB4 - 5295 - 000		1	LEFT COVER, UPPER	
47	FB4 - 5296 - 000		1	LEFT COVER, LOWER	
48	FB4 - 5297 - 000		1	COVER, RIGHT REAR	
49	FB4 - 5298 - 000		1	COVER, WASTE TONER	
50	FB4 - 5306 - 000		2	PLATE, BLANKING	
51	FB4 - 5311 - 000		1	KNOB, DRUM	
52	FB4 - 7478 - 000		1	COVER, LATCH, RIGHT	
53	FB4 - 7882 - 000		1	COVER, LATCH BLANKING	
54	FB4 - 7883 - 000		1	COVER, HANDLE	
55	FB5 - 1836 - 000		1	MOUNT, FILTER	
56	FB5 - 1837 - 000		1	FILTER, AIR	
57	FB5 - 2512 - 000		2	SHEET, VERTICAL PATH	
58	FB5 - 3102 - 000		1	PLATE, SIDE GUIDE, FRONT	
59	FB5 - 3103 - 000		1	PLATE, SIDE GUIDE, REAR	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
100 - 60	FF5 - 7666 - 000		1	DUCT, FRONT COVER	GP605P/LBP-1060 imageRUNNER 60
61	FF5 - 7942 - 000		1	DUCT, DRUM, 3	
62	FF5 - 7943 - 000		1	DUCT, FIXING, 3	
63	FF5 - 8907 - 000		1	COVER, FRONT	
	FF5 - 8906 - 000		1	COVER, FRONT	
64	FF9 - 1746 - 000		1	TRAY, COPY	
65	FS5 - 2921 - 000		6	SPRING, COMPRESSION	
66	FS5 - 2921 - 000		2	SPRING, COMPRESSION	
67	FS5 - 2922 - 000		6	SPRING, COMPRESSION	
68	FS5 - 2922 - 000		4	SPRING, COMPRESSION	
69	FS5 - 9161 - 000		2	SCREW, STEPPED, M4	
70	FS6 - 2826 - 000		1	SPRING, COMPRESSION	
71	FS6 - 2826 - 000		1	SPRING, COMPRESSION	
72	XA9 - 0605 - 000		2	SCREW, M4X8	
73	XA9 - 0605 - 000		2	SCREW, M4X8	
74	XA9 - 0605 - 000		15	SCREW, M4X8	
75	XA9 - 0605 - 000		7	SCREW, M4X8	
76	XA9 - 0605 - 000		21	SCREW, M4X8	
77	XA9 - 0615 - 000		8	SCREW, M4X8	
78	XA9 - 0629 - 000		17	SCREW, RS, M4X8	
79	XA9 - 0643 - 000		AR	SCREW, RS, M4X10	
80	XA9 - 0721 - 000		1	SCREW, RS, M4X10	
501	XB1 - 2400 - 606		1	SCREW, MACH., TRUSS HEAD, M4X6	
502	XB1 - 2400 - 609		1	SCREW, MACH., TRUSS HEAD, M4X6	
503	XB1 - 2400 - 609		1	SCREW, MACH., TRUSS HEAD, M4X6	
504	XB4 - 7300 - 609		2	SCREW, TAPPING, TRUSS HEAD, M3X6	
505	XB4 - 7300 - 809		2	SCREW, TAPPING, TRUSS HEAD, M3X8	
506	XB4 - 7300 - 809		2	SCREW, TAPPING, TRUSS HEAD, M3X8	
507	XB4 - 7400 - 809		2	SCREW, TAPPING, TRUSS HEAD, M4X8	

FIGURE 101 MACHINE FRONT PLATE

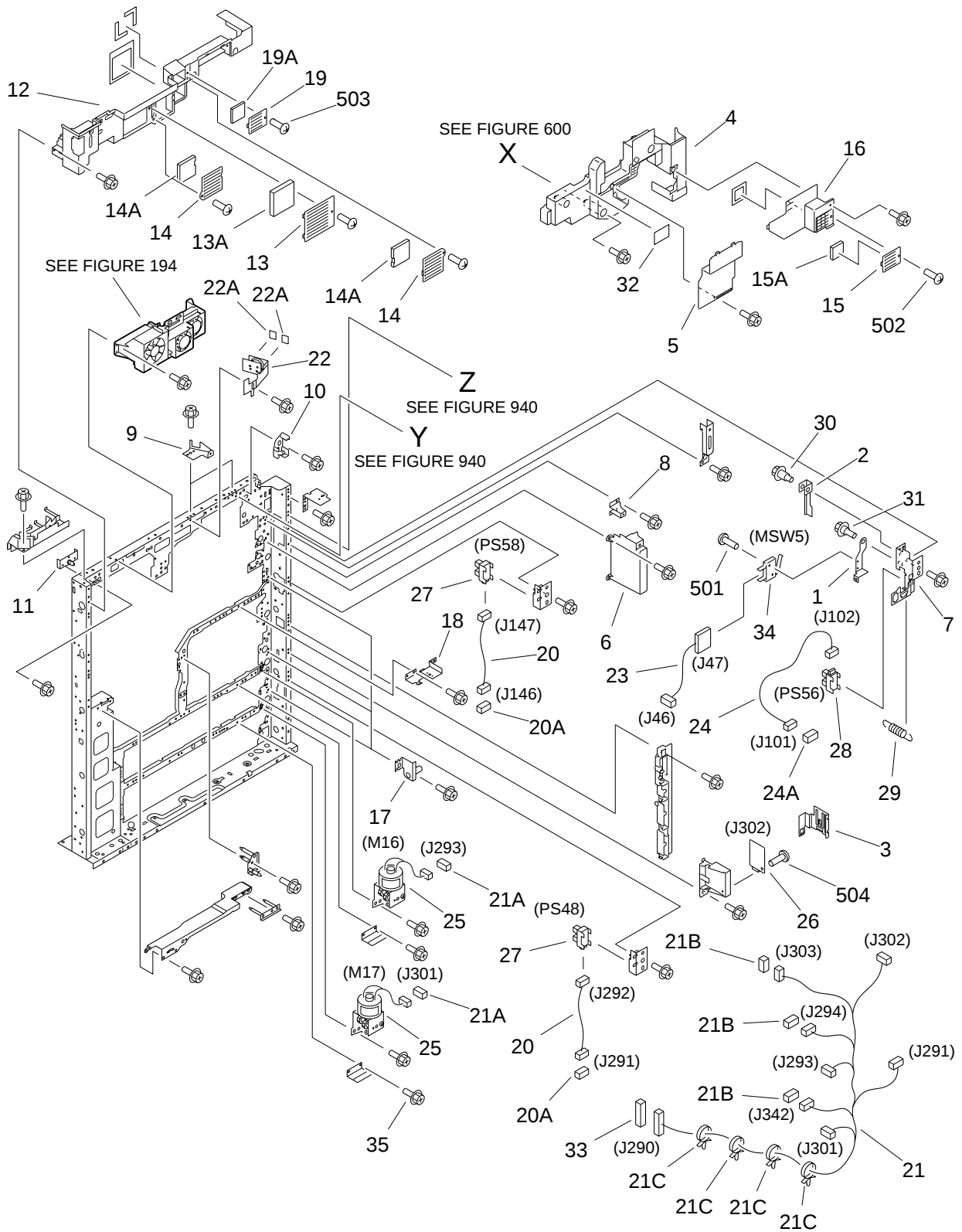


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
101 -	NPN		RF	MACHINE FRONT PLATE	
1	FB2 - 7559 - 000		1	MOUNT, SWITCH	
2	FB2 - 7560 - 000		1	COVER, SWITCH	
3	FB2 - 8345 - 000		1	PLATE, GROUNDING	
4	FB4 - 1384 - 000		1	COVER, INTERNAL, AP KIT	
5	FB4 - 1385 - 000		1	COVER, INTERNAL, PRIMARY	
6	FB4 - 1386 - 000		1	COVER, INTERNAL, RIGHT LOWER	
7	FB4 - 1430 - 000		1	HOLDER, DOOR SENSOR	
8	FB4 - 5257 - 000		1	PLATE, TAPE	
9	FB4 - 5293 - 000		2	PLATE, INTERNAL COVER	
10	FB5 - 0532 - 000		1	GUIDE, POTENTIAL CONTROL CABLE	
11	FF5 - 7658 - 000		1	PLATE, POSITIONING, FIXING	
12	FF5 - 7661 - 000		1	COVER, INTERNAL, UPPER	
13	FF5 - 7662 - 000		1	COVER, FILTER	
13 A	FB4 - 1409 - 000		1	FILTER, AIR	
14	FF5 - 7663 - 000		2	COVER, FILTER	
14 A	FB4 - 1408 - 000		1	FILTER, AIR	
15	FF5 - 7664 - 000		1	COVER, FILTER	
15 A	FB4 - 1407 - 000		1	FILTER, AIR	
16	FF5 - 7882 - 000		1	COVER, INTERNAL, PRE-TRANSFER	
17	FF5 - 8139 - 000		3	PLATE, POSITIONING, FRONT	
18	FF5 - 8152 - 000		1	PLATE, LOCK, RIGHT	
19	FF5 - 9547 - 000		1	COVER, FILTER	
19 A	FB5 - 2594 - 000		1	FILTER, AIR	
20	FG6 - 1892 - 000		2	CABLE, RIGHT DOOR OPEN/CLOSE	J146,147 J291,292
20 A	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J146,291
21	FG6 - 1901 - 000		1	CABLE, MACHINE FRONT LOWER	J290,291,293,294 J301,302,303,342
21 A	VS1 - 5057 - 002		2	CONNECTOR, SNAP TIGHT	J293,301
21 B	VS1 - 5057 - 003		3	CONNECTOR, SNAP TIGHT	J294,303,342
21 C	WT2 - 5565 - 000		4	CLAMP, CABLE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
101 - 22	FG6 - 2023 - 000		1	BEAM DETECT SENSOR PCB ASS'Y	
22 A	FB4 - 3118 - 000		2	SHEET, LIGHT BLOCKING	
23	FG6 - 2328 - 000		1	CABLE, MULTI DOOR INTERLOCK	J46,47
24	FG6 - 2330 - 000		1	CABLE, MULTI DOOR, CONNECTING	J101,102
24 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J101
25	FH6 - 1441 - 000		2	MOTOR, DC 7.2W	M16,17 J293,301
26	FH7 - 7342 - 000		1	SENSOR UNIT, HUMIDITY	J302
27	FH7 - 7462 - 000		2	PHOTO-INTERRUPTER	PS58,48 J147,292
28	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS56 J102
29	FS5 - 2958 - 000		1	SPRING, TENSION	
30	FS5 - 9166 - 000		1	SCREW,STEPPED,M4	
31	FS5 - 9216 - 000		1	SCREW,RS STEPPED,M4	
32	FS6 - 8821 - 000		1	LABEL, "WARNING LASER"	100/120V
	FS6 - 8822 - 000		1	LABEL, "WARNING LASER"	220/240V
33	VS1 - 6319 - 022		1	CONNECTOR, SNAP TIGHT	J290
34	WC4 - 5153 - 000		1	MICRO SWITCH	MSW5 J47
35	XA9 - 0643 - 000		AR	SCREW,RS,M4X10	
501	XB1 - 2230 - 809		2	SCREW,MACH.,TRUSS HEAD,M2.3X8	
502	XB1 - 2400 - 606		1	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB1 - 2400 - 806		4	SCREW,MACH.,TRUSS HEAD,M4X8	
504	XB4 - 7300 - 609		1	SCREW,TAPPING,TRUSS HEAD,M3X6	

FIGURE 102 INTERNAL COMPONENTS 1

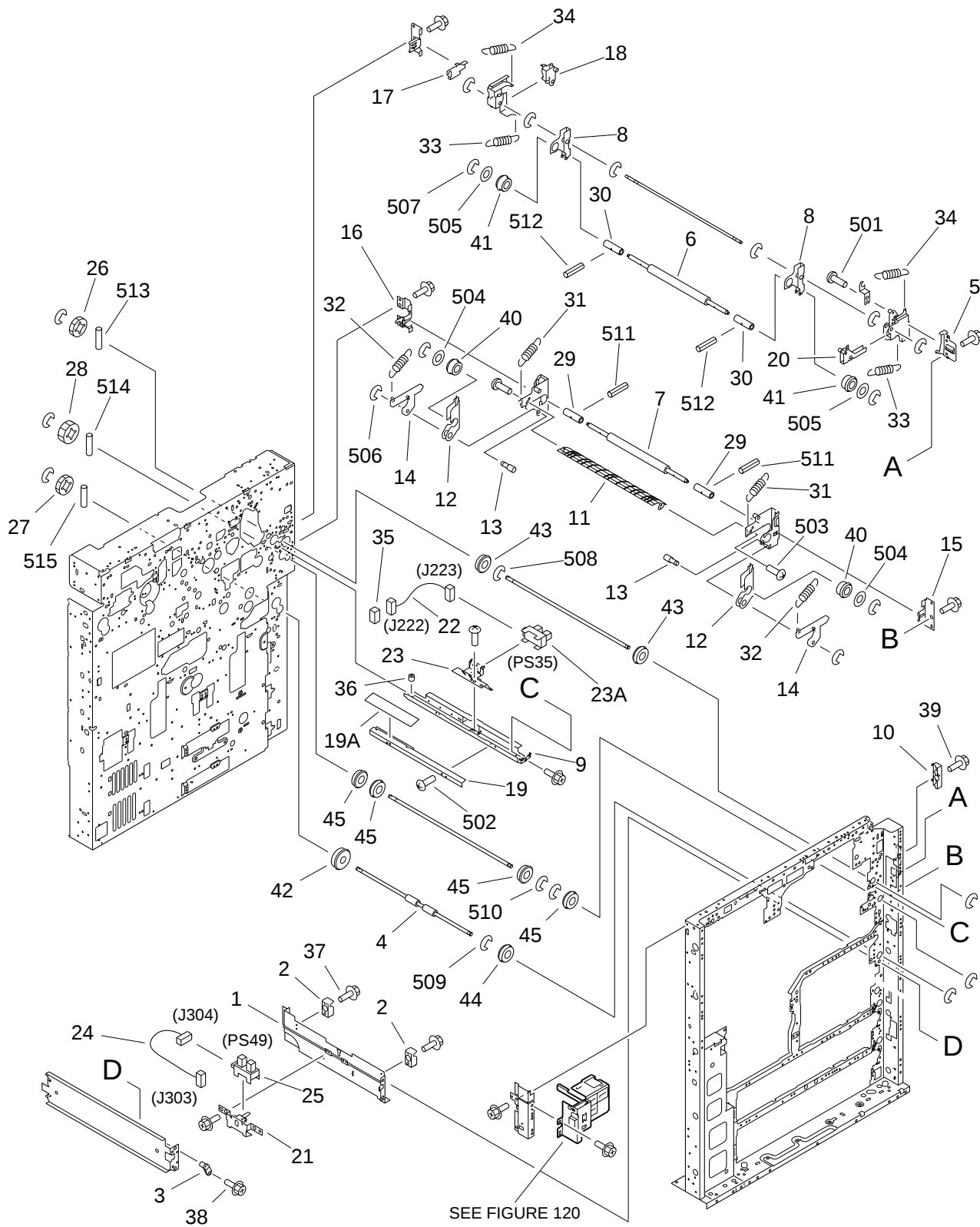


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
102 -	NPN		RF	INTERNAL COMPONENTS 1	
1	FB2 - 8002 - 030		1	GUIDE, VERTICAL PATH, MIDDLE	
2	FB2 - 8003 - 000		2	GUIDE, SWING	
3	FB2 - 8010 - 000		1	PLATE, PIN	
4	FB4 - 1350 - 000		1	ROLLER, VERTICAL PATH	
5	FB4 - 1352 - 000		1	BLOCK, PRESSURE RELEASE	
6	FB4 - 3731 - 000		1	ROLLER, FOAM RUBBER	
7	FB4 - 3731 - 000		1	ROLLER, FOAM RUBBER	
8	FB4 - 3732 - 000		2	ARM, PRESSURE	
9	FB4 - 3741 - 000		1	GUIDE, CURL	
10	FB4 - 3773 - 000		1	HOOK, MULTI DOOR	
11	FB4 - 3812 - 000		1	GUIDE, VERTICAL PATH, 2	
12	FB4 - 3814 - 000		2	ARM, PRESSURE	
13	FB4 - 3816 - 000		2	SHAFT, PRESSURE	
14	FB4 - 3817 - 000		2	ARM, PRESSURE RELEASE	
15	FB4 - 3822 - 000		1	PLATE, HOLDER, FRONT	
16	FB4 - 3823 - 000		1	PLATE, HOLDER, REAR	
17	FB4 - 7839 - 000		1	PLATE, SHAFT STOP	
18	FF5 - 7667 - 000		1	ARM, RELEASE, REAR	
19	FF5 - 8141 - 000		1	GUIDE, DELIVERY	
19 A	FB4 - 3743 - 000		1	SHEET, GUIDE	
20	FF5 - 8147 - 000		1	ARM, RELEASE, FRONT	
21	FF5 - 8194 - 000		1	MOUNT, PAPER SENSOR	
22	FG6 - 1867 - 000		1	CABLE, MULTI CURL INLET SENSOR	J222,223
23	FG6 - 2305 - 000		1	CURL SENSOR UNIT	
23 A	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS35 J223
24	FG6 - 2331 - 000		1	CABLE, PATH SENSOR CONNECTING	J303,304
25	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS49 J304
26	FS2 - 0566 - 000		1	GEAR, 18T	
27	FS2 - 0566 - 000		1	GEAR, 18T	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
102 - 28	FS5 - 0514 - 000		1	GEAR, 20T	
29	FS5 - 6582 - 000		2	COLLAR	
30	FS5 - 6582 - 000		2	COLLAR	
31	FS6 - 2825 - 000		2	SPRING, TENSION	
32	FS6 - 2828 - 000		2	SPRING, TENSION	
33	FS6 - 2888 - 000		2	SPRING, TENSION	
34	FS6 - 2889 - 000		2	SPRING, TENSION	
35	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J222
36	WT2 - 0184 - 000		1	BUSHING	
37	XA9 - 0628 - 000		4	SCREW,RS,M4X8	
38	XA9 - 0628 - 000		1	SCREW,RS,M4X8	
39	XA9 - 0643 - 000	AR		SCREW,RS,M4X10	
40	XG3 - 6012 - 405		2	BEARING, BALL	
41	XG3 - 6012 - 405		2	BEARING, BALL	
42	XG9 - 0249 - 000		1	BEARING, BALL	
43	XG9 - 0250 - 000		2	BEARING, BALL	
44	XG9 - 0250 - 000		1	BEARING, BALL	
45	XG9 - 0250 - 000		4	BEARING, BALL	
501	XB1 - 2300 - 609		1	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2300 - 609		3	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XD1 - 1106 - 218		2	SHIM	
505	XD1 - 1106 - 223		2	SHIM	
506	XD2 - 1100 - 502		4	RING,E	
507	XD2 - 1100 - 502		8	RING,E	
508	XD2 - 1100 - 642		3	RING,E	
509	XD2 - 1100 - 642		3	RING,E	
510	XD2 - 1100 - 642		4	RING,E	
511	XD3 - 1200 - 142		2	PIN,SPRING	
512	XD3 - 1200 - 142		2	PIN,SPRING	

FIGURE 103 INTERNAL COMPONENTS 2

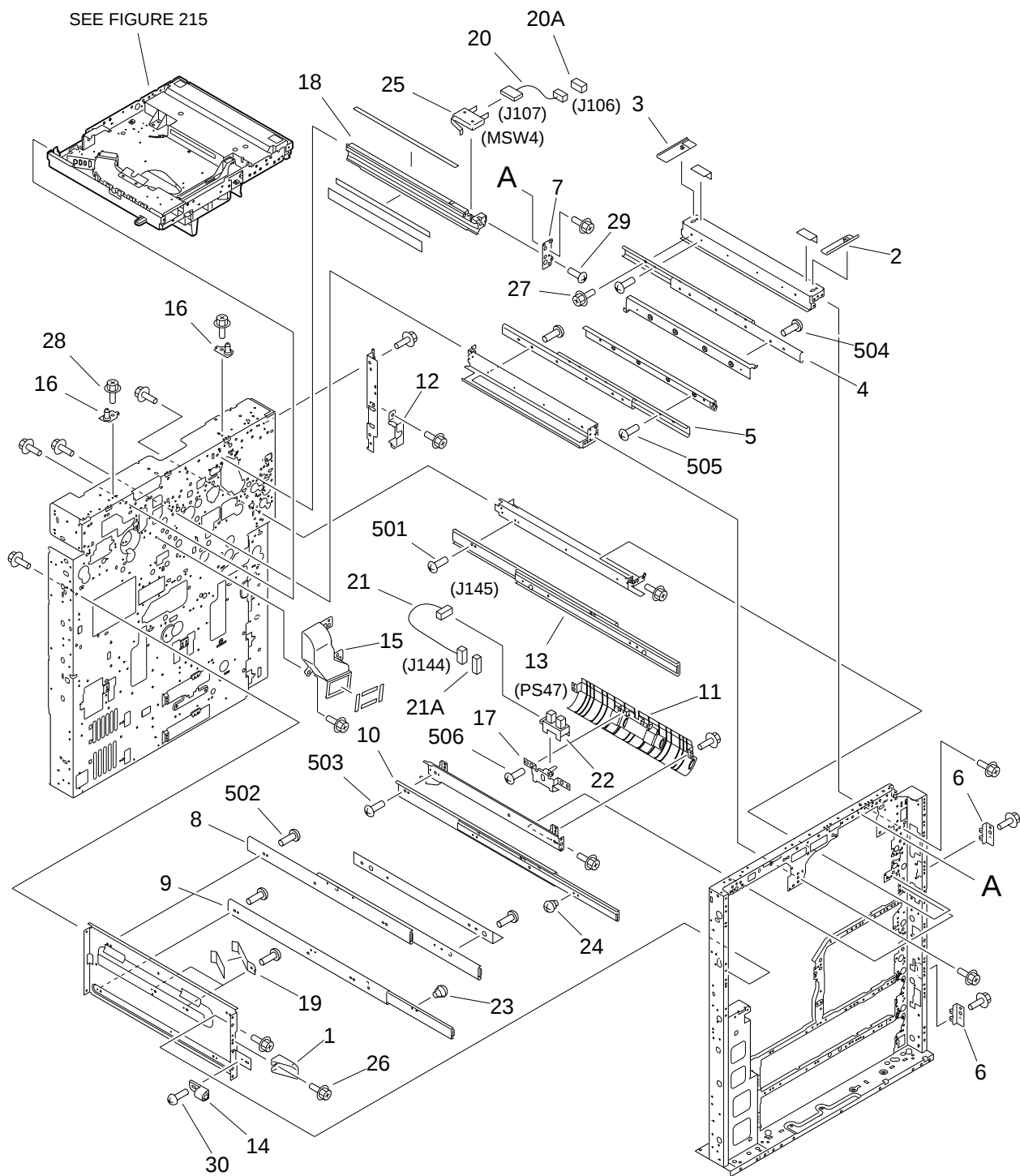


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
103 -	NPN		RF	INTERNAL COMPONENTS 2	
1	FB2 - 8041 - 000		1	BLOCK, CLOSE	
2	FB4 - 1410 - 000		1	RAIL, SLIDE, FRONT	
3	FB4 - 1411 - 000		1	RAIL, SLIDE, REAR	
4	FB4 - 1418 - 000		1	RAIL, SLIDE	
5	FB4 - 1418 - 000		1	RAIL, SLIDE	
6	FB4 - 1421 - 000		2	MOUNT, LATCH	
7	FB4 - 1957 - 000		1	PLATE, RAIL POSITIONING	
8	FB4 - 2041 - 000		1	RAIL, SLIDE, FIXING/FEEDER	
9	FB4 - 2042 - 000		1	RAIL, SLIDE, DUPLEXING	
10	FB4 - 2042 - 000		1	RAIL, SLIDE, DUPLEXING	
11	FB4 - 3811 - 000		1	GUIDE, VERTICAL PATH	
12	FB4 - 7833 - 000		1	COVER, CONNECTOR, MULTI	
13	FB4 - 7845 - 000		1	RAIL, SLIDE, FIXING/FEEDER	
14	FF5 - 2930 - 000		1	MOUNT, MAGNET	
15	FF5 - 7654 - 000		1	DUCT, FEEDER JOINT	
16	FF5 - 7655 - 000		2	PLATE, LENS MOUNT POSITIONING	
17	FF5 - 8194 - 000		1	MOUNT, PAPER SENSOR	
18	FF5 - 8661 - 000		1	RAIL, PRIMARY, RIGHT	
19	FF5 - 8895 - 000		2	SPRING, LEAF	
20	FG6 - 1857 - 000		1	CABLE, SWITCH CONNECTING	J106,107
20 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J106
21	FG6 - 1896 - 000		1	CABLE, PATH SENSOR CONNECTING	J144,145
21 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J144
22	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS47 J145
23	FS2 - 9343 - 000		2	SCREW, STEPPED, M4	
24	FS2 - 9343 - 000		2	SCREW, STEPPED, M4	
25	WC4 - 0153 - 000		1	MICRO SWITCH	MSW4 J107
26	XA9 - 0628 - 000		2	SCREW, RS, M4X8	
27	XA9 - 0628 - 000		2	SCREW, RS, M4X8	

FIGURE 104 INTERNAL COMPONENTS 3

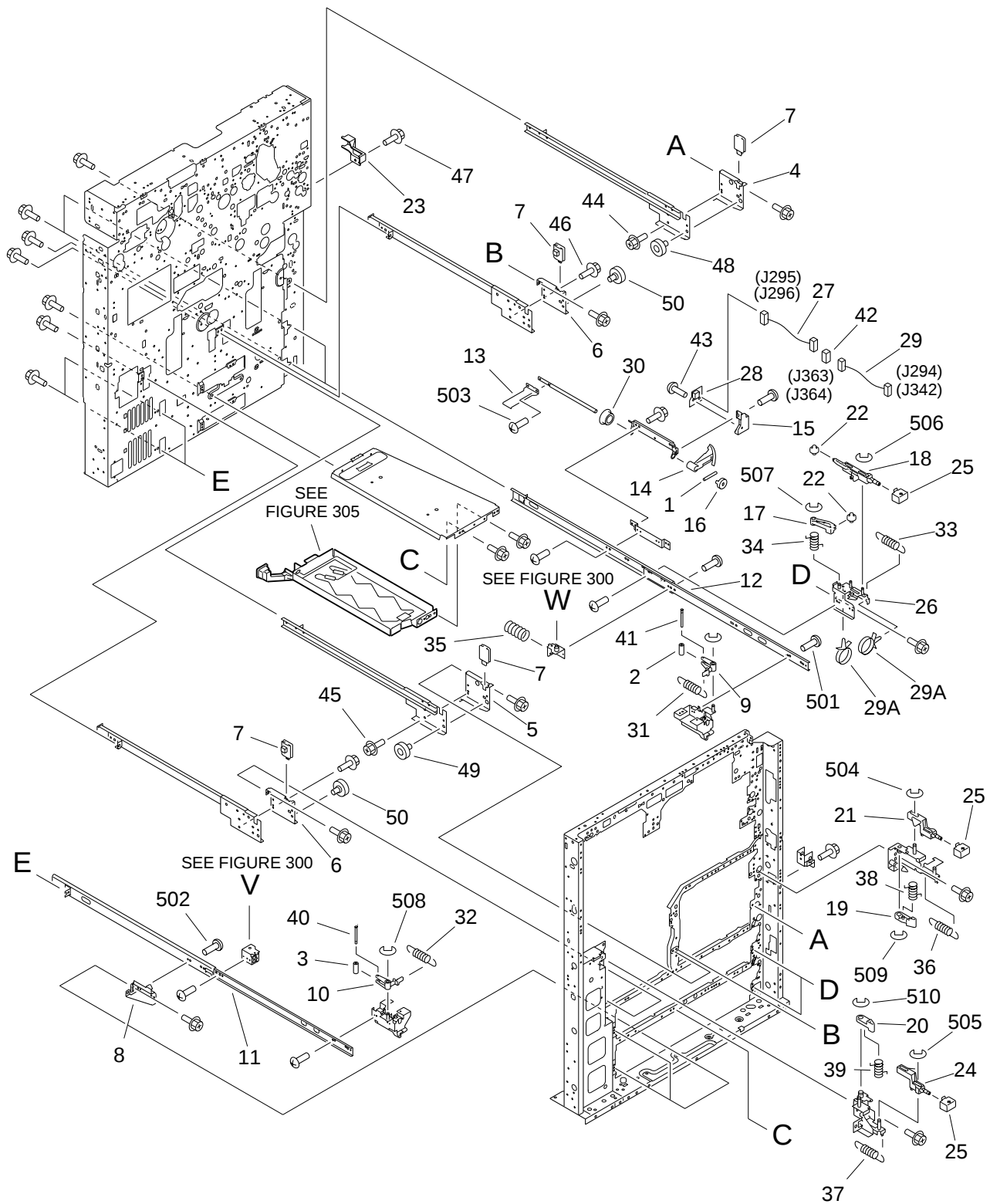


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
104 -	NPN		RF	INTERNAL COMPONENTS 3	
1	FA5 - 2924 - 000		2	PIN,DOWEL	
2	FA9 - 1969 - 000		2	ROLLER, TRANSFER	
3	FA9 - 1969 - 000		2	ROLLER, TRANSFER	
4	FB2 - 7887 - 020		1	SUPPORT, RIGHT RAIL	
5	FB2 - 7887 - 020		1	SUPPORT, RIGHT RAIL	
6	FB2 - 7888 - 020		2	SUPPORT, LEFT RAIL	
7	FB2 - 8033 - 020		4	BLOCK, DECK RAIL STOP	
8	FB3 - 9345 - 000		2	SUPPORT, RAIL, LEFT FRONT	
9	FB3 - 9356 - 000		2	LEVER, CASSETTE, RIGHT	
10	FB4 - 0650 - 000		2	LEVER, CASSETTE, LEFT	
11	FB4 - 1341 - 000		2	RAIL, SLIDE, LEFT	
12	FB4 - 1342 - 000		2	RAIL, SLIDE, RIGHT	
13	FB4 - 1355 - 000		2	PLATE, LIFTING	
14	FB4 - 2018 - 000		2	GEAR, 16T	
15	FB4 - 2023 - 000		2	HOLDER, PAPER SENSOR PCB	
16	FB4 - 2024 - 000		2	COUPLING	
17	FB4 - 3699 - 000		2	ARM, CASSETTE RELEASE	
18	FB4 - 5255 - 000		2	BUTTON, CASSETTE RELEASE	
19	FB4 - 5269 - 000		1	ARM, CASSETTE RELEASE	
20	FB4 - 5269 - 000		1	ARM, CASSETTE RELEASE	
21	FB4 - 5270 - 000		1	BUTTON, RELEASE, RIGHT	
22	FB4 - 5335 - 000		4	ROLLER, CAM	
23	FB4 - 7834 - 000		1	COVER, CONNECTOR, CURL	
24	FB4 - 7841 - 000		1	BUTTON, RELEASE, LEFT	
25	FB4 - 7843 - 000		4	BUTTON	
26	FF5 - 7745 - 000		2	SUPPORT, RAIL, RIGHT FRONT	
27	FG6 - 1906 - 000		2	CABLE, CASSETTE PAPER SENSOR	J295,363 J296,364
28	FG6 - 1941 - 000		2	PAPER SENSOR PCB ASSEMBLY	
29	FG6 - 2334 - 000		2	CABLE, CASSETTE PAPER SENSOR	J294,363 J342,364

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
104 - 29 A	WT2 - 5178 - 000		2	CLIP, CABLE	
30	FS5 - 1787 - 000		2	BUSHING	
31	FS6 - 2667 - 000		2	SPRING, TENSION	
32	FS6 - 2667 - 000		2	SPRING, TENSION	
33	FS6 - 2740 - 000		2	SPRING, TENSION	
34	FS6 - 2741 - 000		2	SPRING, TORSION	
35	FS6 - 2746 - 000		2	SPRING, COMPRESSION	
36	FS6 - 2986 - 000		1	SPRING, TENSION	
37	FS6 - 2986 - 000		1	SPRING, TENSION	
38	FS6 - 2987 - 000		1	SPRING, TORSION	
39	FS6 - 2987 - 000		1	SPRING, TORSION	
40	FS6 - 4243 - 000		2	SHAFT, ROLLER	
41	FS6 - 4243 - 000		2	SHAFT, ROLLER	
42	VS1 - 5057 - 003		2	CONNECTOR, SNAP TIGHT	J363,364
43	XA9 - 0596 - 000		1	SCREW,P,M3X6	
44	XA9 - 0628 - 000		1	SCREW,RS,M4X8	
45	XA9 - 0628 - 000		1	SCREW,RS,M4X8	
46	XA9 - 0628 - 000		2	SCREW,RS,M4X8	
47	XA9 - 0643 - 000	AR		SCREW,RS,M4X10	
48	XG9 - 0224 - 000		1	BEARING	
49	XG9 - 0224 - 000		1	BEARING	
50	XG9 - 0302 - 000		2	BEARING	
501	XB1 - 2400 - 409		14	SCREW,MACH.,TRUSS HEAD,M4X4	
502	XB1 - 2400 - 409		10	SCREW,MACH.,TRUSS HEAD,M4X4	
503	XB1 - 2400 - 609		6	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XD2 - 1100 - 402		2	RING,E	
505	XD2 - 1100 - 402		2	RING,E	
506	XD2 - 1100 - 402		4	RING,E	
507	XD2 - 1100 - 502		4	RING,E	
508	XD2 - 1100 - 502		2	RING,E	

FIGURE 105 INTERNAL COMPONENTS 4

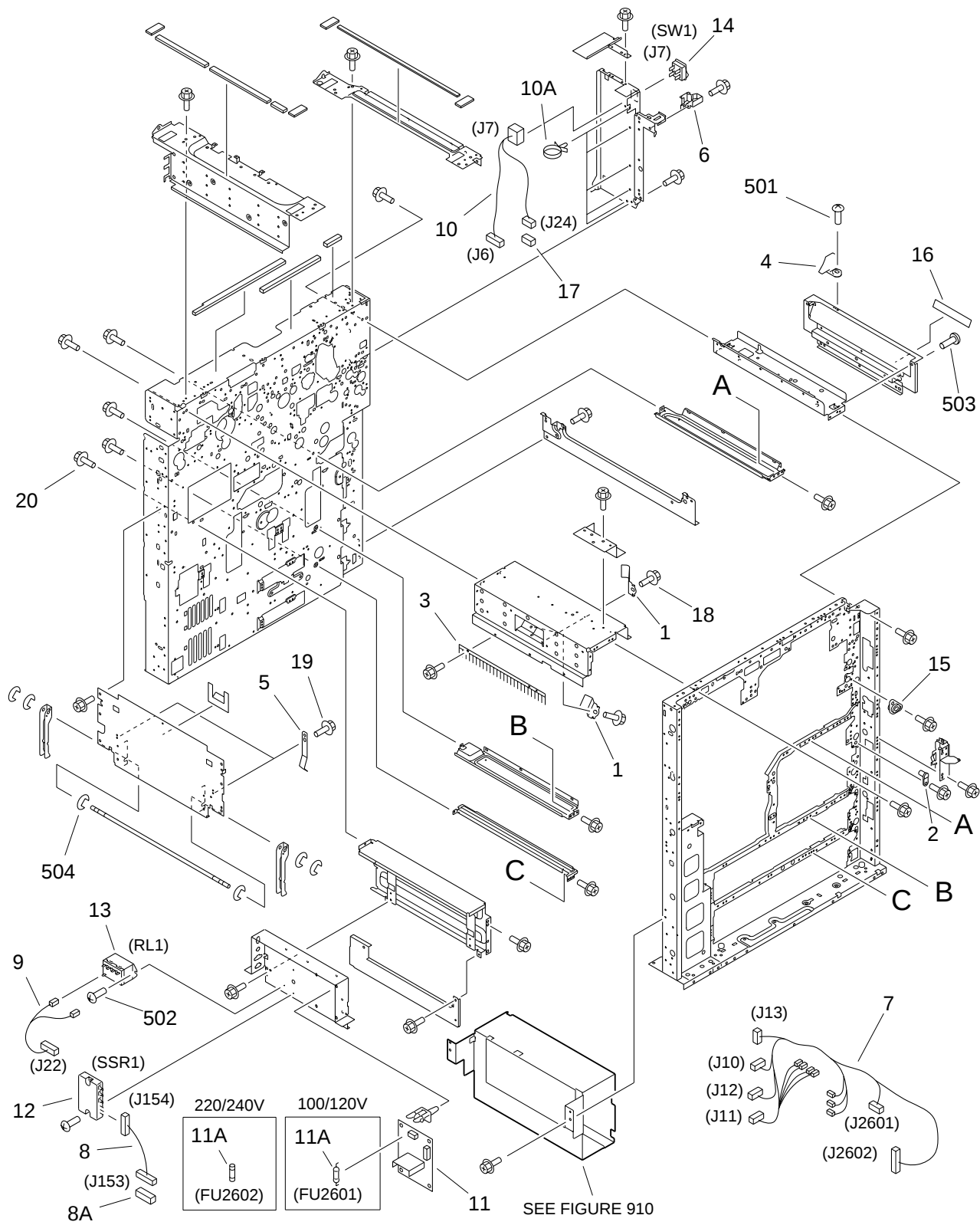


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
105 -	NPN		RF	INTERNAL COMPONENTS 4	
1	FB2 - 7160 - 000		2	SPRING, LEAF	
2	FB2 - 8010 - 000		1	PLATE, PIN	
3	FB2 - 8248 - 020		1	ELIMINATOR, STATIC CHARGE	
4	FB4 - 1869 - 000		1	BLOCK, SHUTTER SLIDE	
5	FB4 - 9034 - 000		2	SPRING, LEAF	
6	FB5 - 1840 - 000		1	COVER, CARTRIDGE CONNECTOR	
7	FG6 - 1809 - 000		1	CABLE, AC UNIT, 2	100/120V J10-13,2601,2602
	FG6 - 1831 - 000		1	CABLE, AC UNIT, 2	220/240V J10-13,2601,2602
8	FG6 - 1811 - 000		1	CABLE, SSR CONNECTING	J153,154
8 A	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J153
9	FG6 - 1812 - 000		1	DC CABLE, AC RELAY	J22
10	FG6 - 1815 - 000		1	CABLE, MAIN SWITCH	J6,7,24
10 A	WT2 - 5565 - 000		5	CLAMP, CABLE	
11	FG6 - 1937 - 000		1	HEATER CONTROLLER PCB ASSEMBLY	100/120V
	FG6 - 1938 - 000		1	HEATER CONTROLLER PCB ASSEMBLY	220/240V
11 A	VD5 - 0322 - 501		1	FUSE, 2.5A 125V	100/120V FU2601
	VD7 - 1832 - 501		1	FUSE, 2.5A 250V	220/240V FU2602
12	FH4 - 5449 - 000		1	SSR	100V SSR1 J154
	FH4 - 6056 - 000		1	SSR	120V SSR1 J154
	FH4 - 6046 - 000		1	SSR	220/240V SSR1 J154
13	FH7 - 6208 - 000		1	RELAY, POWER	RL1
14	FH7 - 6209 - 000		1	SWITCH, MAIN	SW1 J7
15	FS5 - 1798 - 000		1	BUSHING	
16	FS6 - 8820 - 000		1	LABEL, "WARNING LASER"	100/120V
	FS5 - 8623 - 000		1	LABEL, "WARNING LASER"	220/240V
17	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J24
18	XA9 - 0628 - 000		4	SCREW,RS,M4X8	
19	XA9 - 0628 - 000		2	SCREW,RS,M4X8	
20	XA9 - 0643 - 000		AR	SCREW,RS,M4X10	

FIGURE 106 MACHINE REAR PLATE 1

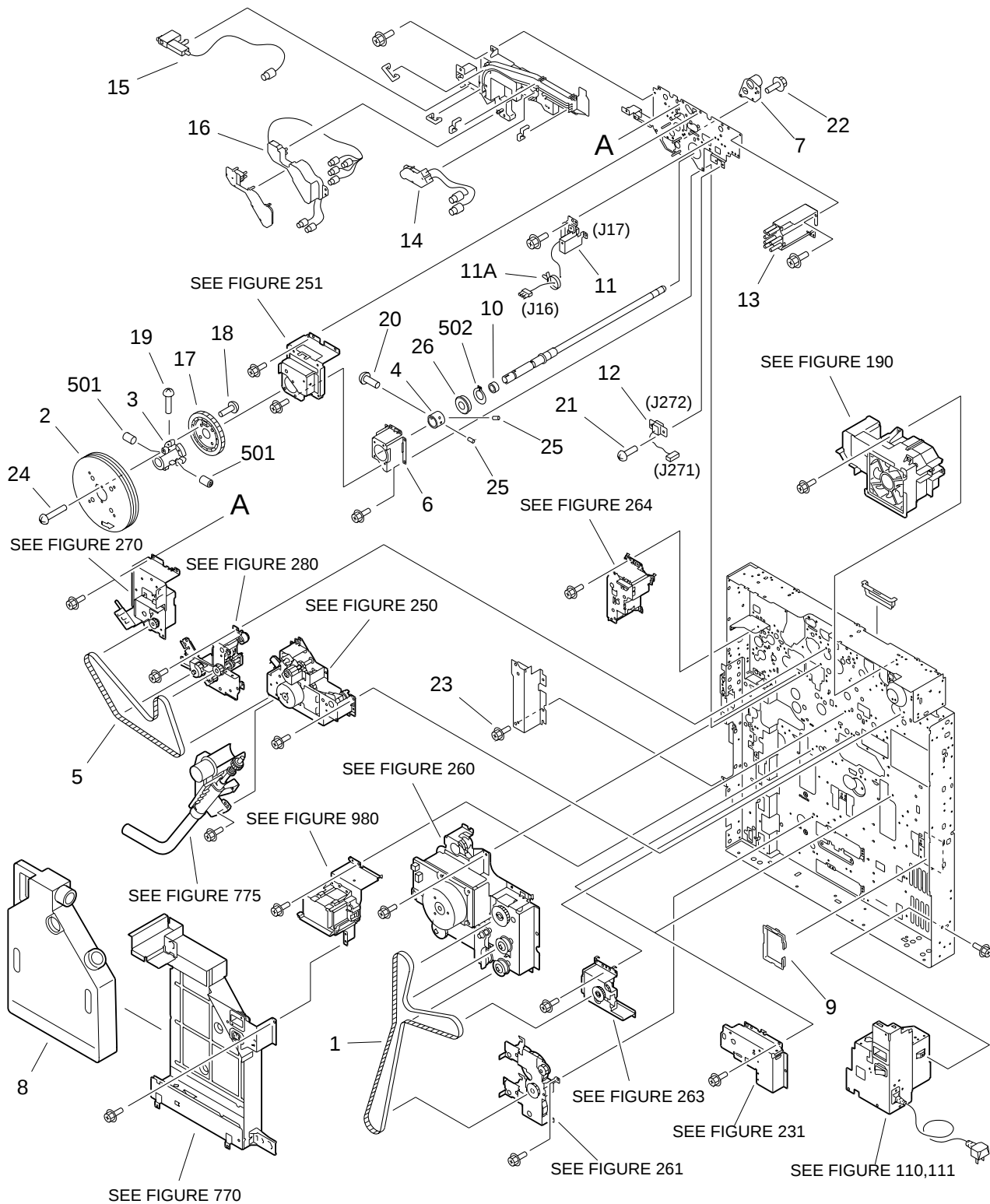


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
106 -	NPN		RF	MACHINE REAR PLATE 1	
1	FB4 - 1354 - 000		1	BELT, DRIVE, PAPER PICK-UP	
2	FB4 - 1750 - 000		1	FLYWHEEL	
3	FB4 - 1751 - 000		1	SUPPORT, FLYWHEEL	
4	FB4 - 1753 - 000		1	COLLAR, THRUST STOP	
5	FB4 - 1755 - 000		1	BELT, TIMING, DEVELOPING	
6	FB4 - 1767 - 000		1	PLATE, BEARING SUPPORT, REAR	
7	FB4 - 1781 - 000		1	HOLDER, POSITIONING, REAR	
8	FB4 - 1953 - 000		1	BOTTLE, WASTE TONER	
9	FB4 - 9032 - 000		1	COVER, EDGE	
10	FB5 - 2596 - 000		1	SPACER, DRUM SHAFT	
11	FG6 - 1855 - 000		1	CABLE, DRUM HEATER CONNECTING	J16,17
11 A	WT2 - 5565 - 000		4	CLAMP, CABLE	
12	FG6 - 3569 - 000		1	CABLE, BIAS SEPARATION CLAW	J271,272
13	FH2 - 9232 - 000		1	JOINT CONNECTOR UNIT, 1	
14	FH2 - 9233 - 000		1	JOINT CONNECTOR UNIT, 2	
15	FH2 - 9235 - 000		1	JOINT CONNECTOR UNIT, 4	
16	FH2 - 9236 - 000		1	HOLDER, CONNECTOR	100/120V
	FH2 - 6807 - 000		1	HOLDER, CONNECTOR	220/240V
17	FS7 - 0011 - 000		1	GEAR, 90T	
18	XA9 - 0207 - 000		2	SCREW,M4X12	
19	XA9 - 0207 - 000		1	SCREW,M4X12	
20	XA9 - 0249 - 000		1	SCREW,M4X8	
21	XA9 - 0384 - 000		2	SCREW,TP,M3X8	
22	XA9 - 0628 - 000		12	SCREW,RS,M4X8	
23	XA9 - 0643 - 000		AR	SCREW,RS,M4X10	
24	XA9 - 1090 - 000		3	SCREW,W/WASHER,M5X25	
25	XA9 - 1091 - 000		2	SETSCREW,M4X8	
26	XG9 - 0248 - 000		1	BEARING, BALL, 6004ZZNR*C3	
5 0 1	XB6 - 2601 - 009		2	SETSCREW,M6X10	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
106 - 502	XD2 - 3100 - 202		1	RING,C,EXTERNAL	

FIGURE 107 MACHINE REAR PLATE 2

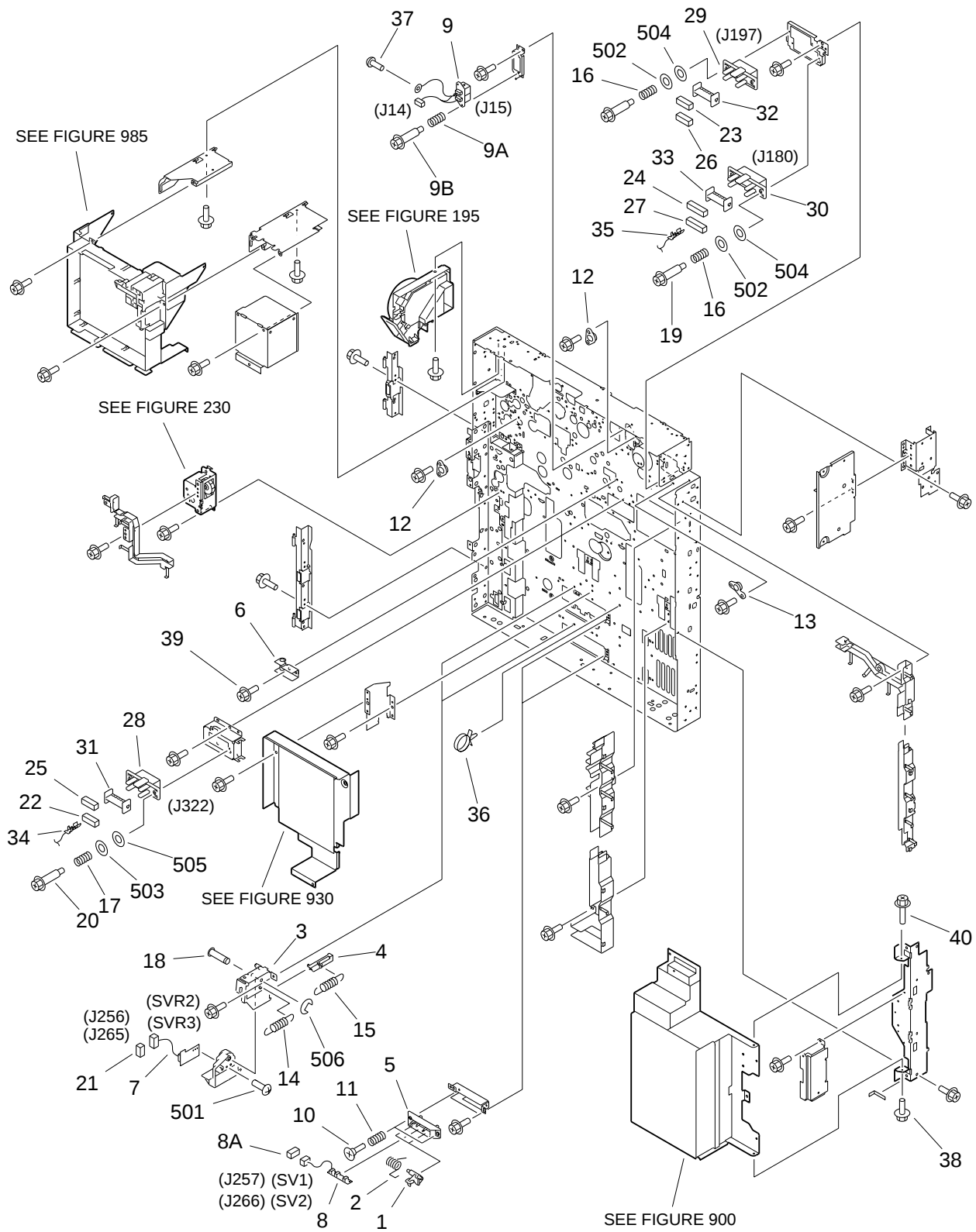


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
107 -	NPN		RF	MACHINE REAR PLATE 2	
1	FB1 - 8735 - 000		4	ARM, SENSOR	
2	FB1 - 8737 - 000		4	SPRING, TORSION	
3	FB3 - 9362 - 000		2	MOUNT, VR HOLDER	
4	FB3 - 9363 - 000		2	SHAFT, SLIDE	
5	FB3 - 9364 - 000		2	HOLDER, SWITCH	
6	FF5 - 7665 - 000		1	HOLDER, STOP	
7	FG5 - 1957 - 000		2	CASSETTE VR PCB ASSEMBLY	SVR2,3 J256,265
8	FG5 - 8221 - 000		2	CASSETTE SENSOR PCB ASSEMBLY	SV1,2 J257,266
8 A	VS1 - 5057 - 004		2	CONNECTOR, SNAP TIGHT	J257,266
9	FG6 - 1904 - 000		1	CABLE, FIXING DRAWER CONNECT	J14,15
9 A	FS5 - 2964 - 000		2	SPRING, COMPRESSION	
9 B	FS5 - 9282 - 000		2	SCREW, STEPPED	
10	FS2 - 9327 - 000		4	SCREW,STEPPED,M4	
11	FS3 - 2044 - 000		4	SPRING, COMPRESSION	
12	FS5 - 1468 - 020		2	BUSHING, 2	
13	FS5 - 1804 - 000		1	BUSHING	
14	FS5 - 2322 - 000		2	SPRING, TENSION	
15	FS5 - 2323 - 020		2	SPRING, TENSION	
16	FS5 - 2965 - 000		2	SPRING, COMPRESSION	
17	FS5 - 2965 - 000		4	SPRING, COMPRESSION	
18	FS5 - 7128 - 000		2	SHAFT	
19	FS5 - 9282 - 000		2	SCREW, STEPPED	
20	FS5 - 9282 - 000		4	SCREW, STEPPED	
21	VS1 - 5057 - 003		2	CONNECTOR, SNAP TIGHT	J256,265
22	VS1 - 6313 - 012		1	CONNECTOR, 12P, FEMALE	J322
23	VS1 - 6313 - 013		1	CONNECTOR, 13P, FEMALE	J197
24	VS1 - 6313 - 020		1	CONNECTOR, 20P, FEMALE	J180
25	VS1 - 6314 - 012		1	CONNECTOR, 12P, FEMALE	J322
26	VS1 - 6314 - 013		1	CONNECTOR, 13P, FEMALE	J197

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
107 - 27	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	J180
28	VS1 - 6328 - 024		1	CONNECTOR, 24P, FEMALE	J322
29	VS1 - 6328 - 026		1	CONNECTOR, 26P, FEMALE	J197
30	VS1 - 6328 - 040		1	CONNECTOR, 40P, FEMALE	J180
31	VT2 - 5161 - 024		1	HOLDER, CONNECTOR, 24P	J322
32	VT2 - 5161 - 026		1	HOLDER, CONNECTOR, 26P	J197
33	VT2 - 5161 - 040		1	HOLDER, CONNECTOR, 40P	J180
34	WS3 - 5607 - 000		4	SOCKET CONTACT, 20-24AWG	J322
35	WS3 - 5607 - 000		2	SOCKET CONTACT, 20-24AWG	J180
36	WT2 - 5565 - 000		2	CLAMP, CABLE	
37	XA9 - 0265 - 000		1	SCREW,W/WASHER,TRUSS HEAD	
38	XA9 - 0629 - 000		1	SCREW,RS,M4X8	
39	XA9 - 0643 - 000	AR		SCREW,RS,M4X10	
40	XA9 - 0774 - 000		1	SCREW,RS,M4X16	
501	XB4 - 7400 - 809		2	SCREW,TAPPING,TRUSS HEAD,M4X8	
502	XD1 - 1103 - 633		2	SHIM	
503	XD1 - 1103 - 633		4	SHIM	
504	XD1 - 1104 - 133		2	SHIM	
505	XD1 - 1104 - 133		4	SHIM	
506	XD2 - 1100 - 502		2	RING,E	

FIGURE 108 MACHINE BOTTOM PLATE

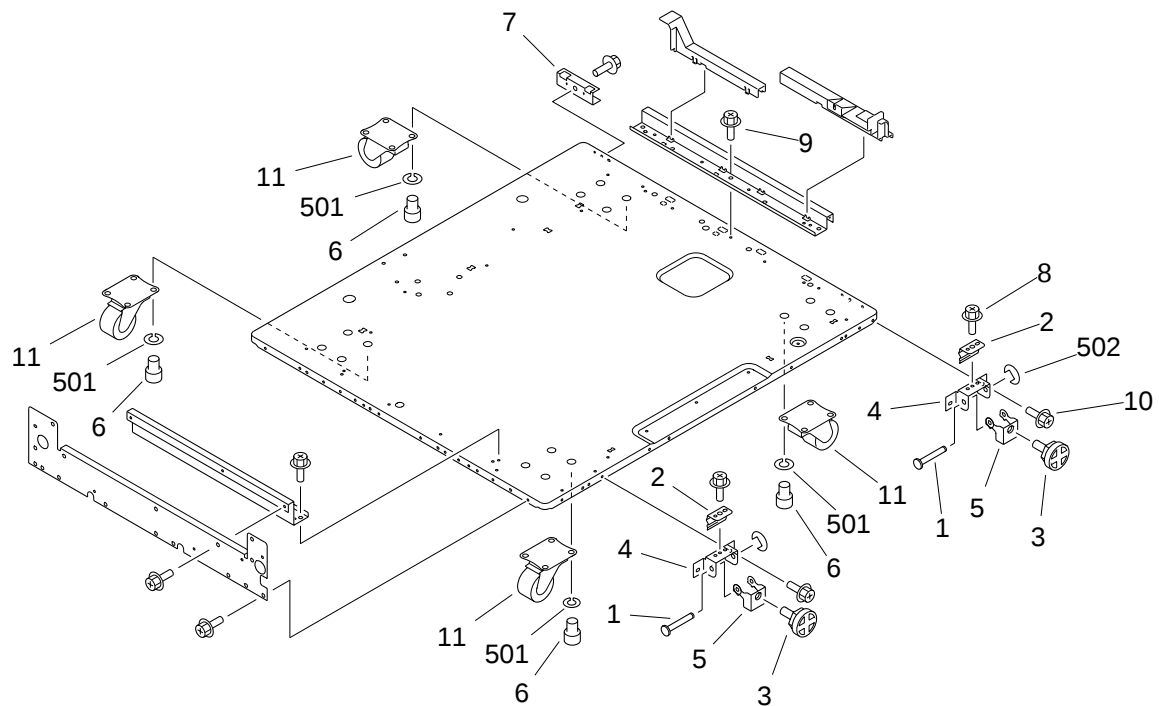
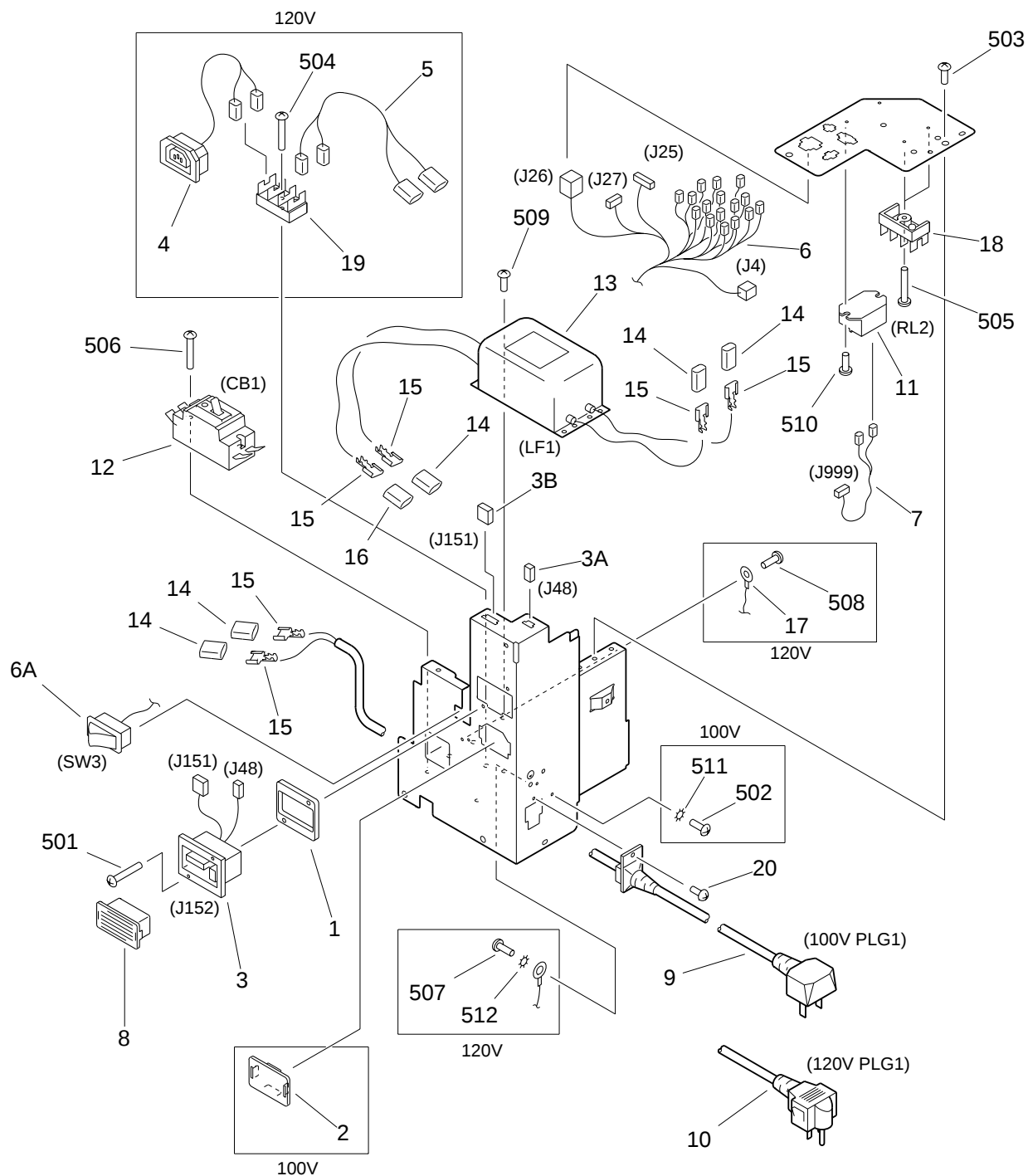


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
108 -	NPN		RF	MACHINE BOTTOM PLATE	
1	FB2 - 7899 - 000		2	SHAFT, PIVOT, FRONT	
2	FB2 - 7900 - 000		2	SPRING, LEAF	
3	FB2 - 8506 - 000		2	ADJUSTER	
4	FB4 - 1334 - 000		2	PLATE, ADJUSTING, FRONT	
5	FB4 - 1339 - 000		2	PLATE, PIVOT	
6	FB4 - 1340 - 000		16	SCREW, ALLEN HEAD, M8X10	
7	FB4 - 7846 - 000		1	PLATE, WASTE TONER FIXED	
8	XA9 - 0628 - 000		2	SCREW, RS, M4X8	
9	XA9 - 0628 - 000		10	SCREW, RS, M4X8	
10	XA9 - 0643 - 000		AR	SCREW, RS, M4X10	
11	XZ9 - 0367 - 000		4	CASTER	
501	XD1 - 3100 - 805		16	WASHER, SPRING	
502	XD2 - 1100 - 502		2	RING, E	

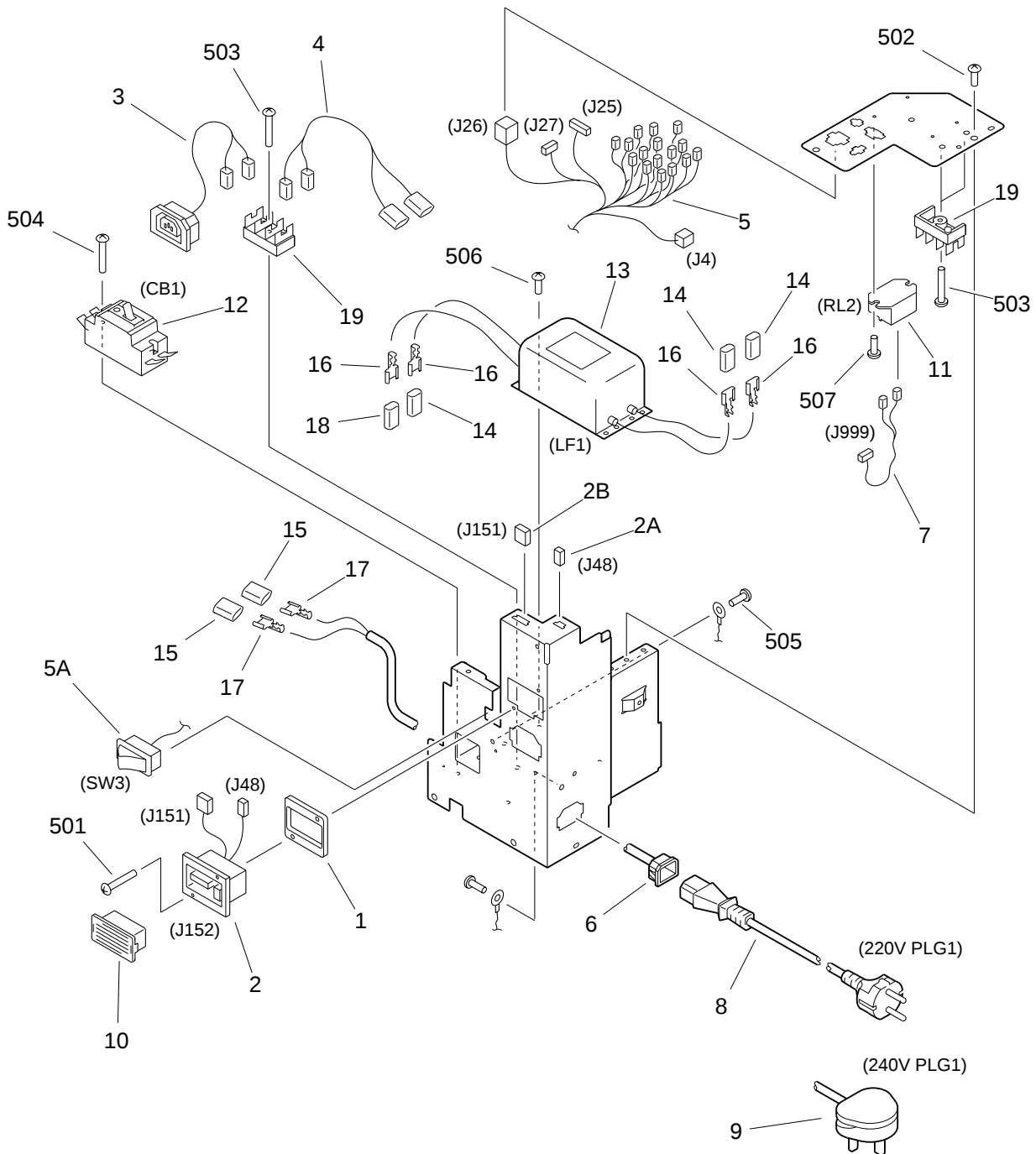
FIGURE 110 POWER CORD TERMINAL ASSEMBLY (100/120V)



NOTE: This assembly does not include the part shown with key No.8.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
110 -	FG6 - 2000 - 000		1	POWER CORD TERMINAL ASSEMBLY	100V
	FG6 - 2348 - 000		1	POWER CORD TERMINAL ASSEMBLY	120V
	1 FB4 - 1542 - 000		1	SPACER, LATTICE CABLE	
	2 FB4 - 9343 - 000		1	COVER, SOCKET	100V
	3 FG6 - 1813 - 000		1	CABLE, LATTICE, FINISHER	J48,151,152
3 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J48
3 B	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	J151
4	FG6 - 1814 - 000		1	CABLE, AC, FINISHER	120V
5	FG6 - 1835 - 000		1	CABLE, POWER CORD TERMINAL, 1	120V
6	FG6 - 1860 - 000		1	CABLE, POWER CORD TERMINAL, 3	J4,25-27
6 A	WC1 - 5122 - 000	N	1	MICRO SWITCH	SW3
7	FG6 - 2342 - 000		1	CABLE, RELAY DC CONNECTING	J999
8	FH2 - 6552 - 000		1	COVER, CONNECTOR	SEE NOTE
9	FH2 - 6569 - 000		1	CORD, POWER, 125V 15A	100V PLG1
10	FH2 - 6571 - 000		1	CORD, POWER, 125V 20A	120V PLG1
11	FH7 - 6278 - 000		1	RELAY	RL2
12	FH7 - 7457 - 000		1	BREAKER, CIRCUIT	100V CB1
	FH7 - 7459 - 000		1	BREAKER, CIRCUIT	120V CB1
13	FH7 - 9314 - 000		1	FILTER, NOISE	LF1
14	WS3 - 5610 - 000		5	CONNECTOR, 1P, FEMALE	
15	WS3 - 5613 - 000		6	SOCKET CONTACT, 10-14AWG	
16	WS3 - 5641 - 000		1	CONNECTOR, 1P, FEMALE	
17	WT1 - 5480 - 000		1	TERMINAL, RING	120V
18	WT1 - 5483 - 000		2	BASE, TERMINAL	
19	WT1 - 5483 - 000		1	BASE, TERMINAL	120V
20	XA9 - 0739 - 000		1	SCREW,TP,M4X8	
501	XB1 - 2301 - 407		2	SCREW,MACH.,TRUSS HEAD,M3X14	
502	XB1 - 2400 - 603		1	SCREW,MACH.,TRUSS HEAD,M4X6	100V
503	XB1 - 2400 - 606		2	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB1 - 2401 - 009		1	SCREW,MACH.,TRUSS HEAD,M4X10	120V

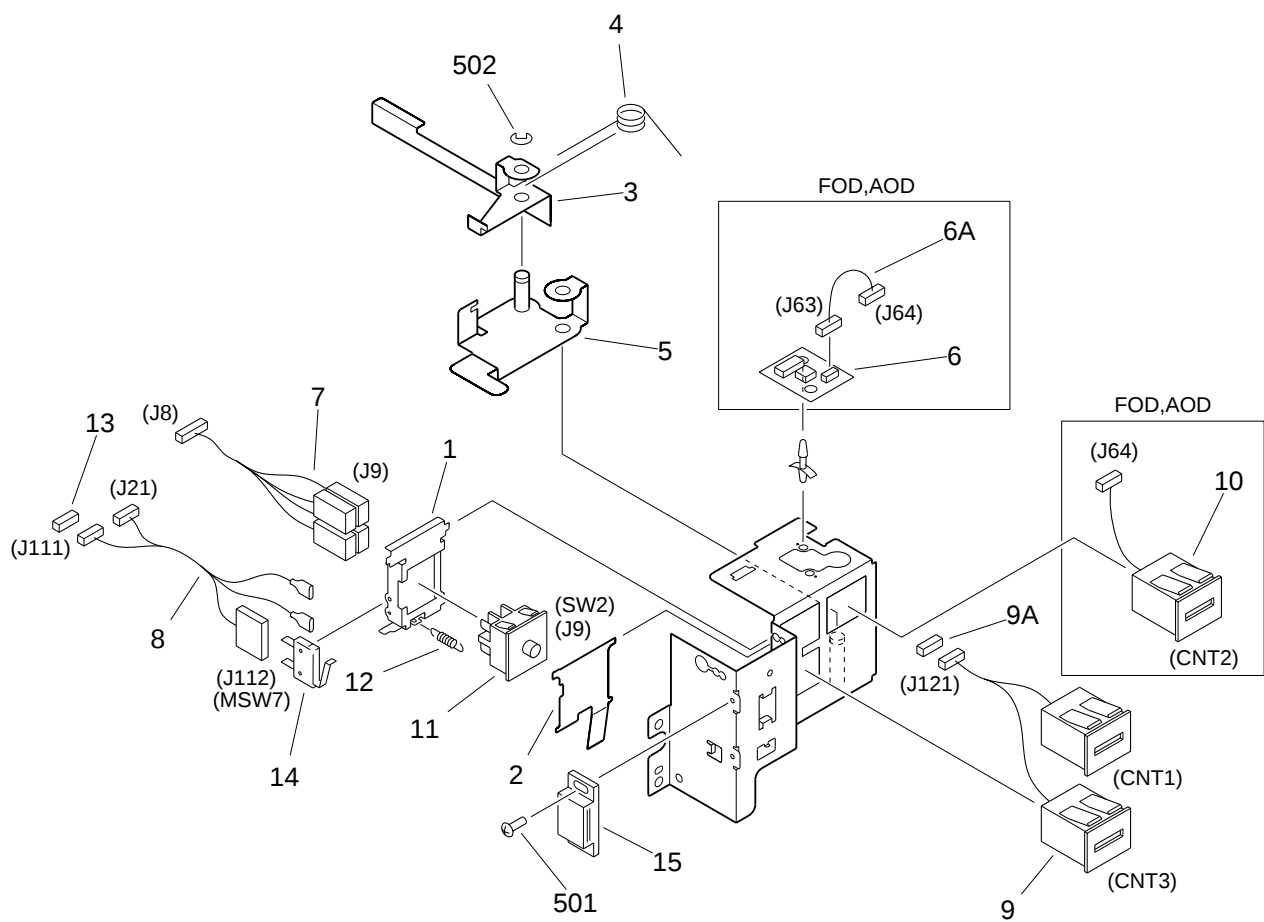
FIGURE 111 POWER CORD TERMINAL ASSEMBLY (220/240V)



NOTE: This assembly does not include the parts shown with key No. 8, 9 and 10.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
111 -	FG6 - 2349 - 000		1	POWER CORD TERMINAL ASSEMBLY	220/240V
1	FB4 - 1542 - 000		1	SPACER, LATTICE CABLE	
2	FG6 - 1813 - 000		1	CABLE, LATTICE, FINISHER	J48,151,152
2 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J48
2 B	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	J151
3	FG6 - 1814 - 000		1	CABLE, AC, FINISHER	
4	FG6 - 1835 - 000		1	CABLE, POWER CORD TERMINAL, 1	
5	FG6 - 1860 - 000		1	CABLE, POWER CORD TERMINAL, 3	J4,25-27
5 A	WC1 - 5122 - 000	N	1	MICRO SWITCH	SW3
6	FG6 - 2327 - 000		1	CABLE, AC SOCKET	
7	FG6 - 2342 - 000		1	CABLE, RELAY DC CONNECTING	J999
8	FH2 - 5761 - 020		1	CORD, POWER	SEE NOTE 220V PLG1
9	FH2 - 5762 - 000		1	CORD, POWER	SEE NOTE 240V PLG1
10	FH2 - 6552 - 000		1	COVER, CONNECTOR	SEE NOTE
11	FH7 - 6278 - 000		1	RELAY	RL2
12	FH7 - 7458 - 000		1	BREAKER, CIRCUIT	CB1
13	FH7 - 9314 - 000		1	FILTER, NOISE	LF1
14	WS3 - 5610 - 000		3	CONNECTOR, 1P, FEMALE	
15	WS3 - 5610 - 000		2	CONNECTOR, 1P, FEMALE	
16	WS3 - 5613 - 000		4	SOCKET CONTACT, 10-14AWG	
17	WS3 - 5613 - 000		2	SOCKET CONTACT, 10-14AWG	
18	WS3 - 5641 - 000		1	CONNECTOR, 1P, FEMALE	
19	WT1 - 5483 - 000		3	BASE, TERMINAL	
501	XB1 - 2301 - 407		2	SCREW,MACH.,TRUSS HEAD,M3X14	
502	XB1 - 2400 - 606		2	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB1 - 2401 - 009		3	SCREW,MACH.,TRUSS HEAD,M4X10	
504	XB1 - 2402 - 009		2	SCREW,MACH.,TRUSS HEAD,M4X20	
505	XB2 - 7400 - 606		2	SCREW,W/WASHER,M4X6	
506	XB2 - 8300 - 607		2	SCREW,W/WASHER,M3X6	
507	XB2 - 8400 - 809		2	SCREW,W/WASHER,M4X8	

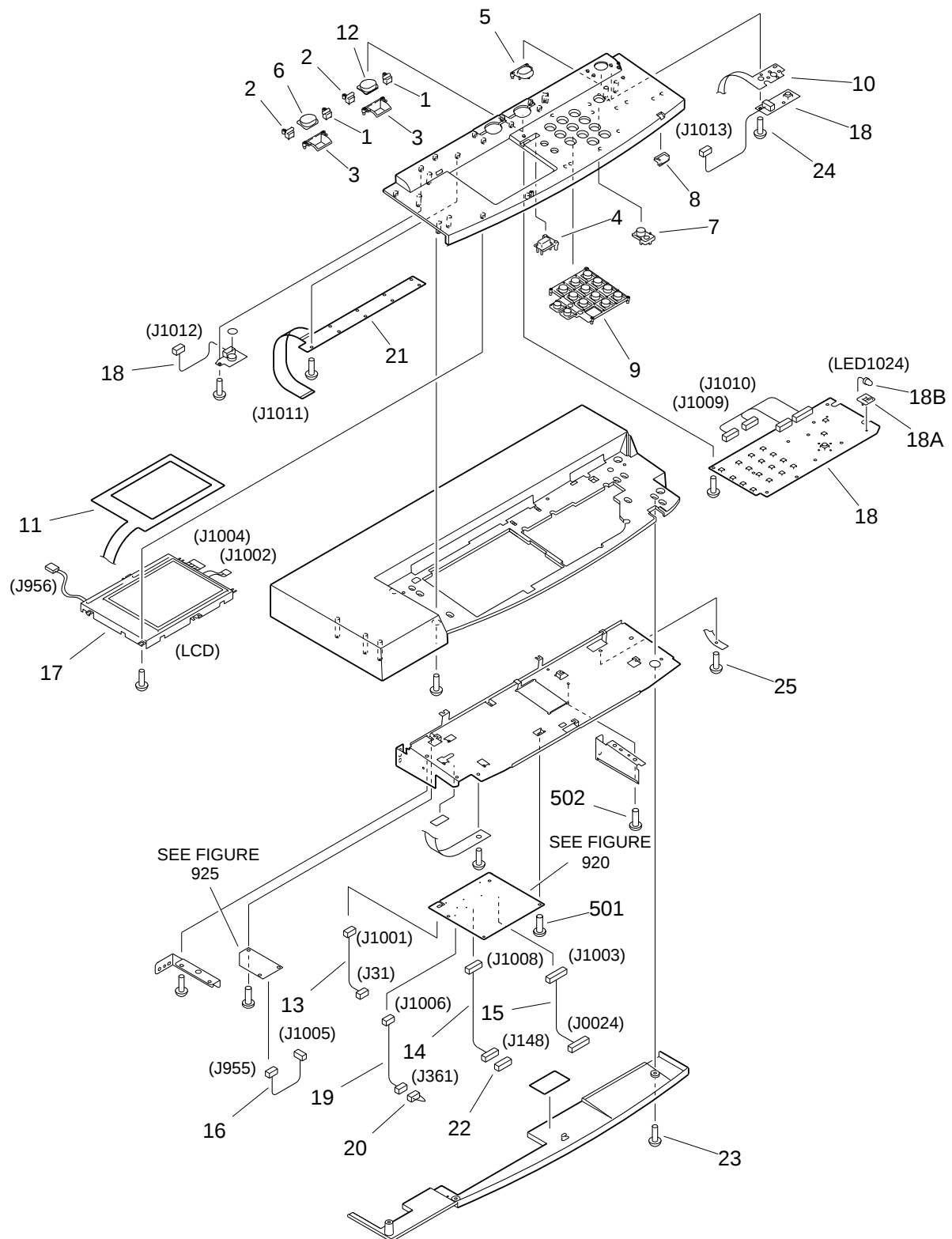
FIGURE 120 DOOR SWITCH MOUNT ASSEMBLY



NOTE: This assembly does not include the part shown with key No.13.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
120 -	FG6 - 2239 - 000		1	DOOR SWITCH MOUNT ASSEMBLY	LQF,NQF,DOD,BOD,COD
	FG6 - 2300 - 000		1	DOOR SWITCH MOUNT ASSEMBLY	FOD,AOD
	1 FB4 - 1432 - 000		1	HOLDER, DOOR SWITCH	
	2 FB4 - 1433 - 000		1	PLATE, DOOR SWITCH	
	3 FB4 - 1436 - 000		1	LEVER, ABSORPTION	
4	FB4 - 1557 - 000		1	SPRING, TORSION	
	5 FF5 - 7884 - 000		1	LEVER, CRANK	
	6 FG2 - 5195 - 000		1	OPTION COUNTER PCB ASSEMBLY	FOD,AOD
	6 A FF2 - 8212 - 000		1	CABLE, OPTION COUNTER PCB	J63,64
	7 FG6 - 1816 - 000		1	CABLE, FRONT DOOR SWITCH, AC	J8,9
8	FG6 - 1817 - 000		1	CABLE, FRONT DOOR SWITCH, DC	J21,111,112
	9 FG6 - 2325 - 000		1	COUNTER UNIT, COPY	CNT1,3 J121
	9 A VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J121
	10 FH6 - 3537 - 000		1	COUNTER, OPTION	FOD,AOD CNT2 J64
	11 FH7 - 6253 - 000		1	SWITCH, DOOR	SW2 J9
12	FS5 - 2928 - 000		1	SPRING, TENSION	
	13 VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	SEE NOTE J111
	14 WC4 - 0153 - 000		1	MICRO SWITCH	MSW7 J112
	15 XZ9 - 0251 - 000		1	CATCH, MAGNET	
	5 0 1 XB6 - 7300 - 609		2	SCREW,TP,M3X6	
5 0 2	XD2 - 1100 - 642		1	RING,E	

FIGURE 130 CONTROL PANEL ASSEMBLY



NOTE1: This assembly includes the assemblies shown in Figure 920 and 925.
 NOTE2: This assembly does not include the part shown with key No. 22.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
130 -	FG6 - 1108 - 000		1	CONTROL PANEL ASSEMBLY	JAPANESE SEE NOTE 1
	FG6 - 2856 - 000		1	CONTROL PANEL ASSEMBLY	ENGLISH NQF SEE NOTE 1
	FG6 - 3628 - 00G		1	CONTROL PANEL ASSEMBLY	ENGLISH DOD SEE NOTE 1
	FG6 - 3630 - 00G		1	CONTROL PANEL ASSEMBLY	FRENCH SEE NOTE 1
	FG6 - 3632 - 00G		1	CONTROL PANEL ASSEMBLY	GERMAN SEE NOTE 1
1	FG6 - 3634 - 00G		1	CONTROL PANEL ASSEMBLY	ITALIAN,ENGLISH COD SEE NOTE 1
	FB3 - 2529 - 000		2	COVER, LED PANEL, RIGHT	
	FB3 - 2530 - 000		2	COVER, LED PANEL, LEFT	
	FB3 - 2542 - 000		2	BLOCK, REFLECTOR	
	FB4 - 2583 - 000		1	KEY TOP, RESET	
5	FB4 - 2996 - 000		1	KEY TOP, POWER SUPPLY	JAPANESE ENGLISH NQF,DOD GERMAN FRENCH ITALIAN,ENGLISH COD
	FB4 - 5275 - 000		1	KEY TOP, FUNCTION, M	
	FB4 - 5291 - 000		1	KEY TOP, FUNCTION, M	
	FB4 - 7863 - 000		1	KEY TOP, FUNCTION, M	
	FB4 - 7870 - 000		1	KEY TOP, FUNCTION, M	
7	FB4 - 5276 - 000		1	KEY TOP, STANDBY	
	FB4 - 5282 - 000		1	COVER, LAMP	
	FB4 - 5285 - 000		1	KEY TOP, NUMBERS	
	FB4 - 5292 - 000		1	PLATE, GROUNDING	
	FB4 - 6704 - 000		1	PLATE, GROUNDING	
12	FB4 - 9765 - 000		1	KEY TOP, FUNCTION, 3	JAPANESE
	FB4 - 9766 - 000		1	KEY TOP, FUNCTION, 3	ENGLISH DOD GERMAN
	FB4 - 9762 - 000		1	KEY TOP, FUNCTION, 3	ENGLISH NQF
	FB4 - 7864 - 000		1	KEY TOP, FUNCTION, 3	FRENCH
	FB4 - 7871 - 000		1	KEY TOP, FUNCTION, 3	ITALIAN,ENGLISH COD
13	FG2 - 9937 - 000		1	CABLE, POWER SUPPLY CONNECTING	J31,1001
14	FG2 - 9938 - 000		1	CABLE,DC CONTROLLER CONNECTING	J148,1008
15	FG2 - 9939 - 000		1	CABLE, MOTHER BOARD CONNECTING	J1003,0024
16	FG2 - 9940 - 000		1	CABLE, INVERTER CONNECTING	J955,1005
17	FG6 - 0365 - 000		1	LCD CONTROL PANEL UNIT	EXCEPT GERMAN LCD J956,1002,1004

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
130 - 17	FG6 - 5327 - 000		1	LCD CONTROL PANEL UNIT	GERMAN LCD J956,1002,1004
18	FG6 - 1106 - 000		1	CONTROL PANEL PCB ASSEMBLY	J1009,1010,1012,1013
18 A	FB2 - 7576 - 000		1	HOLDER, LED	
18 B	FH6 - 0767 - 000		1	LED UNIT	LED1024
19	FG6 - 3580 - 000		1	CABLE, CCV CONNECTING	J361,1006
20	FG6 - 3591 - 000		1	CCV SHORT CONNECTOR UNIT	J361
21	FH6 - 0760 - 000		1	FUNCTION SWITCH PCB ASSEMBLY	J1011
22	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	SEE NOTE 2 J148
23	XA9 - 0591 - 000		16	SCREW,M3X8	
24	XA9 - 0591 - 000		24	SCREW,M3X8	
25	XA9 - 0670 - 000		2	SCREW,M3X6	
501	XB1 - 2300 - 609		6	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB2 - 7400 - 607		2	SCREW,W/WASHER,M4X6	

FIGURE 190 FIXING EXHAUST FAN ASSEMBLY

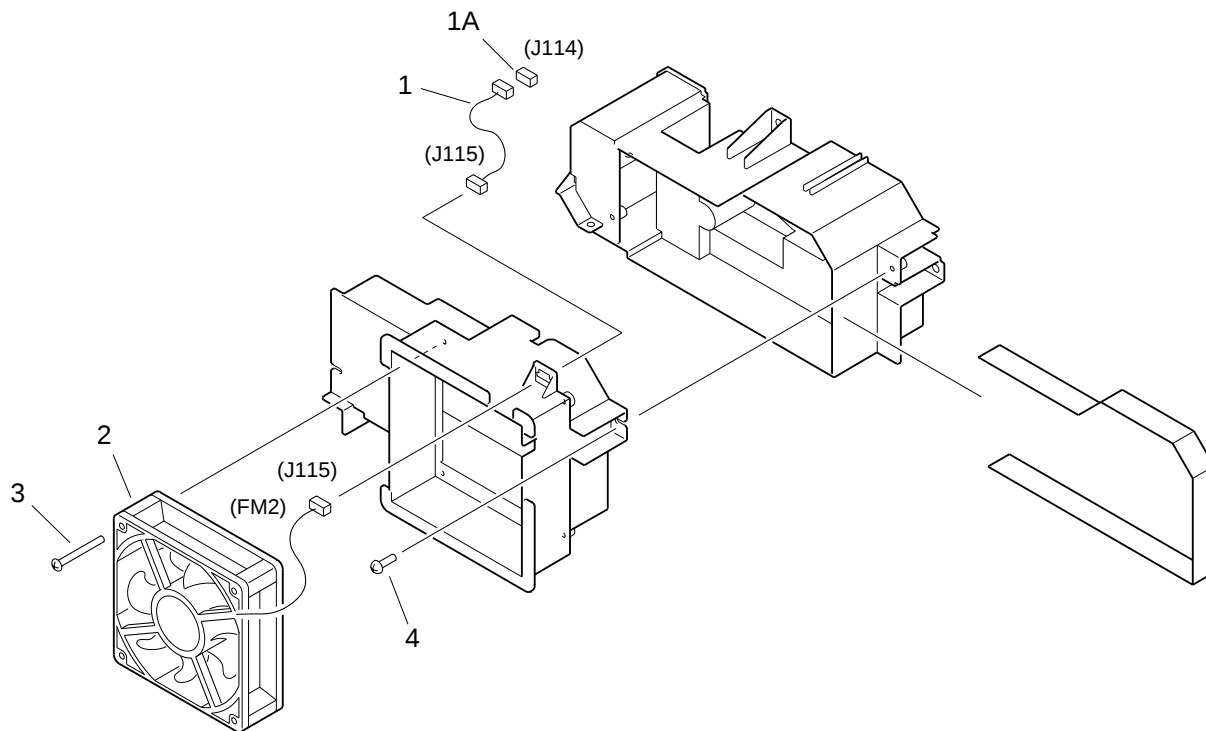


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
190 -	FG6 - 2247 - 000		1	FIXING EXHAUST FAN ASSEMBLY	
1	FG6 - 1898 - 000		1	CABLE, EXHAUST FAN CONNECTING	J114,115
1 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J114
2	FH6 - 1545 - 000		1	FAN, COOLING	FM2 J115
3	XA9 - 0189 - 000		4	SCREW,M4X50	
4	XA9 - 0605 - 000		2	SCREW,M4X8	

FIGURE 194 SCANNER COOLING FAN ASSEMBLY

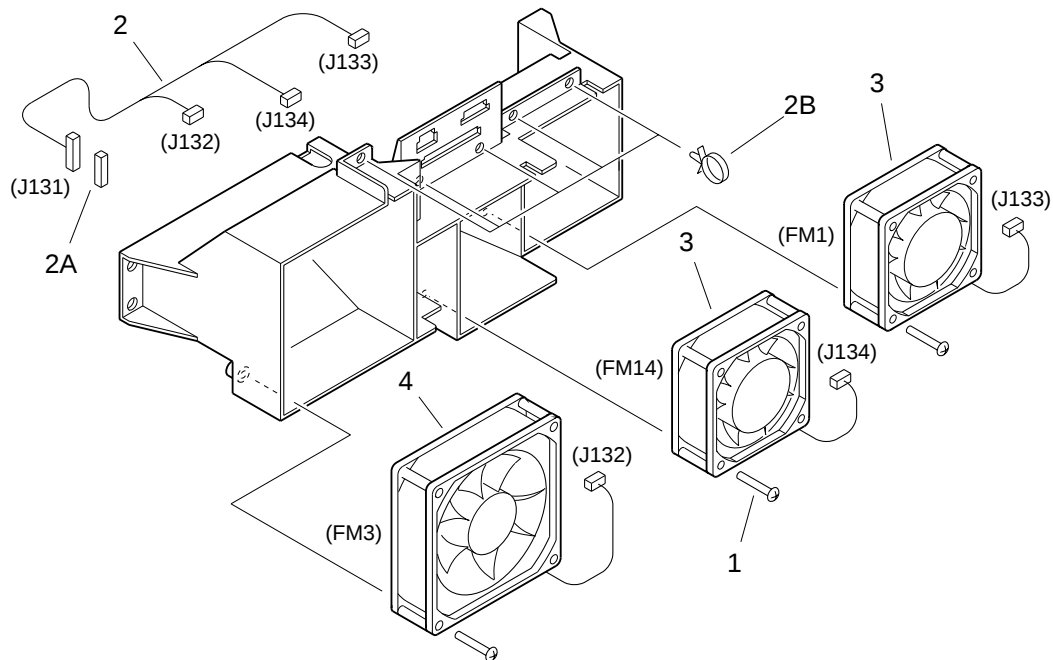


FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
194 -	FG6 - 1997 - 000		1	SCANNER COOLING FAN ASSEMBLY	
1	FA9 - 3622 - 000		6	SCREW,TAPPING, PAN HEAD,M4X35	
2	FG6 - 1895 - 000		1	CABLE, THREE FANS	J131-134
2 A	VS1 - 6318 - 009		1	CONNECTOR, SNAP TIGHT	J131
2 B	WT2 - 5178 - 000		5	CLIP, CABLE	
3	FH6 - 1544 - 000		2	FAN, COOLING	FM1,14 J133,134
4	FH6 - 1546 - 000		1	FAN, COOLING	FM3 J132

FIGURE 195 DRUM INTAKE FAN ASSEMBLY

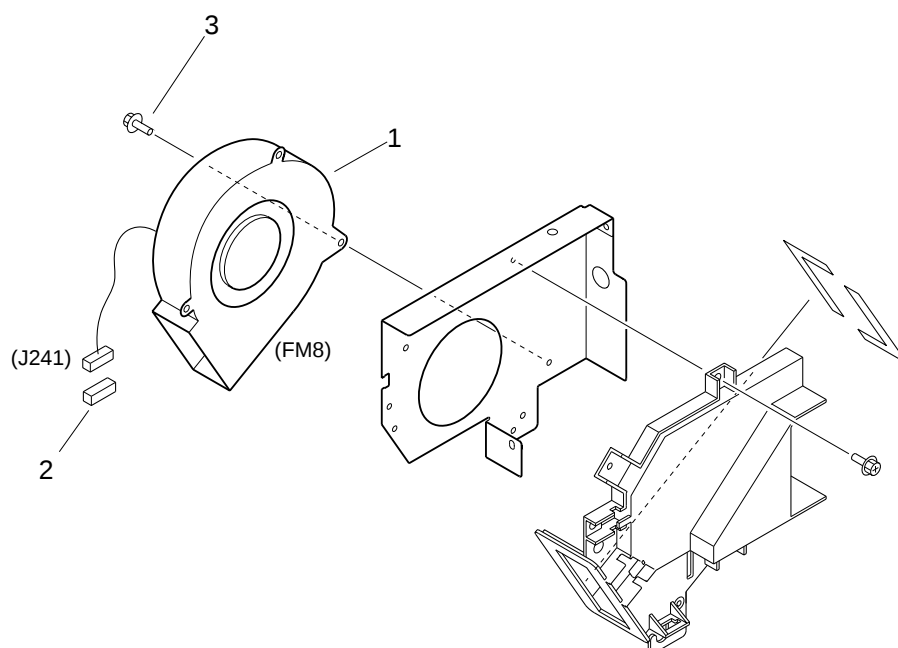


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
195 -	FG6 - 1987 - 000		1	DRUM INTAKE FAN ASSEMBLY	
1	FH6 - 1550 - 000		1	FAN, INTAKE	FM8 J241
2	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J241
3	XA9 - 0628 - 000		6	SCREW,RS,M4X8	

FIGURE 210 LENS MOUNT ASSEMBLY

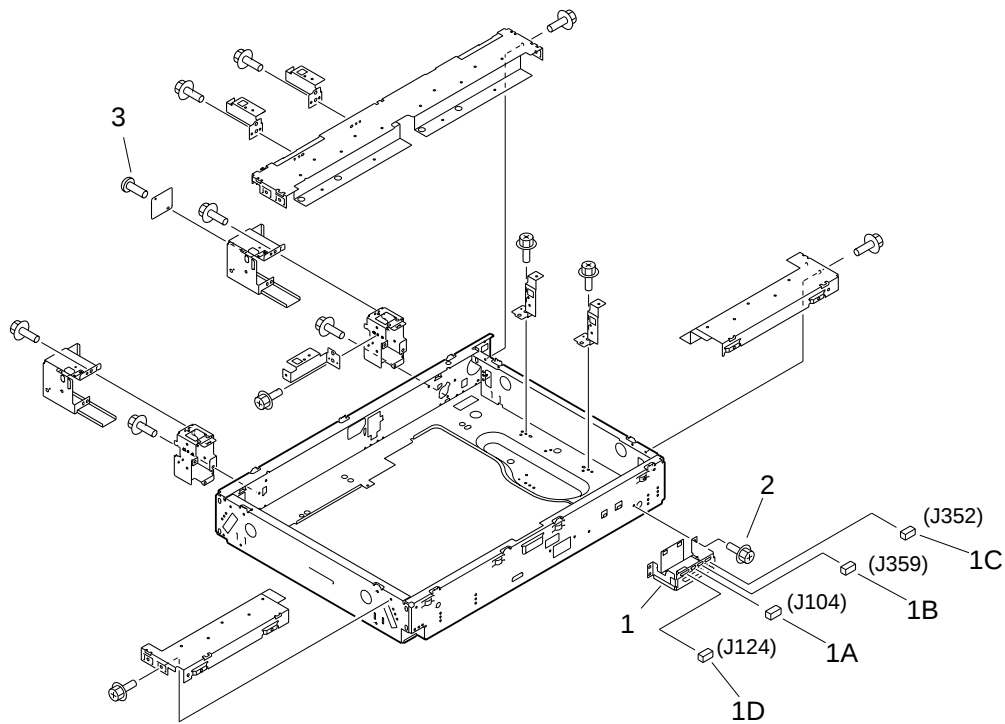


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
210 -	NPN		RF	LENS MOUNT ASSEMBLY	
1	FG6 - 2034 - 000		1	PC INTERFACE PCB ASSEMBLY	
1 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J104
1 B	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	J359
1 C	VS1 - 6318 - 005		1	CONNECTOR, SNAP TIGHT	J352
1 D	VS1 - 6318 - 009		1	CONNECTOR, SNAP TIGHT	J124
2	XA9 - 0643 - 000		AR	SCREW,RS,M4X10	
3	XA9 - 0828 - 000		2	SCREW,W/STAR WASHER,M3X4	

FIGURE 215 SCANNER MOUNT ASSEMBLY

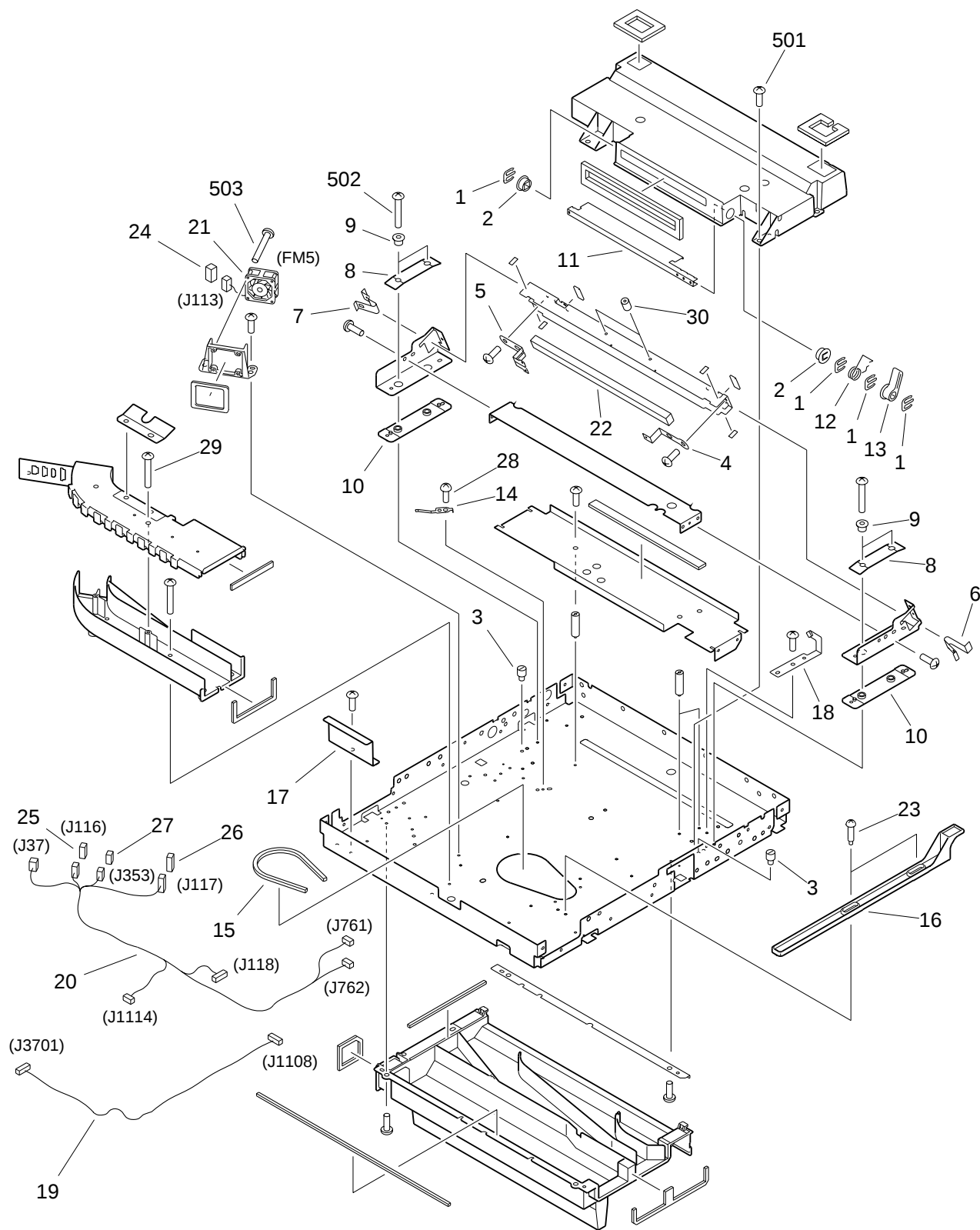
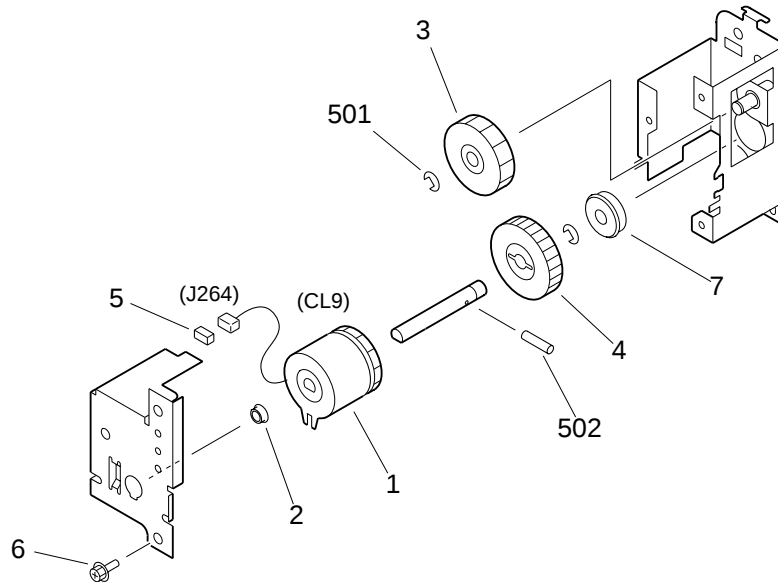


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
215 -	NPN		RF	SCANNER MOUNT ASSEMBLY	
1	FA2 - 8361 - 000		4	RETAINER	
2	FB2 - 1382 - 000		2	COLLAR	
3	FB4 - 1512 - 000		2	PIN, MIRROR SUPPORT	
4	FB4 - 1521 - 000		1	SPRING, LEAF, FRONT	
5	FB4 - 1522 - 000		1	SPRING, LEAF, REAR	
6	FB4 - 1527 - 000		1	SPRING, MIRROR, FRONT	
7	FB4 - 1528 - 000		1	SPRING, MIRROR, REAR	
8	FB4 - 1532 - 000		2	SPRING, LEAF	
9	FB4 - 1533 - 000		4	SPACER	
10	FB4 - 1534 - 000		2	PLATE, SUPPORT	
11	FB4 - 1538 - 000		1	PLATE, SHUTTER	
12	FB4 - 1539 - 000		1	SPRING, TORSION	
13	FB4 - 1540 - 000		1	ARM, SHUTTER	
14	FB4 - 1546 - 000		1	PLATE, GROUNDING	
15	FB4 - 1550 - 000		1	CUSHION, RUBBER	
16	FB4 - 1554 - 000		1	PLATE, SHUTTER SLIDE	
17	FB4 - 1564 - 000		1	COVER, IMAGE PROCESSOR CABLE	
18	FF5 - 7717 - 000		1	MIRROR, BEAM DETECTOR	
19	FG6 - 1821 - 000		1	CABLE, BEAM DETECT	J1108,3701
20	FG6 - 1826 - 000		1	CABLE, LENS MOUNT INTERNAL	J37,116,117,118 J353,761,762,1114
21	FH6 - 1547 - 000		1	FAN, COOLING	FM5 J113
22	FN5 - 4009 - 000		1	MIRROR, DIGITAL	
23	FS2 - 9001 - 000		2	SCREW, STEPPED, M4	
24	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J113
25	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J116
26	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J117
27	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	J353
28	XA9 - 0265 - 000		1	SCREW, W/WASHER, TRUSS HEAD	
29	XA9 - 0870 - 000		2	SCREW, M4X10	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
215 - 30	XA9 - 1091 - 000		2	SETSCREW,M4X8	
501	XB1 - 2400 - 609		17	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB1 - 2401 - 409		6	SCREW,MACH.,TRUSS HEAD,M4X14	
503	XB4 - 7303 - 007		2	SCREW,TAPPING,TRUSS HEAD,M3X30	

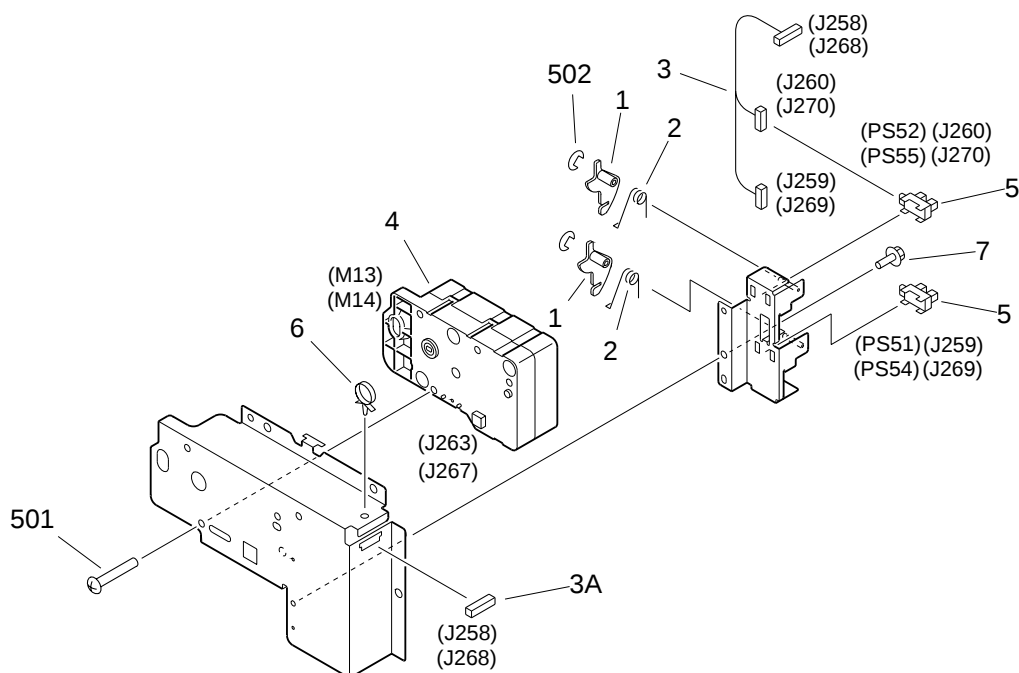
FIGURE 230 VERTICAL PATH DRIVE ASSEMBLY



NOTE: This assembly does not include the part shown with key No.5.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
230 -	FG6 - 2017 - 000		1	VERTICAL PATH DRIVE ASSEMBLY	CL9 J264
1	FH7 - 5826 - 000		1	CLUTCH, ELECTROMAGNETIC	
2	FS1 - 1189 - 000		1	BUSHING	
3	FS3 - 0165 - 000		1	GEAR, 40T	
4	FS5 - 0398 - 000		1	GEAR, 40T	
5	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	SEE NOTE J264
6	XA9 - 0628 - 000		3	SCREW, RS, M4X8	
7	XG9 - 0249 - 000		1	BEARING, BALL	
501	XD2 - 1100 - 642		2	RING, E	
502	XD3 - 2200 - 162		1	PIN, DOWEL	

FIGURE 231 LIFTER DRIVE ASSEMBLY



NOTE: This assembly does not include the part shown with key No.6.

FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
231 -	FG6 - 2243 - 000		2	LIFTER DRIVE ASSEMBLY	
1	FB2 - 9248 - 000		2	ARM, PAPER SENSOR	
2	FB5 - 0553 - 000		2	SPRING, TORSION	
3	FG6 - 1888 - 000		1	CABLE, DECK SENSOR	J258-260 J268-270
3 A	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J258,268
4	FH6 - 1541 - 000		1	MOTOR, DC 19.2W	M13,14 J263,267
5	FH7 - 7462 - 000		2	PHOTO-INTERRUPTER	PS51,52,54,55 J259,260,269,270
6	WT2 - 5565 - 000		1	CLAMP, CABLE	SEE NOTE
7	XA9 - 0628 - 000		1	SCREW,RS,M4X8	
501	XB5 - 6401 - 609		3	SCREW,CT,M4X16	
502	XD2 - 1100 - 242		2	RING,E	

FIGURE 250 MAIN DRIVE ASSEMBLY

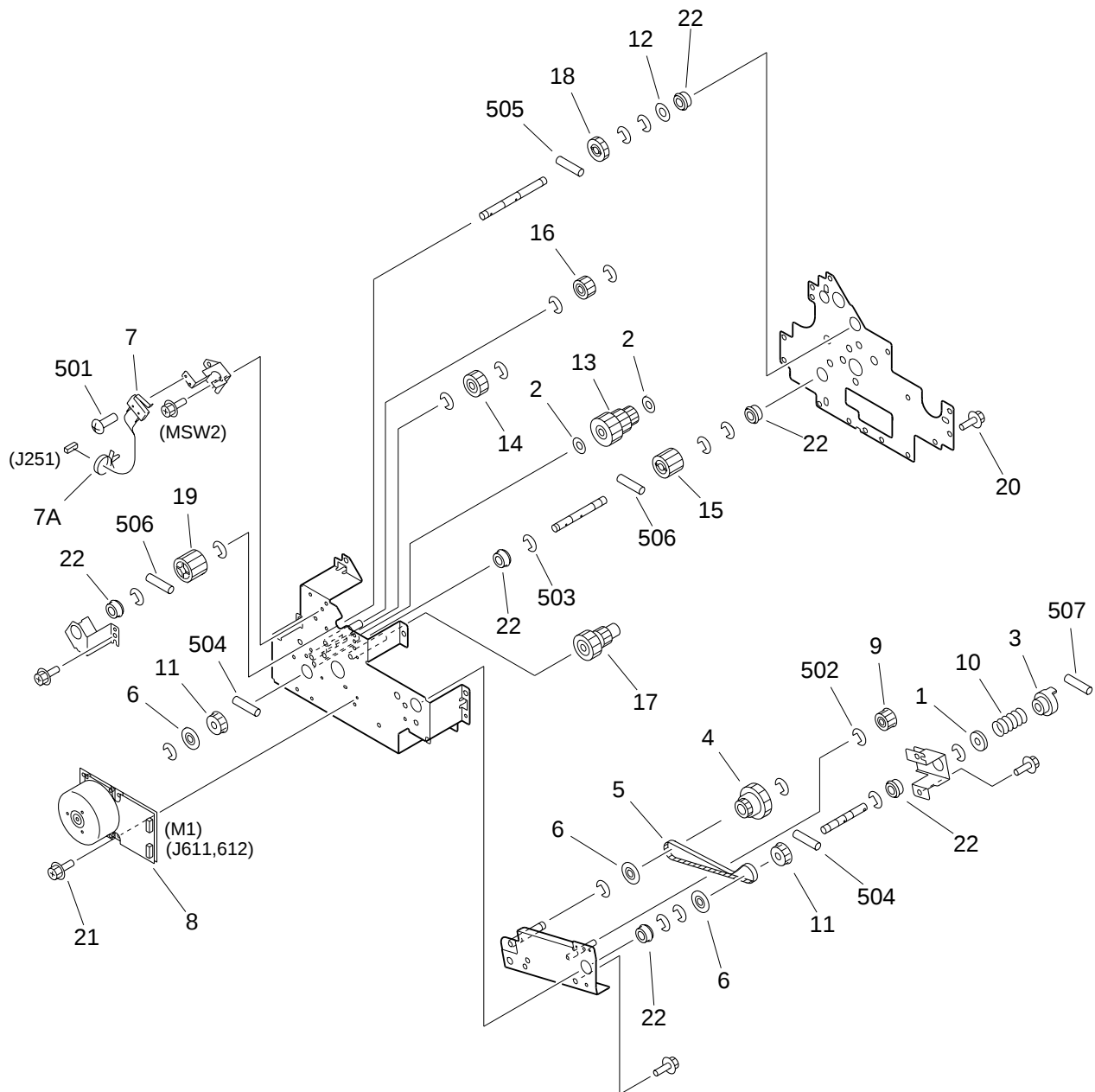


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
250 -	FG6 - 2006 - 000		1	MAIN DRIVE ASSEMBLY	
1	FA6 - 8304 - 000		1	WASHER,SPRING	
2	FB2 - 6285 - 000		2	SHIM	
3	FB2 - 7805 - 030		1	COUPLING	
4	FB4 - 1764 - 000		1	PULLEY, 22T/36T	
5	FB4 - 1766 - 000		1	BELT, TIMING	
6	FB4 - 1806 - 000		3	FLANGE	
7	FG6 - 1870 - 000		1	CABLE, WASTE TONER SWITCH	MSW2 J251
7 A	WT2 - 5565 - 000		1	CLAMP, CABLE	
8	FH6 - 1530 - 000		1	MOTOR, BRUSHLESS, DC 27.6W	M1 J611,612
9	FS2 - 3495 - 000		1	PULLEY	
10	FS5 - 2978 - 000		1	SPRING, COMPRESSION	
11	FS5 - 3609 - 000		2	PULLEY, 22T	
12	FS5 - 6487 - 000		1	SHIM	
13	FS7 - 0012 - 000		1	GEAR, 50T/24T/18T	
14	FS7 - 0013 - 000		1	GEAR, 24T	
15	FS7 - 0014 - 000		1	GEAR, 24T	
16	FS7 - 0016 - 000		1	GEAR, 20T	
17	FS7 - 0017 - 000		1	GEAR, 18T/27T	
18	FS7 - 0018 - 000		1	GEAR, 24T	
19	FS7 - 0019 - 000		1	GEAR, 26T	
20	XA9 - 0628 - 000		12	SCREW,RS,M4X8	
21	XA9 - 0762 - 000		4	SCREW,RS,M3X8	
22	XG9 - 0250 - 000		7	BEARING, BALL	
501	XB1 - 2231 - 009		1	SCREW,MACH.,TRUSS HEAD,M2.3X10	
502	XD2 - 1100 - 502		1	RING,E	
503	XD2 - 1100 - 642		18	RING,E	
504	XD3 - 2200 - 122		2	PIN,DOWEL	
505	XD3 - 2200 - 142		1	PIN,DOWEL	
506	XD3 - 2200 - 182		2	PIN,DOWEL	

FIGURE 251 DRUM DRIVE ASSEMBLY

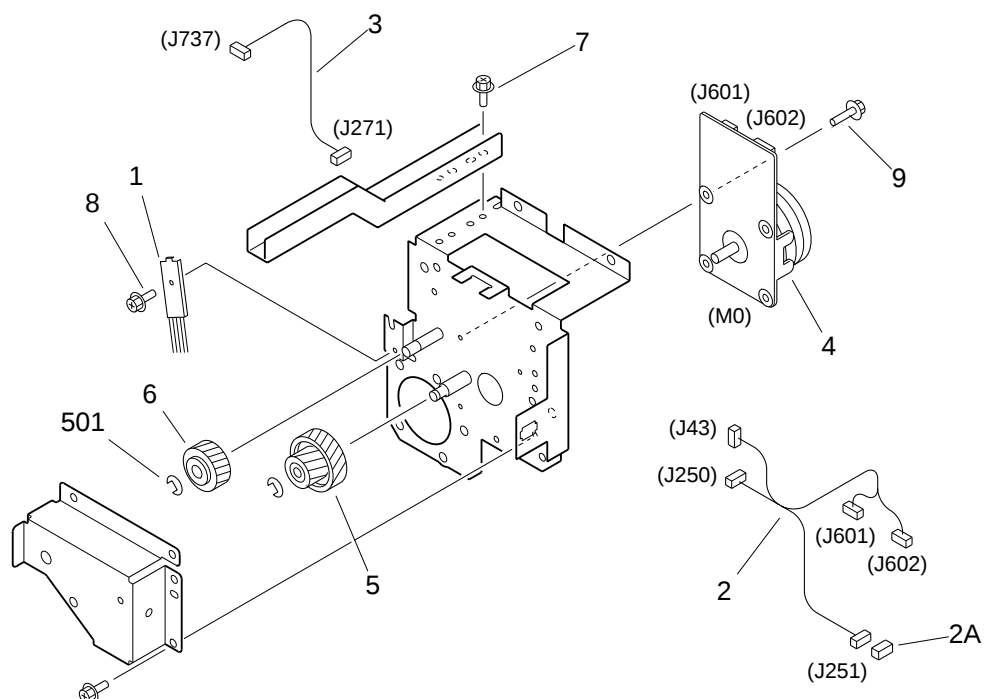


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
251 -	FG6 - 2007 - 000		1	DRUM DRIVE ASSEMBLY	
1	FC1 - 1117 - 000		1	ELIMINATOR, STATIC CHARGE	
2	FG6 - 1894 - 000		1	CABLE, DRUM MOTOR DRIVE	J43,250,251,601,602
2 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J251
3	FG6 - 3570 - 000		1	CABLE, SEPARATION CLAW CONNECT	J271,737
4	FH6 - 1528 - 000		1	MOTOR, BRUSHLESS, DC 10.83W	M0 J601,602
5	FS7 - 0010 - 000		1	GEAR, 19T/63T	
6	RS6 - 0057 - 000		1	GEAR, 49T	
7	XA9 - 0628 - 000		7	SCREW,RS,M4X8	
8	XA9 - 0813 - 000		1	SCREW,RS,M3X8	
9	XA9 - 0962 - 000		4	SCREW,RS,M3X10	
501	XD2 - 1100 - 642		2	RING,E	

FIGURE 260 PAPER PICK-UP DRIVE ASSEMBLY

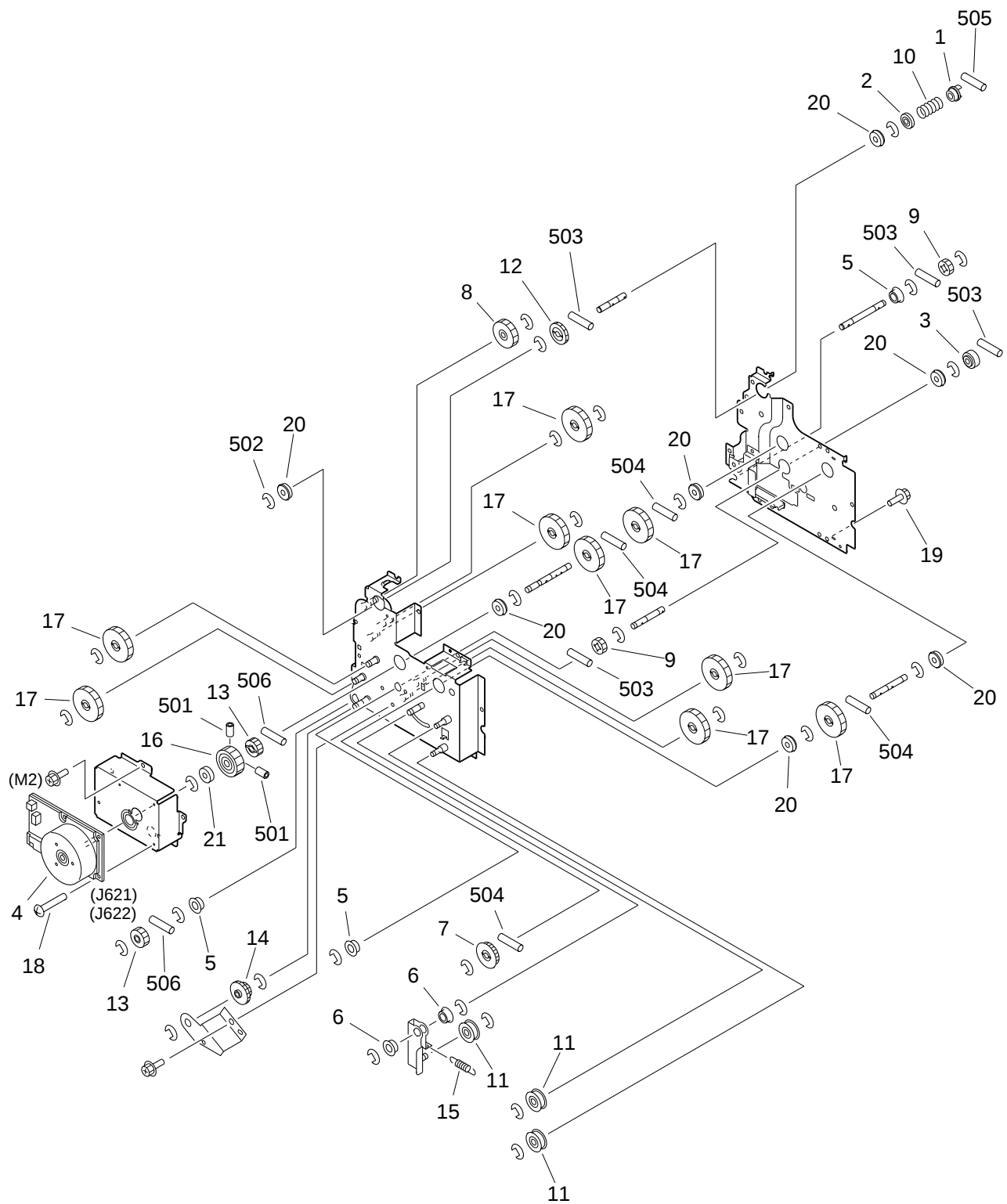


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
260 -	FG6 - 2004 - 000		1	PAPER PICK-UP DRIVE ASSEMBLY	M2 J621,622
1	FB2 - 7841 - 000		1	COUPLING, REGISTRATION	
2	FB4 - 3728 - 000		1	SUPPORT, COUPLING	
3	FB4 - 3729 - 000		1	COUPLING	
4	FH6 - 1532 - 000		1	MOTOR, BRUSHLESS, DC 44W	
5	FS1 - 1189 - 000		3	BUSHING	
6	FS1 - 1449 - 000		2	BUSHING	
7	FS2 - 3494 - 020		1	PULLEY, 39T	
8	FS3 - 0165 - 000		1	GEAR, 40T	
9	FS4 - 0145 - 000		2	GEAR, 20T	
10	FS5 - 2957 - 000		1	SPRING, COMPRESSION	
11	FS5 - 3337 - 020		3	PULLEY, IDLER	
12	FS6 - 0056 - 000		1	GEAR, 32T	
13	FS6 - 0062 - 000		2	GEAR, 25T	
14	FS6 - 0096 - 000		1	GEAR, 20T/32T	
15	FS6 - 2776 - 000		1	SPRING, TENSION	
16	FS7 - 0035 - 000		1	GEAR, 68T	
17	FS7 - 0036 - 000		9	GEAR, 50T	
18	XA9 - 0207 - 000		4	SCREW,M4X12	
19	XA9 - 0628 - 000		12	SCREW,RS,M4X8	
20	XG9 - 0249 - 000		7	BEARING, BALL	
21	XG9 - 0250 - 000		1	BEARING, BALL	
501	XB6 - 2401 - 008		2	SETSCREW,M4X10	
502	XD2 - 1100 - 642		31	RING,E	
503	XD3 - 2200 - 142		4	PIN,DOWEL	
504	XD3 - 2200 - 162		4	PIN,DOWEL	
505	XD3 - 2300 - 142		1	PIN,DOWEL	
506	XD3 - 2300 - 182		2	PIN,DOWEL	

FIGURE 261 CASSETTE PICK-UP DRIVE ASSEMBLY

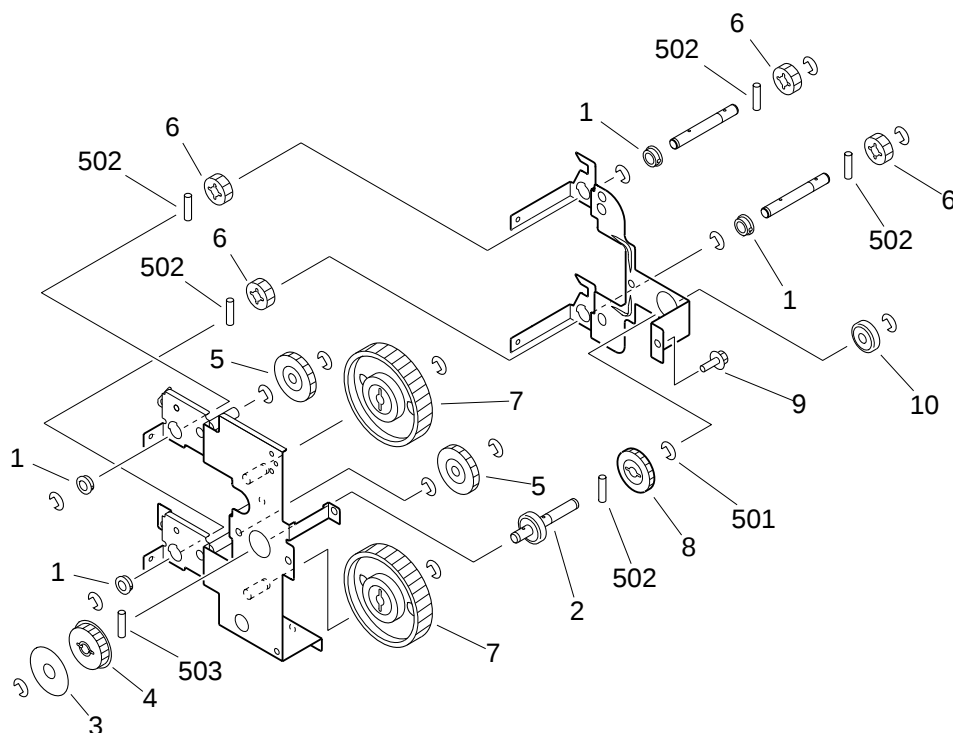


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
261 -	FG5 - 4449 - 050		1	CASSETTE PICK-UP DRIVE ASS'Y	
1	FA9 - 2112 - 000		4	BUSHING	
2	FB3 - 8615 - 000		1	SHAFT, PICK-UP PULLEY	
3	FB3 - 8616 - 000		1	FLANGE	
4	FS2 - 3494 - 020		1	PULLEY, 39T	
5	FS4 - 0014 - 000		2	GEAR, 36T	
6	FS4 - 0145 - 000		4	GEAR, 20T	
7	FS6 - 0055 - 000		2	GEAR, 76T	
8	FS6 - 0056 - 000		1	GEAR, 32T	
9	XA9 - 0628 - 000		3	SCREW,RS,M4X8	
10	XG9 - 0208 - 000		1	BEARING, BALL	
501	XD2 - 1100 - 642		15	RING,E	
502	XD3 - 2200 - 142		5	PIN,DOWEL	
503	XD3 - 2200 - 162		1	PIN,DOWEL	

FIGURE 263 LEFT PICK-UP DRIVE ASSEMBLY

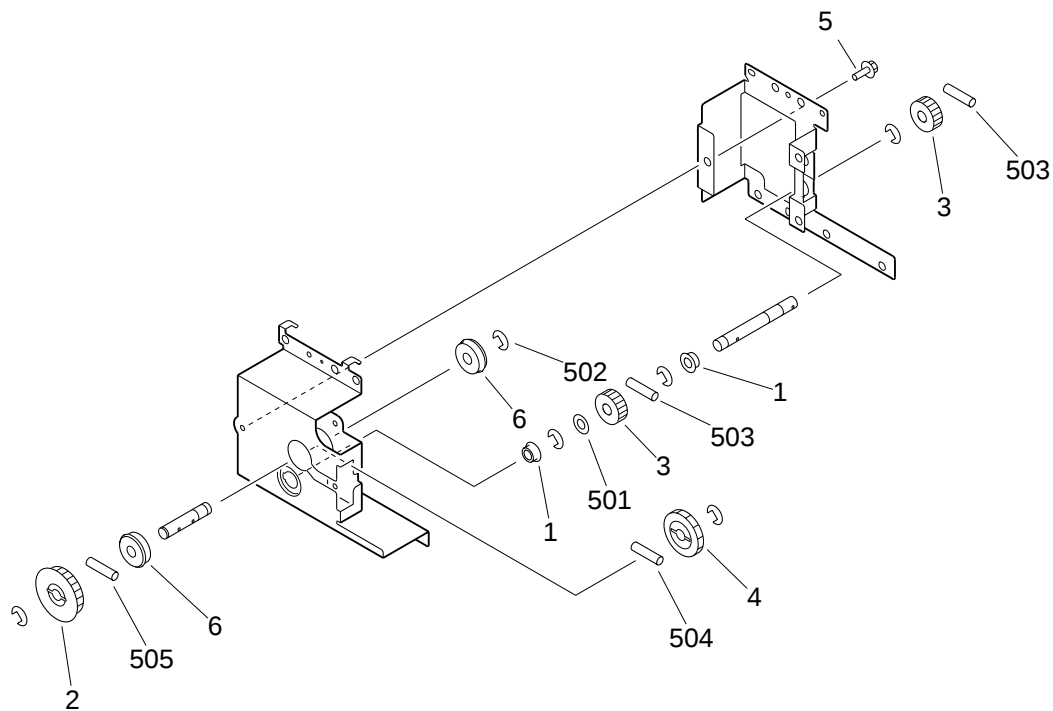
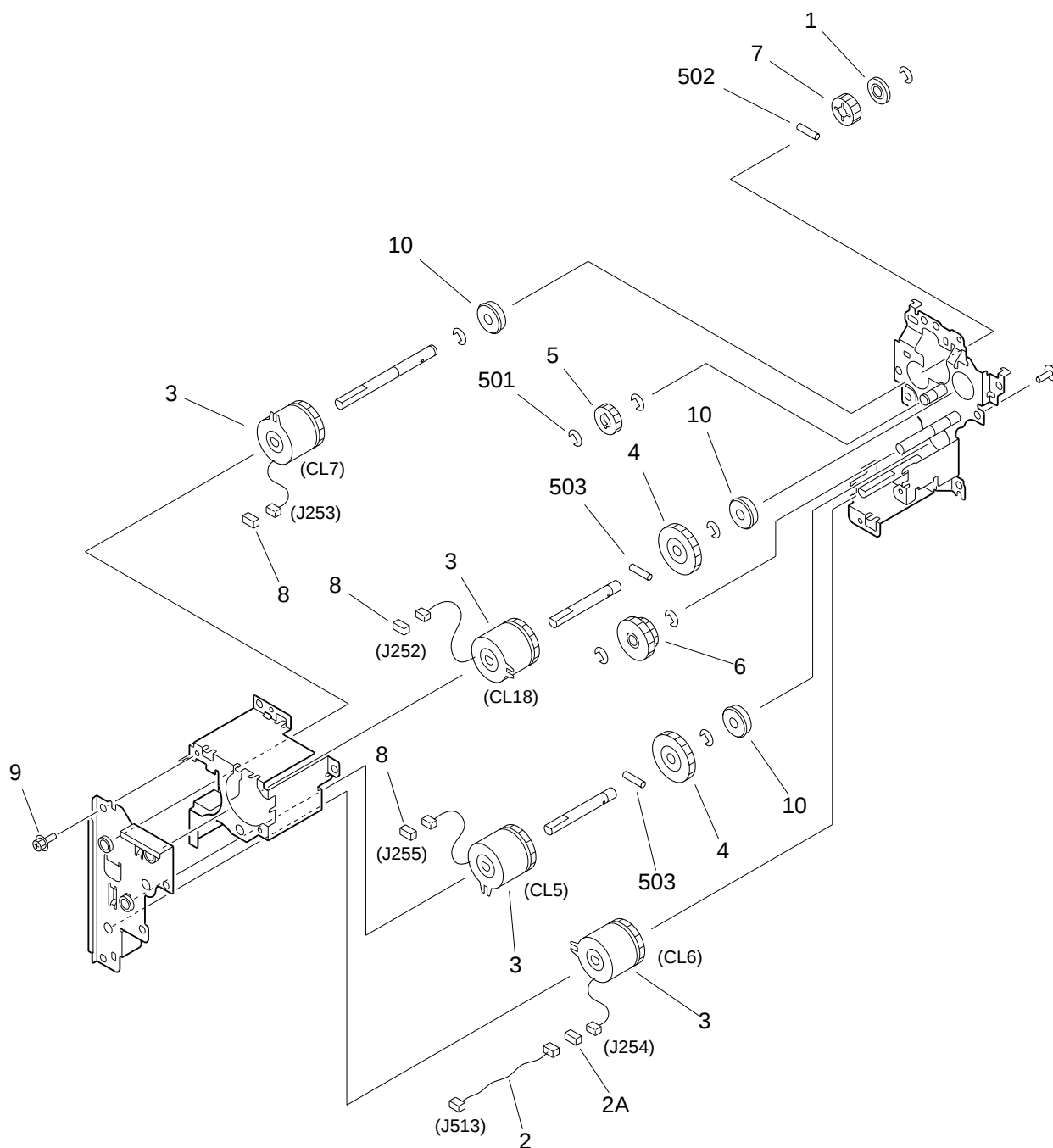


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
263 -	FG6 - 1996 - 000		1	LEFT PICK-UP DRIVE ASSEMBLY	
1	FS1 - 1189 - 000		2	BUSHING	
2	FS2 - 3494 - 020		1	PULLEY, 39T	
3	FS5 - 0514 - 000		2	GEAR, 20T	
4	FS6 - 0056 - 000		1	GEAR, 32T	
5	XA9 - 0628 - 000		5	SCREW,RS,M4X8	
6	XG9 - 0249 - 000		2	BEARING, BALL	
501	XD1 - 1108 - 219		1	SHIM	
502	XD2 - 1100 - 642		6	RING,E	
503	XD3 - 2200 - 122		2	PIN,DOWEL	
504	XD3 - 2200 - 142		1	PIN,DOWEL	
505	XD3 - 2200 - 162		1	PIN,DOWEL	

FIGURE 264 MULTI FEED DRIVE ASSEMBLY



NOTE: This assembly does not include the part shown with key No.8.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
264 -	FG6 - 2229 - 000		1	MULTI FEED DRIVE ASSEMBLY	
1	FB4 - 3767 - 000		1	COLLAR, PUSH-ON	
2	FG6 - 3572 - 000		1	CABLE, MULTI FEED DRIVE	J254,513
2 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J254
3	FH7 - 5826 - 000		4	CLUTCH, ELECTROMAGNETIC	CL5,6,7,18 J255,254,253,252
4	FS4 - 0014 - 000		2	GEAR, 36T	
5	FS6 - 0053 - 000		1	GEAR, 20T	
6	FS7 - 0033 - 000		1	GEAR, 24T/30T	
7	FS7 - 0034 - 000		1	GEAR, 20T	
8	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	SEE NOTE J252,253,255
9	XA9 - 0628 - 000		7	SCREW,RS,M4X8	
10	XG9 - 0249 - 000		3	BEARING, BALL	
501	XD2 - 1100 - 642		8	RING,E	
502	XD3 - 2200 - 122		1	PIN,DOWEL	
503	XD3 - 2200 - 162		2	PIN,DOWEL	

FIGURE 270 DEVELOPING DRIVE ASSEMBLY

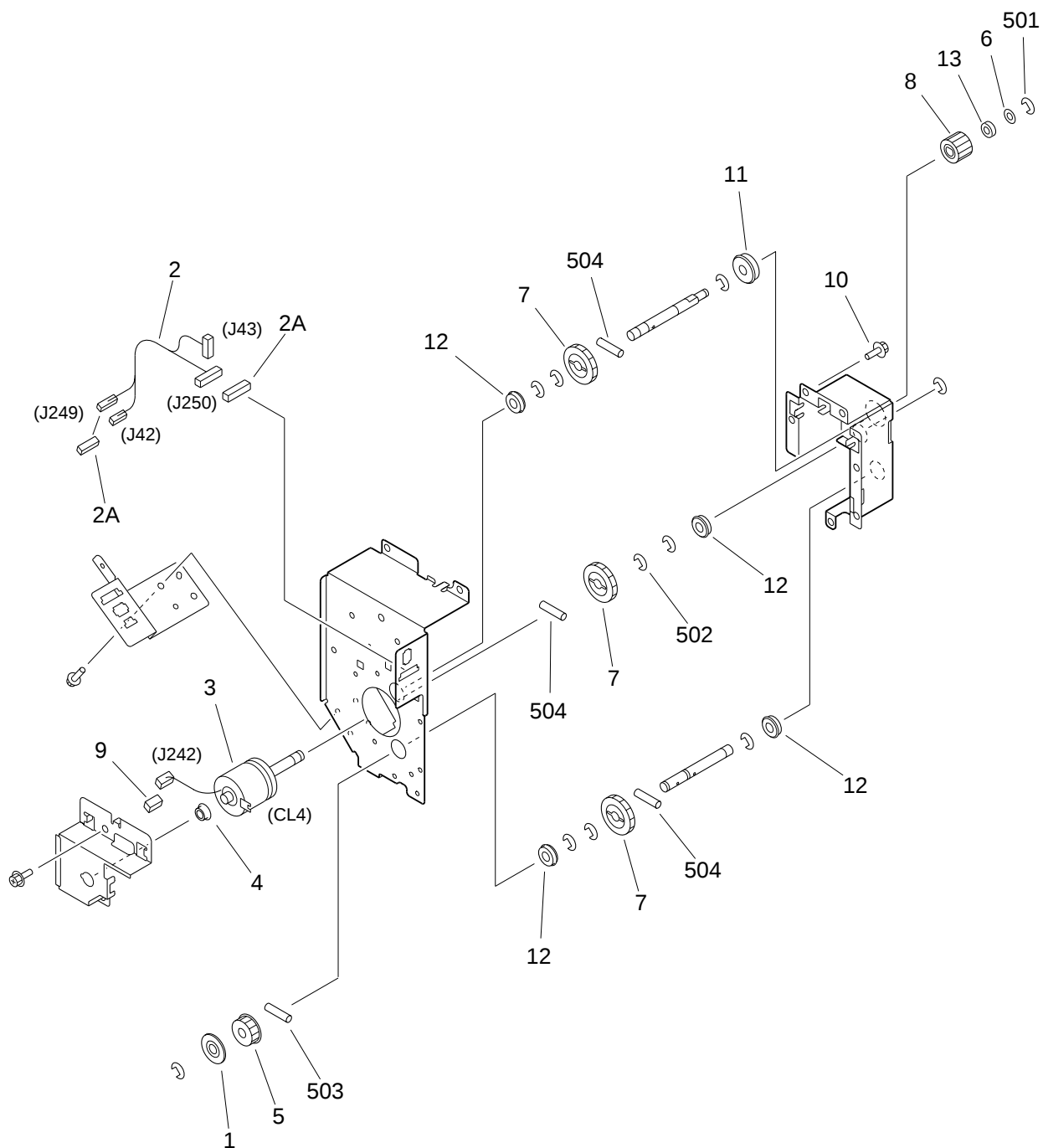
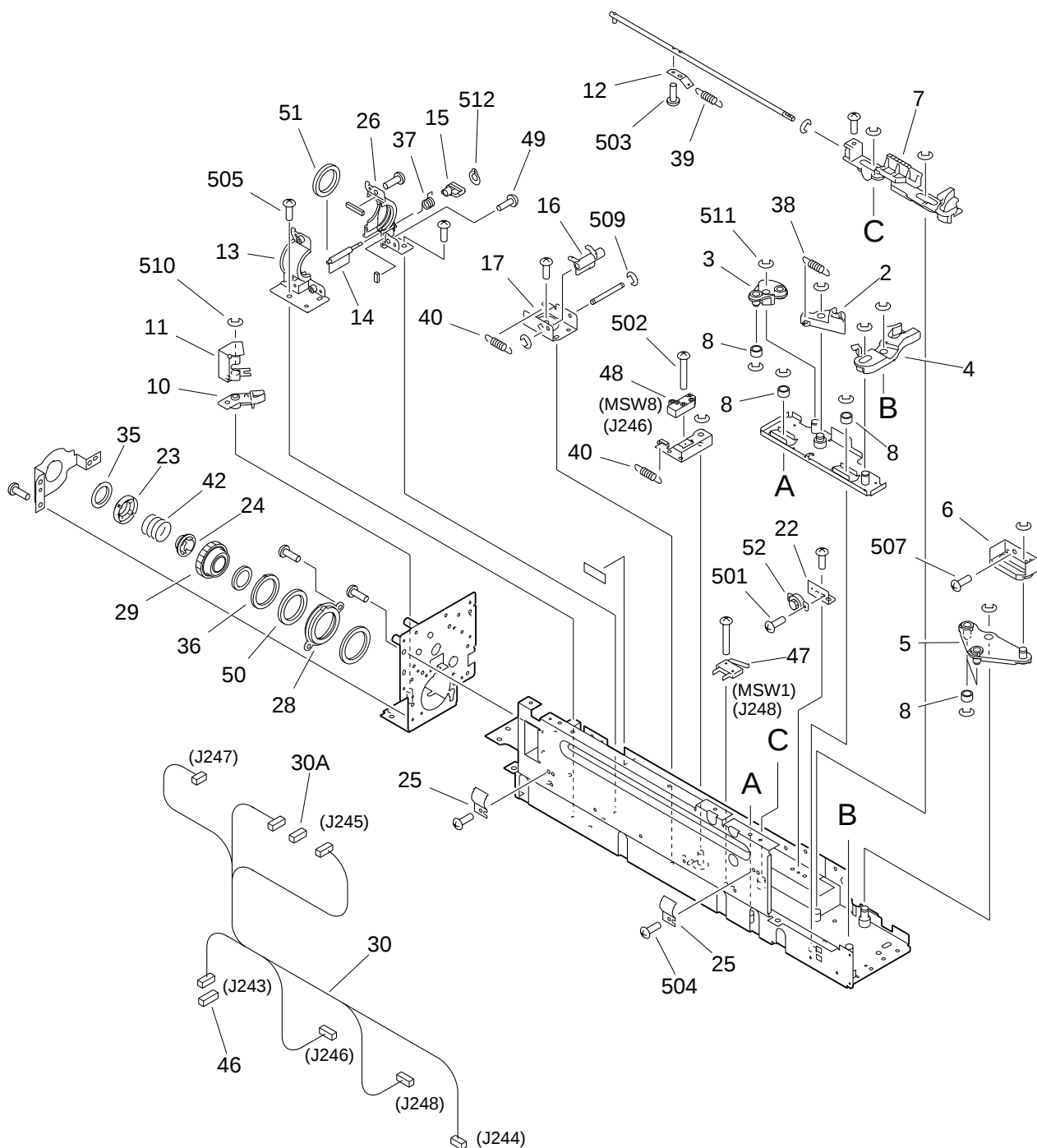


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
270 -	FG6 - 2009 - 000		1	DEVELOPING DRIVE ASSEMBLY	
1	FB4 - 1806 - 000		1	FLANGE	
2	FG6 - 1890 - 000		1	CABLE, MAIN DRIVE	J42,43,249,250
2 A	VS1 - 5057 - 007		2	CONNECTOR, SNAP TIGHT	J249,250
3	FH7 - 5842 - 000		1	CLUTCH, ELECTROMAGNETIC	CL4 J242
4	FS1 - 1189 - 000		1	BUSHING	
5	FS5 - 3609 - 000		1	PULLEY, 22T	
6	FS5 - 6488 - 000		1	WASHER	
7	FS6 - 0056 - 000		3	GEAR, 32T	
8	FS7 - 0015 - 000		1	GEAR, 23T	
9	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J242
10	XA9 - 0628 - 000		10	SCREW,RS,M4X8	
11	XG9 - 0249 - 000		1	BEARING, BALL	
12	XG9 - 0250 - 000		4	BEARING, BALL	
13	XG9 - 0395 - 000		1	BEARING, BALL	
501	XD2 - 1100 - 502		1	RING,E	
502	XD2 - 1100 - 642		10	RING,E	
503	XD3 - 2200 - 122		1	PIN,DOWEL	
504	XD3 - 2200 - 142		3	PIN,DOWEL	

FIGURE 275 TONER CARTRIDGE DRIVE ASSEMBLY(1/2)



NOTE: This assembly does not include the part shown with key No.46.

FIGURE 275 TONER CARTRIDGE DRIVE ASSEMBLY(2/2)

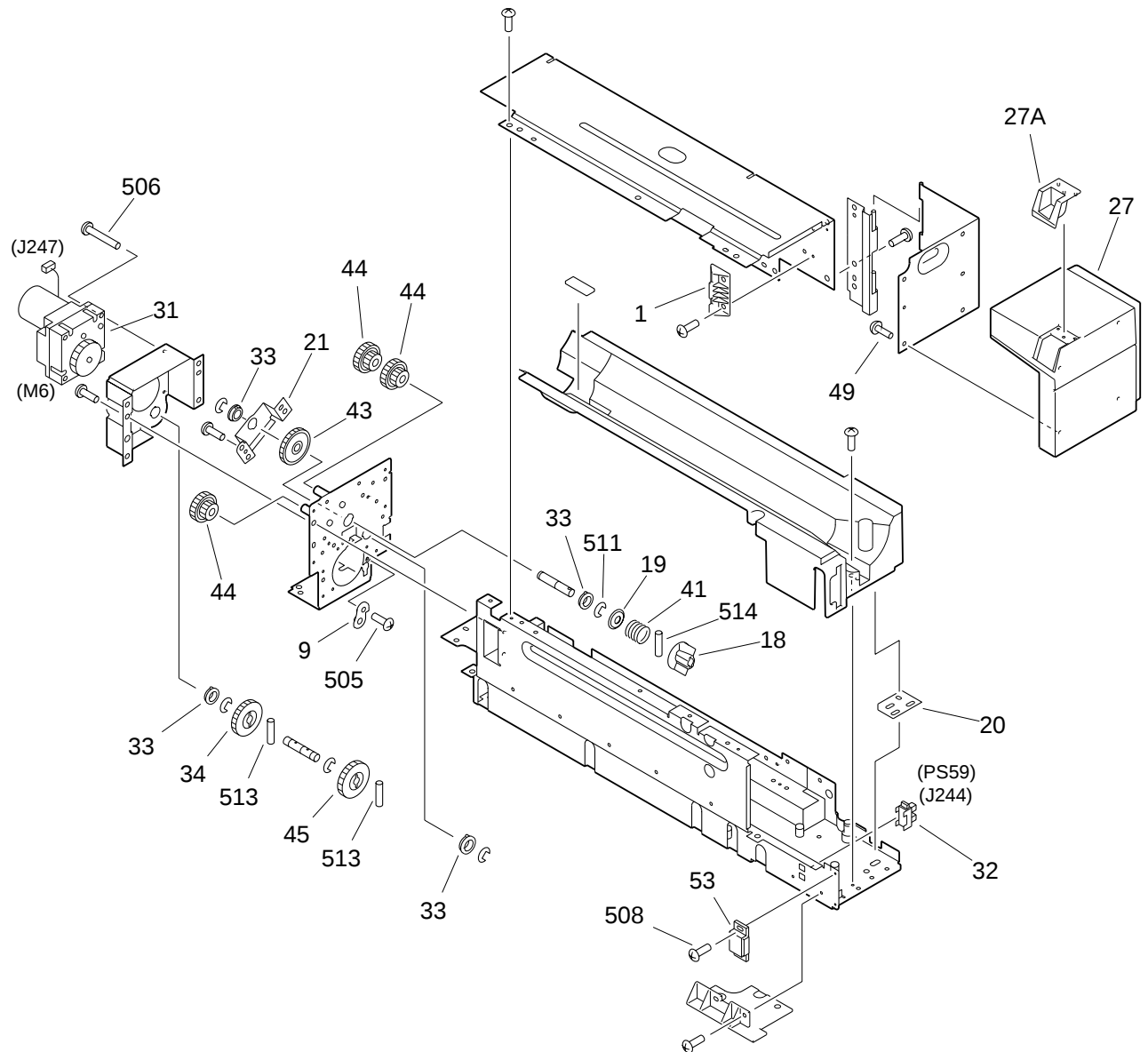


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
275 -	FG6 - 2019 - 000		1	TONER CARTRIDGE DRIVE ASSEMBLY	
1	FB4 - 1890 - 000		1	GUIDE	
2	FB4 - 1892 - 000		1	ARM, SEPARATION	
3	FB4 - 1893 - 000		1	HOLDER, BUSHING	
4	FB4 - 1894 - 000		1	LINK, CHUCK	
5	FB4 - 1895 - 000		1	LEVER, CAM	
6	FB4 - 1896 - 000		1	COVER, RAIL	
7	FB4 - 1899 - 000		1	MOUNT, SLIDE	
8	FB4 - 1900 - 000		6	ROLLER	
9	FB4 - 1901 - 000		1	BUSHING	
10	FB4 - 1902 - 000		1	MOUNT, CAP	
11	FB4 - 1903 - 000		1	PLATE, CHUCK CAP	
12	FB4 - 1904 - 000		1	PLATE, SHAFT SUPPORT	
13	FB4 - 1913 - 000		1	MOUNT, RUBBER, LEFT	
14	FB4 - 1915 - 000		1	SHUTTER	
15	FB4 - 1916 - 000		1	LEVER, SHUTTER	
16	FB4 - 1924 - 000		1	LEVER, SENSOR	
17	FB4 - 1925 - 000		1	MOUNT, LEVER	
18	FB4 - 1926 - 000		1	COUPLING	
19	FB4 - 1927 - 000		1	SUPPORT, SPRING	
20	FB4 - 5309 - 000		1	PLATE, HINGE ADJUSTING	
21	FB4 - 5310 - 000		1	MOUNT, SHAFT	
22	FB4 - 9026 - 000		1	PLATE, DAMPER SUPPORT	
23	FB4 - 9027 - 000		1	GEAR, CAP, REAR	
24	FB4 - 9028 - 000		1	CLAW, DRIVE	
25	FB4 - 9514 - 000		2	PLATE, GROUNDING	
26	FF5 - 7715 - 000		1	MOUNT, RUBBER, RIGHT	
27	FF5 - 8142 - 000		1	COVER, CARTRIDGE, FRONT	
27 A	FB4 - 1889 - 000		1	HANDLE	
28	FF5 - 8655 - 000		1	CASE, GEAR HOLDER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
275 - 29	FF5 - 8732 - 000		1	GEAR, CAP, FRONT	
30	FG6 - 1889 - 000		1	CABLE, CARTRIDGE	J243-248
30 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J245
31	FH6 - 1538 - 000		1	MOTOR, DC 9.6W	M6 J247
32	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS59 J244
33	FS1 - 1510 - 000		4	BUSHING	
34	FS3 - 0098 - 000		1	GEAR, 35T	
35	FS5 - 1796 - 000		1	SUPPORT, CAP GEAR, REAR	
36	FS5 - 1802 - 000		1	SUPPORT, CAP GEAR, FRONT	
37	FS5 - 2901 - 000		1	SPRING, TORSION	
38	FS6 - 2763 - 000		1	SPRING, TENSION	
39	FS6 - 2764 - 000		1	SPRING, TENSION	
40	FS6 - 2774 - 000		2	SPRING, TENSION	
41	FS6 - 2887 - 000		1	SPRING, COMPRESSION	
42	FS6 - 2998 - 000		1	SPRING, COMPRESSION	
43	FS7 - 0043 - 000		1	GEAR, 36T	
44	FS7 - 0044 - 000		3	GEAR, 16T/28T	
45	FS7 - 0051 - 000		1	GEAR, 36T	
46	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	SEE NOTE J243
47	WC4 - 5153 - 000		1	MICRO SWITCH	MSW1 J248
48	WC4 - 5157 - 000		1	MICRO SWITCH	MSW8 J246
49	XA9 - 0605 - 000		6	SCREW,M4X8	
50	XG9 - 0175 - 000		1	SEAL, OIL	
51	XG9 - 0385 - 000		1	PACKING	
52	XH9 - 0090 - 000		1	OIL DAMPER UNIT	
53	XZ9 - 0472 - 000		1	CATCH, MAGNET	
501	XB1 - 1200 - 405		2	SCREW,MACH.,PAN HEAD,M2X4	
502	XB1 - 2231 - 009		2	SCREW,MACH.,TRUSS HEAD,M2.3X10	
503	XB1 - 2300 - 609		3	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB1 - 2400 - 607		2	SCREW,MACH.,TRUSS HEAD,M4X6	

FIGURE 280 WASTE TONER DRIVE ASSEMBLY

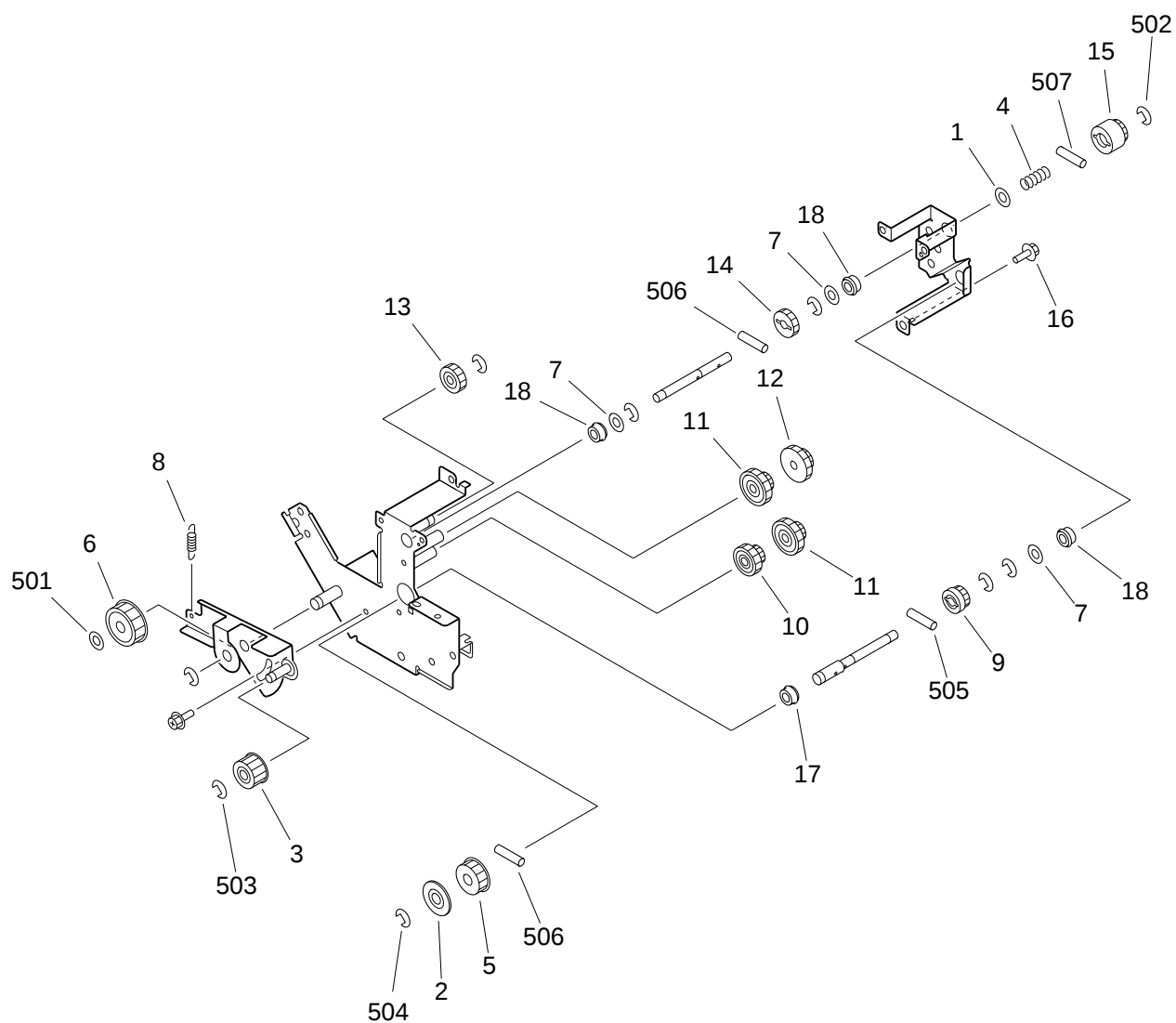


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
280 -	FG6 - 2008 - 000		1	WASTE TONER DRIVE ASSEMBLY	
1	FB4 - 1762 - 000		1	RING, SPRING SUPPORT	
2	FB4 - 1806 - 000		1	FLANGE	
3	FS2 - 3495 - 000		1	PULLEY	
4	FS5 - 2959 - 000		1	SPRING, COMPRESSION	
5	FS5 - 3609 - 000		1	PULLEY, 22T	
6	FS5 - 3610 - 000		1	PULLEY, 30T	
7	FS5 - 6488 - 000		3	WASHER	
8	FS6 - 2752 - 000		1	SPRING, TENSION	
9	FS7 - 0020 - 000		1	GEAR, 29T	
10	FS7 - 0021 - 000		1	GEAR, 24T/40T	
11	FS7 - 0022 - 000		2	GEAR, 24T/48T	
12	FS7 - 0023 - 000		1	GEAR, 28T/48T	
13	FS7 - 0024 - 000		1	GEAR, 36T	
14	FS7 - 0025 - 000		1	GEAR, 36T	
15	FS7 - 0026 - 000		1	GEAR, 18T	
16	XA9 - 0628 - 000		4	SCREW,RS,M4X8	
17	XG9 - 0250 - 000		1	BEARING, BALL	
18	XG9 - 0350 - 000		3	BALL BEARING, MF106ZZ1MC3	
501	XD1 - 1108 - 222		1	SHIM	
502	XD2 - 1100 - 322		1	RING,E	
503	XD2 - 1100 - 502		6	RING,E	
504	XD2 - 1100 - 642		2	RING,E	
505	XD3 - 2200 - 102		1	PIN,DOWEL	
506	XD3 - 2200 - 122		2	PIN,DOWEL	
507	XD3 - 2200 - 142		1	PIN,DOWEL	

FIGURE 300 CASSETTE

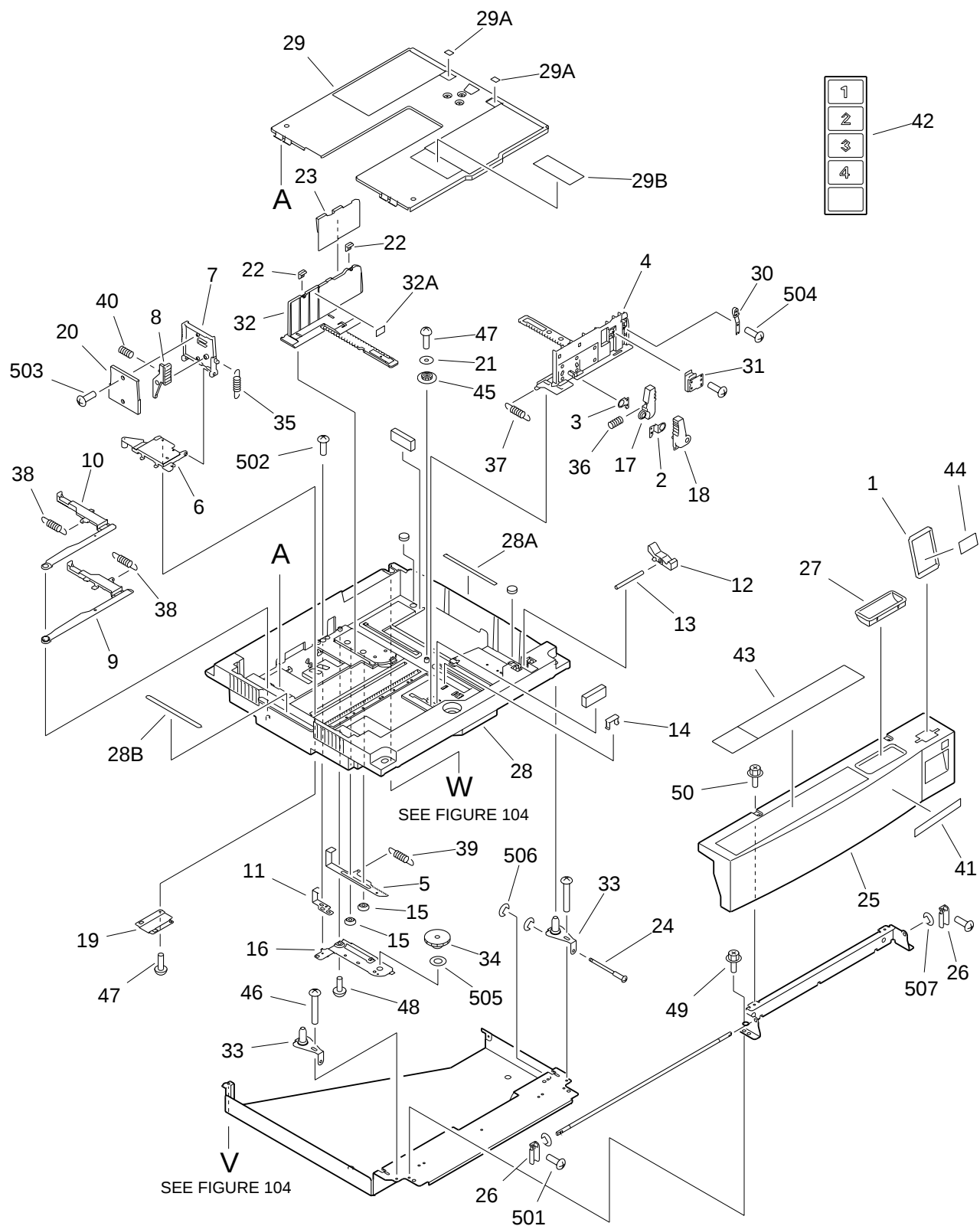
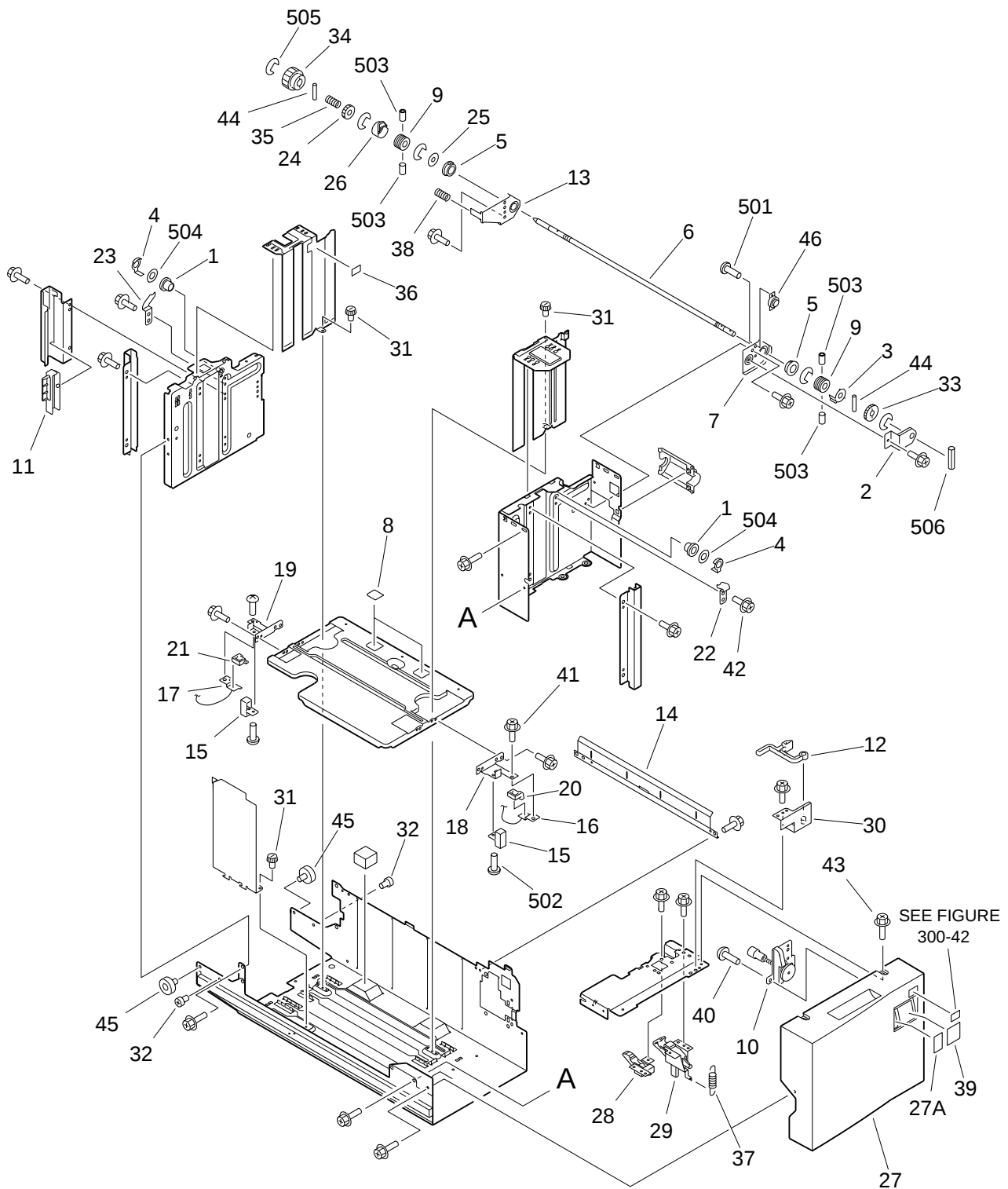


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
300 -	NPN		RF	CASSETTE	
1	FB1 - 8736 - 000		1	PLATE, SIZE	
2	FB2 - 6043 - 000		1	PLATE, CATCH, 1	
3	FB2 - 6044 - 000		1	PLATE, CATCH, 2	
4	FB3 - 9303 - 020		1	PLATE, SIDE GUIDE, FRONT	
5	FB3 - 9305 - 000		1	PLATE, VOLUME RACK	
6	FB3 - 9306 - 000		1	MOUNT, END GUIDE	
7	FB3 - 9307 - 000		1	PLATE, END GUIDE	
8	FB3 - 9308 - 000		1	LEVER, END GUIDE	
9	FB3 - 9311 - 000		1	CAM, END PLATE SENSING, 1	
10	FB3 - 9312 - 000		1	CAM, END PLATE SENSING, 2	
11	FB3 - 9313 - 000		1	PLATE, VOLUME	
12	FB3 - 9314 - 000		1	LEVER, RELEASE	
13	FB3 - 9315 - 000		1	SHAFT, RELEASE LEVER	
14	FB3 - 9316 - 000		3	CLAW, SENSING	
15	FB3 - 9319 - 000		2	BUSHING	
16	FB3 - 9320 - 000		1	PLATE, COVER, LOWER	
17	FB3 - 9322 - 020		1	KNOB, SIDE GUIDE, 1	
18	FB3 - 9323 - 030		1	KNOB, SIDE GUIDE, 2	
19	FB3 - 9326 - 000		1	PLATE, END GUIDE, LOWER	
20	FB3 - 9327 - 000		1	COVER, END GUIDE PLATE	
21	FB3 - 9335 - 000		1	RING, GEAR STOP	
22	FB3 - 9337 - 000		2	CLAW, SIDE GUIDE PLATE	
23	FB3 - 9340 - 000		1	COVER, SIDE GUIDE PLATE	
24	FB3 - 9358 - 000		1	SCREW, REGISTRATION ADJUSTING	
25	FB4 - 1379 - 000		1	COVER, CASSETTE, FRONT	
26	FB4 - 5253 - 000		2	LINK, CASSETTE	
27	FB4 - 6203 - 020		1	HANDLE, CASSETTE	
28	FF5 - 6183 - 000	N	1	BODY, CASSETTE	
28 A	FB3 - 9329 - 000		1	LABEL, CASSETTE GRIP, RIGHT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
300 - 28 B	FB3 - 9333 - 000		1	LABEL, CASSETTE GRIP, LEFT	
29	FF5 - 6184 - 000		1	PLATE, PAPER LIFTING	
29 A	FB1 - 8497 - 000		2	SHEET, SEPARATION	
29 B	FS5 - 8619 - 000		1	LABEL, SIZE	
30	FF5 - 6186 - 000		1	SPRING, LEAF, 1	
31	FF5 - 6187 - 000		1	SPRING, LEAF, 2	
32	FF5 - 6189 - 000		1	PLATE, SIDE GUIDE, REAR	
32 A	FS5 - 8618 - 000		1	LABEL, "MAXIMUM LOAD"	
33	FF5 - 6392 - 000		2	PLATE, REGISTRATION ADJUSTING	
34	FS5 - 0532 - 000		1	GEAR, 15T/42T	
35	FS5 - 2328 - 000		1	SPRING, TENSION	
36	FS5 - 2650 - 000		1	SPRING, COMPRESSION	
37	FS6 - 2691 - 000		1	SPRING, TENSION	
38	FS6 - 2692 - 000		2	SPRING, TENSION	
39	FS6 - 2693 - 000		1	SPRING, TENSION	
40	FS6 - 2694 - 000		1	SPRING, COMPRESSION	
41	FS6 - 8411 - 000		1	LABEL, "UNIVERSAL"	
42	FS6 - 8541 - 000		1	LABEL, "CASSETTE NUMBER"	
43	FS6 - 8694 - 000		1	LABEL, CASSETTE OPERATION	
44	FS6 - 8710 - 000		1	LABEL, SIZE	
45	FS7 - 0622 - 000		1	GEAR, 17T	
46	XA9 - 0207 - 000		2	SCREW,M4X12	
47	XA9 - 0591 - 000		3	SCREW,M3X8	
48	XA9 - 0605 - 000		2	SCREW,M4X8	
49	XA9 - 0628 - 000		5	SCREW,RS,M4X8	
50	XA9 - 0628 - 000		2	SCREW,RS,M4X8	
50 1	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
50 2	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
50 3	XB4 - 7300 - 607		2	SCREW,TAPPING,TRUSS HEAD,M3X6	
50 4	XB4 - 7300 - 607		2	SCREW,TAPPING,TRUSS HEAD,M3X6	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
300 - 505	XD1 - 1108 - 235		1	SHIM	
506	XD2 - 1100 - 322		2	RING,E	
507	XD2 - 1100 - 502		2	RING,E	

FIGURE 302 FRONT DECK (RIGHT) PAPER STOCK ASSEMBLY

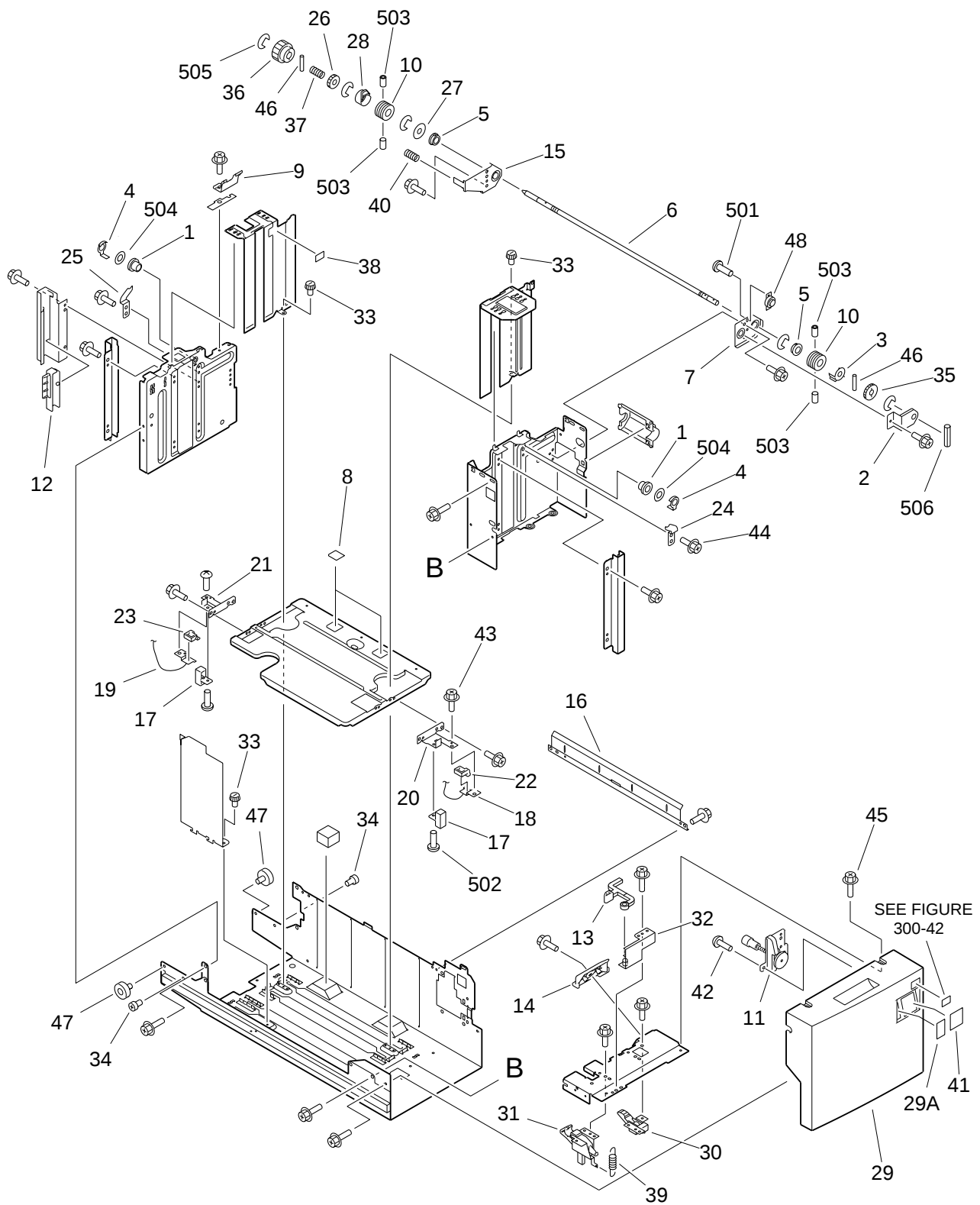


NOTE: This assembly does not include the part shown with key No.39.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
302 -	FG6 - 2233 - 000		1	1.5K RIGHT PAPER STOCK ASS'Y	
1	FA6 - 9971 - 000		2	PULLEY, IDLER	
2	FA6 - 9986 - 000		1	HOLDER, DAMPER	
3	FA6 - 9988 - 020		1	FLANGE, LIFTER	
4	FA6 - 9989 - 000		2	FLANGE, IDLER	
5	FA9 - 2112 - 000		2	BUSHING	
6	FB2 - 7625 - 000		1	SHAFT, LIFT	
7	FB2 - 7652 - 000		1	SUPPORT, SHAFT, FRONT	
8	FB2 - 7740 - 020		2	SHEET, SEPARATION	
9	FB2 - 8465 - 000		2	PULLEY, LIFTING, FRONT	
10	FB3 - 8508 - 000		1	PAPER QUANTITY INDICATOR UNIT	
11	FB4 - 2026 - 000		1	LEVER, SLIDE	
12	FB4 - 5262 - 000		1	LEVER, HOOK RELEASE	
13	FB4 - 5268 - 000		1	SUPPORT, SHAFT, REAR	
14	FB4 - 9509 - 000		1	PLATE, SEPARATION	
15	FC1 - 5049 - 000		2	BRACKET	
16	FC1 - 5051 - 000		1	WIRE, LIFTING, FRONT	
17	FC1 - 5052 - 000		1	WIRE, LIFTING, REAR	
18	FC1 - 5053 - 000		1	HOOK, WIRE, FRONT	
19	FC1 - 5054 - 000		1	HOOK, WIRE, REAR	
20	FC1 - 5055 - 000		1	HOLDER, CABLE, FRONT	
21	FC1 - 5056 - 000		1	HOLDER, CABLE, REAR	
22	FC1 - 5059 - 000		1	SUPPORT, FRONT	
23	FC1 - 5060 - 000		1	SUPPORT, REAR	
24	FC1 - 5061 - 000		1	GEAR, 28T	
25	FC1 - 5080 - 000		1	PLATE, LIMIT, WIRE	
26	FC1 - 5081 - 000		1	FLANGE, REAR	
27	FF5 - 7951 - 000		1	FRONT COVER, RIGHT	
27 A	FS6 - 8713 - 000		1	PLATE, INDEX, PAPER	
28	FF5 - 8150 - 000		1	LEVER, CAM RELEASE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
302 - 29	FF5 - 8151 - 000		1	HOOK	
30	FF5 - 8155 - 000		1	PLATE, LEVER SUPPORT, RIGHT	
31	FS2 - 9427 - 000		3	SCREW, M4X10	
32	FS2 - 9428 - 000		2	SCREW, M6X6	
33	FS4 - 0012 - 000		1	GEAR, 27T	
34	FS4 - 0160 - 000		1	GEAR, 28T	
35	FS4 - 2136 - 000		1	SPRING, COMPRESSION	
36	FS5 - 8618 - 000		1	LABEL, "MAXIMUM LOAD"	
37	FS6 - 2983 - 000		1	SPRING, TENSION	
38	FS6 - 2984 - 000		1	SPRING, COMPRESSION	
39	FS6 - 8711 - 000		1	LABEL, PAPER SIZE	SEE NOTE
40	XA9 - 0605 - 000		2	SCREW, M4X8	
41	XA9 - 0629 - 000		5	SCREW, RS, M4X8	
42	XA9 - 0685 - 000		34	SCREW, RS, M4X6	
43	XA9 - 0721 - 000		10	SCREW, RS, M4X10	
44	XD9 - 0104 - 000		2	PIN, DOWEL	
45	XG9 - 0254 - 000		2	BEARING, ROLLER	
46	XH9 - 0082 - 000		1	DAMPER, OIL	
501	XB1 - 2200 - 409		2	SCREW, MACH., TRUSS HEAD, M2X4	
502	XB1 - 2400 - 609		5	SCREW, MACH., TRUSS HEAD, M4X6	
503	XB6 - 2300 - 408		4	SETSCREW, M3X4	
504	XD1 - 1108 - 239		2	SHIM	
505	XD2 - 1100 - 642		5	RING, E	
506	XD3 - 1200 - 122		1	PIN, SPRING	

FIGURE 303 FRONT DECK (LEFT) PAPER STOCK ASSEMBLY



NOTE: This assembly does not include the part shown with key No.41.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
303 -	FG6 - 2234 - 000		1	1.5K LEFT PAPER STOCK ASSEMBLY	
1	FA6 - 9971 - 000		2	PULLEY, IDLER	
2	FA6 - 9986 - 000		1	HOLDER, DAMPER	
3	FA6 - 9988 - 020		1	FLANGE, LIFTER	
4	FA6 - 9989 - 000		2	FLANGE, IDLER	
5	FA9 - 2112 - 000		2	BUSHING	
6	FB2 - 7625 - 000		1	SHAFT, LIFT	
7	FB2 - 7652 - 000		1	SUPPORT, SHAFT, FRONT	
8	FB2 - 7740 - 020		2	SHEET, SEPARATION	
9	FB2 - 7758 - 000		1	PLATE, JAM STOP, 1	
10	FB2 - 8465 - 000		2	PULLEY, LIFTING, FRONT	
11	FB3 - 8508 - 000		1	PAPER QUANTITY INDICATOR UNIT	
12	FB4 - 2026 - 000		1	LEVER, SLIDE	
13	FB4 - 5262 - 000		1	LEVER, HOOK RELEASE	
14	FB4 - 5267 - 000		1	LEVER, SEPARATION RELEASE	
15	FB4 - 5268 - 000		1	SUPPORT, SHAFT, REAR	
16	FB4 - 9509 - 000		1	PLATE, SEPARATION	
17	FC1 - 5049 - 000		2	BRACKET	
18	FC1 - 5051 - 000		1	WIRE, LIFTING, FRONT	
19	FC1 - 5052 - 000		1	WIRE, LIFTING, REAR	
20	FC1 - 5053 - 000		1	HOOK, WIRE, FRONT	
21	FC1 - 5054 - 000		1	HOOK, WIRE, REAR	
22	FC1 - 5055 - 000		1	HOLDER, CABLE, FRONT	
23	FC1 - 5056 - 000		1	HOLDER, CABLE, REAR	
24	FC1 - 5059 - 000		1	SUPPORT, FRONT	
25	FC1 - 5060 - 000		1	SUPPORT, REAR	
26	FC1 - 5061 - 000		1	GEAR, 28T	
27	FC1 - 5080 - 000		1	PLATE, LIMIT, WIRE	
28	FC1 - 5081 - 000		1	FLANGE, REAR	
29	FF5 - 7952 - 000		1	FRONT COVER, LEFT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
303 - 29A	FS6 - 8713 - 000		1	PLATE, INDEX, PAPER	
30	FF5 - 8150 - 000		1	LEVER, CAM RELEASE	
31	FF5 - 8151 - 000		1	HOOK	
32	FF5 - 8156 - 000		1	PLATE, LEVER SUPPORT, LEFT	
33	FS2 - 9427 - 000		3	SCREW, M4X10	
34	FS2 - 9428 - 000		2	SCREW, M6X6	
35	FS4 - 0012 - 000		1	GEAR, 27T	
36	FS4 - 0160 - 000		1	GEAR, 28T	
37	FS4 - 2136 - 000		1	SPRING, COMPRESSION	
38	FS5 - 8618 - 000		1	LABEL, "MAXIMUM LOAD"	
39	FS6 - 2983 - 000		1	SPRING, TENSION	
40	FS6 - 2984 - 000		1	SPRING, COMPRESSION	
41	FS6 - 8711 - 000		1	LABEL, PAPER SIZE	SEE NOTE
42	XA9 - 0605 - 000		2	SCREW,M4X8	
43	XA9 - 0629 - 000		5	SCREW,RS,M4X8	
44	XA9 - 0685 - 000		34	SCREW,RS,M4X6	
45	XA9 - 0721 - 000		10	SCREW,RS,M4X10	
46	XD9 - 0104 - 000		2	PIN,DOWEL	
47	XG9 - 0254 - 000		2	BEARING, ROLLER	
48	XH9 - 0082 - 000		1	DAMPER, OIL	
501	XB1 - 2200 - 409		2	SCREW,MACH.,TRUSS HEAD,M2X4	
502	XB1 - 2400 - 609		5	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB6 - 2300 - 408		4	SETSCREW,M3X4	
504	XD1 - 1108 - 239		2	SHIM	
505	XD2 - 1100 - 642		7	RING,E	
506	XD3 - 1200 - 122		1	PIN,SPRING	

FIGURE 305 CASSETTE HEATER ASSEMBLY

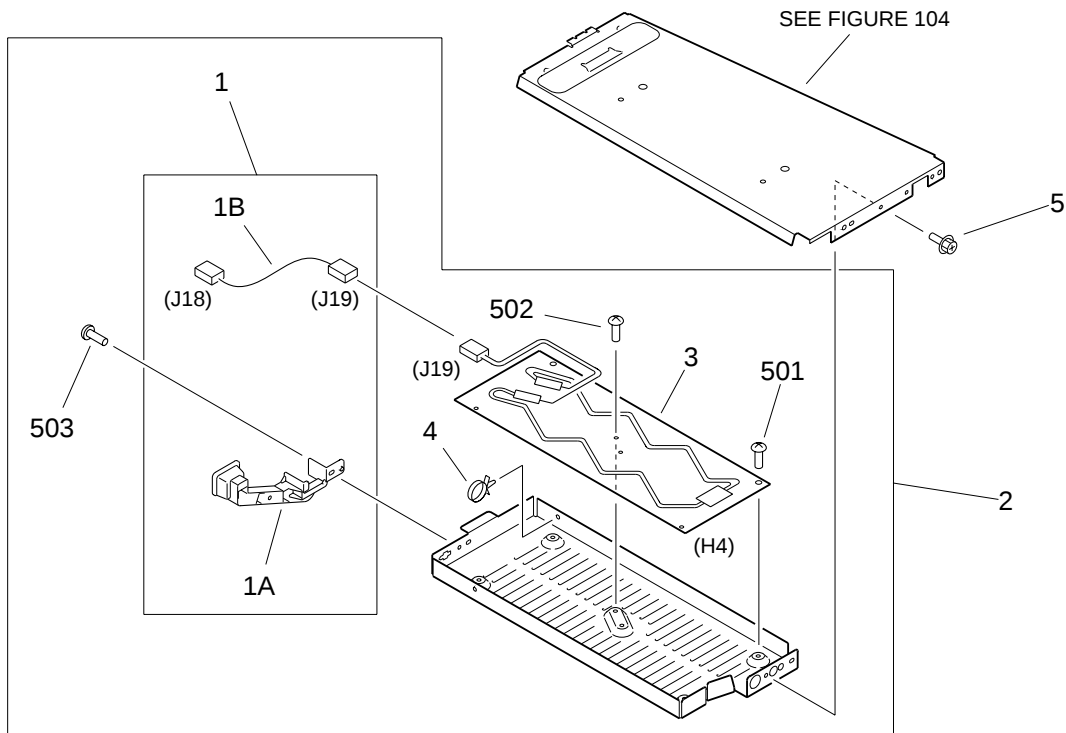
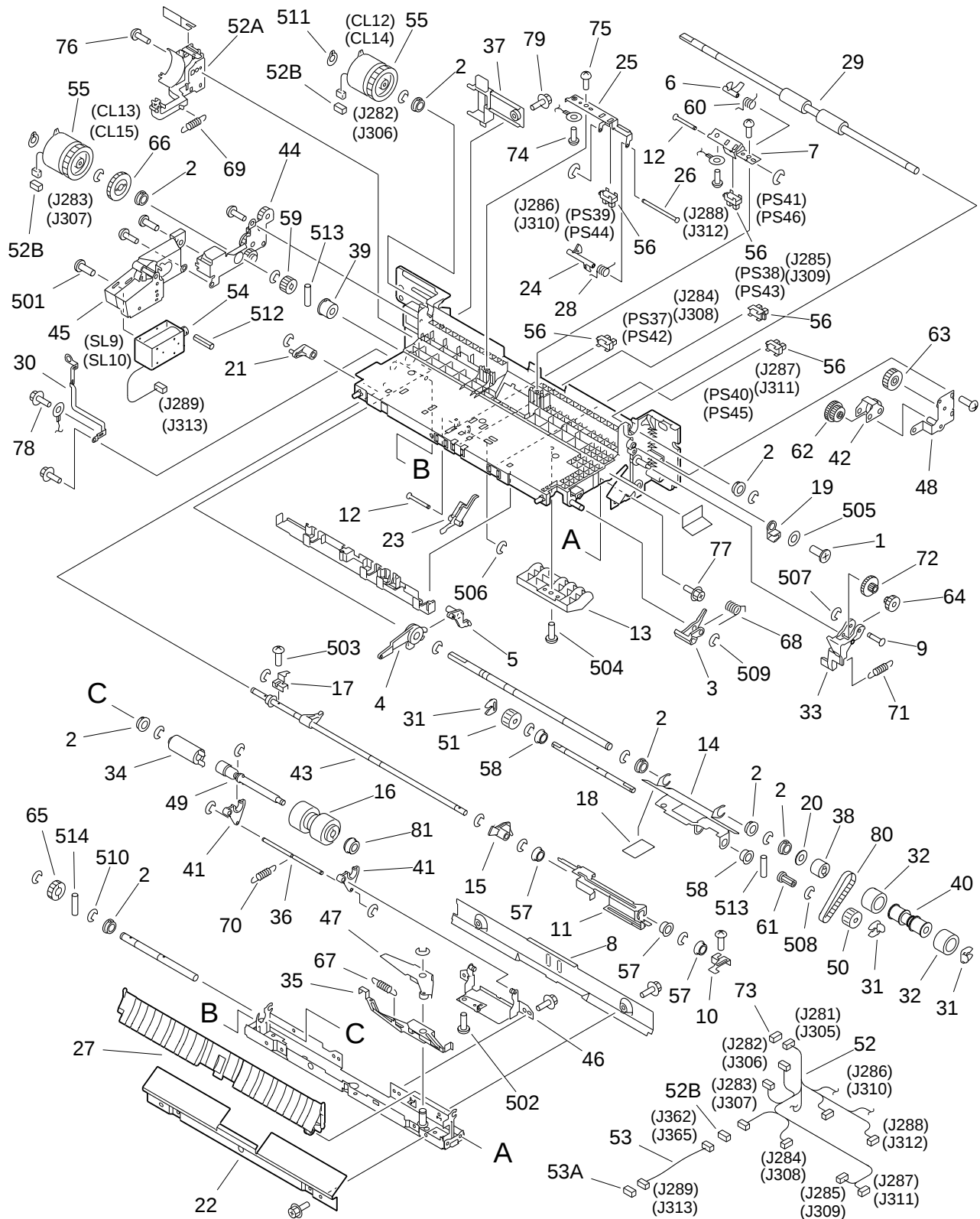


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
305 -	NPN		RF	CASSETTE HEATER ASSEMBLY	
1	FG2 - 9195 - 000		1	CORD GUIDE ASSEMBLY	
1 A	FB3 - 9910 - 000		1	GUIDE, HEATER CABLE	
1 B	FG5 - 9419 - 000		1	CABLE, HEATER	J18,19
2	FG2 - 9812 - 000		1	HEATER ASSEMBLY	ACCESSORY 220/240V
3	FH7 - 4584 - 000		1	HEATER, CASSETTE	100V H4 J19
	FH7 - 4610 - 000		1	HEATER	ACCESSORY 120V H4 J19
	FH7 - 4585 - 000		1	HEATER, CASSETTE	ACCESSORY 220/240V H4 J19
4	WT2 - 5041 - 000		1	CLAMP, CABLE	
5	XA9 - 0628 - 000		2	SCREW,RS,M4X8	
5 0 1	XB1 - 2400 - 409		4	SCREW,MACH.,TRUSS HEAD,M4X4	
5 0 2	XB6 - 7300 - 409		1	SCREW,TP,M3X4	
5 0 3	XB6 - 7400 - 609		1	SCREW,TP,M4X6	

FIGURE 311 LOWER CASSETTE PICK-UP ASSEMBLY



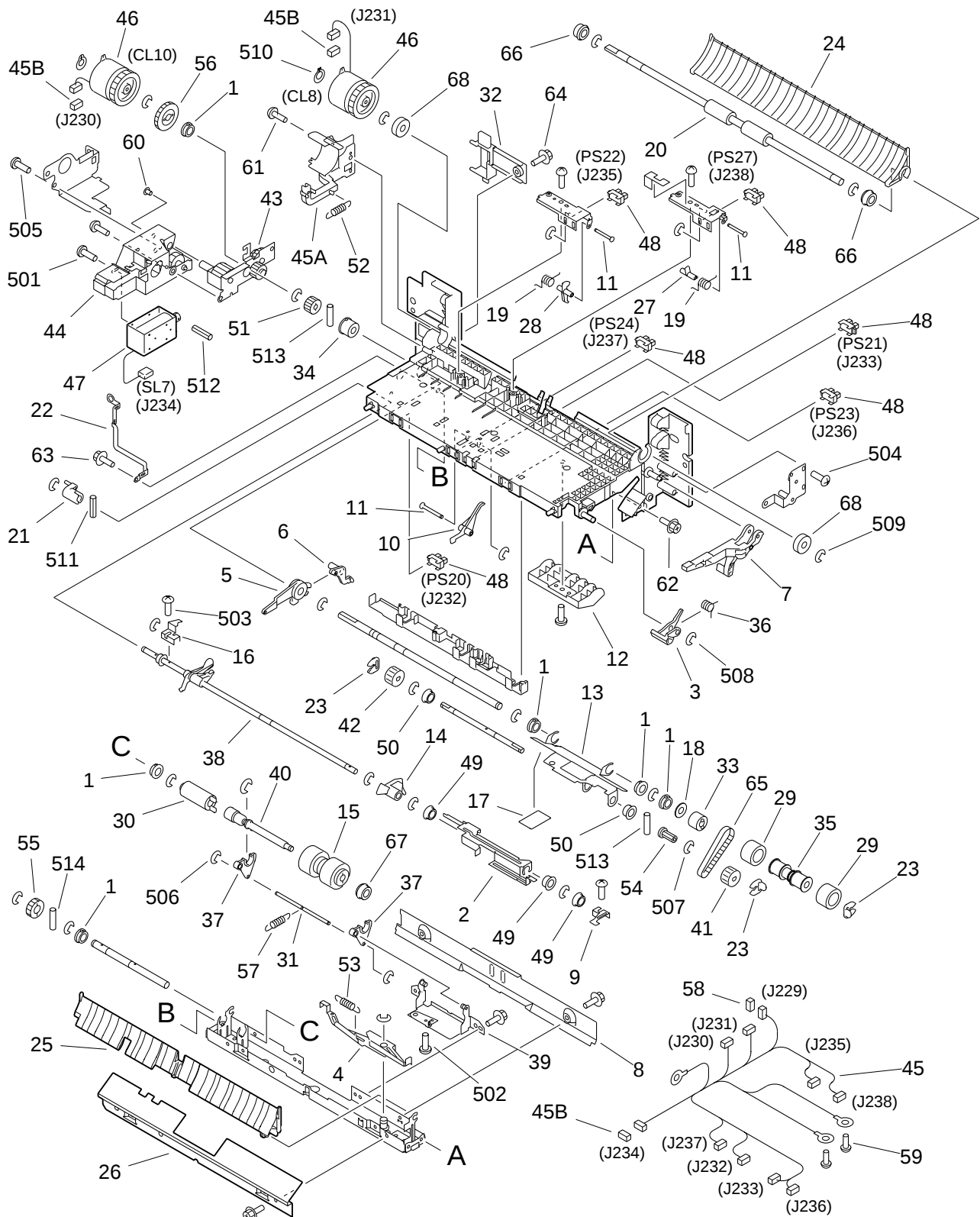
NOTE: This assembly does not include the parts shown with key No. 37, 73 and 79.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
311 -	FG6 - 2235 - 040		2	LOWER CASSETTE PICK-UP ASS'Y	
1	FA6 - 6457 - 000		2	SCREW,M3X5	
2	FA9 - 2112 - 000		8	BUSHING	
3	FB2 - 7593 - 000		1	CAM	
4	FB2 - 7605 - 000		1	LINK, UP, 1	
5	FB2 - 7606 - 000		1	LINK, UP, 2	
6	FB2 - 7611 - 000		1	LEVER, SENSOR	
7	FB2 - 7613 - 000		1	MOUNT, SENSOR	
8	FB2 - 7616 - 000		1	GUIDE, FEED	
9	FB2 - 7620 - 000		1	SHAFT, LIFT, UPPER	
10	FB2 - 7624 - 000		1	PLATE, PICK-UP, FRONT	
11	FB2 - 7631 - 000		1	PLATE, RELEASE	
12	FB2 - 7633 - 000		2	SHAFT, SENSOR	
13	FB2 - 7635 - 000		1	PLATE, GUIDE, UPPER	
14	FB2 - 7641 - 000		1	PLATE, PICK-UP	
15	FB2 - 7642 - 000		1	ARM, PAPER	
16	FB2 - 7777 - 020		1	ROLLER, SEPARATION	
17	FB2 - 8266 - 000		1	PLATE, PICK-UP, REAR	
18	FB2 - 8410 - 000		1	SHEET, PICK-UP	
19	FB2 - 8436 - 000		1	BUSHING	
20	FB2 - 8512 - 000		1	SPACER	
21	FB3 - 8333 - 000		1	CAM, PICK-UP RELEASE	
22	FB3 - 9367 - 000		1	GUIDE, PICK-UP INLET, RIGHT	
23	FB4 - 1202 - 000		1	FLAG, PAPER	
24	FB4 - 1978 - 020		1	LEVER, PICK-UP SENSOR	
25	FB4 - 1979 - 000		1	MOUNT, PICK-UP SENSOR	
26	FB4 - 1980 - 000		1	SHAFT, PICK-UP SENSOR	
27	FB4 - 1982 - 000		1	GUIDE, OPEN/CLOSE	
28	FB4 - 1995 - 000		1	SPRING, TORSION	
29	FB4 - 1999 - 000		1	ROLLER, FEED	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
311 - 30	FB4 - 2004 - 000		1	PLATE, GROUNDING	
31	FB4 - 2007 - 000		3	RING, RETAINING	
32	FB4 - 2034 - 000		2	ROLLER, FEED	
33	FB4 - 3700 - 000		1	LEVER, LIFTER RELEASE	
34	FB4 - 4931 - 000		1	TORQUE, LIMITER	
35	FB4 - 6214 - 000		1	LEVER, SEPARATION RELEASE, 2	
36	FB4 - 6227 - 000		1	SHAFT, COUNTER	
37	FB4 - 7835 - 000		1	COVER, CONNECTOR, PICK-UP	SEE NOTE
38	FB4 - 9029 - 000		1	CLUTCH, ONE-WAY	
39	FB4 - 9043 - 000		1	CLUTCH, ONE-WAY	
40	FB4 - 9513 - 000		1	COLLAR, FEED ROLLER	
41	FB5 - 2063 - 000		2	ARM, SEPARATION ROLLER	
42	FF5 - 3063 - 030		1	PLATE, LIFT	
43	FF5 - 3220 - 000		1	SHAFT, PAPER PICK-UP	
44	FF5 - 5894 - 000		1	PLATE, SUPPORT, LOWER	
45	FF5 - 5895 - 000		1	MOUNT, PICK-UP SOLENOID	
46	FF5 - 6889 - 000		1	MOUNT, SEPARATION ROLLER	
47	FF5 - 6904 - 000		1	LEVER, SEPARATION RELEASE, 1	
48	FF5 - 6905 - 000		1	SUPPORT, LIFTER GEAR	
49	FF5 - 7575 - 000		1	SHAFT, SEPARATION ROLLER	
50	FF5 - 7829 - 000		1	ROLLER, PICK-UP	FRONT
51	FF5 - 7830 - 000		1	ROLLER, PICK-UP	REAR
52	FG6 - 1832 - 000		1	CABLE, PAPER PICK-UP	J281-288,362 J305-312,365
52 A	FB2 - 7607 - 020		1	PLATE, LIMIT, CLUTCH	
52 B	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	J282,283,362 J306,307,365
53	FG6 - 2335 - 000		1	CABLE, SOLENOID CONNECTING	J289,362 J313,365
53 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J289,313
54	FH7 - 5702 - 000		1	SOLENOID	SL9 J289 SL10 J313
55	FH7 - 5839 - 000		2	CLUTCH, ELECTROMAGNETIC	CL12,13 J282,283 CL14,15 J306,307
56	FH7 - 7462 - 000		5	PHOTO-INTERRUPTER	PS37-41 J284-288 PS42-46 J308-312

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
311 - 57	FS1 - 1512 - 000		3	BUSHING	
58	FS1 - 1569 - 000		2	BUSHING	
59	FS5 - 0338 - 000		1	GEAR, 16T	
60	FS5 - 2913 - 000		1	SPRING, TORSION	
61	FS5 - 3333 - 000		1	PULLEY, 16T	
62	FS6 - 0048 - 000		1	GEAR, 16T/46T	
63	FS6 - 0049 - 000		1	GEAR, 48T	
64	FS6 - 0051 - 000		1	GEAR, 17T/20T	
65	FS6 - 0053 - 000		1	GEAR, 20T	
66	FS6 - 0056 - 000		1	GEAR, 32T	
67	FS6 - 2668 - 000		1	SPRING, TENSION	
68	FS6 - 2669 - 000		1	SPRING, TORSION	
69	FS6 - 2670 - 000		1	SPRING, TENSION	
70	FS6 - 2678 - 000		1	SPRING, TENSION	
71	FS6 - 2742 - 000		1	SPRING, TENSION	
72	FS7 - 0052 - 000		1	GEAR, 17T/58T	
73	VS1 - 6319 - 022		1	CONNECTOR, SNAP TIGHT	SEE NOTE J281,305
74	XA9 - 0265 - 000		2	SCREW,W/WASHER,TRUSS HEAD	
75	XA9 - 0591 - 000		2	SCREW,M3X8	
76	XA9 - 0605 - 000		4	SCREW,M4X8	
77	XA9 - 0628 - 000		6	SCREW,RS,M4X8	
78	XA9 - 0633 - 000		1	SCREW,RS,M4X8	
79	XA9 - 0643 - 000		1	SCREW,RS,M4X10	SEE NOTE
80	XF9 - 0525 - 000		1	BELT, TIMING, 59T	
81	XG9 - 0242 - 000		1	BEARING, BALL, MR106ZZMC3D4ML	
501	XB1 - 2300 - 407		3	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 409		1	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB1 - 2400 - 609		4	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XD1 - 1103 - 132		1	SHIM	

FIGURE 312 FRONT DECK (RIGHT) PICK-UP ASSEMBLY



NOTE: This assembly does not include the parts shown with key No. 32, 58 and 64.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
312 -	FG6 - 2236 - 000		1	FRONT DECK RIGHT PICK-UP ASS'Y	
1	FA9 - 2112 - 000		6	BUSHING	
2	FA9 - 3691 - 000		1	PLATE, PAPER FLAG RELEASE	
3	FB2 - 7593 - 000		1	CAM	
4	FB2 - 7603 - 000		1	LEVER, RELEASE	
5	FB2 - 7605 - 000		1	LINK, UP, 1	
6	FB2 - 7606 - 000		1	LINK, UP, 2	
7	FB2 - 7614 - 000		1	LEVER, RELEASE	
8	FB2 - 7616 - 000		1	GUIDE, FEED	
9	FB2 - 7624 - 000		1	PLATE, PICK-UP, FRONT	
10	FB2 - 7630 - 000		1	FLAG, PAPER	
11	FB2 - 7633 - 000		3	SHAFT, SENSOR	
12	FB2 - 7635 - 000		1	PLATE, GUIDE, UPPER	
13	FB2 - 7641 - 000		1	PLATE, PICK-UP	
14	FB2 - 7642 - 000		1	ARM, PAPER	
15	FB2 - 7777 - 020		1	ROLLER, SEPARATION	
16	FB2 - 8266 - 000		1	PLATE, PICK-UP, REAR	
17	FB2 - 8410 - 000		1	SHEET, PICK-UP	
18	FB2 - 8512 - 000		1	SPACER	
19	FB4 - 1995 - 000		2	SPRING, TORSION	
20	FB4 - 1999 - 000		1	ROLLER, FEED	
21	FB4 - 2000 - 000		1	CAM, PICK-UP RELEASE, REAR	
22	FB4 - 2004 - 000		1	PLATE, GROUNDING	
23	FB4 - 2007 - 000		3	RING, RETAINING	
24	FB4 - 2010 - 000		1	GUIDE, JOINT	
25	FB4 - 2012 - 000		1	GUIDE, OPEN/CLOSE, RIGHT	
26	FB4 - 2013 - 000		1	GUIDE, PICK-UP INLET	
27	FB4 - 2014 - 000		1	LEVER, SENSOR	
28	FB4 - 2016 - 000		1	LEVER, PICK-UP SENSOR, RIGHT	
29	FB4 - 2034 - 000		2	ROLLER, FEED	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
312 - 30	FB4 - 4931 - 000		1	TORQUE, LIMITER	SEE NOTE
31	FB4 - 6227 - 000		1	SHAFT, COUNTER	
32	FB4 - 7835 - 000		1	COVER, CONNECTOR, PICK-UP	
33	FB4 - 9029 - 000		1	CLUTCH, ONE-WAY	
34	FB4 - 9043 - 000		1	CLUTCH, ONE-WAY	
35	FB4 - 9513 - 000		1	COLLAR, FEED ROLLER	
36	FB5 - 0554 - 000		1	SPRING, TORSION	
37	FB5 - 2063 - 000		2	ARM, SEPARATION ROLLER	
38	FF5 - 3228 - 000		1	SHAFT, PICK-UP, UPPER	
39	FF5 - 6889 - 000		1	MOUNT, SEPARATION ROLLER	
40	FF5 - 7575 - 000		1	SHAFT, SEPARATION ROLLER	FRONT REAR
41	FF5 - 7829 - 000		1	ROLLER, PICK-UP	
42	FF5 - 7830 - 000		1	ROLLER, PICK-UP	
43	FF5 - 7832 - 000		1	SUPPORT, PLATE, RIGHT	
44	FF5 - 7833 - 000		1	MOUNT, SOLENOID, RIGHT	
45	FG6 - 1834 - 000		1	CABLE, RIGHT DECK	J229-238
45 A	FB4 - 2009 - 000		1	PLATE, CLUTCH LIMIT, RIGHT	J230,231,234 CL8,10 J231,230 SL7 J234
45 B	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	
46	FH7 - 5826 - 000		2	CLUTCH, ELECTROMAGNETIC	
47	FH7 - 5827 - 000		1	SOLENOID	
48	FH7 - 7462 - 000		6	PHOTO-INTERRUPTER	
49	FS1 - 1512 - 000		3	BUSHING	PS20-24,27 J232,233,235-238
50	FS1 - 1569 - 000		2	BUSHING	
51	FS5 - 0338 - 000		1	GEAR, 16T	
52	FS5 - 2911 - 000		1	SPRING, TENSION	
53	FS5 - 2914 - 000		1	SPRING, TENSION	
54	FS5 - 3333 - 000		1	PULLEY, 16T	
55	FS6 - 0053 - 000		1	GEAR, 20T	
56	FS6 - 0056 - 000		1	GEAR, 32T	
57	FS6 - 2678 - 000		1	SPRING, TENSION	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
312 - 58	VS1 - 6319 - 024		1	CONNECTOR, SNAP TIGHT	SEE NOTE J229
59	XA9 - 0265 - 000		2	SCREW,W/WASHER,TRUSS HEAD	
60	XA9 - 0271 - 000		1	SCREW,M4X6	
61	XA9 - 0605 - 000		6	SCREW,M4X8	
62	XA9 - 0628 - 000		9	SCREW,RS,M4X8	
63	XA9 - 0633 - 000		1	SCREW,RS,M4X8	SEE NOTE
64	XA9 - 0643 - 000		1	SCREW,RS,M4X10	
65	XF9 - 0525 - 000		1	BELT, TIMING, 59T	
66	XG9 - 0211 - 000		2	BALL BEARING, MF128ZZ1MC3D4M	
67	XG9 - 0242 - 000		1	BEARING, BALL, MR106ZZMC3D4ML	
68	XG9 - 0250 - 000		2	BEARING, BALL	
501	XB1 - 2300 - 407		3	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 409		1	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB1 - 2300 - 609		3	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB1 - 2400 - 609		4	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XB1 - 2400 - 809		1	SCREW,MACH.,TRUSS HEAD,M4X8	
506	XD2 - 1100 - 242		4	RING,E	
507	XD2 - 1100 - 322		1	RING,E	
508	XD2 - 1100 - 502		8	RING,E	
509	XD2 - 1100 - 642		13	RING,E	
510	XD2 - 2100 - 802		2	RING,GRIP	
511	XD3 - 1200 - 102		1	PIN,SPRING	
512	XD3 - 1300 - 102		1	PIN,SPRING	
513	XD3 - 2200 - 102		5	PIN,DOWEL	
514	XD3 - 2200 - 122		1	PIN,DOWEL	

FIGURE 313 FRONT DECK (LEFT) PICK-UP ASSEMBLY

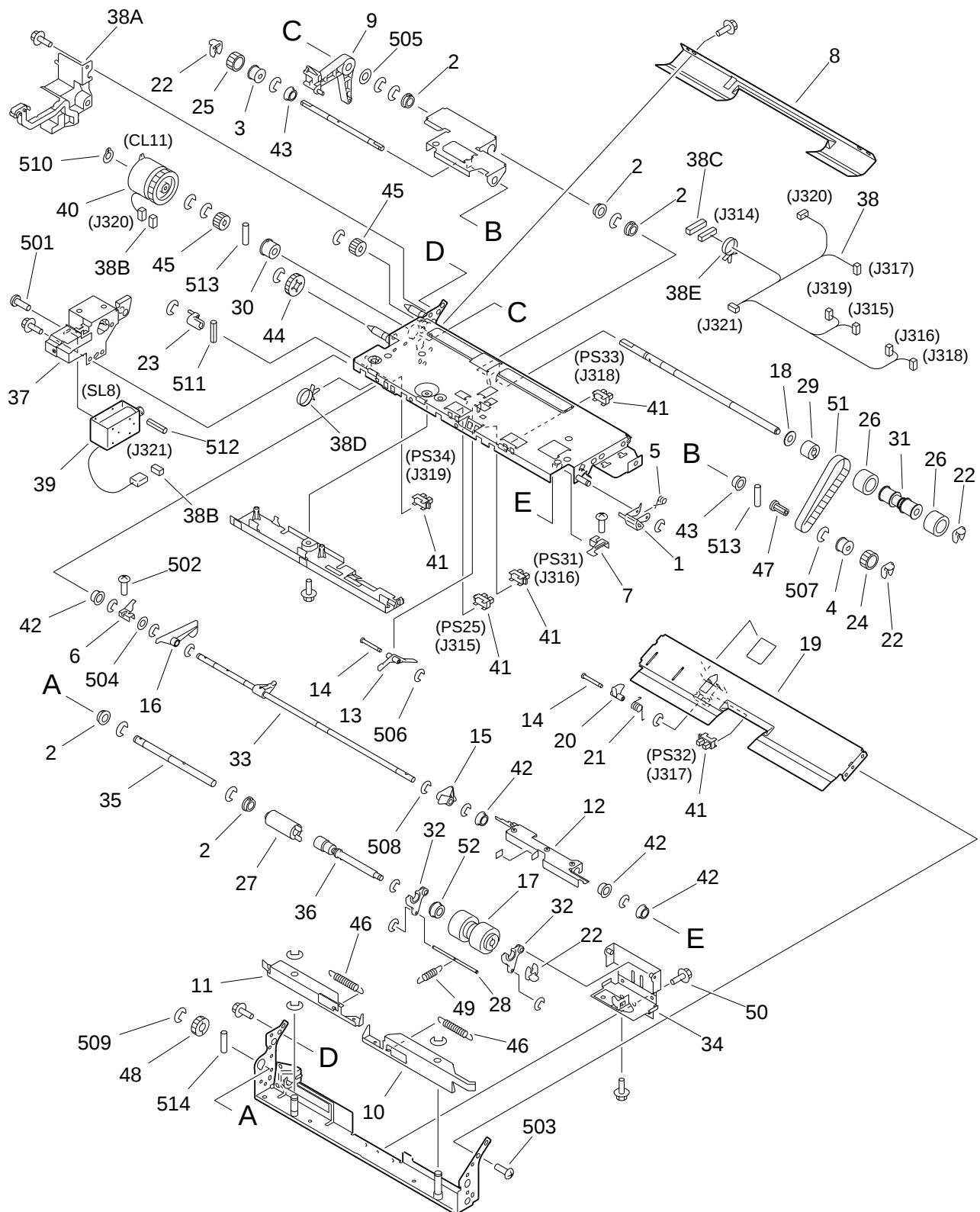
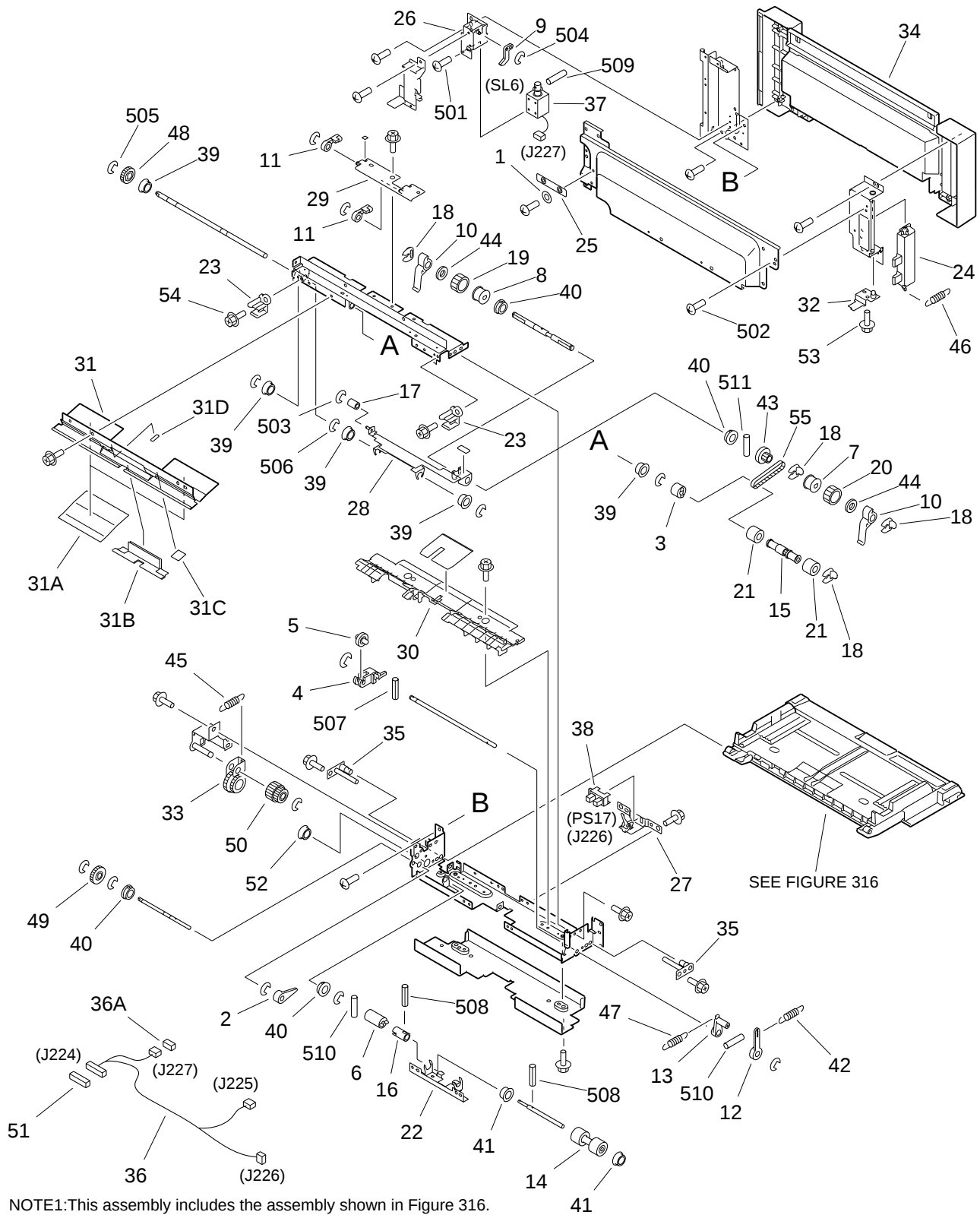


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
313 -	FG6 - 2237 - 000		1	FRONT DECK LEFT PICK-UP ASS'Y	
1	FA5 - 2872 - 000		1	ARM, RELEASE, ROLLER, FRONT	
2	FA9 - 2112 - 000		5	BUSHING	
3	FB1 - 6995 - 000		1	COLLAR, PICK-UP ROLLER, REAR	
4	FB1 - 7022 - 000		1	COLLAR, PICK-UP ROLLER, FRONT	
5	FB1 - 7070 - 000		1	SPRING, TORSION	
6	FB2 - 7623 - 000		1	PLATE, PICK-UP, REAR	
7	FB2 - 7624 - 000		1	PLATE, PICK-UP, FRONT	
8	FB2 - 7693 - 000		1	GUIDE, PICK-UP, UPPER	
9	FB2 - 7715 - 000		1	LINK, RELEASE	
10	FB2 - 7716 - 000		1	PLATE, RELEASE	
11	FB2 - 7717 - 000		1	PLATE, RELEASE	
12	FB2 - 7718 - 000		1	PLATE, RELEASE LEVER	
13	FB2 - 7720 - 000		1	LEVER, PAPER	
14	FB2 - 7721 - 000		2	SHAFT, PAPER LEVER	
15	FB2 - 7722 - 000		1	LEVER, PAPER SENSOR	
16	FB2 - 7723 - 000		1	LEVER, LIMITER	
17	FB2 - 7777 - 020		1	ROLLER, SEPARATION	
18	FB2 - 8512 - 000		1	SPACER	
19	FB4 - 1992 - 000		1	GUIDE, PICK-UP, LOWER	
20	FB4 - 1994 - 000		1	LEVER, PICK-UP SENSOR, LEFT	
21	FB4 - 1996 - 000		1	SPRING, TENSION	
22	FB4 - 2007 - 000		3	RING, RETAINING	
23	FB4 - 2031 - 000		1	CAM, PICK-UP RELEASE, REAR	
24	FB4 - 2033 - 000		1	ROLLER, PICK-UP	
25	FB4 - 2033 - 000		1	ROLLER, PICK-UP	
26	FB4 - 2034 - 000		2	ROLLER, FEED	
27	FB4 - 4931 - 000		1	TORQUE, LIMITER	
28	FB4 - 6227 - 000		1	SHAFT, COUNTER	
29	FB4 - 9029 - 000		1	CLUTCH, ONE-WAY	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
313 - 30	FB4 - 9043 - 000		1	CLUTCH, ONE-WAY	
31	FB4 - 9513 - 000		1	COLLAR, FEED ROLLER	
32	FB5 - 2063 - 000		2	ARM, SEPARATION ROLLER	
33	FF5 - 3221 - 000		1	SHAFT, PICK-UP, LEFT	
34	FF5 - 6890 - 000		1	MOUNT, SEPARATION ROLLER	
35	FF5 - 7540 - 000		1	SHAFT, SEPARATION DRIVE	
36	FF5 - 7575 - 000		1	SHAFT, SEPARATION ROLLER	
37	FF5 - 7840 - 000		1	MOUNT, SOLENOID, LEFT	
38	FG6 - 1836 - 000		1	CABLE, LEFT DECK	J314-321
38 A	FB2 - 7724 - 000		1	GUIDE, CABLE	
38 B	VS1 - 5057 - 002		2	CONNECTOR, SNAP TIGHT	J320,321
38 C	VS1 - 6319 - 020		1	CONNECTOR, SNAP TIGHT	J314
38 D	WT2 - 5178 - 000		4	CLIP, CABLE	
38 E	WT2 - 5565 - 000		1	CLAMP, CABLE	
39	FH7 - 5827 - 000		1	SOLENOID	SL8 J321
40	FH7 - 5839 - 000		1	CLUTCH, ELECTROMAGNETIC	CL11 J320
41	FH7 - 7462 - 000		5	PHOTO-INTERRUPTER	PS25,31-34 J315-319
42	FS1 - 1512 - 000		4	BUSHING	
43	FS1 - 1569 - 000		2	BUSHING	
44	FS2 - 0544 - 000		1	GEAR, 24T	
45	FS5 - 0338 - 000		2	GEAR, 16T	
46	FS5 - 2919 - 000		2	SPRING, TENSION	
47	FS5 - 3333 - 000		1	PULLEY, 16T	
48	FS6 - 0053 - 000		1	GEAR, 20T	
49	FS6 - 2678 - 000		1	SPRING, TENSION	
50	XA9 - 0628 - 000		11	SCREW,RS,M4X8	
51	XF9 - 0525 - 000		1	BELT, TIMING, 59T	
52	XG9 - 0242 - 000		1	BEARING, BALL, MR106ZZMC3D4ML	
50 1	XB1 - 2300 - 407		2	SCREW,MACH.,TRUSS HEAD,M3X4	
50 2	XB1 - 2300 - 609		3	SCREW,MACH.,TRUSS HEAD,M3X6	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
313 - 503	XB1 - 2400 - 809		1	SCREW,MACH.,TRUSS HEAD,M4X8	
504	XD1 - 1108 - 223		1	SHIM	
505	XD1 - 1108 - 226		1	SHIM	
506	XD2 - 1100 - 242		4	RING,E	
507	XD2 - 1100 - 322		1	RING,E	
508	XD2 - 1100 - 502		9	RING,E	
509	XD2 - 1100 - 642		13	RING,E	
510	XD2 - 2100 - 802		1	RING,GRIP	
511	XD3 - 1200 - 102		1	PIN,SPRING	
512	XD3 - 1300 - 102		1	PIN,SPRING	
513	XD3 - 2200 - 102		2	PIN,DOWEL	
514	XD3 - 2200 - 122		1	PIN,DOWEL	

FIGURE 315 MULTI FEED ASSEMBLY



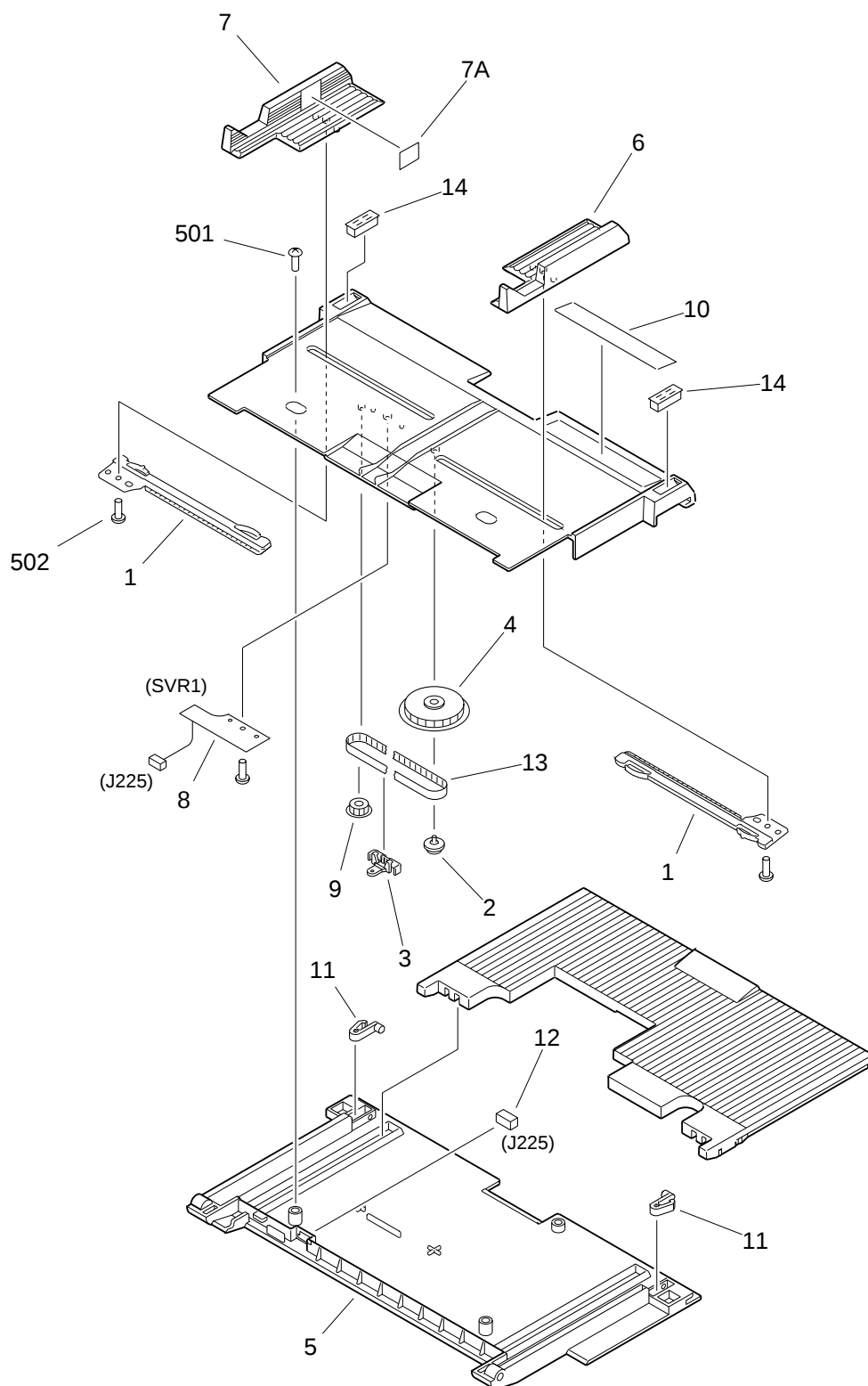
NOTE1: This assembly includes the assembly shown in Figure 316.
 NOTE2: This assembly does not include the part shown with key No.51.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
315 -	FG6 - 1990 - 000		1	MULTI FEED ASSEMBLY	SEE NOTE 1
1	FA2 - 7162 - 000		1	WASHER, PLAIN	
2	FA5 - 4266 - 000		1	ARM	
3	FA6 - 7728 - 000		1	COLLAR, FEEDER ROLLER	
4	FA6 - 7737 - 000		1	ARM, RETARD	
5	FA6 - 8071 - 000		1	ROLLER	
6	FA9 - 3669 - 000		1	TORQUE LIMITER	
7	FB1 - 6995 - 000		1	COLLAR, PICK-UP ROLLER, REAR	
8	FB1 - 7022 - 000		1	COLLAR, PICK-UP ROLLER, FRONT	
9	FB2 - 7515 - 020		1	ARM, PICK-UP	
10	FB2 - 7528 - 000		2	SHUTTER	
11	FB2 - 7529 - 020		2	BLOCK, SHUTTER STOP	
12	FB2 - 7537 - 000		1	LEVER, PRESSURE	
13	FB2 - 7542 - 000		1	LEVER, RELEASE	
14	FB2 - 7545 - 000		1	ROLLER, SPONGE	
15	FB2 - 7558 - 000		1	COLLAR, FEED ROLLER	
16	FB2 - 8227 - 000		1	COUPLING	
17	FB2 - 8384 - 000		1	ROLLER, PICK-UP	
18	FB4 - 2007 - 000		4	RING, RETAINING	
19	FB4 - 2033 - 000		1	ROLLER, PICK-UP	
20	FB4 - 2033 - 000		1	ROLLER, PICK-UP	
21	FB4 - 2035 - 000		2	ROLLER, FEED ROLLER	
22	FB4 - 3750 - 000		1	MOUNT, SEPARATION ROLLER	
23	FB4 - 3759 - 000		1	GUIDE, POSITIONING	
24	FB4 - 3772 - 000		1	HANDLE, MULTI FEED DOOR	
25	FB4 - 7840 - 000		1	TAPE, SUPPORT	
26	FF5 - 2939 - 000		1	PLATE, SOLENOID	
27	FF5 - 2943 - 000		1	MOUNT, SENSOR	
28	FF5 - 3088 - 040		1	PLATE, PICK-UP	
29	FF5 - 3103 - 000		1	PLATE, SHUTTER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
315 - 30	FF5 - 3135 - 020		1	PLATE, GUIDE PAPER	
31	FF5 - 7673 - 000		1	GUIDE, UPPER	
31 A	FB4 - 3762 - 000		2	SHEET, GUIDE	
31 B	FB5 - 2064 - 000		1	SHEET, GUIDE, UPPER, 2	
31 C	FB5 - 2065 - 000		1	SHEET, GUIDE, UPPER, 3	
31 D	FB5 - 2066 - 000		1	SHEET, GUIDE, UPPER, 4	
32	FF5 - 7674 - 000		1	PLATE, MULTI FEED DOOR SWITCH	
33	FF5 - 7675 - 000		1	GEAR, SWING	
34	FF5 - 8157 - 000		1	DOOR, MULTI FEED	
35	FF5 - 9416 - 000		2	PLATE, TRAY FIXING	
36	FG6 - 1866 - 000		1	CABLE, MULTI	J224-227
36 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J227
37	FH7 - 5894 - 000		1	SOLENOID	SL6 J227
38	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS17 J226
39	FS1 - 1512 - 000		7	BUSHING	
40	FS1 - 1569 - 000		9	BUSHING	
41	FS2 - 1357 - 000		2	BUSHING	
42	FS5 - 2910 - 000		1	SPRING, TENSION	
43	FS5 - 3331 - 000		1	PULLEY, 14T	
44	FS5 - 6581 - 000		2	SPACER, PICK-UP SHAFT	
45	FS6 - 2892 - 000		1	SPRING, TENSION	
46	FS6 - 2893 - 000		1	SPRING, TENSION	
47	FS6 - 2985 - 000		1	SPRING, TENSION	
48	FS7 - 0039 - 000		1	GEAR, 16T	
49	FS7 - 0040 - 000		1	GEAR, 20T	
50	FS7 - 0041 - 000		1	GEAR, 16T/20T	
51	VS1 - 5057 - 012		1	CONNECTOR, SNAP TIGHT	SEE NOTE 2 J224
52	WT2 - 5189 - 000		1	BUSHING	
53	XA9 - 0628 - 000		4	SCREW,RS,M4X8	
54	XA9 - 0628 - 000		14	SCREW,RS,M4X8	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
315 - 55	XF9 - 0502 - 000		1	BELT, TIMING	
501	XB1 - 2300 - 409		2	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2400 - 609		20	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XD2 - 1100 - 242		5	RING,E	
504	XD2 - 1100 - 322		1	RING,E	
505	XD2 - 1100 - 322		3	RING,E	
506	XD2 - 1100 - 502		11	RING,E	
507	XD3 - 1200 - 102		1	PIN,SPRING	
508	XD3 - 1200 - 122		2	PIN,SPRING	
509	XD3 - 2200 - 082		1	PIN,DOWEL	
510	XD3 - 2200 - 102		3	PIN,DOWEL	
511	XD3 - 2200 - 122		1	PIN,DOWEL	

FIGURE 316 MULTI FEED TRAY ASSEMBLY

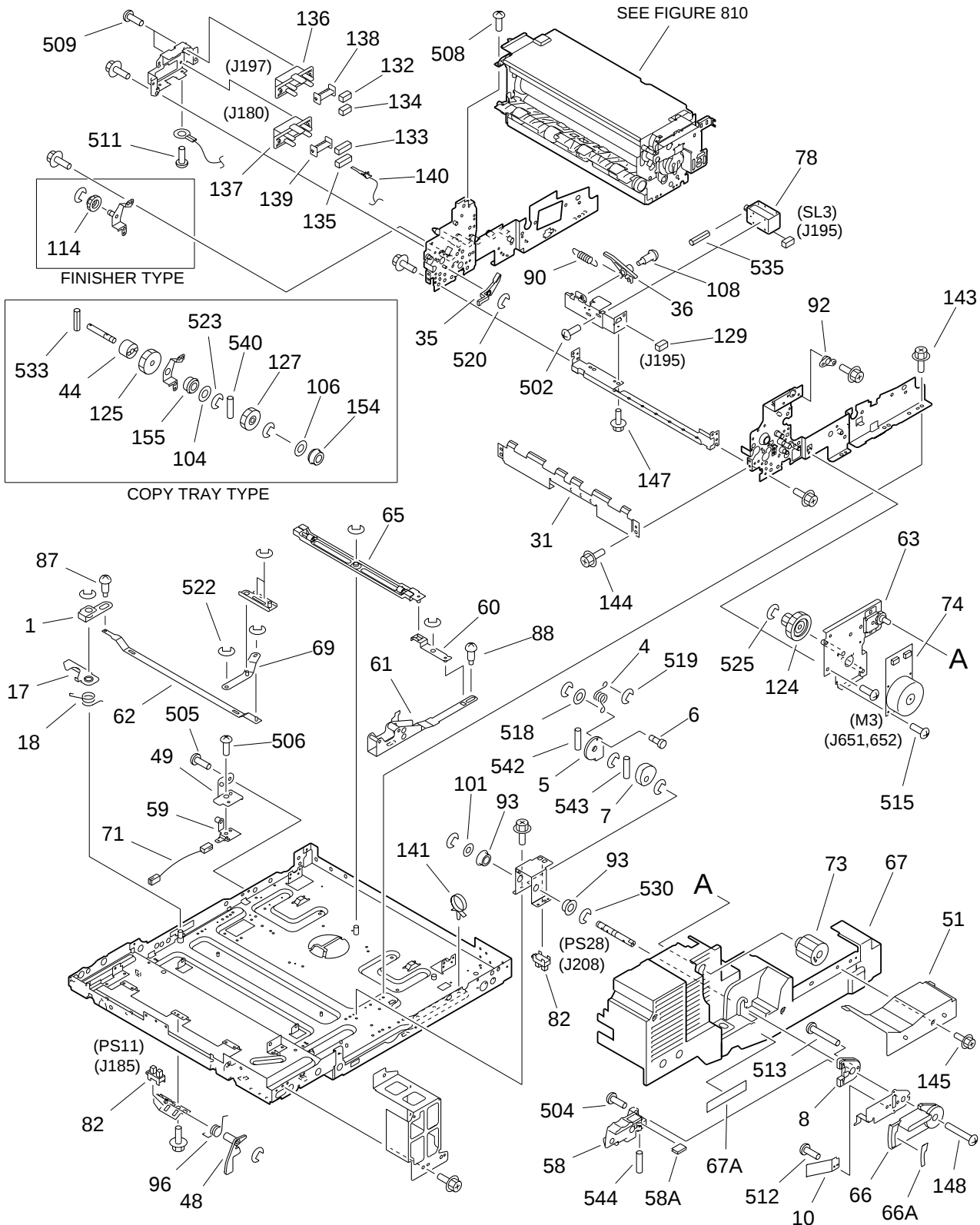


NOTE1: This assembly is included in the assembly shown in Figure 315.

NOTE2: This assembly does not include the part shown with key No.10.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
316 -	FG6 - 2299 - 000		1	MULTI FEED TRAY ASSEMBLY	SEE NOTE 1
1	FB1 - 8619 - 000		2	RACK	
2	FB1 - 8620 - 000		1	RING, PULLEY	
3	FB1 - 8621 - 000		1	PLATE, LOCK	
4	FB1 - 8625 - 000		1	GEAR, 18T	
5	FB2 - 7521 - 000		1	BASE, TRAY	SVR1 J225
6	FB4 - 3774 - 000		1	PANEL, SIDE LIMIT, FRONT	
7	FF5 - 8140 - 000		1	PANEL, SIDE LIMIT, REAR	
7 A	FS6 - 8709 - 000		1	LABEL, "LIMIT, PAPER HEIGHT"	
8	FG5 - 1958 - 000		1	MULTI VR PCB ASSEMBLY	
9	FS5 - 3177 - 000		1	PULLEY, IDLER	AB SIZE SEE NOTE 2 A/INCH SIZE SEE NOTE 2 A SIZE SEE NOTE 2
10	FS6 - 8705 - 000		1	LABEL, PAPER SIZE	
	FS6 - 8706 - 000		1	LABEL, PAPER SIZE	
	FS6 - 8707 - 000		1	LABEL, PAPER SIZE	
11	RA1 - 7807 - 000		2	LOCK, MP	
12	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J225
13	XF9 - 0393 - 000		1	BELT, TIMING	
14	XZ9 - 0407 - 000		2	LATCH, MAGNET	
501	XB1 - 2400 - 606		2	SCREW,MACH.,TRUSS HEAD,M4X6	
502	XB4 - 7300 - 609		3	SCREW,TAPPING,TRUSS HEAD,M3X6	

FIGURE 320 FIXING/FEEDER FRAME ASSEMBLY(1/3)



NOTE1: This assembly includes the assemblies shown in Figure 325,330,350,351 and 810.
NOTE2: This assembly does not include the parts shown with key No.12,44,50,51,67,67A,104,
106,119,125,127,145,154,155,521,523,528,533,539 and 540.

FIGURE 320 FIXING/FEEDER FRAME ASSEMBLY(2/3)

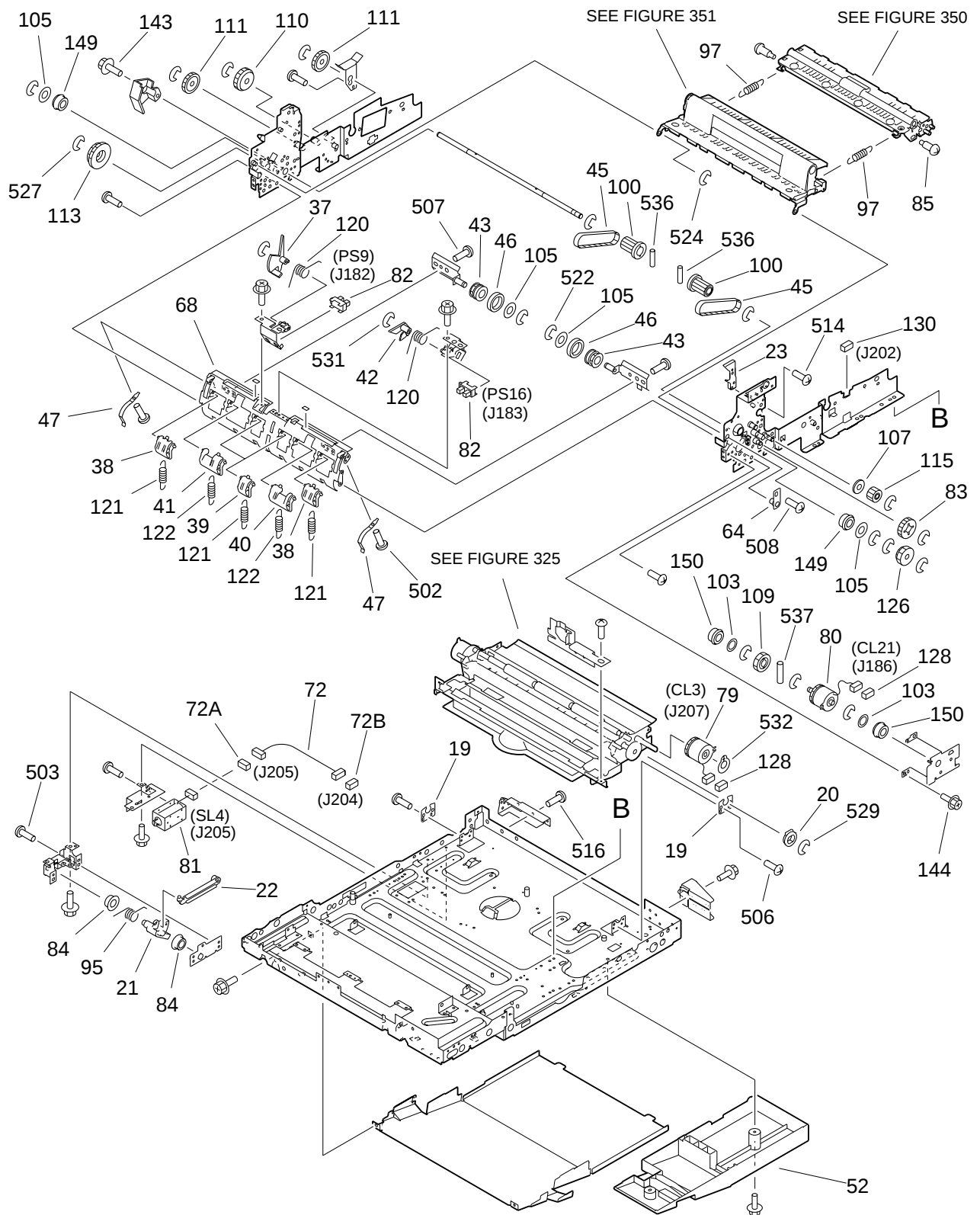


FIGURE 320 FIXING/FEEDER FRAME ASSEMBLY(3/3)

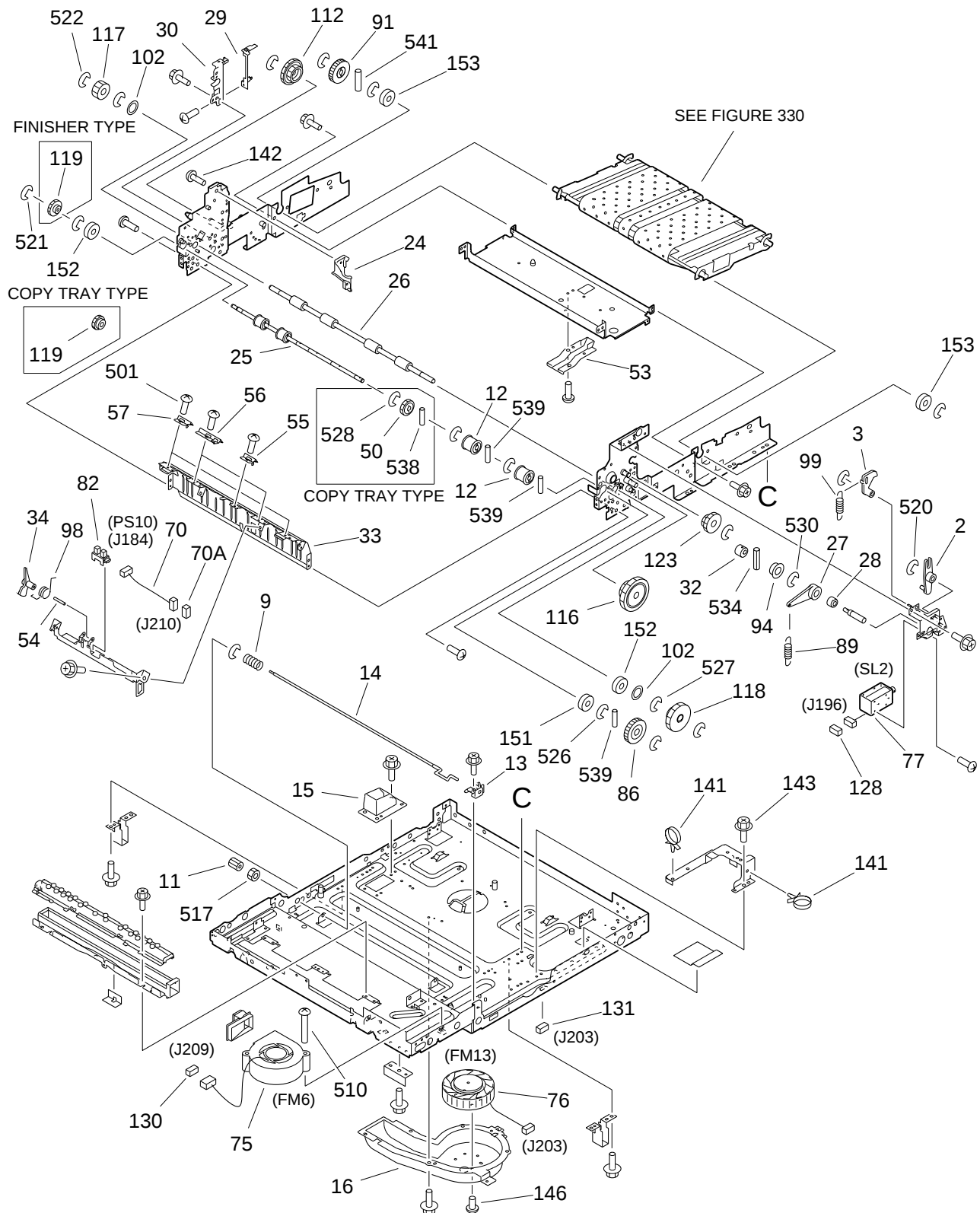


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 1 2	FG6 - 2315 - 000		1	FIXING/FEEDER FRAME ASSEMBLY	100V SEE NOTE 1
	FG6 - 2316 - 000	N	1	FIXING/FEEDER FRAME ASSEMBLY	120V SEE NOTE 1
	FG6 - 2317 - 000	N	1	FIXING/FEEDER FRAME ASSEMBLY	220/240V SEE NOTE 1
	FB2 - 7056 - 000		1	PLATE, JOINT	
	FB2 - 7242 - 000		1	ARM, SOLENOID, 1	
3	FB2 - 7243 - 000		1	ARM, SOLENOID, 2	
4	FB2 - 8192 - 000		1	SPRING, TORSION	
5	FB2 - 8196 - 020		1	PLATE, HANDLE STOP	
6	FB2 - 8198 - 000		1	SHAFT, SPRING	
7	FB2 - 8204 - 000		1	CAM, REGISTRATION	
8	FB2 - 8213 - 000		1	COVER, HANDLE, REAR	
9	FB2 - 8214 - 000		1	SPRING, COMPRESSION	
10	FB2 - 8217 - 020		1	SPRING, LEAF	
11	FB2 - 8376 - 000		1	GUIDE, SHAFT	
12	FB2 - 8417 - 000		4	ROLLER, DELIVERY	FINISHER TYPE
	FB2 - 7124 - 000		4	ROLLER, DELIVERY	COPY TRAY TYPE SEE NOTE 2
13	FB3 - 8398 - 000		1	GUIDE, HANDLE	
14	FB3 - 8457 - 000		1	SHAFT, HANDLE LOCK	
15	FB4 - 2055 - 000		1	DUCT, JOINT	
16	FB4 - 2058 - 000		1	CASE, SEPARATION FAN	
17	FB4 - 2061 - 000		1	PLATE, LATCH	
18	FB4 - 2062 - 000		1	SPRING, TORSION	
19	FB4 - 2067 - 000		2	PLATE, REGISTRATION ADJUSTING	
20	FB4 - 2068 - 000		1	BUSHING	
21	FB4 - 2077 - 000		1	HOOK, LOCK	
22	FB4 - 2078 - 000		1	ARM, LOCK	
23	FB4 - 2224 - 000		1	GUIDE, CLAW, FRONT 2	
24	FB4 - 2225 - 000		1	GUIDE, CLAW, REAR	
25	FB4 - 2226 - 000		1	SHAFT, EXTERNAL DELIVERY	
26	FB4 - 2227 - 000		1	ROLLER, DELIVERY	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 27	FB4 - 2235 - 000		1	CAM, ONE-WAY, 1	
28	FB4 - 2236 - 000		1	CAM, ONE-WAY, 2	
29	FB4 - 2237 - 000		1	TERMINAL, FIXING BIAS	
30	FB4 - 2238 - 000		1	MOUNT, FIXING BIAS	
31	FB4 - 2253 - 000		1	PLATE, GUIDE	
32	FB4 - 2254 - 000		1	CAM, RECIPROCATING INPUT	
33	FB4 - 2296 - 000		1	GUIDE, DELIVERY REVERSE	
34	FB4 - 2297 - 000		1	LEVER, DELIVERY SENSOR, 2	
35	FB4 - 2299 - 000		1	LEVER, DEFLECTOR, 1	
36	FB4 - 2300 - 000		1	LEVER, DEFLECTOR, 2	
37	FB4 - 2303 - 000		1	LEVER, DELIVERY SENSOR	
38	FB4 - 2305 - 000		2	DEFLECTOR, 1	
39	FB4 - 2306 - 000		2	DEFLECTOR, 2	
40	FB4 - 2307 - 000		1	DEFLECTOR, 3	
41	FB4 - 2308 - 000		1	DEFLECTOR, 4	
42	FB4 - 2310 - 000		1	LEVER, DELIVERY SENSOR, 3	
43	FB4 - 2312 - 000		2	ROLLER, DELIVERY AUXILIARY	
44	FB4 - 2313 - 000		1	TORQUE LIMITER	COPY TRAY TYPE SEE NOTE 2
45	FB4 - 2314 - 000		2	BELT, TIMING	
46	FB4 - 2315 - 000		2	ROLLER, REVERSE AUXILIARY	
47	FB4 - 2317 - 000		2	SPRING, LEAF	
48	FB4 - 2318 - 000		1	LEVER, REVERSE JAM SENSOR	
49	FB4 - 2327 - 000		1	TERMINAL, BIAS	
50	FB4 - 7489 - 000		1	COLLAR	COPY TRAY TYPE SEE NOTE 2
51	FB4 - 7878 - 000		1	COVER, TRANSFER	SEE NOTE 2
52	FB4 - 9797 - 000		1	COVER, FIXING/FEEDER, LOWER	
53	FB5 - 0527 - 000		1	DUCT, COOLING	
54	FB5 - 0539 - 000		1	SHAFT, SENSOR	
55	FB5 - 2072 - 000		1	GUIDE, DECURLING, 1	
56	FB5 - 2390 - 000		2	GUIDE, DECURLING, 2	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 57	FB5 - 2391 - 000		2	GUIDE, DECURLING, 3	
58	FF5 - 6000 - 000		1	LEVER	
58 A	FS6 - 8386 - 000		1	LABEL, HANDLE, 2	
59	FF5 - 7845 - 000		1	TERMINAL, BIAS	
60	FF5 - 7846 - 000		1	LINK, ROTATING	
61	FF5 - 7850 - 000		1	LINK, SLIDE	
62	FF5 - 7855 - 000		1	LINK, LOCK RELEASE	
63	FF5 - 7879 - 000		1	MOTOR GEAR UNIT	
64	FF5 - 7881 - 000		1	SUPPORT, DELIVERY SHAFT	
65	FF5 - 7944 - 000		1	CROSSMEMBER, REGIST. PRESSURE	
66	FF5 - 8196 - 000		1	HANDLE, FIXING/FEEDER	
66 A	FS6 - 8387 - 000		1	LABEL, HANDLE, 1	
67	FF5 - 8654 - 000		1	COVER, FIXING/FEEDER	SEE NOTE 2
67 A	FS6 - 8703 - 000		1	LABEL, FIXING UNIT NUMBER	SEE NOTE 2
68	FF5 - 8736 - 000		1	GUIDE, DELIVERY, LOWER, 2	
69	FF5 - 8787 - 000		1	LINK, LATCH RELEASE, 1	
70	FG6 - 1871 - 000		1	CABLE, EXT. DELIVERY SENSOR	J184,210
70 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J210
71	FG6 - 1876 - 000		1	CABLE, FIXING HIGH-VOLTAGE	
72	FG6 - 1879 - 000		1	CABLE, LOCK SOLENOID	J204,205
72 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J205
72 B	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J204
73	FG6 - 3512 - 000		1	FIXING KNOB UNIT	
74	FH6 - 1534 - 000		1	MOTOR, BRUSHLESS, DC 22W	M3 J651,652
75	FH6 - 1548 - 000		1	FAN, COOLING	FM6 J209
76	FH6 - 1549 - 000		1	FAN, FEEDER	FM13 J203
77	FH7 - 5834 - 000		1	SOLENOID	SL2 J196
78	FH7 - 5835 - 000		1	SOLENOID	SL3 J195
79	FH7 - 5839 - 000		1	CLUTCH, ELECTROMAGNETIC	CL3 J207
80	FH7 - 5844 - 000		1	CLUTCH, ELECTROMAGNETIC	CL21 J186

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 81	FH7 - 5895 - 000		1	SOLENOID	SL4 J205
82	FH7 - 7462 - 000		5	PHOTO-INTERRUPTER	PS9,10,11,16,28 J182,184,185,183,208
83	FS1 - 0542 - 000		1	GEAR, 22T	
84	FS1 - 1508 - 000		2	BUSHING	
85	FS1 - 9199 - 000		2	SCREW, STEPPED, M4	
86	FS2 - 0441 - 000		1	GEAR, 28T	
87	FS2 - 9001 - 000		1	SCREW, STEPPED, M4	
88	FS2 - 9267 - 000		2	SCREW, STEPPED, M4	
89	FS3 - 2159 - 000		1	SPRING, TENSION	
90	FS4 - 2048 - 000		1	SPRING, TENSION	
91	FS5 - 0398 - 000		1	GEAR, 40T	
92	FS5 - 1467 - 020		1	BUSHING, 3	
93	FS5 - 1474 - 000		2	BUSHING	
94	FS5 - 1803 - 000		1	BUSHING	
95	FS5 - 2907 - 020		1	SPRING, TORSION	
96	FS5 - 2943 - 000		1	SPRING, TORSION	
97	FS5 - 2947 - 000		2	SPRING, TENSION	
98	FS5 - 2949 - 000		1	SPRING, TORSION	
99	FS5 - 2967 - 000		1	SPRING, TENSION	
100	FS5 - 3615 - 000		2	PULLEY, 18T	
101	FS5 - 6329 - 000		1	SHIM, HANDLE	
102	FS5 - 6487 - 000		4	SHIM	
103	FS5 - 6487 - 000		2	SHIM	
104	FS5 - 6488 - 000		1	WASHER	COPY TRAY TYPE SEE NOTE 2
105	FS5 - 6488 - 000		4	WASHER	
106	FS5 - 6488 - 000		1	WASHER	COPY TRAY TYPE SEE NOTE 2
107	FS5 - 6575 - 000		1	ROLLER, BACKLASH	
108	FS5 - 9210 - 000		1	SCREW, STEPPED, M4	
109	FS6 - 0081 - 000		1	GEAR, 20T	
110	FS6 - 0899 - 000		1	GEAR, 38T	

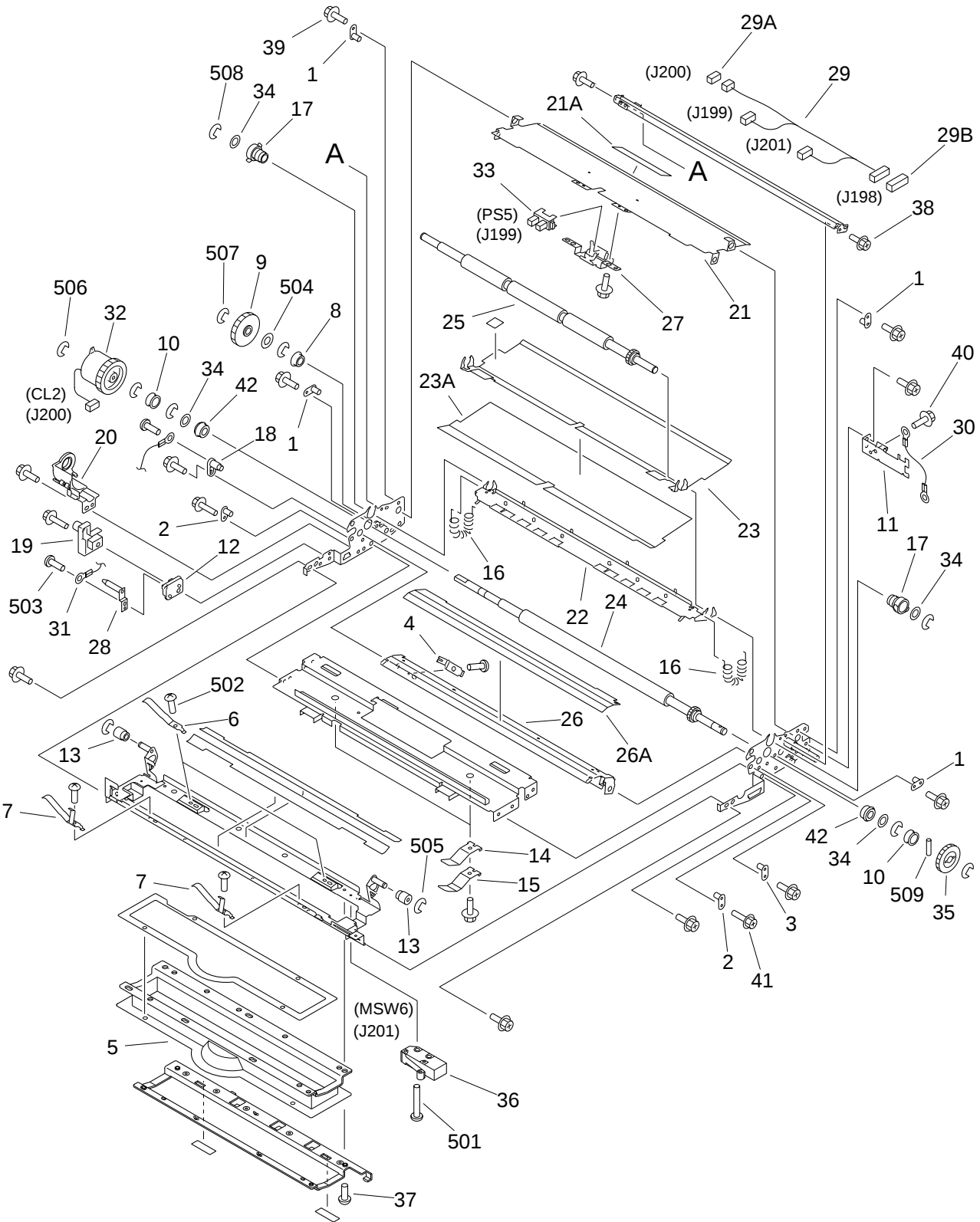
FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 111	FS6 - 0991 - 000		2	GEAR, 37T	FINISHER TYPE
112	FS6 - 0992 - 000		1	GEAR, 28T/45T	
113	FS6 - 0993 - 000		1	GEAR, 39T/46T	
114	FS6 - 0994 - 000		1	GEAR, 16T/26T	
115	FS6 - 0995 - 000		1	GEAR, 21T	
116	FS6 - 0996 - 000		1	GEAR, 20T/38T	FINISHER TYPE
117	FS6 - 0997 - 000		1	GEAR, 18T	
118	FS6 - 0998 - 000		1	GEAR, 15T/32T	
119	FS6 - 0999 - 000		1	GEAR, 30T	
	FS7 - 0001 - 000		1	GEAR, 23T	
120	FS6 - 2833 - 000		2	SPRING, TORSION	
121	FS6 - 2982 - 000		4	SPRING, TENSION	
122	FS6 - 2993 - 000		2	SPRING, TENSION	
123	FS7 - 0002 - 000		1	GEAR, 22T	
124	FS7 - 0006 - 000		1	GEAR, 25T/75T	
125	FS7 - 0009 - 000		1	GEAR, 26T	COPY TRAY TYPE SEE NOTE 2
126	FS7 - 0038 - 000		1	GEAR, 21T	
127	FS7 - 0049 - 000		1	GEAR, 23T	COPY TRAY TYPE SEE NOTE 2 J186,196,207
128	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	
129	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
130	VS1 - 5057 - 003		2	CONNECTOR, SNAP TIGHT	J202,209
131	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J203
132	VS1 - 6313 - 013		1	CONNECTOR, 13P, FEMALE	J197
133	VS1 - 6313 - 020		1	CONNECTOR, 20P, FEMALE	J180
134	VS1 - 6314 - 013		1	CONNECTOR, 13P, FEMALE	J197
135	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	J180
136	VS1 - 6327 - 026		1	CONNECTOR, 26P, FEMALE	J197
137	VS1 - 6327 - 040		1	CONNECTOR, 40P, FEMALE	J180
138	VT2 - 5161 - 026		1	HOLDER, CONNECTOR, 26P	J197
139	VT2 - 5161 - 040		1	HOLDER, CONNECTOR, 40P	J180

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 140	WS3 - 5609 - 000		2	SOCKET CONTACT, 12-14AWG	J180
141	WT2 - 5565 - 000		6	CLAMP, CABLE	
142	XA9 - 0605 - 000		13	SCREW,M4X8	
143	XA9 - 0628 - 000		80	SCREW,RS,M4X8	
144	XA9 - 0628 - 000		16	SCREW,RS,M4X8	
145	XA9 - 0643 - 000		3	SCREW,RS,M4X10	SEE NOTE 2
146	XA9 - 0807 - 000		3	SCREW, TP, M3X6	
147	XA9 - 0908 - 000		2	SCREW,RS,M4X8	
148	XA9 - 0940 - 000		1	SCREW,W/WASHER,M4X12	
149	XG3 - 6012 - 405		2	BEARING, BALL	
150	XG9 - 0211 - 000		2	BALL BEARING, MF128ZZ1MC3D4M	COPY TRAY TYPE SEE NOTE 2
151	XG9 - 0250 - 000		1	BEARING, BALL	
152	XG9 - 0250 - 000		2	BEARING, BALL	
153	XG9 - 0250 - 000		2	BEARING, BALL	
154	XG9 - 0291 - 000		1	BEARING, BALL	
155	XG9 - 0291 - 000		1	BEARING, BALL	COPY TRAY TYPE SEE NOTE 2
501	XB1 - 2260 - 407		5	SCREW,MACH.,TRUSS HEAD,M2.6X4	
502	XB1 - 2300 - 407		8	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB1 - 2300 - 609		1	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB1 - 2300 - 809		2	SCREW,MACH.,TRUSS HEAD,M3X8	
505	XB1 - 2400 - 407		1	SCREW,MACH.,TRUSS HEAD,M4X4	
506	XB1 - 2400 - 409		4	SCREW,MACH.,TRUSS HEAD,M4X4	
507	XB1 - 2400 - 609		46	SCREW,MACH.,TRUSS HEAD,M4X6	
508	XB1 - 2400 - 609		5	SCREW,MACH.,TRUSS HEAD,M4X6	
509	XB1 - 2400 - 809		4	SCREW,MACH.,TRUSS HEAD,M4X8	
510	XB1 - 2404 - 009		2	SCREW,MACH.,TRUSS HEAD,M4X40	
511	XB2 - 7400 - 806		1	SCREW,W/WASHER,M4X8	
512	XB4 - 7300 - 809		2	SCREW,TAPPING,TRUSS HEAD,M3X8	
513	XB4 - 7301 - 609		1	SCREW,TAPPING,TRUSS HEAD,M3X16	
514	XB4 - 7400 - 809		4	SCREW,TAPPING,TRUSS HEAD,M4X8	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 515	XB6 - 7300 - 609		4	SCREW,TP,M3X6	
516	XB6 - 7400 - 609		2	SCREW,TP,M4X6	
517	XB7 - 2100 - 309		1	NUT,HEX,M3	
518	XD1 - 1103 - 137		1	SHIM	
519	XD2 - 1100 - 242		3	RING,E	
520	XD2 - 1100 - 322		5	RING,E	
521	XD2 - 1100 - 502		1	RING,E	FINISHER TYPE
	XD2 - 1100 - 642		1	RING,E	COPY TRAY TYPE SEE NOTE 2
522	XD2 - 1100 - 502		15	RING,E	
523	XD2 - 1100 - 502		2	RING,E	COPY TRAY TYPE SEE NOTE 2
524	XD2 - 1100 - 602		1	RING,E	
525	XD2 - 1100 - 642		1	RING,E	
526	XD2 - 1100 - 642		6	RING,E	
527	XD2 - 1100 - 642		36	RING,E	
528	XD2 - 1100 - 642		1	RING,E	COPY TRAY TYPE SEE NOTE 2
529	XD2 - 1100 - 642		6	RING,E	
530	XD2 - 1100 - 802		15	RING,E	
531	XD2 - 1200 - 172		2	RING,E	
532	XD2 - 2100 - 802		1	RING,GRIP	
533	XD3 - 1160 - 122		1	PIN,SPRING	COPY TRAY TYPE SEE NOTE 2
534	XD3 - 1200 - 102		1	PIN,SPRING	
535	XD3 - 1300 - 082		1	PIN,SPRING	
536	XD3 - 2200 - 102		3	PIN,DOWEL	
537	XD3 - 2200 - 122		1	PIN,DOWEL	
538	XD3 - 2200 - 142		5	PIN,DOWEL	
539	XD3 - 2200 - 142		1	PIN,DOWEL	COPY TRAY TYPE SEE NOTE 2
540	XD3 - 2200 - 142		1	PIN,DOWEL	COPY TRAY TYPE SEE NOTE 2
541	XD3 - 2200 - 162		1	PIN,DOWEL	
542	XD3 - 2200 - 202		1	PIN,DOWEL	
543	XD3 - 2300 - 202		1	PIN,DOWEL	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
320 - 544	XD3 - 2300 - 322		1	PIN,DOWEL	

FIGURE 325 REGISTRATION/TRANSFER ASSEMBLY

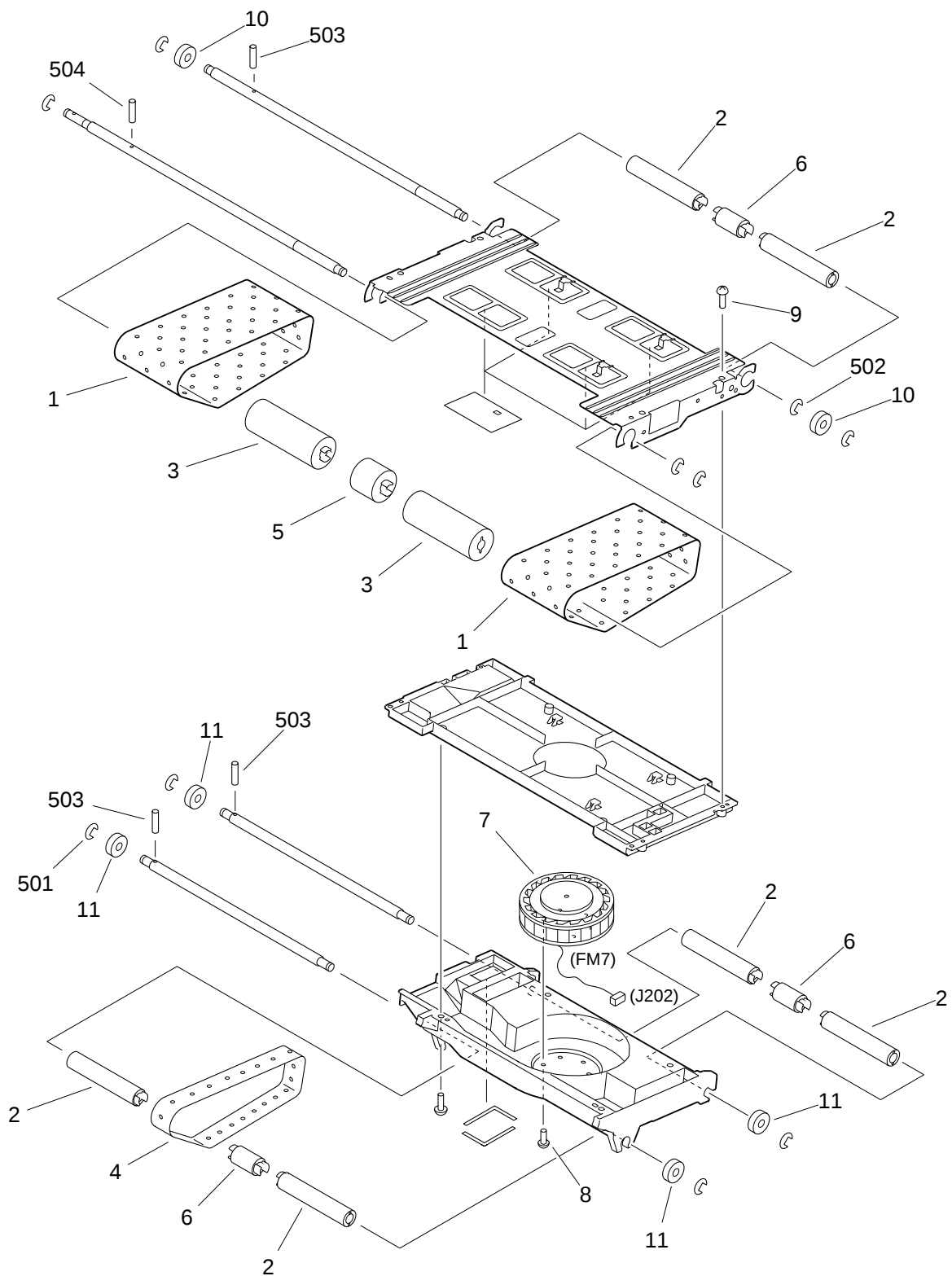


NOTE: This assembly is included in the assembly shown in Figure 320.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
325 -	FG6 - 2267 - 000		1	REGISTRATION/TRANSFER ASSEMBLY	SEE NOTE
1	FA3 - 9120 - 000		4	PIN, GUIDE	
2	FA4 - 1149 - 000		2	PIN, PLATE	
3	FA5 - 2839 - 000		1	PLATE, PIN	
4	FB4 - 1670 - 000		1	TERMINAL, LOWER GUIDE	
5	FB4 - 1675 - 000		1	SEAL, DUCT JOINT	
6	FB4 - 1679 - 000		2	SPRING, LEAF	
7	FB4 - 1719 - 000		2	SPRING, LEAF	
8	FB4 - 2068 - 000		1	BUSHING	
9	FB4 - 2069 - 000		1	GEAR, 38T	
10	FB4 - 2321 - 000		2	COLLAR, REGISTRATION, LOWER	
11	FB4 - 2322 - 000		1	PLATE, STOP	
12	FB4 - 3848 - 000		1	BLOCK, HV PLATE SUPPORT	
13	FB4 - 3850 - 000		2	COLLAR, POSITIONING	
14	FB4 - 3851 - 000		2	SPRING, LEAF	
15	FB4 - 3852 - 000		2	SPRING, LEAF	
16	FB4 - 3858 - 000		2	SPRING, TENSION	
17	FB4 - 3860 - 000		2	BUSHING	
18	FB4 - 9033 - 000		1	PLATE, PIN	
19	FB4 - 9515 - 000		1	COVER, TERMINAL	
20	FB5 - 2505 - 000		1	COVER, CLUTCH	
21	FF5 - 7872 - 000		1	GUIDE, REGISTRATION, LOWER	
21 A	FB4 - 3853 - 000		1	SHEET, PROTECTIVE	
22	FF5 - 7874 - 000		1	GUIDE, PRE-TRANSFER, UPPER	
23	FF5 - 7875 - 000		1	GUIDE, REGISTRATION, UPPER	
23 A	FB4 - 3857 - 000		1	SHEET, PROTECTIVE	
24	FF5 - 7876 - 000		1	ROLLER, REGISTRATION, LOWER	
25	FF5 - 7877 - 000		1	ROLLER, REGISTRATION, UPPER	
26	FF5 - 7878 - 000		1	GUIDE, PRE-TRANSFER, LOWER	
26 A	FB4 - 1667 - 000		1	SHEET, PROTECTIVE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
325 - 27	FF5 - 8194 - 000		1	MOUNT, PAPER SENSOR	
28	FF5 - 8796 - 000		1	PIN, PAPER FEEDER	
29	FG6 - 1872 - 000		1	CABLE, REGISTRATION	J198-201
29 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J200
29 B	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	J198
30	FG6 - 1873 - 000		1	CABLE, GROUNDING	
31	FG6 - 1874 - 000		1	CABLE, FEEDER HIGH-VOLTAGE	
32	FH7 - 5841 - 000		1	CLUTCH, ELECTROMAGNETIC	CL2 J200
33	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS5 J199
34	FS5 - 6487 - 000		4	SHIM	
35	FS6 - 0056 - 000		1	GEAR, 32T	
36	WC4 - 5157 - 000		1	MICRO SWITCH	MSW6 J201
37	XA9 - 0253 - 000		7	SCREW,MACH.,PAN HEAD, M3X8	
38	XA9 - 0626 - 000		2	SCREW,RS,M3X6	
39	XA9 - 0628 - 000		21	SCREW,RS,M4X8	
40	XA9 - 0633 - 000		1	SCREW,RS,M4X8	
41	XA9 - 1030 - 000		3	SCREW, RS, M4X12	
42	XG9 - 0211 - 000		2	BALL BEARING, MF128ZZ1MC3D4M	
501	XB1 - 2231 - 009		1	SCREW,MACH.,TRUSS HEAD,M2.3X10	
502	XB1 - 2300 - 409		4	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB2 - 7300 - 607		4	SCREW,W/WASHER,M3X6	
504	XD1 - 1108 - 225		1	SHIM	
505	XD2 - 1100 - 322		2	RING,E	
506	XD2 - 1100 - 402		1	RING,E	
507	XD2 - 1100 - 502		1	RING,E	
508	XD2 - 1100 - 642		7	RING,E	
509	XD3 - 2200 - 142		1	PIN,DOWEL	

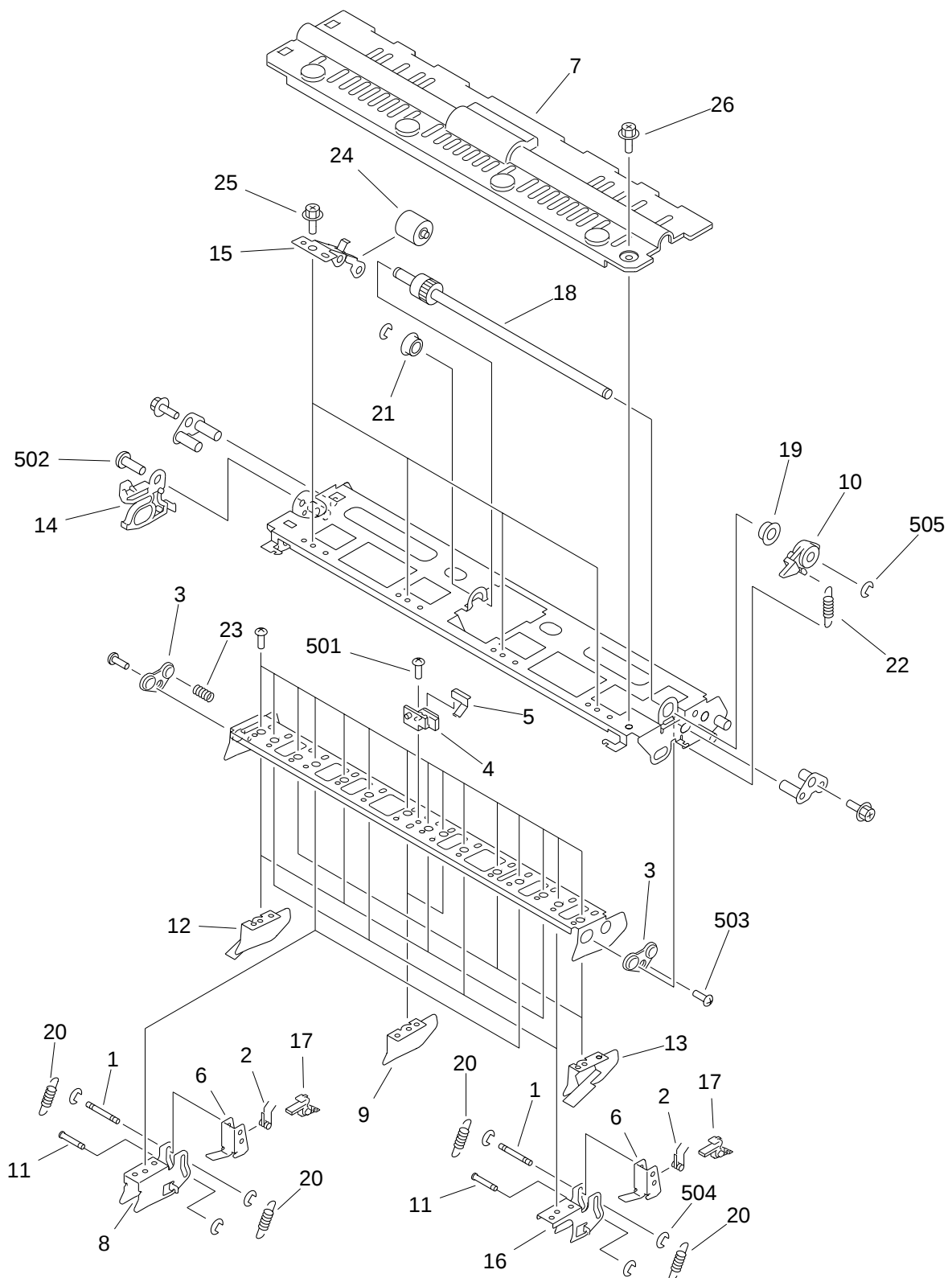
FIGURE 330 FEEDER ASSEMBLY



NOTE: This assembly is included in the assembly shown in Figure 320.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
330 -	FG6 - 2260 - 000		1	FEEDER ASSEMBLY	SEE NOTE
1	FB4 - 2087 - 000		2	BELT, PAPER FEED	
2	FB4 - 2088 - 000		6	ROLLER, IDLER	
3	FB4 - 2090 - 000		2	ROLLER, FEEDER BELT DRIVE	
4	FB4 - 2092 - 000		1	BELT, PAPER FEED	
5	FB4 - 2093 - 000		1	ROLLER, FEEDER BELT DRIVE	FM7 J202
6	FB4 - 2094 - 000		3	ROLLER, IDLER	
7	FH6 - 1549 - 000		1	FAN, FEEDER	
8	XA9 - 0253 - 000		3	SCREW,MACH.,PAN HEAD, M3X8	
9	XA9 - 0605 - 000		8	SCREW,M4X8	
10	XG9 - 0250 - 000		2	BEARING, BALL	
11	XG9 - 0387 - 000		4	BEARING, BALL	
501	XD2 - 1100 - 642		8	RING,E	
502	XD2 - 1100 - 802		2	RING,E	
503	XD3 - 2200 - 142		3	PIN,DOWEL	
504	XD3 - 2200 - 162		1	PIN,DOWEL	

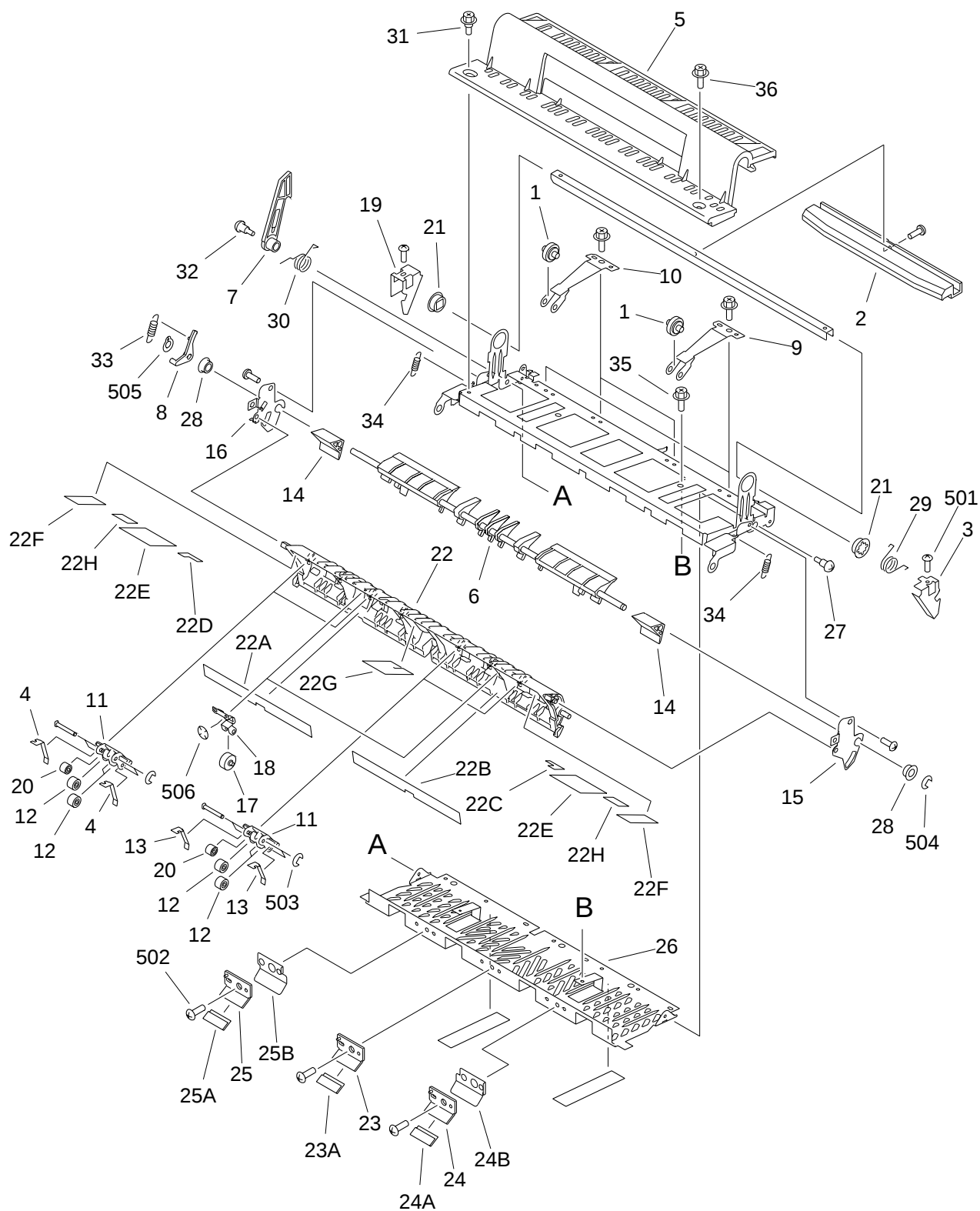
FIGURE 350 INTERNAL DELIVERY UPPER ASSEMBLY



NOTE: This assembly is included in the assembly shown in Figure 320.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
350 -	FG6 - 2266 - 000		1	INTERNAL DELIVERY UPPER ASS'Y	SEE NOTE
1	FA3 - 2764 - 020		6	ROD 2, SEPARATION CLAW, UPPER	
2	FA4 - 0660 - 000		6	SPRING, TORSION	
3	FB2 - 7163 - 000		2	BUSHING	
4	FB2 - 7168 - 000		1	MOUNT, PIN	
5	FB2 - 7169 - 000		1	PLATE, RATCHET	
6	FB2 - 7172 - 000		6	MOUNT, CLAW, UPPER	
7	FB2 - 7174 - 020		1	COVER,INTERNAL DELIVERY,UPPER	
8	FB3 - 8364 - 000		2	SUPPORT, SEPARATION CLAW	
9	FB3 - 8365 - 000		2	PLATE, GUIDE, UPPER	
10	FB3 - 8369 - 000		1	LEVER, ONE-WAY	
11	FB3 - 8414 - 000		6	ROD 1, SEPARATION CLAW, UPPER	
12	FB4 - 2261 - 000		4	PLATE, UPPER GUIDE, 1	
13	FB4 - 2262 - 000		3	PLATE, UPPER GUIDE, 2	
14	FB4 - 2263 - 000		1	GUIDE, LOCK	
15	FB4 - 2264 - 000		4	HOLDER, FEEDER ROLLER	
16	FB4 - 7485 - 000		4	SUPPORT, SEPARATION CLAW	
17	FC1 - 0391 - 040		6	CLAW, SEPARATION, UPPER	
18	FF5 - 5914 - 000		1	SHAFT, RECIPROCATION	
19	FS1 - 1401 - 000		1	BUSHING	
20	FS2 - 2535 - 000		12	SPRING, TENSION	
21	FS5 - 1372 - 000		1	BUSHING	
22	FS5 - 2946 - 000		1	SPRING, TENSION	
23	FS5 - 2953 - 020		1	SPRING, COMPRESSION	
24	FS5 - 6327 - 000		4	ROLLER, FEED	
25	XA9 - 0626 - 000		4	SCREW,RS,M3X6	
26	XA9 - 0628 - 000		3	SCREW,RS,M4X8	
501	XB1 - 2300 - 409		16	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB6 - 7300 - 609		2	SCREW,TP,M3X6	

FIGURE 351 EXTERNAL DELIVERY UPPER ASSEMBLY



NOTE1: This assembly is included in the assembly shown in Figure 320.

NOTE2: This assembly does not include the parts shown with key No.5,31 and 36.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
351 -	FG6 - 2310 - 000		1	EXTERNAL DELIVERY UPPER ASS'Y	SEE NOTE 1
1	FA5 - 3049 - 000		4	ROLLER	
2	FB2 - 7137 - 000		1	HANDLE, FEEDER	
3	FB2 - 7181 - 000		1	PLATE, LOCK, FRONT	
4	FB4 - 2256 - 000		4	SPRING, LEAF	
5	FB4 - 2268 - 000		1	COVER,EXTERNAL DELIVERY,UPPER	SEE NOTE 2
6	FB4 - 2270 - 000		1	DEFLECTOR, 1	
7	FB4 - 2271 - 000		1	ARM, LOCK	
8	FB4 - 2272 - 000		1	ARM, DEFLECTOR	
9	FB4 - 2273 - 000		2	HOLDER, FEEDER ROLLER	
10	FB4 - 2274 - 000		2	HOLDER, FEEDER ROLLER	
11	FB4 - 2278 - 000		4	HOLDER, FEEDER ROLLER	
12	FB4 - 2280 - 000		12	ROLLER, FEEDER	
13	FB4 - 2281 - 000		4	SPRING, LEAF	
14	FB4 - 2284 - 000		2	GUIDE, AUXILIARY, 1	
15	FB4 - 2288 - 000		1	SUPPORT, DEFLECTOR, FRONT	
16	FB4 - 2289 - 000		1	SUPPORT, DEFLECTOR, REAR	
17	FB4 - 2293 - 000		2	ROLLER, IDLER	
18	FB4 - 2294 - 000		2	HOLDER, ROLLER	
19	FB5 - 2508 - 000		1	PLATE, LOCK, REAR	
20	FB5 - 2509 - 000		4	ROLLER, FEEDER	
21	FC1 - 7438 - 000		2	BUSHING	
22	FF5 - 7871 - 000		1	GUIDE, FEEDER ROLLER	
22 A	FB4 - 2282 - 000		1	SHEET, PROTECTIVE	
22 B	FB4 - 2283 - 000		1	SHEET, PROTECTIVE	
22 C	FB4 - 2291 - 000		1	SHEET, PROTECTIVE	
22 D	FB4 - 2292 - 000		1	SHEET, PROTECTIVE	
22 E	FB5 - 1834 - 000		2	SHEET, PROTECTIVE	
22 F	FB5 - 2067 - 000		2	SHEET, PROTECTIVE	
22 G	FB5 - 2068 - 000		1	SHEET, PROTECTIVE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
351 - 2 2 H	FB5 - 2393 - 000		2	SHEET, PROTECTIVE	
2 3	FF5 - 9413 - 000		1	GUIDE, CURL, MIDDLE	
2 3 A	FB5 - 1835 - 000		1	SHEET, CURL GUIDE	
2 4	FF5 - 9543 - 000		1	GUIDE, CURL, FRONT	
2 4 A	FB5 - 1835 - 000		1	SHEET, CURL GUIDE	
2 4 B	FB5 - 2510 - 000		1	SHEET, PROTECTIVE	
2 5	FF5 - 9544 - 000		1	GUIDE, CURL, REAR	
2 5 A	FB5 - 1835 - 000		1	SHEET, CURL GUIDE	
2 5 B	FB5 - 2511 - 000		1	SHEET, CURL GUIDE AUXILIARY	
2 6	FF5 - 9546 - 000		1	GUIDE, EXTERNAL PAPER DELIVERY	
2 7	FS1 - 9199 - 000		1	SCREW, STEPPED, M4	
2 8	FS5 - 1004 - 000		2	BUSHING	
2 9	FS5 - 2944 - 000		1	SPRING, TORSION	
3 0	FS5 - 2982 - 000		1	SPRING, TORSION	
3 1	FS5 - 9277 - 000		1	SCREW, RS STEPPED, M4	SEE NOTE 2
3 2	FS5 - 9284 - 000		1	SCREW, STEPPED	
3 3	FS6 - 2885 - 000		1	SPRING, TENSION	
3 4	FS6 - 2886 - 000		2	SPRING, TENSION	
3 5	XA9 - 0626 - 000		6	SCREW, RS, M3X6	
3 6	XA9 - 0628 - 000		4	SCREW, RS, M4X8	SEE NOTE 2
5 0 1	XB1 - 2300 - 609		5	SCREW, MACH., TRUSS HEAD, M3X6	
5 0 2	XB1 - 2400 - 609		3	SCREW, MACH., TRUSS HEAD, M4X6	
5 0 3	XD2 - 1100 - 242		8	RING, E	
5 0 4	XD2 - 1100 - 402		1	RING, E	
5 0 5	XD2 - 2100 - 502		1	RING, GRIP	
5 0 6	XD2 - 2300 - 242		4	RING, TOOTHED LOCK	

FIGURE 360 DUPLEXING FEEDER ASSEMBLY(1/3)

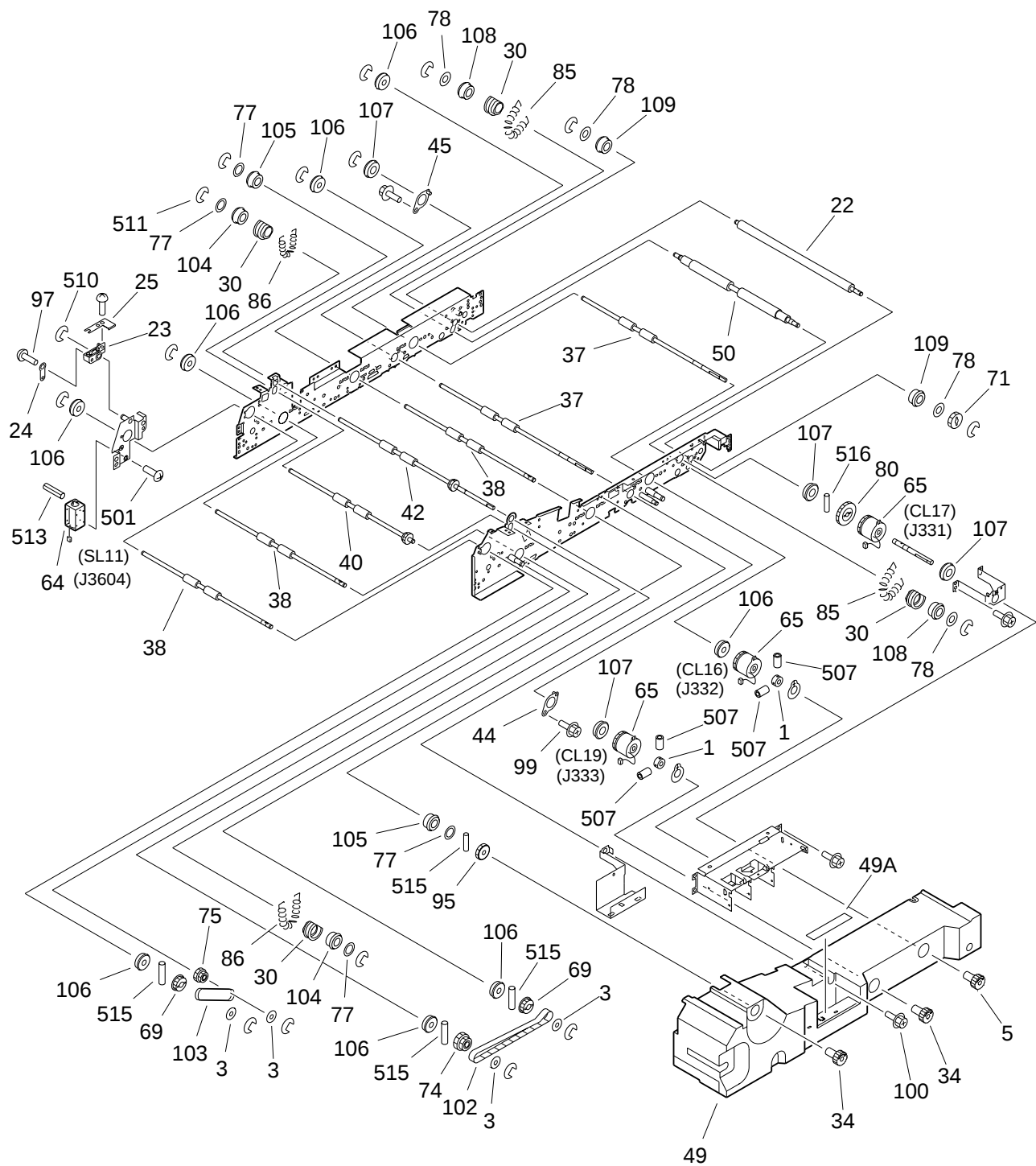


FIGURE 360 DUPLEXING FEEDER ASSEMBLY(2/3)

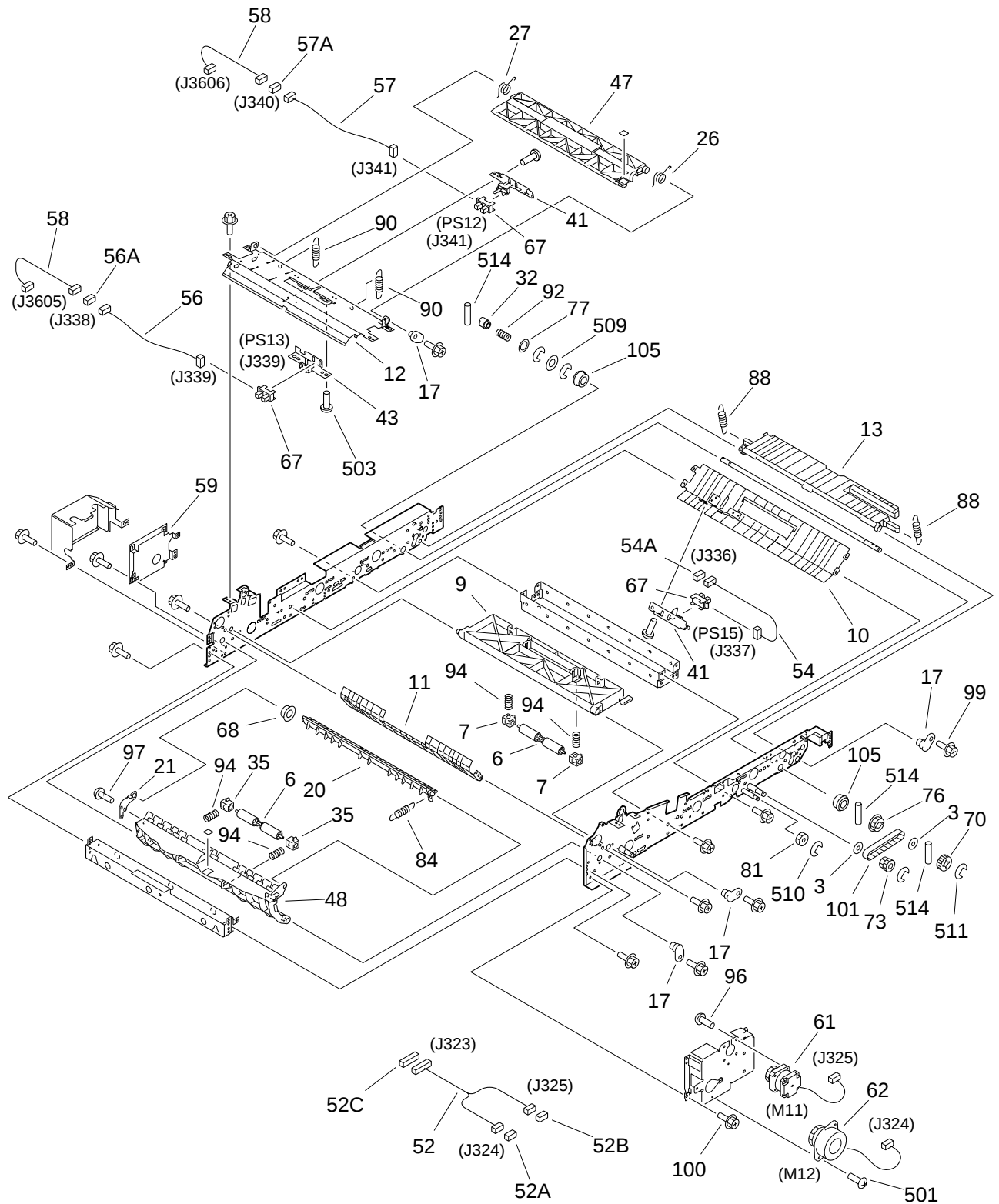


FIGURE 360 DUPLEXING FEEDER ASSEMBLY(3/3)

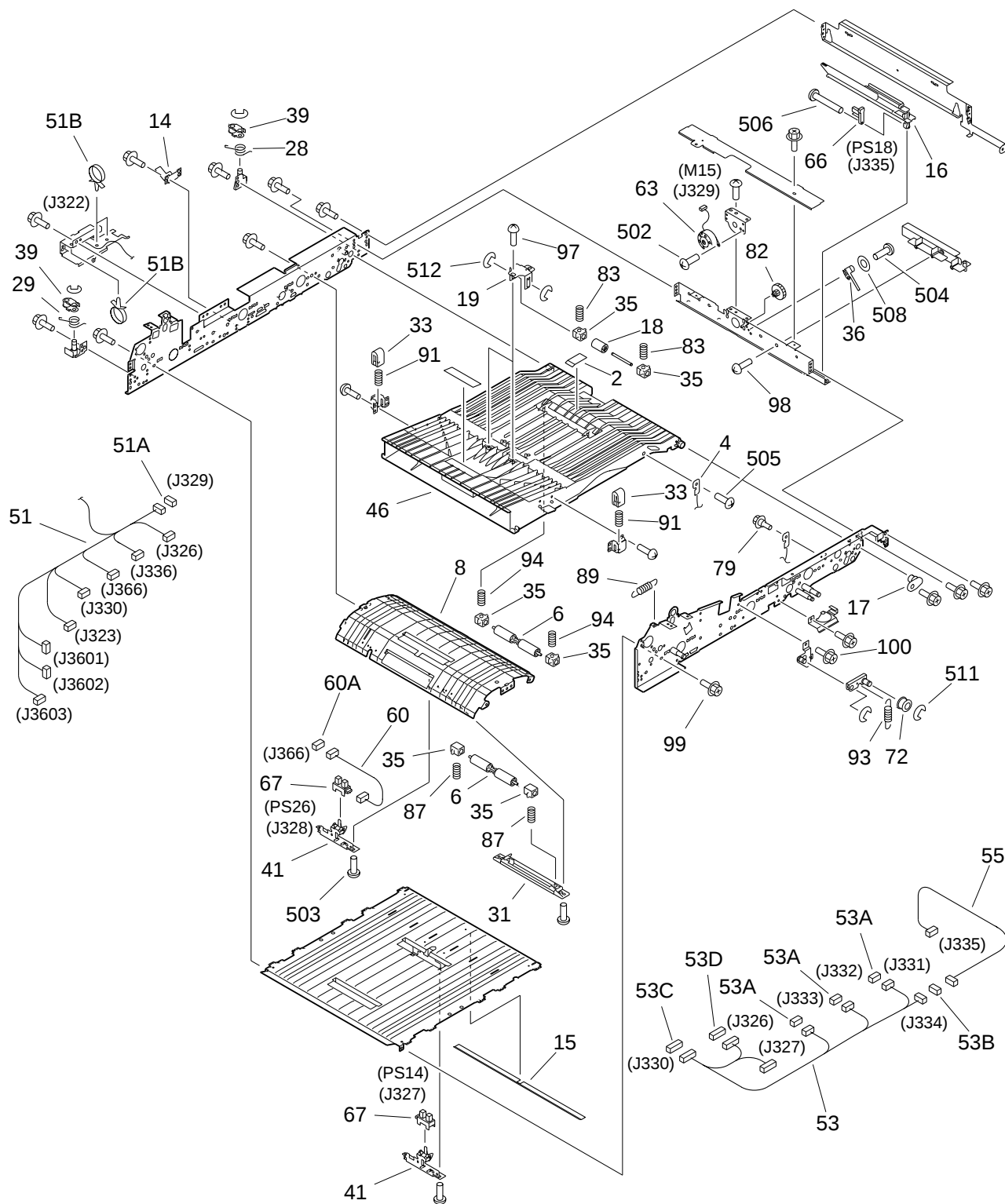


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
360 -	FG6 - 2041 - 000		1	DUPLEXING FEEDER ASSEMBLY	
1	FA2 - 1753 - 000		2	COLLAR	
2	FA6 - 3672 - 000		1	PLATE, LOWER FEEDER SUPPORT	
3	FA6 - 7939 - 000		6	FLANGE, PULLEY, 2	
4	FB1 - 7041 - 000		1	WIRE, RIGHT DOOR SUPPORTING	
5	FB2 - 2139 - 020		1	KNOB	
6	FB2 - 7754 - 000		4	ROLLER	
7	FB2 - 7755 - 000		2	BUSHING	
8	FB4 - 2104 - 000		1	GUIDE, LOWER FEEDER, RIGHT	
9	FB4 - 2106 - 000		1	GUIDE, REVERSE DELIVERY	
10	FB4 - 2111 - 000		1	GUIDE, LEFT DECK	
11	FB4 - 2113 - 000		1	GUIDE, REVERSING, LOWER	
12	FB4 - 2114 - 000		1	GUIDE, REVERSING, UPPER	
13	FB4 - 2119 - 000		1	GUIDE, DUPLEXING OUTLET	
14	FB4 - 2121 - 000		1	PLATE, DECK PRESSURE	
15	FB4 - 2122 - 000		1	SHEET, FEEDER, LOWER	
16	FB4 - 2124 - 000		1	GUIDE, SIDE REGISTRATION SLIDE	
17	FB4 - 2131 - 000		5	GUIDE, HINGE	
18	FB4 - 2132 - 000		2	ROLLER, FEED	
19	FB4 - 2133 - 000		2	HOLDER, ROLLER	
20	FB4 - 2135 - 000		1	DEFLECTOR	
21	FB4 - 2136 - 000		1	SUPPORT, DEFLECTOR	
22	FB4 - 2145 - 000		1	ROLLER, STEEL	
23	FB4 - 2149 - 000		1	ARM, SOLENOID	
24	FB4 - 2150 - 000		1	LINK, SOLENOID	
25	FB4 - 2151 - 000		1	PLATE, FLAPPER PRESSURE	
26	FB4 - 2152 - 000		1	SPRING, TORSION	
27	FB4 - 2153 - 000		1	SPRING, TORSION	
28	FB4 - 2155 - 000		1	SPRING, TORSION	
29	FB4 - 2156 - 000		1	SPRING, TORSION	

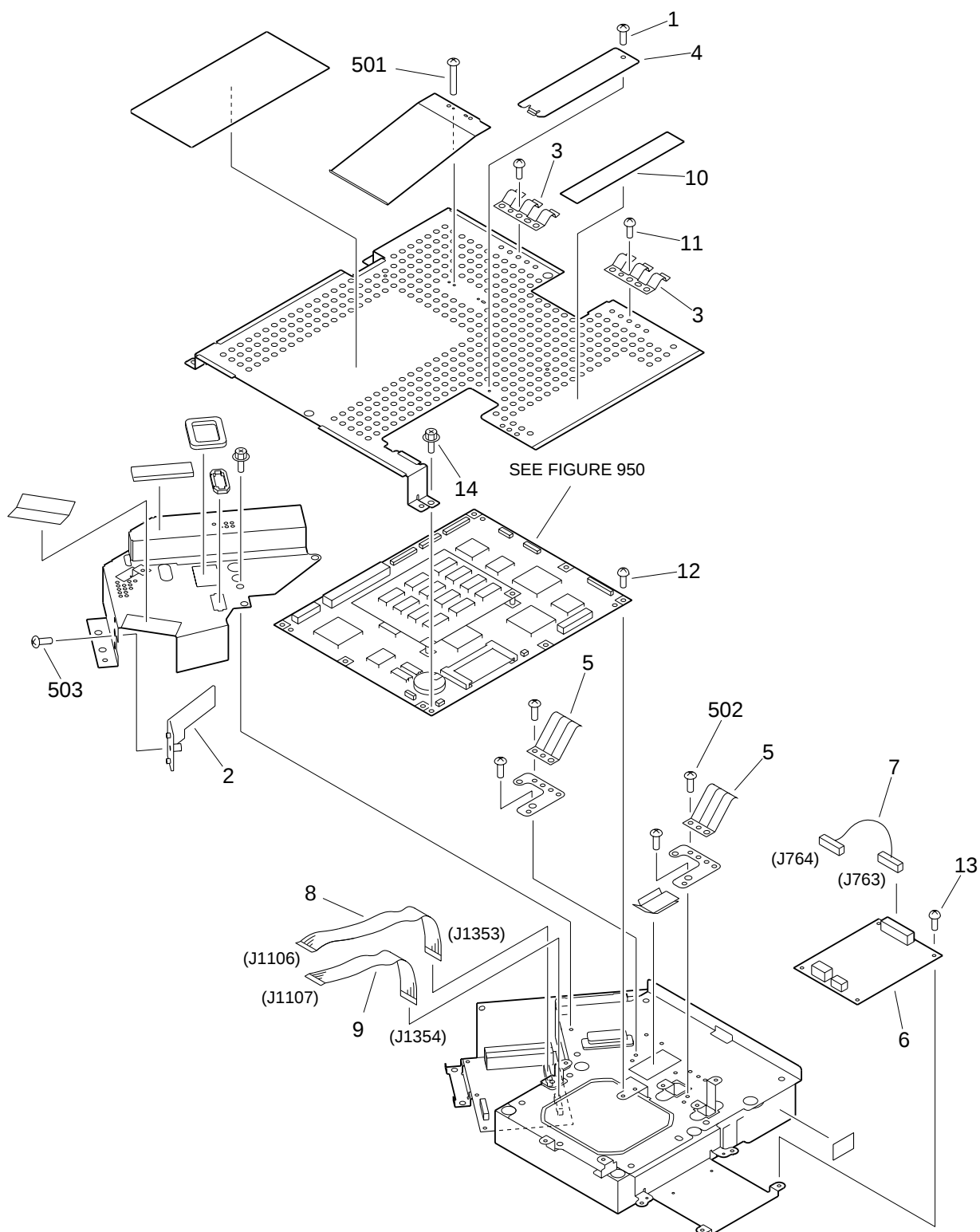
FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
360 - 30	FB4 - 2159 - 000		4	HOLDER, BUSHING	
31	FB4 - 2161 - 000		1	HOLDER, ROLLER	
32	FB4 - 2164 - 000		1	COUPLING	
33	FB4 - 2325 - 000		2	BLOCK, GUIDE PRESSURE	
34	FB4 - 7481 - 000		2	KNOB, DUPLEXING FEEDER	
35	FB4 - 7486 - 000		10	BUSHING	
36	FB4 - 9035 - 000		1	PLATE, RETAINER	
37	FB5 - 2625 - 000		2	ROLLER, FEEDER	
38	FB5 - 2626 - 000		3	ROLLER, FEEDER	
39	FF5 - 7734 - 000		2	PLATE, LOCK	
40	FF5 - 7736 - 000		1	ROLLER, REVERSE,1	
41	FF5 - 7737 - 000		4	PLATE, SENSOR SUPPORT	
42	FF5 - 7738 - 000		1	ROLLER, REVERSE, 2	
43	FF5 - 7740 - 000		1	MOUNT, REVERSE SENSOR	
44	FF5 - 7948 - 000		1	PLATE, POSITIONING, FRONT	
45	FF5 - 7949 - 000		1	PLATE, POSITIONING, REAR	
46	FF5 - 8200 - 000		1	GUIDE, LOWER FEEDER, UPPER	
47	FF5 - 8201 - 000		1	GUIDE, REVERSING	
48	FF5 - 8202 - 000		1	GUIDE, LEFT	
49	FF5 - 8652 - 000		1	FRONT COVER, DUPLEXING	
49 A	FS6 - 8704 - 000		1	LABEL, DUPLEXING UNIT NUMBER	
50	FF5 - 8735 - 000		1	ROLLER, SPONGE, DUPLEXING	
51	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	J322,323,326,329,330 J336,366,3601-3603
51 A	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J329
51 B	WT2 - 5178 - 000		3	CLIP, CABLE	
52	FG6 - 1838 - 000		1	CABLE, MOTOR CONNECTING	J323-325
52 A	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	J324
52 B	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J325
52 C	VS1 - 6318 - 011		1	CONNECTOR, SNAP TIGHT	J323
53	FG6 - 1839 - 000		1	CABLE, DUPLEXING FEEDER	J326,327,330-334

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
360 - 53 A	VS1 - 5057 - 002		3	CONNECTOR, SNAP TIGHT	J331-333
53 B	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J334
53 C	VS1 - 5057 - 009		1	CONNECTOR, SNAP TIGHT	J330
53 D	VS1 - 6318 - 003		1	CONNECTOR, SNAP TIGHT	J326
54	FG6 - 1840 - 000		1	CABLE, CONFLUENT SENSOR	J336,337
54 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J336
55	FG6 - 1841 - 000		1	CABLE, REGIST SENSOR CONNECT	J334,335
56	FG6 - 1842 - 000		1	CABLE, U-TURN SENSOR	J338,339
56 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J338
57	FG6 - 1843 - 000		1	CABLE, REVERSING SENSOR	J340,341
57 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J340
58	FG6 - 1906 - 000		2	CABLE, CASSETTE PAPER SENSOR	J338,340,3605,3606
59	FG6 - 2044 - 000		1	THROUGH-PATH PCB ASSEMBLY	
60	FG6 - 2332 - 000		1	CABLE, DECK SENSOR CONNECTING	J328,366
60 A	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	J366
61	FH6 - 1539 - 000		1	MOTOR, STEPPING, DC, 4.8W	M11 J325
62	FH6 - 1540 - 000		1	MOTOR, STEPPING, DC, 6.7W	M12 J324
63	FH6 - 1542 - 000		1	MOTOR, STEPPING, DC, 2.9W	M15 J329
64	FH7 - 5835 - 000		1	SOLENOID	SL11 J3604
65	FH7 - 5839 - 000		3	CLUTCH, ELECTROMAGNETIC	CL16,17,19 J332,331,333
66	FH7 - 7196 - 020		1	PHOTO-INTERRUPTER	PS18 J335
67	FH7 - 7462 - 000		5	PHOTO-INTERRUPTER	PS12-15,26 J341,339,327,337,328
68	FS1 - 1401 - 000		1	BUSHING	
69	FS2 - 3488 - 000		2	PULLEY, 32T	
70	FS5 - 0514 - 000		1	GEAR, 20T	
71	FS5 - 0714 - 000		1	GEAR, 20T	
72	FS5 - 3612 - 000		1	PULLEY	
73	FS5 - 3613 - 000		1	GEAR, 16T/24T	
74	FS5 - 3614 - 000		1	GEAR, 22T/32T	
75	FS5 - 3616 - 000		1	GEAR, 22T/32T	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
360 - 76	FS5 - 3617 - 000		1	PULLEY, 30T	
77	FS5 - 6487 - 000		7	SHIM	
78	FS5 - 6488 - 000		4	WASHER	
79	FS5 - 9221 - 000		1	SCREW,RS STEPPED,M3	
80	FS6 - 0070 - 000		1	GEAR, 40T	
81	FS6 - 0145 - 000		1	GEAR, 16T	
82	FS6 - 0557 - 000		1	GEAR, 12T/36T	
83	FS6 - 2769 - 000		4	SPRING, COMPRESSION	
84	FS6 - 2770 - 000		1	SPRING, TENSION	
85	FS6 - 2771 - 000		2	SPRING, TENSION	
86	FS6 - 2772 - 000		2	SPRING, TENSION	
87	FS6 - 2773 - 000		2	SPRING, COMPRESSION	
88	FS6 - 2777 - 000		2	SPRING, TENSION	
89	FS6 - 2830 - 000		1	SPRING, TENSION	
90	FS6 - 2831 - 000		2	SPRING, TENSION	
91	FS6 - 2832 - 000		2	SPRING, COMPRESSION	
92	FS6 - 2980 - 000		1	SPRING, COMPRESSION	
93	FS6 - 2989 - 000		1	SPRING, TENSION	
94	FS6 - 2992 - 000		6	SPRING, COMPRESSION	
95	FS7 - 0031 - 000		1	GEAR, 26T	
96	XA9 - 0253 - 000		6	SCREW,MACH.,PAN HEAD, M3X8	
97	XA9 - 0605 - 000		5	SCREW,M4X8	
98	XA9 - 0605 - 000		1	SCREW,M4X8	
99	XA9 - 0628 - 000		47	SCREW,RS,M4X8	
100	XA9 - 0908 - 000		8	SCREW,RS,M4X8	
101	XF9 - 0662 - 000		1	BELT, TIMING	
102	XF9 - 0663 - 000		1	BELT, TIMING	
103	XF9 - 0664 - 000		1	BELT, TIMING	
104	XG2 - 8012 - 355		2	BEARING, BALL	
105	XG9 - 0211 - 000		4	BALL BEARING, MF128ZZ1MC3D4M	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
360 - 106	XG9 - 0249 - 000		8	BEARING, BALL	
107	XG9 - 0250 - 000		4	BEARING, BALL	
108	XG9 - 0291 - 000		2	BEARING, BALL	
109	XG9 - 0362 - 000		2	BEARING, BALL, DDL-1260ZZR	
501	XB1 - 2300 - 409		4	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 409		2	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB1 - 2400 - 609		18	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	
505	XB4 - 7300 - 809		1	SCREW,TAPPING,TRUSS HEAD,M3X8	
506	XB4 - 7301 - 209		1	SCREW,TAPPING,TRUSS HEAD,M3X12	
507	XB6 - 2400 - 509		4	SETSCREW,M4X5	
508	XD1 - 1104 - 139		1	SHIM	
509	XD1 - 1108 - 229		1	SHIM	
510	XD2 - 1100 - 502		2	RING,E	
511	XD2 - 1100 - 642		34	RING,E	
512	XD2 - 1200 - 322		4	RING,E	
513	XD3 - 1300 - 082		1	PIN,SPRING	
514	XD3 - 2200 - 122		3	PIN,DOWEL	
515	XD3 - 2200 - 142		4	PIN,DOWEL	
516	XD3 - 2200 - 162		2	PIN,DOWEL	

FIGURE 460 SCANNER ASSEMBLY



NOTE: This assembly does not include the parts shown with key No. 1, 2, 3, 4, 10, 11, 12, 14, 501 and 503.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
460 -	FG6 - 2013 - 000		1	SCANNER ASSEMBLY	
1	FA9 - 1449 - 000		1	SCREW,W/WASHER,M3X6	SEE NOTE
2	FB4 - 1514 - 000		1	GUIDE, LASER COOLING	SEE NOTE
3	FB4 - 1739 - 000		2	SPRING, LEAF	SEE NOTE
4	FB4 - 2347 - 000		1	COVER, ROM	SEE NOTE
5	FB4 - 2354 - 000		2	SPRING, LEAF	
6	FG6 - 1944 - 000		1	POLYGON MOTOR DRIVER PCB ASS'Y	
7	FG6 - 2340 - 000		1	CABLE, POLYGON MOTOR	J763,764
8	FH2 - 6626 - 000		1	CABLE, FLAT	J1106,1353
9	FH2 - 6627 - 000		1	CABLE, FLAT	J1107,1354
10	FS6 - 8820 - 000		1	LABEL, "WARNING LASER"	SEE NOTE 100/120V
	FS5 - 8623 - 000		1	LABEL, "WARNING LASER"	SEE NOTE 220/240V
11	XA9 - 0265 - 000		6	SCREW,W/WASHER,TRUSS HEAD	SEE NOTE
12	XA9 - 0265 - 000		11	SCREW,W/WASHER,TRUSS HEAD	SEE NOTE
13	XA9 - 0385 - 000		6	SCREW, W/WASHER, TRUSS HEAD	
14	XA9 - 0643 - 000		4	SCREW,RS,M4X10	SEE NOTE
501	XB1 - 2301 - 209		2	SCREW,MACH.,TRUSS HEAD,M3X12	SEE NOTE
502	XB1 - 2400 - 407		7	SCREW,MACH.,TRUSS HEAD,M4X4	
503	XB4 - 7400 - 809		1	SCREW,TAPPING,TRUSS HEAD,M4X8	SEE NOTE

FIGURE 510 PHOTO-SENSITIVE DRUM ASSEMBLY

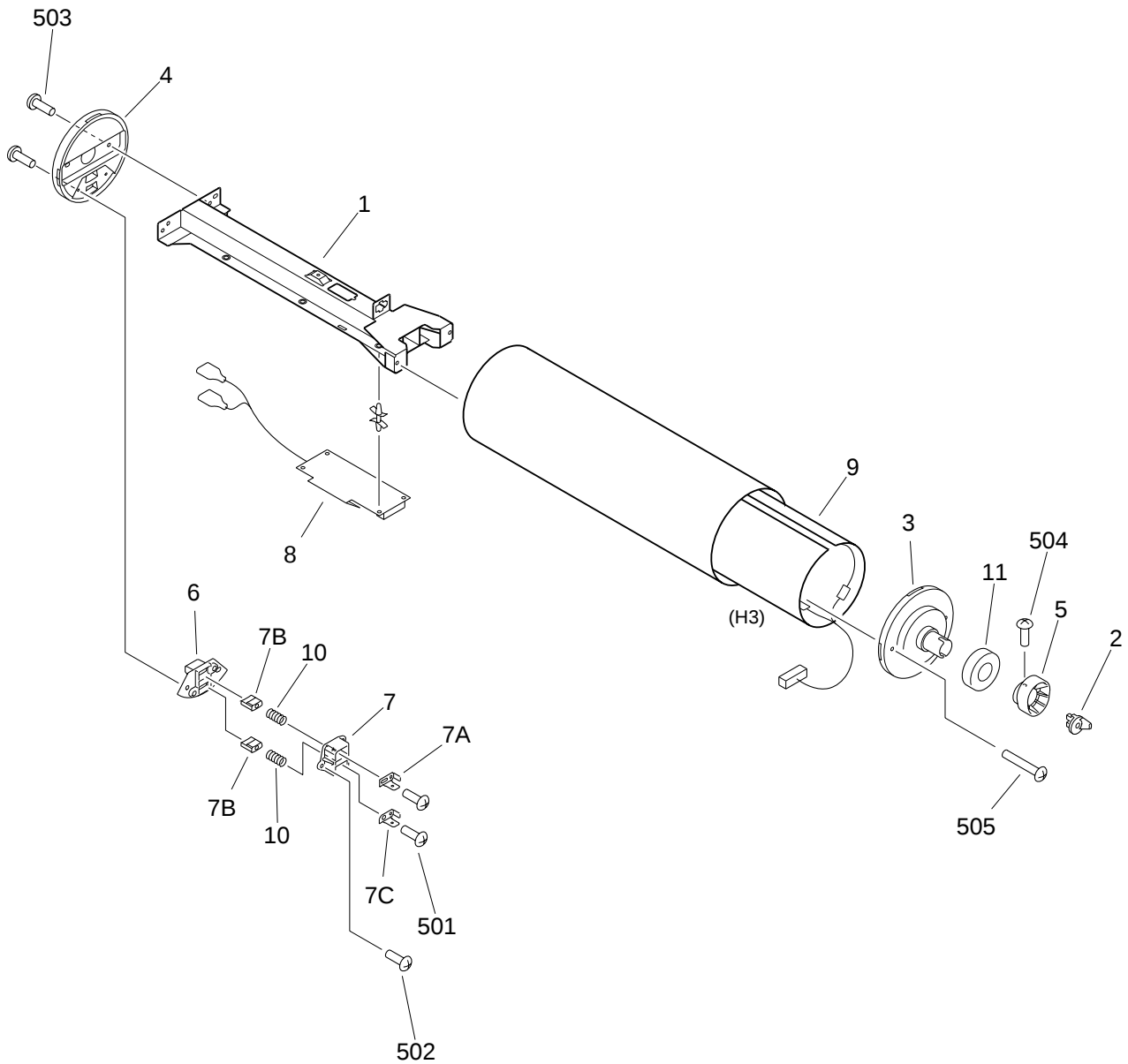


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
510 -	NPN		RF	PHOTO-SENSITIVE DRUM ASSEMBLY	
1	FA6 - 0648 - 000		1	GUIDE, DRUM	
2	FB4 - 1416 - 000		1	SUPPORT, DRUM	
3	FB4 - 1620 - 000		1	FLANGE, DRUM, FRONT	
4	FB4 - 1621 - 000		1	FLANGE, DRUM, REAR	
5	FB4 - 1622 - 000		1	CAM	
6	FB4 - 1623 - 000		1	MOUNT, BRUSH	
7	FF5 - 8733 - 000		1	BLOCK, TERMINAL	
7 A	FA3 - 2394 - 000		1	TERMINAL, 1	
7 B	FA3 - 2395 - 000		2	BRUSH	
7 C	FB3 - 6117 - 000		1	TERMINAL, 2	
8	FH6 - 3993 - 000		1	HEATER CONTROL PCB ASSEMBLY	100/120V
	FH6 - 3994 - 000		1	HEATER CONTROL PCB ASSEMBLY	220/240V
9	FH7 - 4504 - 000		1	HEATER, DRUM	100/120V H3
	FH7 - 4605 - 000		1	HEATER, DRUM	220/240V H3
10	FS2 - 2036 - 020		2	SPRING, COMPRESSION	
11	XG9 - 0307 - 000		1	BEARING, BALL	
501	XA1 - 6260 - 409		2	SCREW,MACH.,PAN HEAD,M2.6X4	
502	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2400 - 609		4	SCREW,MACH.,TRUSS HEAD,M4X6	
504	XB2 - 8400 - 809		1	SCREW,W/WASHER,M4X8	
505	XB6 - 7401 - 609		2	SCREW,TP,M4X16	

FIGURE 550 PRIMARY CORONA ASSEMBLY

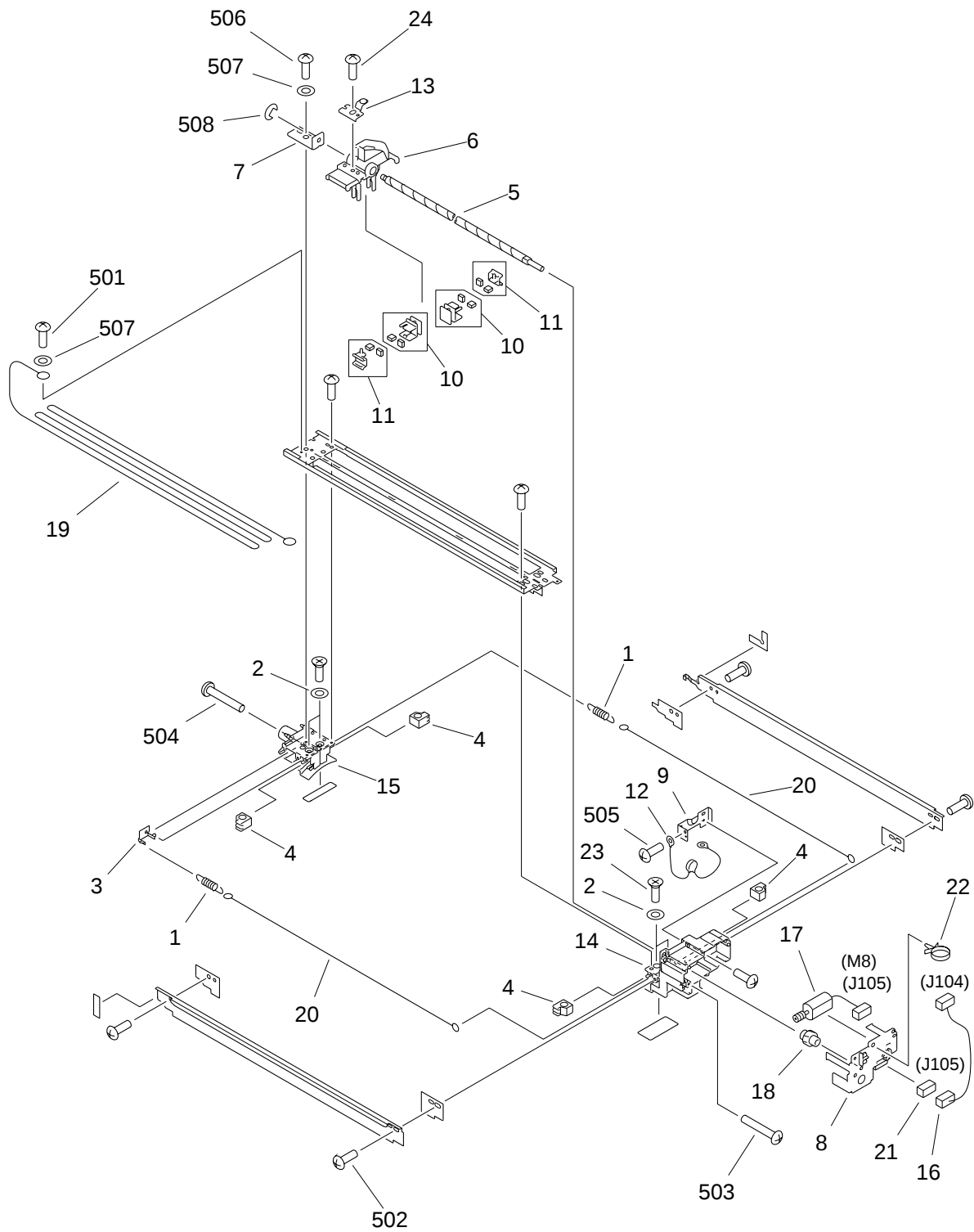


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
550 -	FG6 - 2015 - 000		1	PRIMARY CORONA ASSEMBLY	
1	97 - 5527 - 000		2	SPRING, TENSION	
2	FA2 - 1498 - 000		4	WASHER	
3	FA3 - 2112 - 000		1	HOOK, SPRING	
4	FA3 - 2118 - 000		4	GUIDE, CORONA WIRE	
5	FB4 - 1693 - 000		1	SCREW, SHAFT	
6	FB4 - 1933 - 000		1	HOLDER, PRIMARY CORONA	
7	FB4 - 1940 - 000		1	PLATE, SHAFT SCREW	
8	FB4 - 1941 - 000		1	COVER, MOTOR	
9	FB4 - 5305 - 000		1	PLATE, HEIGHT ADJUSTING	
10	FF2 - 3551 - 000		2	BLOCK, CLEANING	
11	FF2 - 3552 - 000		2	HOLDER, PAD	
12	FF3 - 3330 - 000		1	VARISTOR UNIT	
13	FF5 - 2975 - 000		1	GUIDE, PIN	
14	FF5 - 7705 - 000		1	BLOCK, PRIMARY CORONA, FRONT	
15	FF5 - 7706 - 000		1	BLOCK, PRIMARY CORONA, REAR	
16	FG6 - 1858 - 000		1	CABLE, MOTOR CONNECTING	J104,105
17	FH6 - 1135 - 000		1	MOTOR, DC, 1.36W	M8 J105
18	FS6 - 0115 - 000		1	GEAR, 18T	
19	FY1 - 0883 - 000		1	WIRE, GRID, 0.1MM (100M)	
20	FY3 - 0030 - 000		AR	WIRE, CORONA, 0.06MM (20M)	100V
	FY3 - 0040 - 000		AR	WIRE, CORONA, 0.06MM (20M)	120/220/240V
21	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J105
22	WT2 - 5178 - 000		1	CLIP, CABLE	
23	XA9 - 0228 - 000		4	SCREW,MACH.,C.S.HEAD,M4X18	
24	XA9 - 0915 - 000		3	SCREW,M3X6	
501	XB1 - 2300 - 603		1	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2300 - 609		12	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2301 - 207		1	SCREW,MACH.,TRUSS HEAD,M3X12	
504	XB1 - 2302 - 503		1	SCREW,MACH.,TRUSS HEAD,M3X25	

FIGURE 570 PRE-TRANSFER CORONA ASSEMBLY

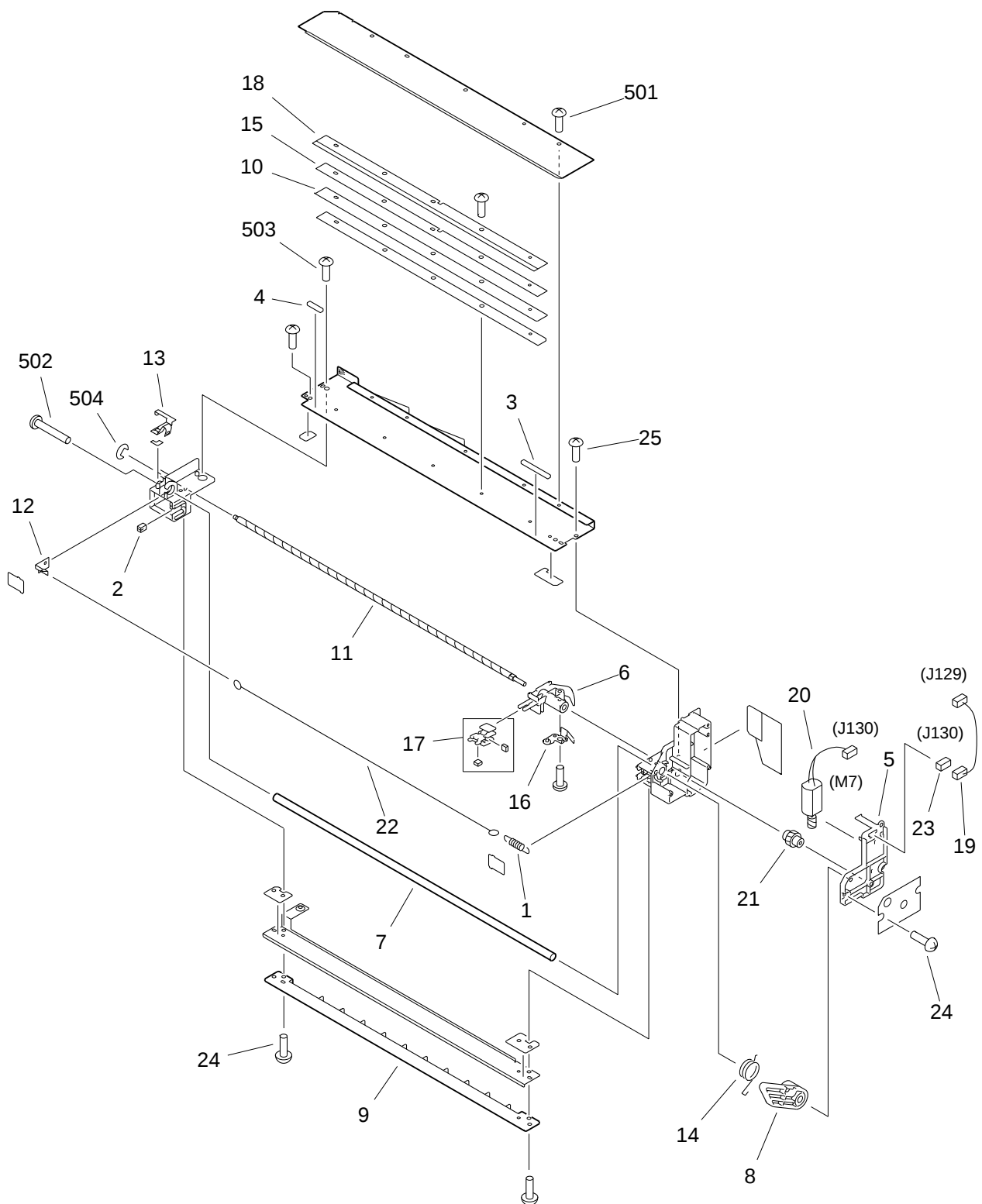


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
570 -	FG6 - 2016 - 000		1	PRE-TRANSFER CORONA ASSEMBLY	
1	97 - 5527 - 000		1	SPRING, TENSION	
2	FA3 - 2128 - 000		1	DAMPER	
3	FA3 - 2565 - 000		1	BRUSH, FRONT	
4	FA3 - 8004 - 000		1	BRUSH, REAR	
5	FB4 - 1680 - 000		1	COVER, PRE-TRANSFER MOTOR	
6	FB4 - 1681 - 000		1	HOLDER, SHAFT SCREW	
7	FB4 - 1682 - 000		1	ROLLER, BIAS	
8	FB4 - 1683 - 000		1	ARM, BIAS ROLLER	
9	FB4 - 1690 - 000		1	GUIDE, PRE-TRANSFER	
10	FB4 - 1691 - 000		1	MOUNT, PRE-TRANSFER SCRAPER	
11	FB4 - 1693 - 000		1	SCREW, SHAFT	
12	FB4 - 1694 - 000		1	TERMINAL, CORONA	
13	FB4 - 1695 - 000		1	TERMINAL, BIAS ROLLER	
14	FB4 - 1696 - 000		1	SPRING, TORSION	
15	FB4 - 1698 - 000		1	PLATE, SCRAPER RETAINING	
16	FF5 - 2942 - 020		1	PLATE, PRESSURE	
17	FF5 - 3090 - 000		1	HOLDER, WIRE CLEANING	
18	FF5 - 7934 - 000		1	SCRAPER, PRE-TRANSFER	
19	FG6 - 1856 - 000		1	CABLE, PRE-TRANSFER CONNECTING	J129,130
20	FH6 - 1135 - 000		1	MOTOR, DC, 1.36W	M7 J130
21	FS6 - 0115 - 000		1	GEAR, 18T	
22	FY3 - 0030 - 000		AR	WIRE, CORONA, 0.06MM (20M)	100V
	FY3 - 0040 - 000		AR	WIRE, CORONA, 0.06MM (20M)	120/220/240V
23	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J130
24	XA9 - 0591 - 000		4	SCREW,M3X8	
25	XA9 - 0596 - 000		4	SCREW,P,M3X6	
501	XB1 - 2300 - 609		8	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2301 - 603		1	SCREW,MACH.,TRUSS HEAD,M3X16	
503	XB1 - 2400 - 407		1	SCREW,MACH.,TRUSS HEAD,M4X4	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
570 - 504	XD2 - 1100 - 242		1	RING,E	

FIGURE 580 TRANSFER/SEPARATE CORONA ASSEMBLY

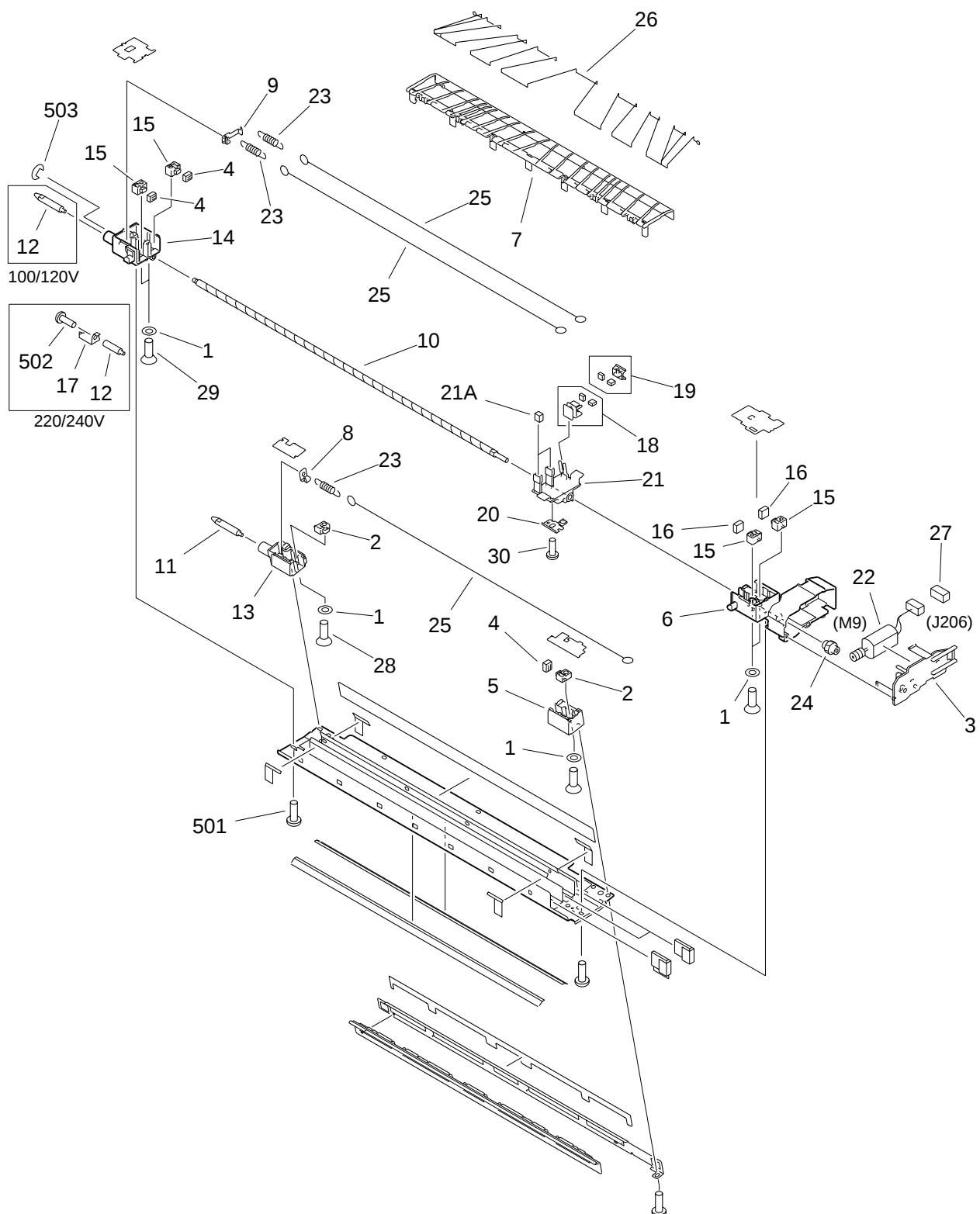


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
580 -	FG6 - 2045 - 000		1	TRANSFER/SEPARATE CORONA ASS'Y	100/120V
	FG6 - 4379 - 000		1	TRANSFER/SEPARATE CORONA ASS'Y	220/240V
	1 FA2 - 1498 - 000		6	WASHER	
	2 FA3 - 8828 - 000		2	GUIDE, CORONA WIRE	
	3 FB2 - 6850 - 000		1	COVER, MOTOR	

4	FB2 - 7096 - 000		3	PAD, DUST-PROOF	
5	FB4 - 1648 - 000		1	BLOCK, TRANSFER, FRONT	
6	FB4 - 1650 - 000		1	BLOCK, SEPARATION, FRONT	
7	FB4 - 1653 - 000		1	GUIDE, PAPER SEPARATION	
8	FB4 - 1656 - 000		1	HOOK, SPRING, 1	

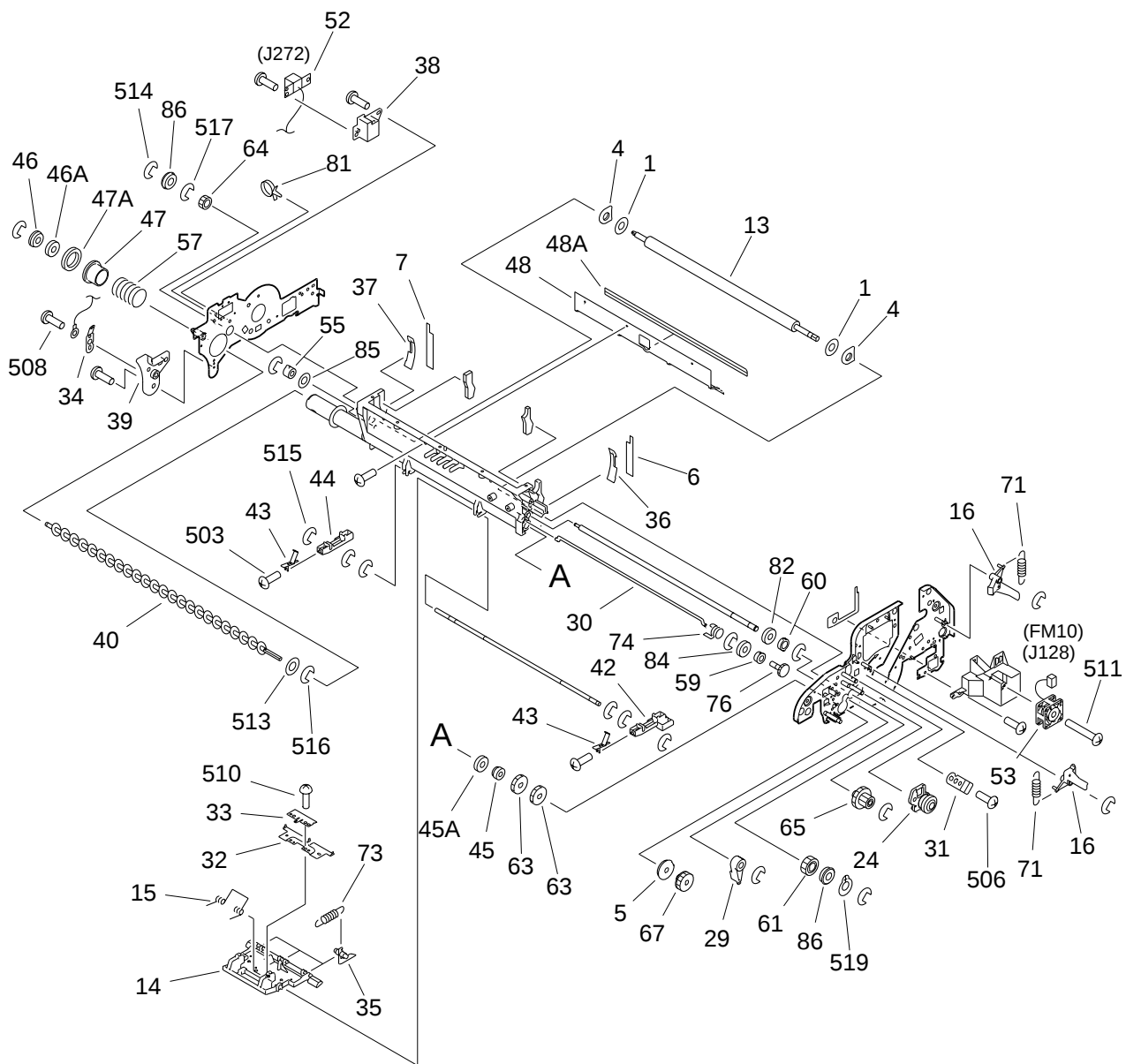
9	FB4 - 1657 - 000		1	HOOK, SPRING, 2	
10	FB4 - 1693 - 000		1	SCREW, SHAFT	
11	FB4 - 9355 - 000		1	PIN, TRANSFER/SEPARATION	
12	FB4 - 9355 - 000		1	PIN, TRANSFER/SEPARATION	100/120V
	FB5 - 3104 - 000		1	PIN, TRANSFER/SEPARATION	220/240V

13	FB5 - 0529 - 000		1	BLOCK, TRANSFER, REAR	
14	FB5 - 0530 - 000		1	BLOCK, SEPARATION, REAR	
15	FB5 - 2394 - 000		4	BLOCK, ADJUSTING	
16	FB5 - 2515 - 000		2	PAD, CUSHION	
17	FB5 - 3105 - 000		1	TERMINAL, TRANSFER/SEPARATION	220/240V

18	FF5 - 6883 - 000		1	BLOCK, WIRE CLEANING PAD	
19	FF5 - 6884 - 000		1	BLOCK, WIRE CLEANING PAD	
20	FF5 - 6885 - 000		1	GUIDE, PIN	
21	FF5 - 7891 - 000		1	HOLDER, FELT	
21 A	FA5 - 7690 - 000		4	CLEANING FELT	

22	FH6 - 1135 - 000		1	MOTOR, DC, 1.36W	M9 J206
23	FS2 - 2551 - 000		3	SPRING, TENSION, CORONA WIRE	
24	FS6 - 0115 - 000		1	GEAR, 18T	
25	FY3 - 0030 - 000		AR	WIRE, CORONA, 0.06MM (20M)	100V
	FY3 - 0040 - 000		AR	WIRE, CORONA, 0.06MM (20M)	120/220/240V

FIGURE 600 AP KIT ASSEMBLY(1/2)



NOTE1: This assembly includes the assembly shown in Figure 720.

NOTE2: This assembly does not include the parts shown with key No.9,23,31 and 506.

AP KIT ASSEMBLY(2/2)

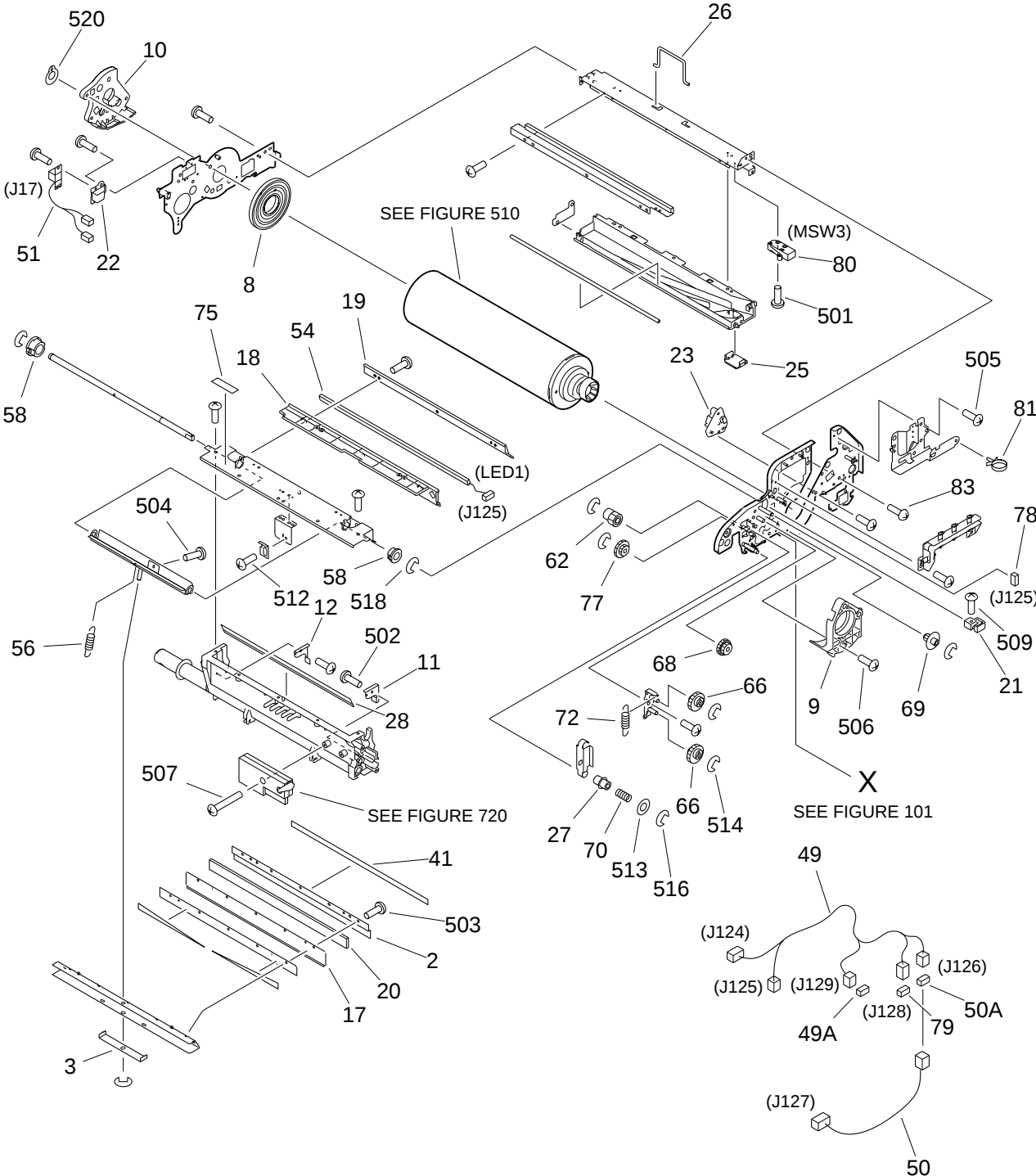


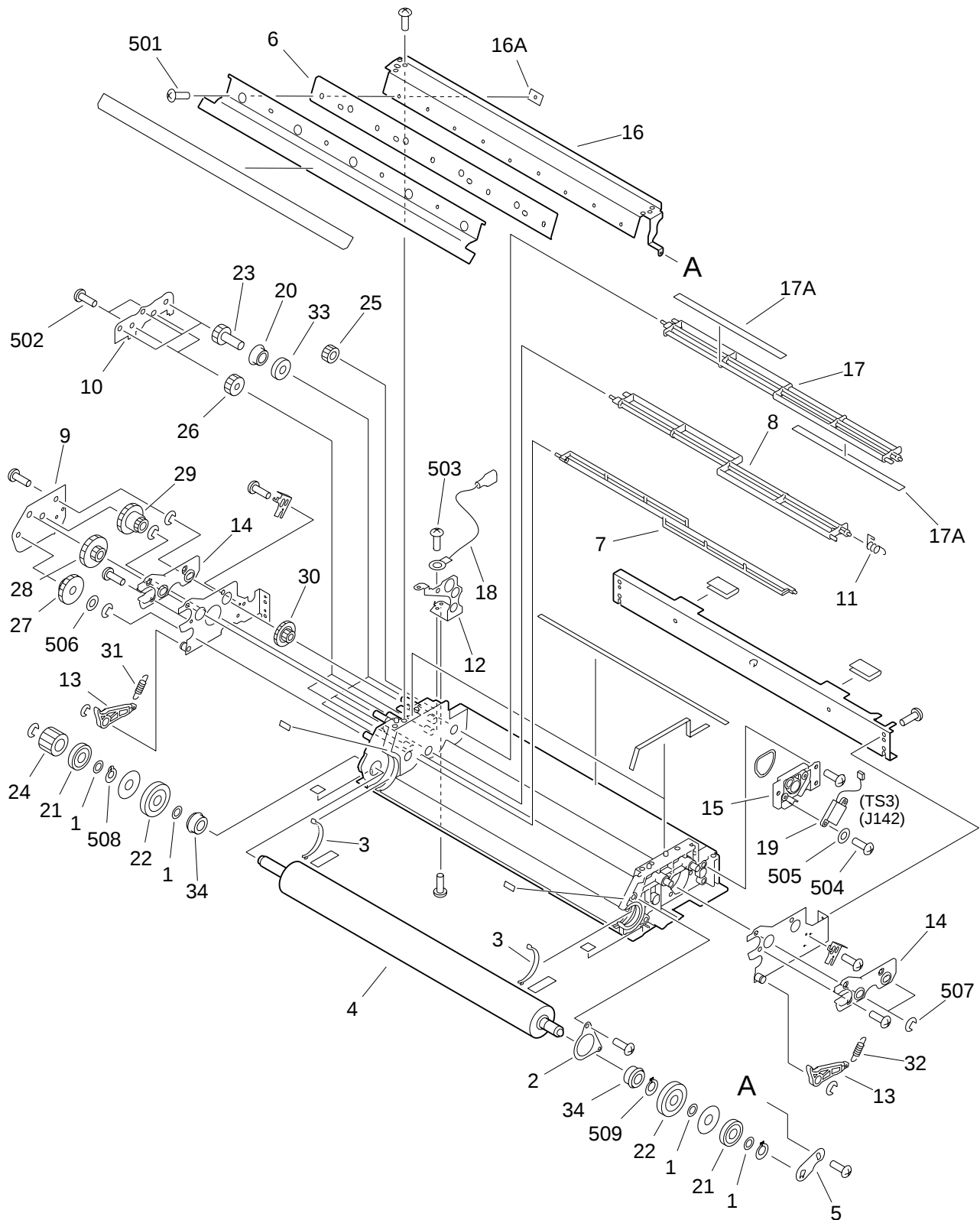
FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
600 -	FG6 - 1992 - 000		1	AP KIT ASSEMBLY	SEE NOTE 1
1	FA4 - 1819 - 000		2	SPACER	
2	FA4 - 2037 - 000		1	RETAINER, BLADE	
3	FA5 - 4590 - 000		1	SPRING, LEAF	
4	FA6 - 7865 - 000		2	SEAL, FELT	
5	FB2 - 8302 - 000		1	BUSHING	SEE NOTE 2
6	FB4 - 1569 - 000		1	SEAL, SIDE, FRONT	
7	FB4 - 1570 - 000		1	SEAL, SIDE, REAR	
8	FB4 - 1575 - 000		1	SUPPORT, DRUM SIDE	
9	FB4 - 1576 - 000		1	BLOCK, TRANSFER FIXING, FRONT	
10	FB4 - 1577 - 000		1	BLOCK, TRANSFER FIXING, REAR	
11	FB4 - 1578 - 000		1	SCRAPER, FRONT	
12	FB4 - 1579 - 000		1	SCRAPER, REAR	
13	FB4 - 1580 - 000		1	ROLLER, MAGNET	
14	FB4 - 1584 - 000		1	HOLDER, CLAW	
15	FB4 - 1585 - 000		1	SPRING, TORSION	
16	FB4 - 1590 - 000		2	SUPPORT, CORONA FIXING	
17	FB4 - 1592 - 000		1	PLATE, BLADE BACKING	
18	FB4 - 1594 - 000		1	HOLDER, PRECONDITIONING, A	
19	FB4 - 1595 - 000		1	HOLDER, PRECONDITIONING, B	
20	FB4 - 1596 - 000		1	BLADE, CLEANING	SEE NOTE 2
21	FB4 - 1598 - 000		1	ARM, RECIPROCATING	
22	FB4 - 1600 - 000		1	HOLDER, CONNECTOR	
23	FB4 - 1607 - 000		1	HOLDER, POSITIONING, FRONT	
24	FB4 - 1609 - 000		1	LIMITER, TORQUE	
25	FB4 - 1611 - 000		1	COVER, PRE-TRANSFER DUCT	
26	FB4 - 1612 - 000		1	HANDLE	
27	FB4 - 1613 - 000		1	SPACER	
28	FB4 - 1615 - 000		1	SHEET, SCRAPER, LOWER	
29	FB4 - 1617 - 000		1	ARM, ROLLER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
600 - 30	FB4 - 1618 - 000		1	SHAFT, CLEANER STIRRING	SEE NOTE 2
31	FB4 - 1619 - 000		1	RETAINER, BEARING	
32	FB4 - 8012 - 000		1	PLATE, SEPARATION CLAW	
33	FB4 - 8013 - 000		1	PLATE, GROUNDING, 1	
34	FB4 - 8014 - 000		1	PLATE, GROUNDING, 2	
35	FB4 - 8018 - 000		3	CLAW, SEPARATION	
36	FB4 - 9517 - 000		1	PLATE, SHEET SUPPORT, FRONT	
37	FB4 - 9518 - 000		1	PLATE, SHEET SUPPORT, REAR	
38	FB4 - 9525 - 000		1	HOLDER, CONNECTOR	
39	FB4 - 9526 - 000		1	HOLDER, BIAS SUPPORT	
40	FB4 - 9798 - 000		1	SCREW, CLEANING	
41	FB5 - 1844 - 000		1	LABEL, "CAUTION, BLADE CHANGE"	
42	FB5 - 2597 - 000		1	RECEPTACLE, TONER, FRONT	
43	FB5 - 2598 - 000		2	PLATE, HOLDER SUPPORT	
44	FB5 - 2599 - 000		1	RECEPTACLE, TONER, REAR	
45	FF2 - 2891 - 000		1	BUSHING	
45 A	XG9 - 0111 - 000		1	SEAL, OIL	
46	FF5 - 2983 - 000		1	BUSHING	
46 A	XG9 - 0111 - 000		1	SEAL, OIL	
47	FF5 - 2986 - 000		1	SHUTTER, WASTE TONER	
47 A	FB2 - 6897 - 000		1	SEAL, SHUTTER	J124-126,128,129
48	FF5 - 7682 - 000		1	SCRAPER	
48 A	FB4 - 1616 - 000		1	SHEET, SCRAPER	
49	FG6 - 1851 - 000		1	CABLE, AP KIT	
49 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J129
50	FG6 - 1852 - 000		1	CABLE, PRE-TRANSFER CONNECTING	J126,127
50 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J126
51	FG6 - 1853 - 000		1	CABLE, DRUM HEATER	J17
52	FG6 - 3568 - 000		1	CABLE, SEPARATION CLAW	J272
53	FH6 - 1547 - 000		1	FAN, COOLING	FM10 J128

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
600 - 54	FH7 - 3348 - 000		1	LED ARRAY ASSEMBLY	LED1 J125
55	FS2 - 1463 - 000		1	BUSHING	
56	FS3 - 2886 - 020		1	SPRING, TENSION	
57	FS3 - 2887 - 000		1	SPRING, COMPRESSION	
58	FS5 - 1795 - 000		2	BUSHING	
59	FS5 - 1800 - 000		1	BUSHING	
60	FS5 - 1801 - 000		1	BUSHING	
61	FS6 - 0121 - 000		1	GEAR, 14T	
62	FS6 - 0136 - 000		1	GEAR, 18T	
63	FS6 - 0138 - 000		2	GEAR, 30T	
64	FS6 - 0972 - 000		1	GEAR, 14T	
65	FS6 - 0973 - 000		1	GEAR, 14T/26T	
66	FS6 - 0975 - 000		2	GEAR, 24T	
67	FS6 - 0976 - 000		1	GEAR, 20T	
68	FS6 - 0977 - 000		1	GEAR, 14T/26T	
69	FS6 - 0978 - 000		1	GEAR, 14T	
70	FS6 - 2748 - 000		1	SPRING, COMPRESSION	
71	FS6 - 2749 - 000		2	SPRING, TENSION	
72	FS6 - 2981 - 000		1	SPRING, TENSION	
73	FS6 - 2991 - 000		3	SPRING, TENSION	
74	FS6 - 2994 - 000		1	SPRING, TORSION	
75	FS6 - 8399 - 000		1	LABEL, GREASE TYPE	
76	FS7 - 0048 - 000		1	GEAR, 26T	
77	FS7 - 0050 - 000		1	GEAR, 23T/39T	
78	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J125
79	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J128
80	WC4 - 5157 - 000		1	MICRO SWITCH	MSW3
81	WT2 - 5565 - 000		2	CLAMP, CABLE	
82	X71 - 9310 - 000		1	SEAL, OIL	
83	XA9 - 0605 - 000		4	SCREW,M4X8	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
600 - 84	XG9 - 0111 - 000		1	SEAL, OIL	
85	XG9 - 0143 - 000		1	SEAL, OIL	
86	XG9 - 0250 - 000		2	BEARING, BALL	
501	XB1 - 2231 - 009		1	SCREW,MACH.,TRUSS HEAD,M2.3X10	
502	XB1 - 2300 - 602		2	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2300 - 609		10	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB1 - 2300 - 809		4	SCREW,MACH.,TRUSS HEAD,M3X8	
505	XB1 - 2400 - 609		37	SCREW,MACH.,TRUSS HEAD,M4X6	
506	XB1 - 2400 - 609		6	SCREW,MACH.,TRUSS HEAD,M4X6	SEE NOTE 2
507	XB1 - 2401 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X16	
508	XB2 - 7300 - 607		1	SCREW,W/WASHER,M3X6	
509	XB2 - 8300 - 609		1	SCREW,W/WASHER,M3X6	
510	XB4 - 7300 - 509		1	SCREW,TAPPING,TRUSS HEAD,M3X5	
511	XB4 - 7303 - 009		2	SCREW,TAPPING,TRUSS HEAD,M3X30	
512	XB6 - 7400 - 609		1	SCREW,TP,M4X6	
513	XD1 - 1106 - 235		3	SHIM	
514	XD2 - 1100 - 322		6	RING,E	
515	XD2 - 1100 - 402		8	RING,E	
516	XD2 - 1100 - 502		7	RING,E	
517	XD2 - 1100 - 642		4	RING,E	
518	XD2 - 1100 - 802		2	RING,E	
519	XD2 - 2100 - 802		1	RING,GRIP	
520	XD2 - 2300 - 602		3	RING,GRIP	

FIGURE 640 DEVELOPING ASSEMBLY

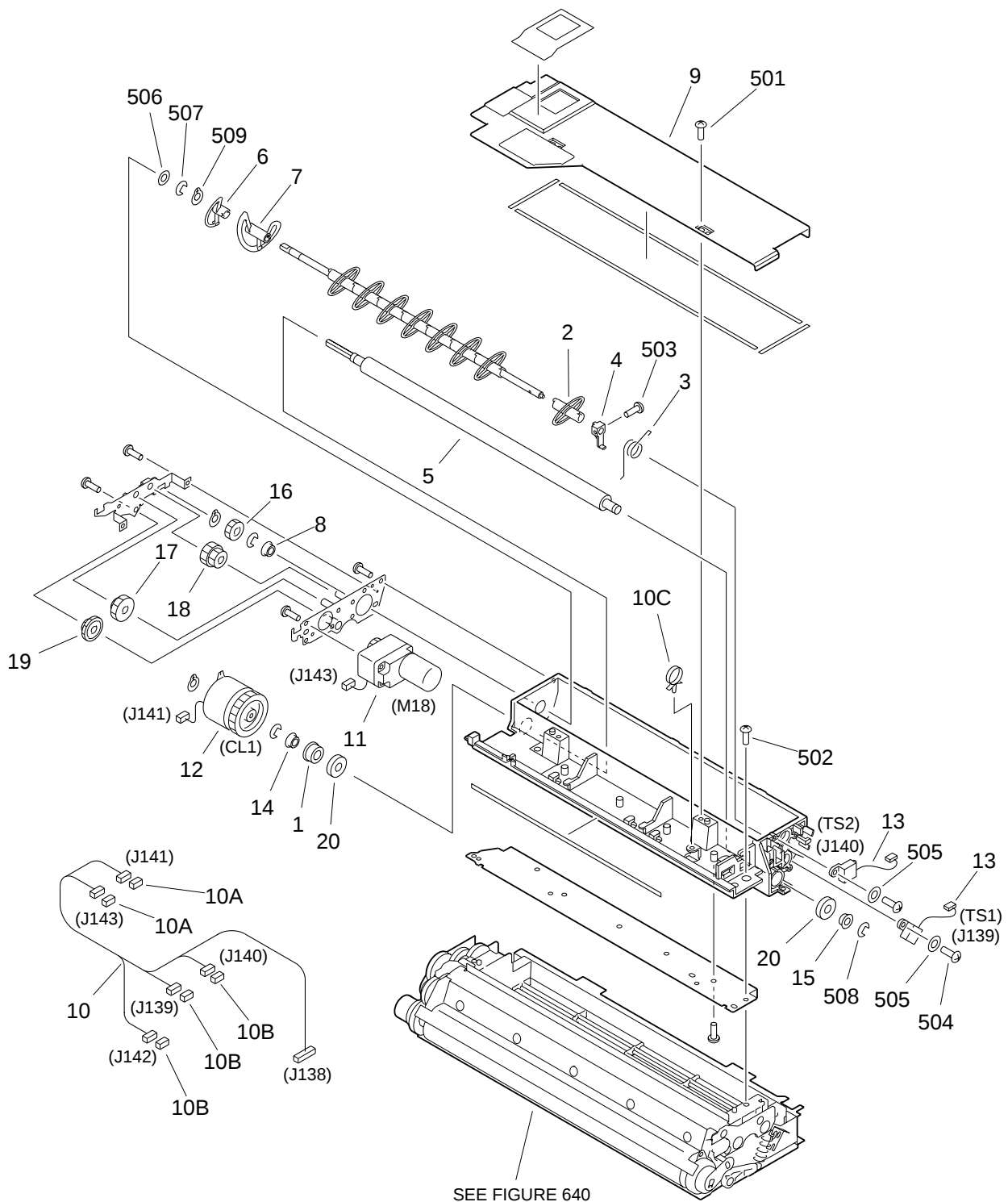


NOTE: This assembly includes the assembly shown in Figure 645.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
640 -	FG6 - 2010 - 000		1	DEVELOPING ASSEMBLY	GP605P/LBP-1060 SEE NOTE imageRUNNER 60 SEE NOTE
	FG6 - 4382 - 000		1	DEVELOPING ASSEMBLY	
1	FA3 - 0515 - 000		5	WASHER	
2	FA6 - 7822 - 000		1	MOUNT, BUSHING	
3	FB4 - 0464 - 000		2	PLATE, MAGNETIC	
4	FB4 - 1819 - 000		1	CYLINDER, DEVELOPING	605P/1060
	FB5 - 3111 - 000		1	CYLINDER, DEVELOPING	imageRUNNER 60
5	FB4 - 1820 - 000		1	PLATE, MAGNET POSITIONING	
6	FB4 - 1821 - 000		1	BLADE, MAGNET	
7	FB4 - 1824 - 000		1	ROD, STIRRING, 1	
8	FB4 - 1825 - 000		1	ROD, STIRRING, 2	
9	FB4 - 1828 - 000		1	RETAINER, REDUCTION GEAR	
10	FB4 - 1829 - 000		1	RETAINER, STIRRER DRIVE GEAR	
11	FB4 - 1831 - 000		1	SPRING, TORSION	
12	FB4 - 1837 - 000		1	TERMINAL, BIAS	
13	FB4 - 1862 - 000		2	ARM, PRESSURE	
14	FB4 - 1866 - 000		2	MOUNT, PRESSURE SLIDE	
15	FF5 - 7698 - 000		1	MOUNT, TONER SENSOR	
16	FF5 - 7700 - 000		1	PLATE, BLADE SUPPORT	
16 A	FA6 - 7838 - 000		9	SHEET	
17	FF5 - 7701 - 000		1	ROD, STIRRING, 3	
17 A	FB4 - 1830 - 000		2	RUBBER, STIRRING	
18	FG6 - 1854 - 000		1	CABLE, HV, DEVELOPING UNIT	
19	FH7 - 7337 - 000		1	SENSOR, TONER	TS3 J142
20	FS2 - 1014 - 000		3	BUSHING	
21	FS5 - 6574 - 000		2	ROLLER, PRESSURE	
22	FS5 - 6579 - 000		2	COLLAR	
23	FS6 - 0857 - 000		3	GEAR, 20T	
24	FS6 - 0979 - 000		1	GEAR, 24T	
25	FS6 - 0980 - 000		1	GEAR, 19T	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
640 - 26	FS6 - 0981 - 000		2	GEAR, 21T	
27	FS6 - 0982 - 000		1	GEAR, 16T/31T	
28	FS6 - 0983 - 000		1	GEAR, 14T/34T	
29	FS6 - 0984 - 000		1	GEAR, 14T/32T	
30	FS6 - 0985 - 000		1	GEAR, 16T/34T	
31	FS6 - 2750 - 000		1	SPRING, TENSION	
32	FS6 - 2751 - 000		1	SPRING, TENSION	
33	X71 - 9310 - 000		3	SEAL, OIL	
34	XG9 - 0120 - 000		2	BEARING, BALL	
501	XB1 - 2300 - 402		9	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 409		28	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB2 - 7300 - 407		3	SCREW,W/WASHER,M3X4	
504	XB4 - 7300 - 809		2	SCREW,TAPPING,TRUSS HEAD,M3X8	
505	XD1 - 1103 - 139		2	SHIM	
506	XD1 - 1106 - 222		1	SHIM	
507	XD2 - 1100 - 502		8	RING,E	
508	XD2 - 2101 - 002		1	RING,GRIP	
509	XD2 - 3100 - 102		2	RING,C,EXTERNAL	

FIGURE 645 HOPPER ASSEMBLY

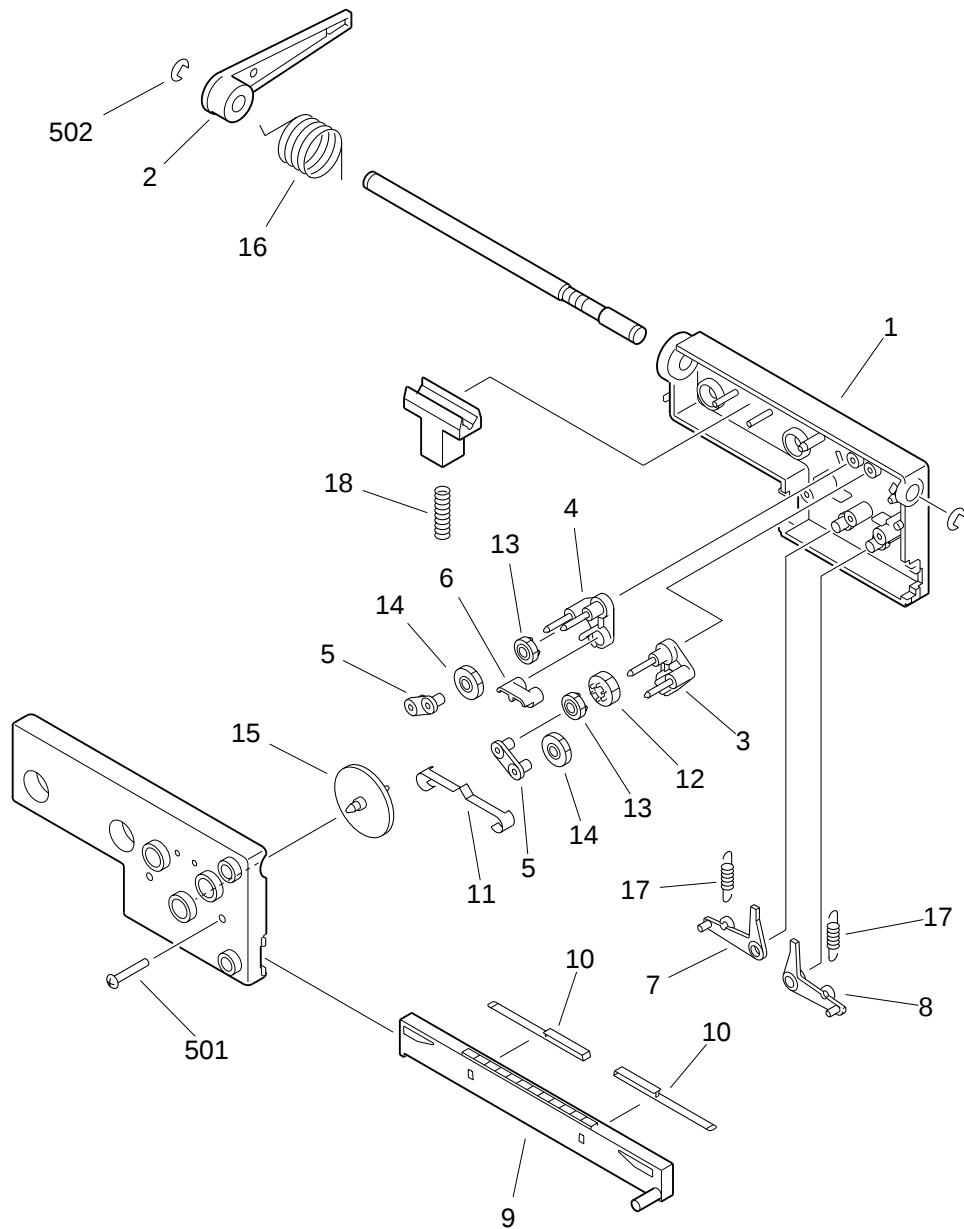


NOTE1: This assembly is included in the assembly shown in Figure 640.
 NOTE2: This assembly does not include the part shown with key No. 502.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
645 -	FG6 - 2011 - 000		1	BUFFER ASSEMBLY	SEE NOTE 1
1	FA4 - 0207 - 000		1	HOLDER, OIL SEAL	
2	FB4 - 1842 - 000		8	BLADE, STIRRING	
3	FB4 - 1849 - 000		1	SPRING, TORSION	
4	FB4 - 1850 - 000		1	MOUNT, SCRAPER	
5	FB4 - 1856 - 000		1	ROLLER, MAGNET	
6	FB4 - 1857 - 000		1	BLADE, STIRRING	
7	FB4 - 1858 - 000		1	BLADE, STIRRING	
8	FF2 - 5730 - 000		1	BUSHING	
9	FF5 - 7695 - 000		1	COVER, BUFFER	
10	FG6 - 1891 - 000		1	CABLE, BUFFER UNIT	J138-143
10 A	VS1 - 5057 - 002		2	CONNECTOR, SNAP TIGHT	J141,143
10 B	VS1 - 5057 - 003		3	CONNECTOR, SNAP TIGHT	J139,140,142
10 C	WT2 - 5565 - 000		1	CLAMP, CABLE	
11	FH6 - 1543 - 000		1	MOTOR, DC 16.8W	M18 J143
12	FH7 - 5840 - 000		1	CLUTCH, ELECTROMAGNETIC	CL1 J141
13	FH7 - 7337 - 000		2	SENSOR, TONER	TS1,2 J139,140
14	FS1 - 1202 - 000		1	BUSHING	
15	FS1 - 1503 - 000		1	BUSHING	
16	FS2 - 0875 - 000		1	GEAR, 16T	
17	FS6 - 0988 - 000		1	GEAR, 14T/27T	
18	FS6 - 0989 - 000		1	GEAR, 18T/19T	
19	FS6 - 0990 - 000		1	GEAR, 14T/27T	
20	X71 - 9310 - 000		2	SEAL, OIL	
501	XB1 - 2300 - 409		13	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 409		4	SCREW,MACH.,TRUSS HEAD,M3X4	SEE NOTE 2
503	XB1 - 2300 - 809		1	SCREW,MACH.,TRUSS HEAD,M3X8	
504	XB4 - 7300 - 809		9	SCREW,TAPPING,TRUSS HEAD,M3X8	
505	XD1 - 1103 - 139		4	SHIM	
506	XD1 - 1106 - 221		1	SHIM	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
645 - 507	XD2 - 1100 - 502		2	RING,E	
508	XD2 - 1100 - 642		2	RING,E	
509	XD2 - 2100 - 602		3	RING,GRIP	

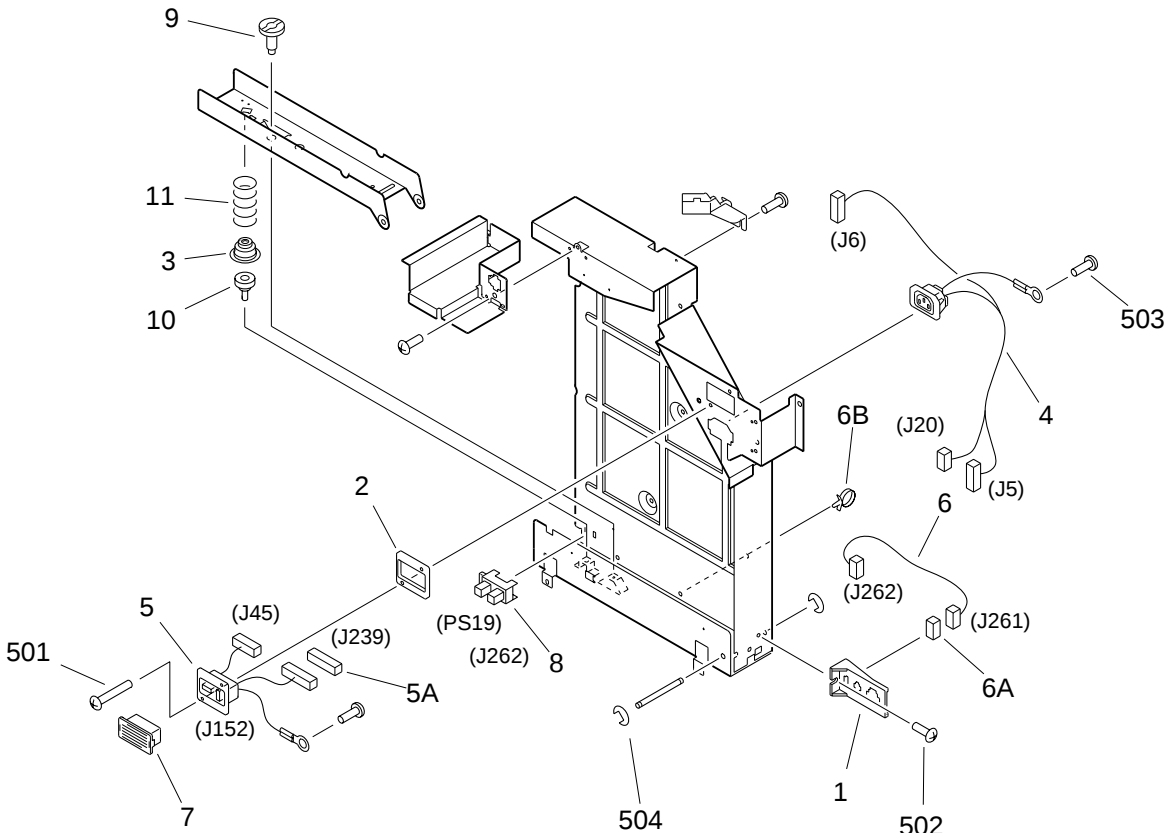
FIGURE 720 SEPARATION CLAW DRIVE ASSEMBLY



NOTE: This assembly is included in the assembly shown in Figure 600.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
720 -	FG1 - 3472 - 000		1	SEPARATION CLAW DRIVE ASSEMBLY	SEE NOTE
1	FA3 - 2471 - 000		1	BASE	
2	FA3 - 2472 - 000		1	LEVER	
3	FA3 - 2473 - 000		1	LINK, RIGHT	
4	FA3 - 2474 - 000		1	LINK, LEFT	
5	FA3 - 2475 - 000		2	BRACE	
6	FA3 - 2476 - 000		1	LINK	
7	FA3 - 2477 - 000		1	LEVER, RIGHT	
8	FA3 - 2478 - 000		1	LEVER, LEFT	
9	FA3 - 2479 - 000		1	RACK	
10	FA3 - 2480 - 000		2	SPRING, LEAF	
11	FA3 - 2481 - 000		1	SPRING, LEAF	
12	FS2 - 0088 - 000		1	GEAR, 20T	
13	FS2 - 0089 - 000		2	GEAR, 20T	
14	FS2 - 0090 - 000		2	GEAR, 25T	
15	FS2 - 0091 - 000		1	GEAR, 60T	
16	FS2 - 2001 - 000		1	SPRING, TORSION	
17	FS2 - 2002 - 000		2	SPRING, TENSION	
18	FS2 - 2058 - 000		1	SPRING, COMPRESSION	
501	XB4 - 7301 - 209		2	SCREW,TAPPING,TRUSS HEAD,M3X12	
502	XD2 - 1100 - 502		2	RING,E	

FIGURE 770 WASTE TONER ASSEMBLY



NOTE: This assembly does not include the part shown with key No.7.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
770 -	FG6 - 2021 - 000		1	WASTE TONER ASSEMBLY	
1	FB4 - 1443 - 000		1	MOUNT, AC CONNECTOR	
2	FB4 - 1542 - 000		1	SPACER, LATTICE CABLE	
3	FB4 - 9511 - 000		1	SUPPORT, SPRING	
4	FG6 - 1818 - 000		1	CABLE, MAIN SWITCH CONNECTING	J5,6,20
5	FG6 - 1819 - 000		1	CABLE, LATTICE, 3.5K DECK	J45,152,239
5 A	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	J239
6	FG6 - 1820 - 000		1	CABLE, WASTE TONER SENSOR	J261,262
6 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J261
6 B	WT2 - 5565 - 000		4	CLAMP, CABLE	
7	FH2 - 6552 - 000		1	COVER, CONNECTOR	SEE NOTE
8	FH7 - 7462 - 000		1	PHOTO-INTERRUPTER	PS19 J262
9	FS2 - 9410 - 000		1	SCREW, STEPPED, M4X12.7	
10	FS5 - 9398 - 000		1	SCREW, SIDE REGIST., M3X8	
11	FS6 - 2760 - 000		1	SPRING, COMPRESSION	
501	XB1 - 2301 - 407		2	SCREW,MACH.,TRUSS HEAD,M3X14	
502	XB1 - 2400 - 609		3	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB2 - 7400 - 607		2	SCREW,W/WASHER,M4X6	
504	XD2 - 1100 - 502		2	RING,E	

FIGURE 775 WASTE TONER PIPE ASSEMBLY

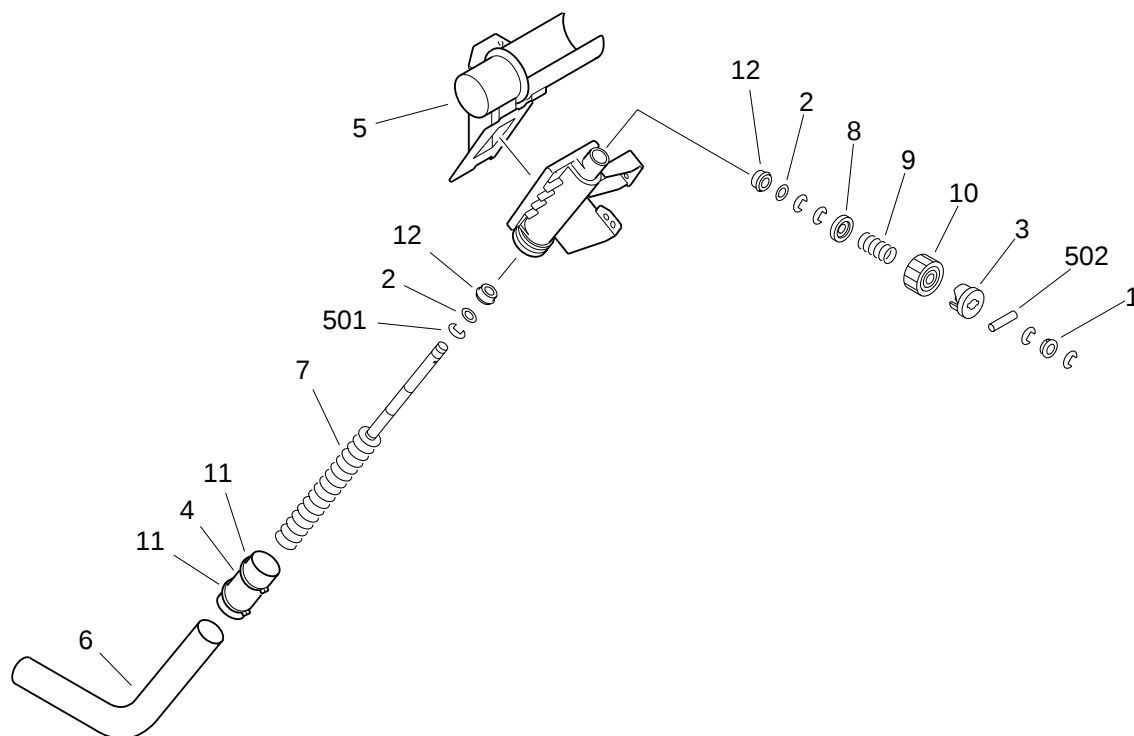
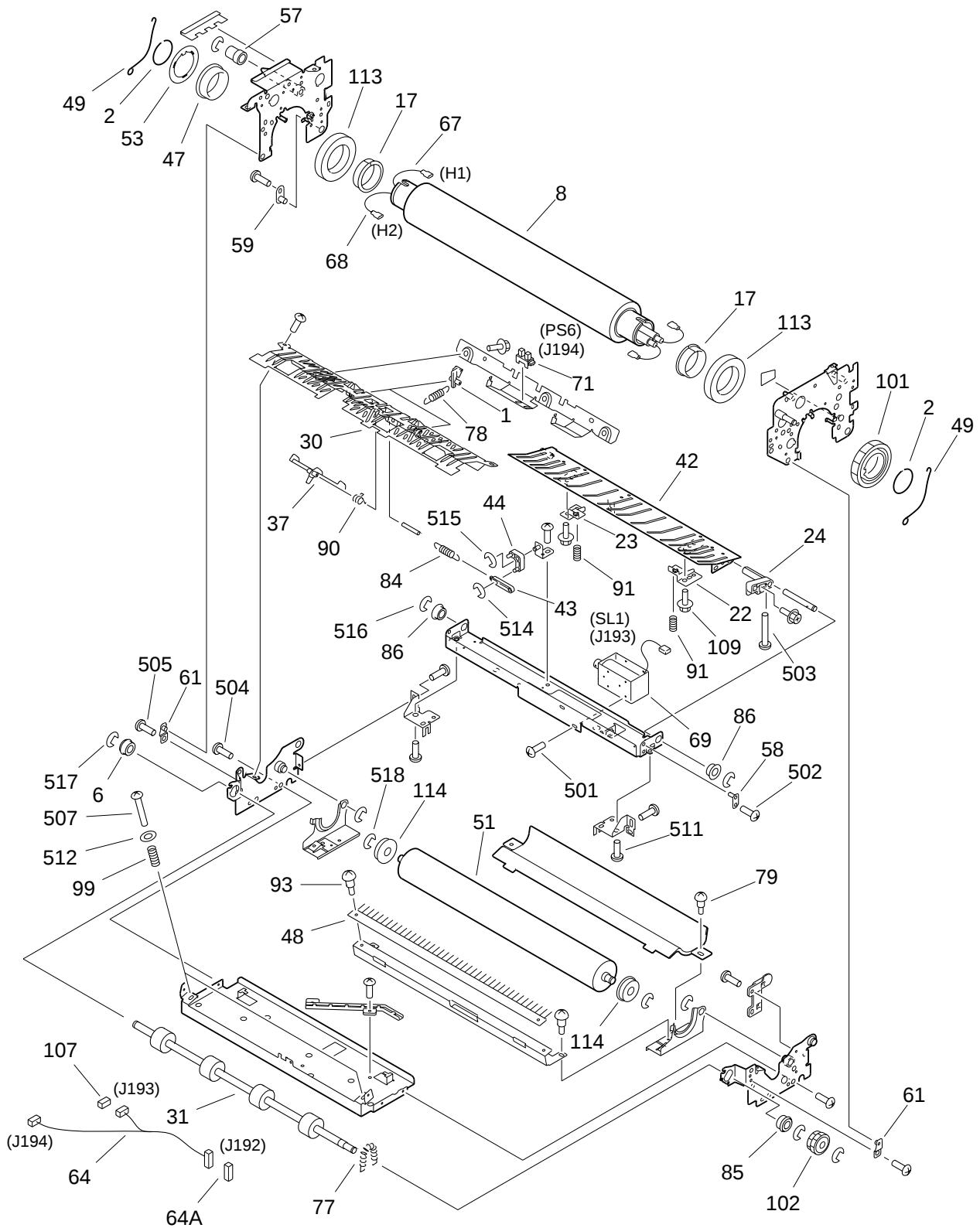


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
775 -	FG6 - 2020 - 000		1	WASTE TONER PIPE ASSEMBLY	
1	FA9 - 2112 - 000		1	BUSHING	
2	FB2 - 6285 - 000		2	SHIM	
3	FB2 - 7981 - 000		1	CAM	
4	FB2 - 8402 - 000		1	TUBE	
5	FB4 - 1792 - 000		1	CAP, WASTE TONER, 1	
6	FB4 - 1794 - 000		1	PIPE, WASTE TONER	
7	FB4 - 1795 - 000		1	SHAFT, WASTE TONER	
8	FB4 - 1797 - 000		1	SUPPORT, SPRING	
9	FS6 - 2756 - 000		1	SPRING, COMPRESSION	
10	FS7 - 0027 - 000		1	GEAR, 26T	
11	X62 - 7921 - 000		2	CLAMP, CABLE	
12	XG9 - 0211 - 000		2	BALL BEARING, MF128ZZ1MC3D4M	
501	XD2 - 1100 - 642		5	RING,E	
502	XD3 - 2200 - 182		1	PIN,DOWEL	

FIGURE 810 FIXING ASSEMBLY(1/2)



NOTE: This assembly is included in the assembly shown in Figure 320.

FIGURE 810 FIXING ASSEMBLY(2/2)

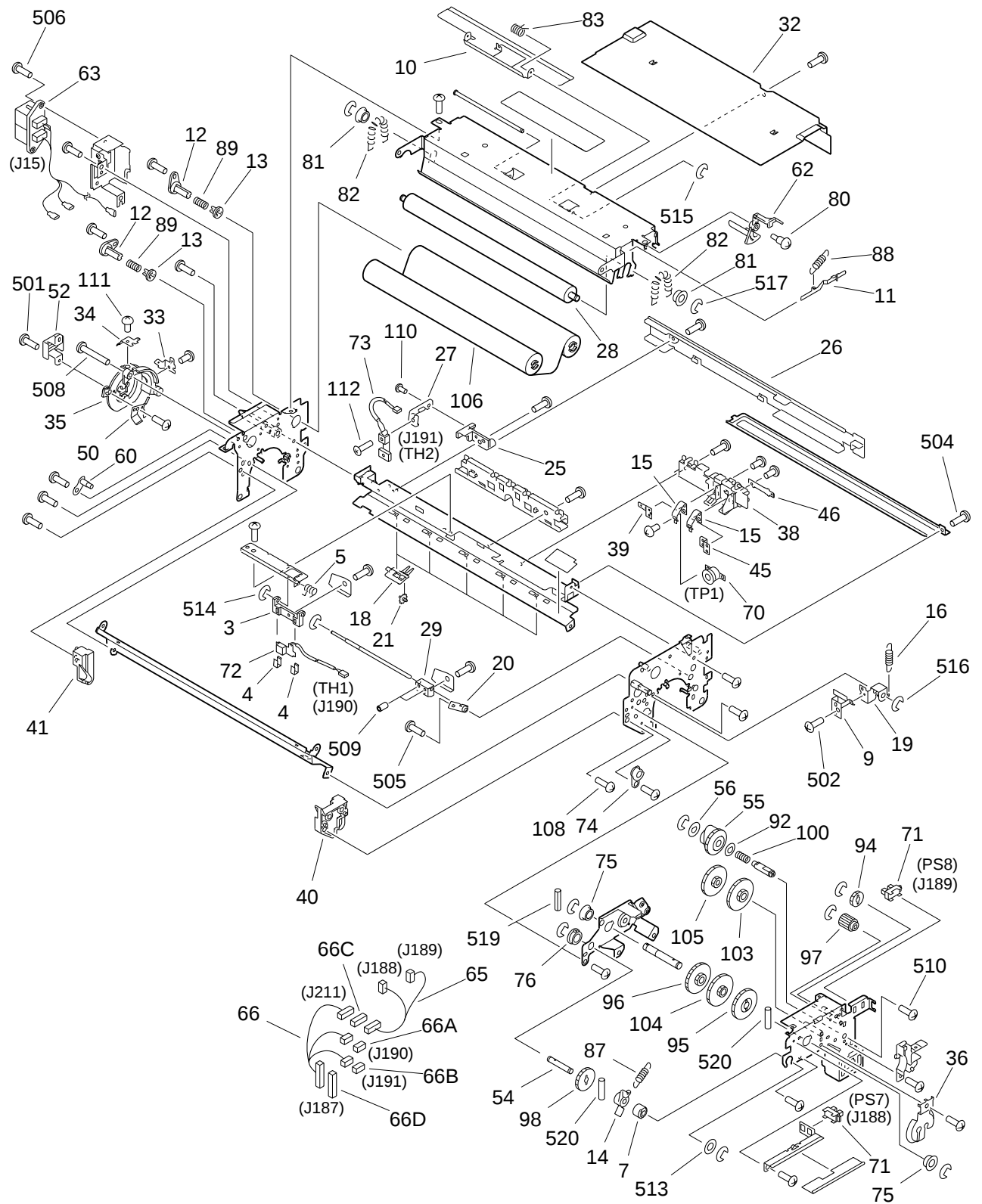


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
810 -	FG6 - 2262 - 000		1	FIXING ASSEMBLY	100V SEE NOTE
	FG6 - 2263 - 000		1	FIXING ASSEMBLY	120V SEE NOTE
	FG6 - 2264 - 000		1	FIXING ASSEMBLY	220/240V SEE NOTE
	1 FA2 - 9037 - 000		2	CLAW, SEPARATION, LOWER	
	2 FA3 - 8894 - 000		2	RING, RETAINING	
3	FA5 - 4400 - 000		1	MOUNT, THERMISTOR	
4	FA5 - 4403 - 000		2	SPRING, LEAF	
5	FA6 - 8003 - 000		1	SPRING, TORSION	
6	FA9 - 2112 - 000		1	BUSHING	
7	FB1 - 6833 - 000		1	BUSHING	
8	FB2 - 7200 - 000		1	ROLLER, FIXING	
9	FB2 - 7219 - 020		1	PLATE, LIMIT, ARM	
10	FB2 - 7221 - 000		1	PLATE, SUPPORT	
11	FB2 - 7223 - 000		1	PLATE, LIMIT, LEVER	
12	FB2 - 7224 - 030		2	SUPPORT, SHAFT	
13	FB2 - 7225 - 030		2	FLANGE, SHAFT	
14	FB2 - 7228 - 000		1	ARM, ONE-WAY	
15	FB2 - 7232 - 000		2	PLATE, TERMINAL	
16	FB2 - 7238 - 000		1	SPRING, TENSION	
17	FB2 - 7239 - 000		2	BUSHING	
18	FB2 - 7240 - 000		5	MOUNT, ROWEL	
19	FB2 - 7260 - 000		1	PLATE, LIMIT, ARM, 2	
20	FB2 - 7261 - 000		1	BUSHING	
21	FB2 - 7264 - 000		5	ROWEL	
22	FB3 - 8401 - 000		1	BLOCK, GUIDE, FRONT	
23	FB3 - 8402 - 000		1	BLOCK, GUIDE, REAR	
24	FB3 - 8403 - 020		1	BLOCK, INLET GUIDE	
25	FB3 - 8409 - 000		1	HOLDER, THERMISTOR, 2	
26	FB3 - 8412 - 000		1	COVER, CROSSMEMBER	
27	FB3 - 8420 - 000		1	HOLDER, THERMISTOR, 1	

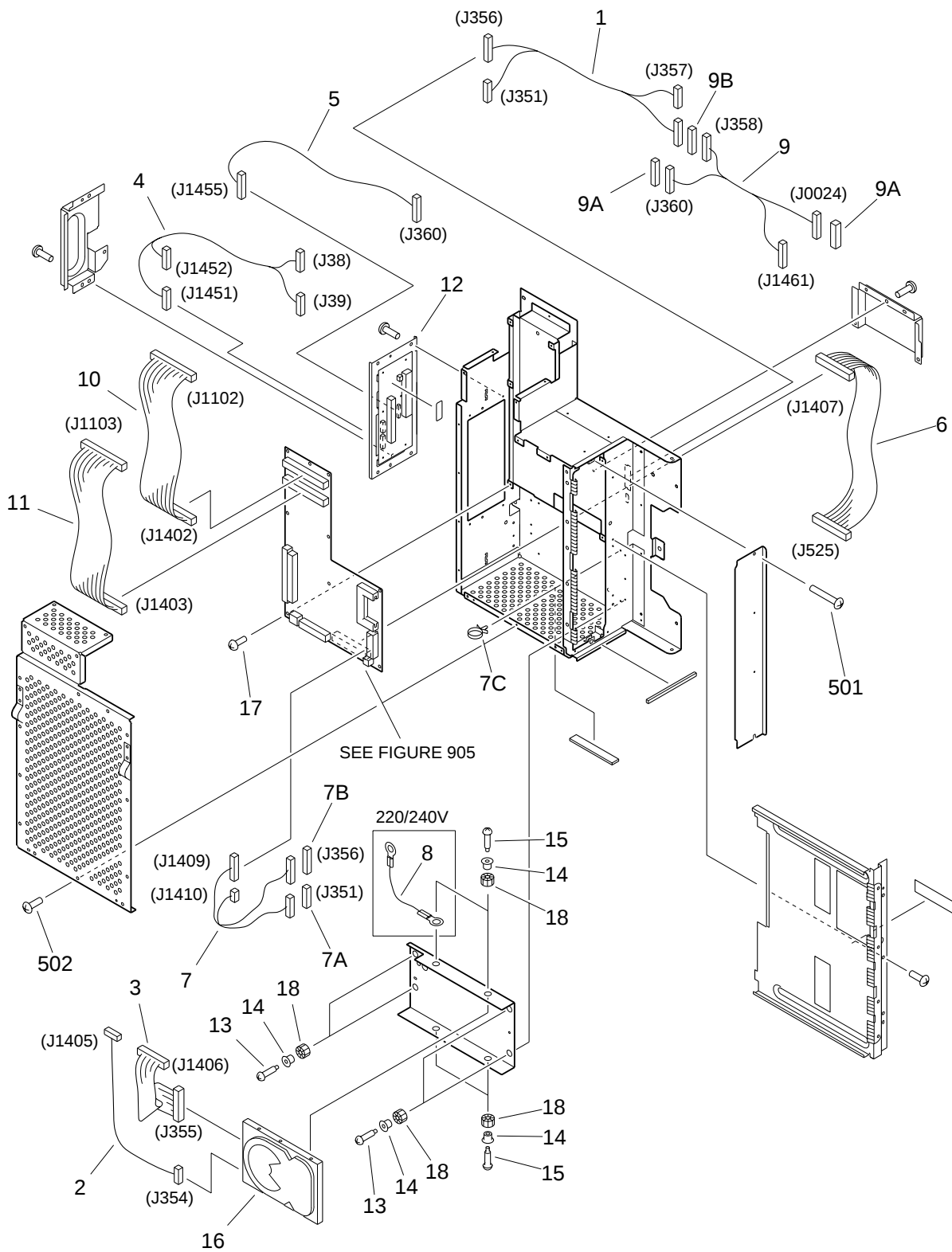
FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 28	FB3 - 9174 - 000		1	ROLLER, CLEANING	
29	FB3 - 9372 - 000		1	BLOCK, MOUNTING	
30	FB4 - 2180 - 000		1	GUIDE, DELIVERY, LOWER	
31	FB4 - 2181 - 000		1	ROLLER, INTERNAL DELIVERY	
32	FB4 - 2182 - 000		1	COVER, FIXING, UPPER	
33	FB4 - 2187 - 000		1	TERMINAL, HEATER	
34	FB4 - 2188 - 000		1	TERMINAL, HEATER	
35	FB4 - 2189 - 000		1	HOLDER, HEATER	
36	FB4 - 2190 - 000		1	SUPPORT, HEATER	
37	FB4 - 2191 - 000		1	LEVER, PAPER JAM SENSOR	
38	FB4 - 2193 - 000		1	HOLDER, THERMOSWITCH	
39	FB4 - 2194 - 000		1	TERMINAL, THERMOSWITCH, 1	
40	FB4 - 2195 - 000		1	BLOCK, CLAW STOP, FRONT	
41	FB4 - 2196 - 000		1	BLOCK, CLAW STOP, REAR	
42	FB4 - 2198 - 000		1	GUIDE, INLET	
43	FB4 - 2203 - 000		1	LINK, INLET GUIDE, 1	
44	FB4 - 2204 - 000		1	LINK, INLET GUIDE, 2	
45	FB4 - 2206 - 000		1	TERMINAL, THERMOSWITCH, 2	
46	FB4 - 2207 - 000		1	TERMINAL, THERMOSWITCH, 3	
47	FB4 - 2212 - 000		1	COLLAR, FIXING ROLLER	
48	FB4 - 2214 - 000		1	ELIMINATOR, STATIC CHARGE	
49	FB4 - 2215 - 000		2	SUPPORT, BEARING	
50	FB4 - 2216 - 000		1	TERMINAL, BIAS	
51	FB4 - 2220 - 000		1	ROLLER, PRESSURE	
52	FB4 - 2222 - 000		1	COVER, HEATER	
53	FB4 - 2239 - 000		1	RING, BIAS	
54	FB4 - 9044 - 000		1	SHAFT, ONE-WAY	
55	FB4 - 9360 - 000		1	GEAR CAM, 50T	
56	FB4 - 9361 - 000		1	PLATE, FRICTION	
57	FB4 - 9524 - 000		1	COLLAR	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 58	FF5 - 3211 - 000		1	PIN, GUIDE, POSITIONING	
59	FF5 - 7860 - 000		1	PIN, POSITIONING	
60	FF5 - 8656 - 000		1	PLATE, PIN	
61	FF5 - 8657 - 000		2	PLATE, FIXING POSITION	
62	FF5 - 9418 - 000		1	LEVER, CLEANING BELT SENSOR	
63	FG6 - 1875 - 000		1	CABLE, AC, FIXING/FEEDER	J15
64	FG6 - 1878 - 000		1	CABLE, DC, FIXING	J192-194
64 A	VS1 - 6318 - 006		1	CONNECTOR, SNAP TIGHT	J192
65	FG6 - 1880 - 000		1	CABLE, CLEANING BELT SENSOR	J188,189,211
66	FG6 - 1881 - 000		1	CABLE, DC, FIXING, UPPER	J187,190,191,211
66 A	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	J190
66 B	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J191
66 C	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J211
66 D	VS1 - 6318 - 010		1	CONNECTOR, SNAP TIGHT	J187
67	FH7 - 4590 - 000		1	HALOGEN HEATER	100V H1
	FH7 - 4592 - 000		1	HALOGEN HEATER	120V H1
	FH7 - 4594 - 000		1	HALOGEN HEATER	220/240V H1
68	FH7 - 4598 - 000		1	HALOGEN HEATER	100V H2
	FH7 - 4600 - 000		1	HALOGEN HEATER	120V H2
	FH7 - 4602 - 000		1	HALOGEN HEATER	220/240V H2
69	FH7 - 5895 - 000		1	SOLENOID	SL1 J193
70	FH7 - 6281 - 000		1	THERMOSWITCH	TP1
71	FH7 - 7462 - 000		3	PHOTO-INTERRUPTER	PS6,7,8 J194,188,189
72	FH7 - 7463 - 000		1	MAIN THERMISTOR ASSEMBLY	TH1 J190
73	FH7 - 7464 - 000		1	SUB THERMISTOR ASSEMBLY	TH2 J191
74	FS1 - 1202 - 000		1	BUSHING	
75	FS1 - 1449 - 000		1	BUSHING	
76	FS1 - 1569 - 000		1	BUSHING	
77	FS1 - 2370 - 000		1	SPRING, TENSION	
78	FS1 - 2834 - 000		2	SPRING, TENSION	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 79	FS1 - 9010 - 000		2	SCREW, STEPPED, M3	
80	FS1 - 9051 - 000		2	SCREW, STEPPED, M3	
81	FS2 - 1256 - 000		2	BUSHING	
82	FS2 - 2325 - 000		2	SPRING, TENSION	
83	FS3 - 2053 - 000		1	SPRING, TORSION	
84	FS3 - 2159 - 000		1	SPRING, TENSION	
85	FS5 - 1466 - 000		1	BUSHING	
86	FS5 - 1755 - 000		2	BUSHING	
87	FS5 - 2939 - 000		1	SPRING, TENSION	
88	FS5 - 2940 - 000		1	SPRING, TENSION	
89	FS5 - 2941 - 000		2	SPRING, COMPRESSION	
90	FS5 - 2950 - 000		1	SPRING, TORSION	
91	FS5 - 2977 - 020		2	SPRING, COMPRESSION	
92	FS5 - 6583 - 000		2	SPACER	
93	FS5 - 9619 - 000		4	SCREW, STEPPED, M3	
94	FS6 - 0103 - 000		1	GEAR, 28T	
95	FS6 - 0104 - 000		1	GEAR, 60T	
96	FS6 - 0105 - 000		1	GEAR, 22T/60T	
97	FS6 - 0106 - 000		1	GEAR, 23T	
98	FS6 - 0134 - 000		2	GEAR, 44T	
99	FS6 - 2758 - 000		2	SPRING, COMPRESSION	
100	FS6 - 2990 - 000		1	SPRING, COMPRESSION	
101	FS7 - 0007 - 000		1	GEAR, 52T	
102	FS7 - 0008 - 000		1	GEAR, 23T	
103	FS7 - 0045 - 000		1	GEAR, 22T/63T	
104	FS7 - 0046 - 000		1	GEAR, 19T/63T	
105	FS7 - 0047 - 000		1	GEAR, 19T/60T	
106	FY1 - 1157 - 000		1	ROLLER, CLEANING BELT	
107	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J193
108	XA9 - 0605 - 000		2	SCREW, M4X8	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 109	XA9 - 0628 - 000		1	SCREW,RS,M4X8	
110	XA9 - 0807 - 000		1	SCREW, TP, M3X6	
111	XA9 - 0866 - 000		7	SCREW,W/WASHER,M3X7	
112	XA9 - 0925 - 000		1	SCREW,MACH.,TRUSS HEAD,M3X10	
113	XG9 - 0325 - 000		2	BEARING	
114	XG9 - 0383 - 000		2	BEARING, BALL	
501	XB1 - 2300 - 409		2	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB1 - 2301 - 009		1	SCREW,MACH.,TRUSS HEAD,M3X10	
504	XB1 - 2400 - 409		6	SCREW,MACH.,TRUSS HEAD,M4X4	
505	XB1 - 2400 - 609		28	SCREW,MACH.,TRUSS HEAD,M4X6	
506	XB1 - 2400 - 809		2	SCREW,MACH.,TRUSS HEAD,M4X8	
507	XB1 - 2404 - 509		2	SCREW,MACH.,TRUSS HEAD,M4X45	
508	XB2 - 8400 - 809		1	SCREW,W/WASHER,M4X8	
509	XB6 - 2300 - 408		2	SETSCREW,M3X4	
510	XB6 - 7300 - 609		1	SCREW,TP,M3X6	
511	XB6 - 7400 - 609		2	SCREW,TP,M4X6	
512	XD1 - 1104 - 635		2	SHIM	
513	XD1 - 1106 - 225		1	SHIM	
514	XD2 - 1100 - 242		1	RING,E	
515	XD2 - 1100 - 322		2	RING,E	
516	XD2 - 1100 - 502		12	RING,E	
517	XD2 - 1100 - 642		5	RING,E	
518	XD2 - 1100 - 802		3	RING,E	
519	XD3 - 1300 - 142		1	PIN,SPRING	
520	XD3 - 2200 - 122		1	PIN,DOWEL	

FIGURE 900 SYSTEM BOX ASSEMBLY

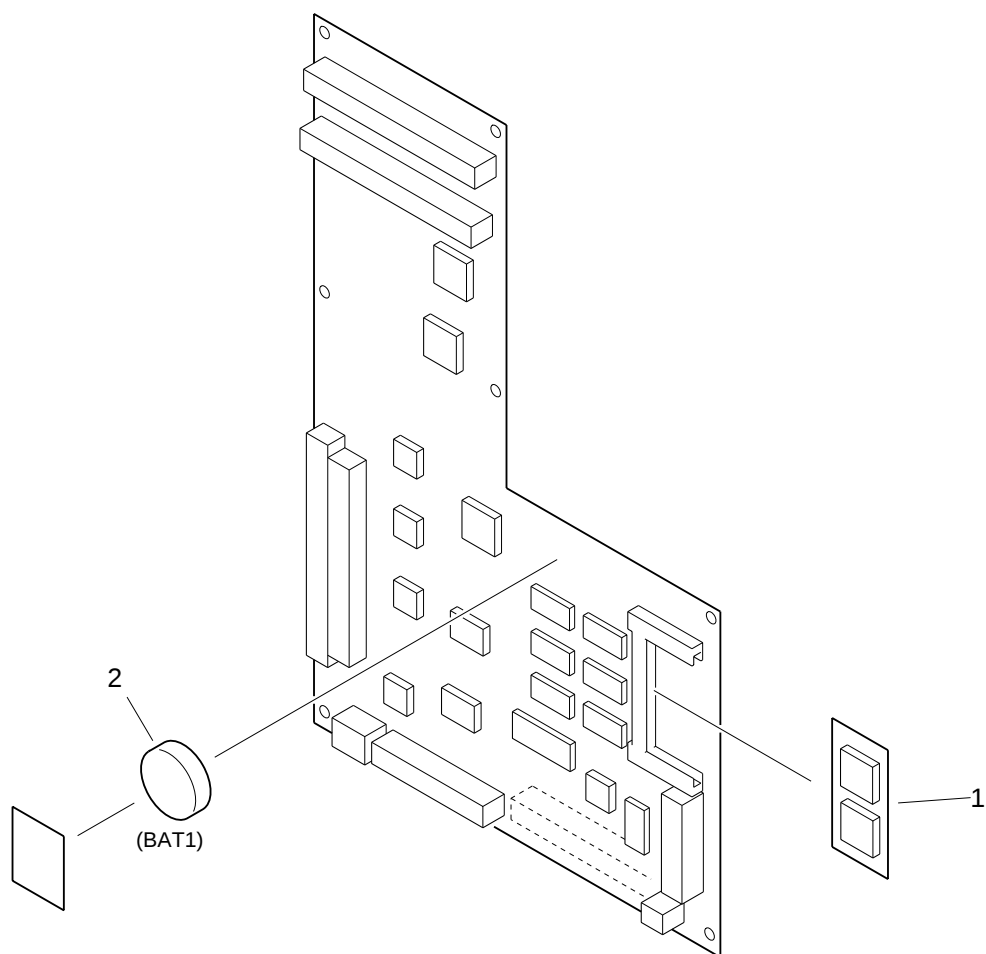


NOTE1: This assembly includes the assembly shown in Figure 905.

NOTE2: This assembly does not include the parts shown with key No. 9, 9A, 9B, 10, 11 and 501.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
900 -	FG6 - 1960 - 000		1	SYSTEM BOX ASSEMBLY	JAPANESE SEE NOTE 1
	FG6 - 1961 - 000		1	SYSTEM BOX ASSEMBLY	ENGLISH NQF SEE NOTE 1
	FG6 - 3563 - 000		1	SYSTEM BOX ASSEMBLY	ENGLISH DOD,COD SEE NOTE 1
	FG6 - 1962 - 000		1	SYSTEM BOX ASSEMBLY	FRENCH SEE NOTE 1
	FG6 - 1963 - 000		1	SYSTEM BOX ASSEMBLY	GERMAN SEE NOTE 1
1	FG6 - 1964 - 000		1	SYSTEM BOX ASSEMBLY	ITALIAN SEE NOTE 1
	FG6 - 1829 - 000		1	CABLE, PC - RS SYSTEM	J351,356-358
	FG6 - 1846 - 000		1	CABLE, CONNECTING, HD	J354,1405
	FG6 - 1847 - 000		1	CABLE, FLAT, HD	J355,1406
	FG6 - 1848 - 000		1	CABLE, SYSTEM POWER SUPPLY	J38,39,1451,1452
5	FG6 - 1849 - 000		1	CABLE, CONTROLLER SYSTEM	J360,1455
	FG6 - 1850 - 000		1	CABLE, FLAT, DC CONTROLLER-MFC	J525,1407
	FG6 - 1862 - 000		1	CABLE, PC INTERFACE	J351,356,1409,1410
	VS1 - 6318 - 005		1	CONNECTOR, SNAP TIGHT	J351
	VS1 - 6319 - 040		1	CONNECTOR, SNAP TIGHT	J356
7 C	WT2 - 5178 - 000		1	CLIP, CABLE	
	FG6 - 1873 - 000		1	CABLE, GROUNDING	220/240V
	FG6 - 1907 - 000		1	CABLE, CONTROL PANEL INTERFACE	SEE NOTE 2 J358,360,0024,1461
	VS1 - 6318 - 020		2	CONNECTOR, SNAP TIGHT	SEE NOTE 2 J360,0024
	VS1 - 6319 - 040		1	CONNECTOR, SNAP TIGHT	SEE NOTE 2 J358
10	FG6 - 1908 - 000		1	CABLE, FLAT, IP-MFC	SEE NOTE 2 J1102,1402
	FG6 - 2333 - 000		1	CABLE, FLAT, IP-MFC	SEE NOTE 2 100/120V J1103,1403
	FG6 - 4438 - 000		1	CABLE, FLAT, IP-MFC	SEE NOTE 2 220/240V J1103,1403
	FG6 - 2944 - 000		1	MOTHER BOARD PCB ASSEMBLY	
	FS1 - 9051 - 000		4	SCREW, STEPPED, M3	
14	FS5 - 6578 - 000		8	SPACER	
	FS5 - 9493 - 000		4	SCREW, STEPPED, M4	
	WM2 - 5116 - 000		1	HDD UNIT, MPB3021AT	
	XA9 - 0385 - 000		8	SCREW, W/WASHER, TRUSS HEAD	
	XH9 - 0110 - 000		8	RUBBER, CUSHION	

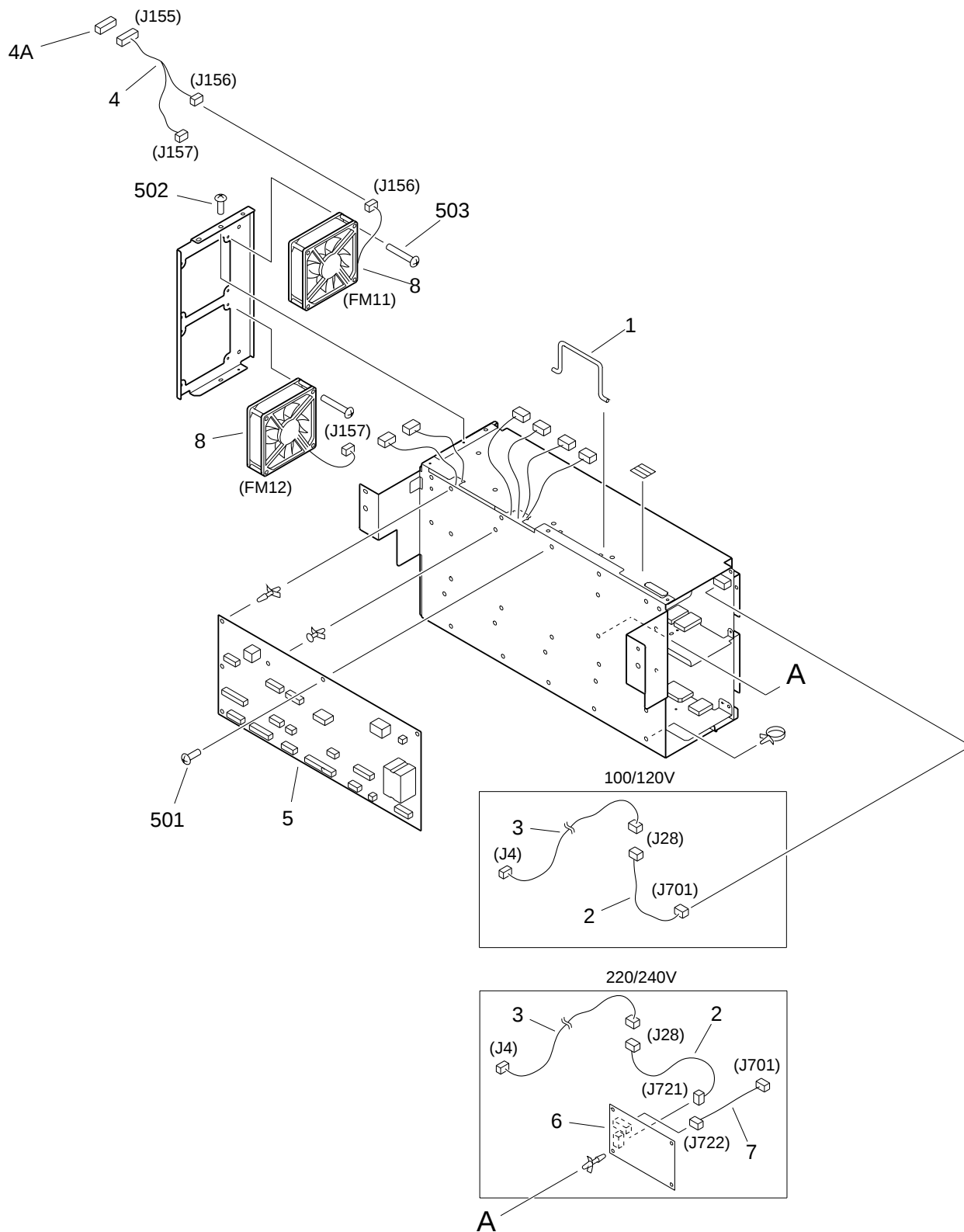
FIGURE 905 MFC PCB ASSEMBLY



NOTE: This assembly is included in the assembly shown in Figure 900.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
905 -	FG6 - 1915 - 000		1	MFC PCB ASSEMBLY	JAPANESE SEE NOTE
	FG6 - 1916 - 000		1	MFC PCB ASSEMBLY	ENGLISH NQF SEE NOTE
	FG6 - 3565 - 000		1	MFC PCB ASSEMBLY	ENGLISH DOD,COD SEE NOTE
	FG6 - 1917 - 000		1	MFC PCB ASSEMBLY	FRENCH SEE NOTE
	FG6 - 1918 - 000		1	MFC PCB ASSEMBLY	GERMAN SEE NOTE
1	FG6 - 1919 - 000		1	MFC PCB ASSEMBLY	ITALIAN SEE NOTE
	FG6 - 1954 - 000		1	DIMM ASS'Y, MBM29F016-90PFTN	JAPANESE
	FG6 - 1955 - 000		1	DIMM ASS'Y, MBM29F016-90PFTN	ENGLISH
	FG6 - 1956 - 000		1	DIMM ASS'Y, MBM29F016-90PFTN	FRENCH
	FG6 - 1957 - 000		1	DIMM ASS'Y, MBM29F016-90PFTN	GERMAN
2	FG6 - 1958 - 000		1	DIMM ASS'Y, MBM29F016-90PFTN	ITALIAN
	WK1 - 0082 - 000		1	BATTERY, LITHIUM	BAT1
I C 1	FH4 - 5990 - 000		1	IC, TC200E1801AF-01,GATE ARRAY	
I C 2	FH4 - 5985 - 000		1	IC, M66389FP, GATE ARRAY	
I C 5	FH4 - 6041 - 000		1	IC, LC21041B-MA6, GATE ARRAY	
I C1 1	FH4 - 3702 - 000		1	IC, HD6432653BA12F, MPU	
I C1 6	FH4 - 5952 - 000		1	IC, UPD65636GB, GATE ARRAY	
I C2 1	FH4 - 5903 - 000		1	IC, TC160G16AF-1283,GATE ARRAY	

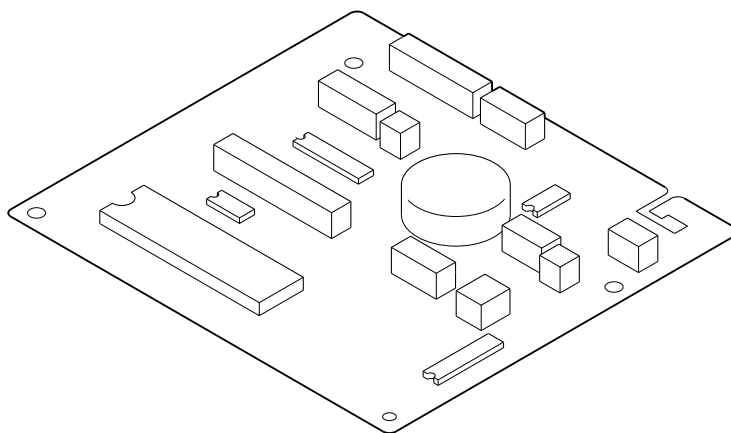
FIGURE 910 DC POWER SUPPLY PCB ASSEMBLY



NOTE: This assembly does not include the parts shown with key No.5 and 503.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
910 -	FG6 - 1998 - 000		1	DC POWER SUPPLY PCB ASSEMBLY	100/120V
	FG6 - 1999 - 000		1	DC POWER SUPPLY PCB ASSEMBLY	220/240V
	1 FB4 - 1612 - 000		1	HANDLE	
	2 FG6 - 1882 - 000		1	CABLE, POWER SUPPLY INTERNAL	J28,701 100/120V
	FG6 - 4440 - 000		1	CABLE, POWER SUPPLY INTERNAL	J28,721 220/240V
3	FG6 - 1886 - 000		1	CABLE, POWER SUPPLY INPUT	J4,28
4	FG6 - 1887 - 000		1	CABLE, POWER SUPPLY FAN	J155-157
4 A	VS1 - 6318 - 006		1	CONNECTOR, SNAP TIGHT	J155
5	FG6 - 1936 - 000		1	RELAY PCB ASSEMBLY	SEE NOTE
6	FG6 - 4439 - 000		1	DCP-RELAY PCB ASSEMBLY	220/240V
7	FG6 - 4441 - 000		1	CABLE, DCP-RELAY OUTPUT	J701,722 220/240V
8	FH6 - 1546 - 000		2	FAN, COOLING	FM11,12 J156,157
5 0 1	XB1 - 2300 - 607		1	SCREW,MACH.,TRUSS HEAD,M3X6	SEE NOTE
5 0 2	XB1 - 2300 - 607		10	SCREW,MACH.,TRUSS HEAD,M3X6	
5 0 3	XB1 - 2403 - 009		4	SCREW,MACH.,TRUSS HEAD,M4X30	
CP6 6 1	FH9 - 0186 - 000		1	PIN, CHECK	
CP6 6 2	FH9 - 0186 - 000		1	PIN, CHECK	
CT1 1 1	FH3 - 0666 - 000		1	TRANSFORMER	220/240V
CT3 0 1	FH3 - 0665 - 000		1	TRANSFORMER	
FU1 0 1	VD7 - 0461 - 502		1	FUSE, AC125V 15A	100/120V
	VD7 - 0646 - 301		1	FUSE	220/240V
L 1 0 1	FH7 - 9308 - 000		1	COIL, CHOKE	100/120V
L 1 1 1	FH3 - 7170 - 000		1	COIL, CHOKE	100/120V
L 1 1 2	FH3 - 0887 - 000		1	COIL, CHOKE	100/120V
L 1 5 1	FH3 - 7170 - 000		1	COIL, CHOKE	100/120V
L 2 5 1	FH3 - 0889 - 000		1	COIL, CHOKE	
L 3 0 1	RH6 - 3148 - 000		1	SN COIL, 110UH, 3A	100/120V
L 3 5 1	FH3 - 0890 - 000		1	COIL, CHOKE	
L 5 0 1	FH3 - 0688 - 000		1	COIL, CHOKE	
Q9 0 1	FH4 - 6040 - 000		1	IC, H8D2885, HYBRID	

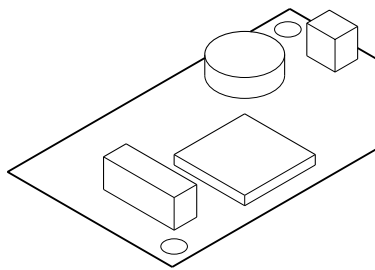
FIGURE 920 CONTROL PANEL CPU PCB ASSEMBLY



NOTE: This assembly is included in the assembly shown in Figure 130.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
920 -	FG6 - 2855 - 000		1	CONTROL PANEL CPU PCB ASSEMBLY	SEE NOTE
I C1004	FH4 - 3738 - 000		1	IC, MB89636RP-G-551-SH, MPU	

FIGURE 925 CONTROL PANEL INVERTER PCB ASSEMBLY



NOTE: This assembly is included in the assembly shown in Figure 130.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q ' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
925 -	FG9 - 3515 - 000		1	C. PANEL INVERTER PCB ASSEMBLY	SEE NOTE
F1	VD5 - 0321 - 001		1	FUSE, 125V, 1A	
T1	FH3 - 0775 - 000		1	TRANSFORMER, INVERTER	

FIGURE 930 DC CONTROLLER PCB ASSEMBLY

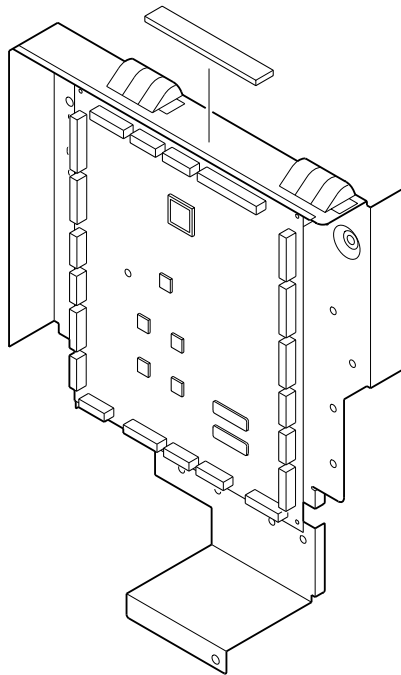
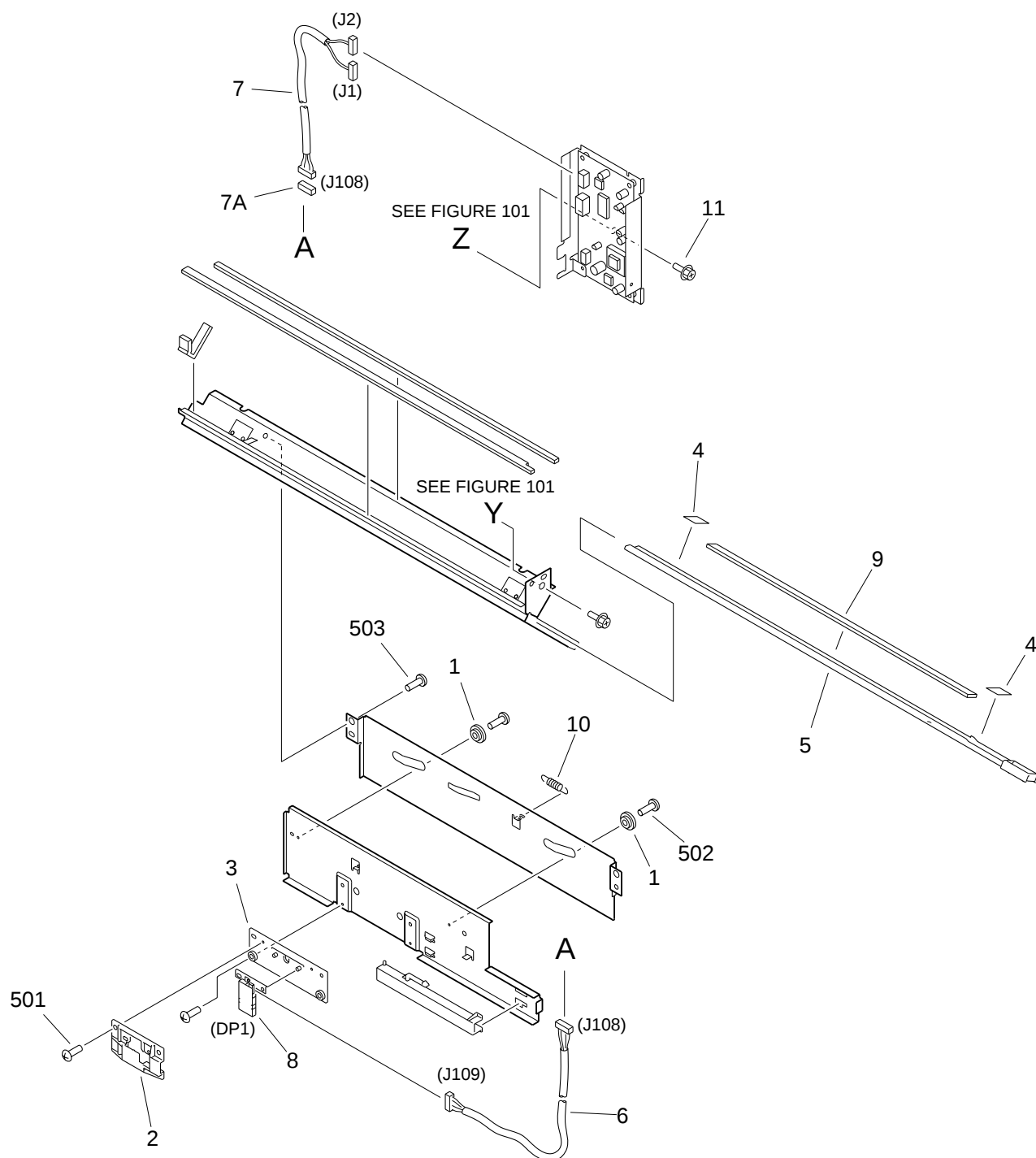


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
930 -	FG6 - 2040 - 000		1	DC CONTROLLER PCB ASSEMBLY	
I C 6	FH4 - 5901 - 000		1	IC,UPD65640GC2847EA,GATE ARRAY	
I C 12	FH4 - 5560 - 000		1	IC, M38881M2-010GP, MCU	
I C 13	FH4 - 1355 - 000		1	IC, HD64F3048F16-FH41355, MPU	

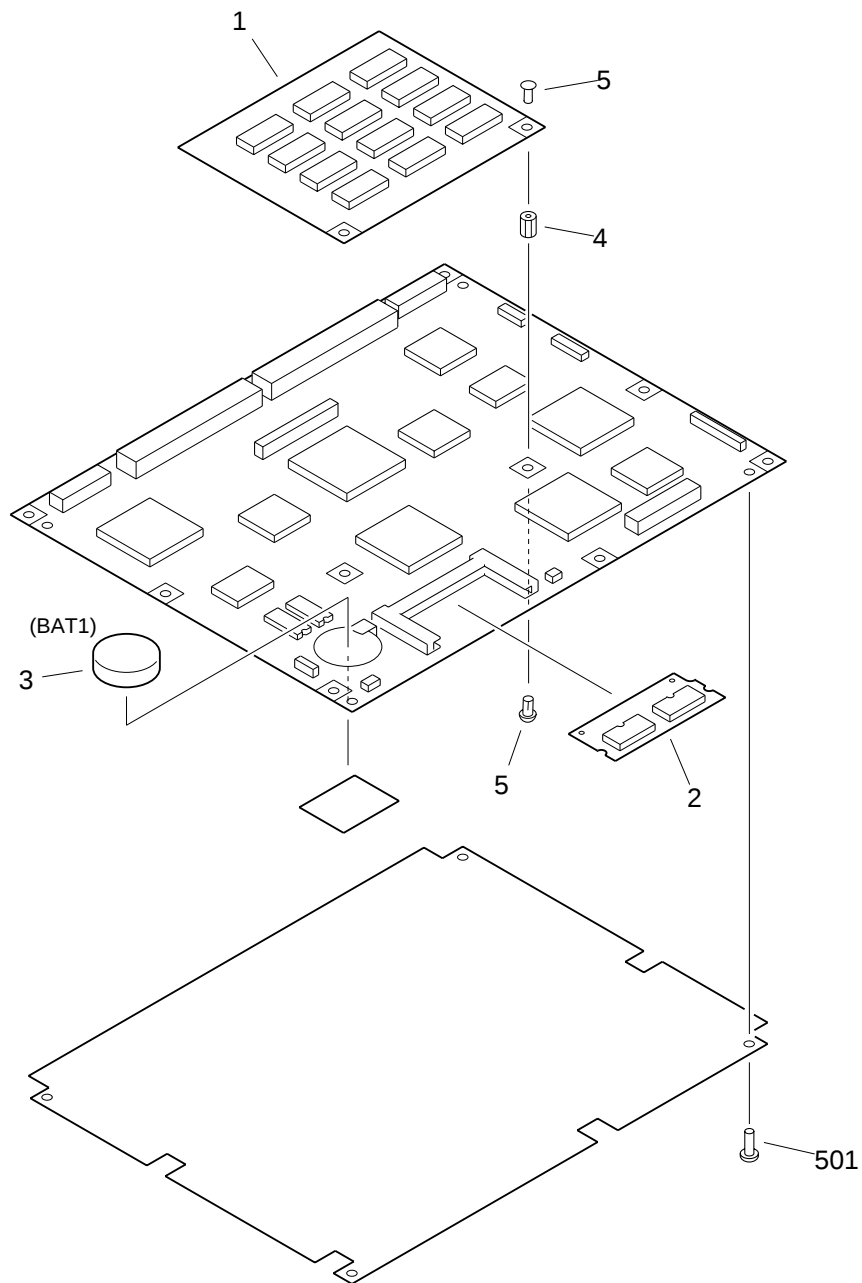
FIGURE 940 POTENTIAL MEASURING PCB ASSEMBLY



NOTE: This assembly does not include the parts shown with key No. 4, 5, 9 and 11.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
940 -	FG6 - 2228 - 000		1	POTENTIAL MEASURING PCB ASS'Y	
1	FA4 - 8609 - 000		2	SPACER	
2	FB4 - 1947 - 000		1	MOUNT, SENSOR, UPPER	
3	FB4 - 1948 - 000		1	MOUNT, SENSOR, LOWER	
4	FB4 - 9346 - 000		2	TAPE, GLASS	SEE NOTE
5	FF5 - 7651 - 000		1	HOLDER, DUST-PROOF GLASS	SEE NOTE
6	FG6 - 1884 - 000		1	CABLE, SENSOR CONNECTING	J108,109
7	FG6 - 1885 - 000		1	CABLE, POTENTIAL SENSOR	J1,2,108
7 A	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J108
8	FH4 - 6019 - 000		1	POTENTIAL SENSOR UNIT	DP1 J109
9	FN5 - 4002 - 000		1	GLASS, DUST-PROOF	SEE NOTE
10	FS6 - 2759 - 000		1	SPRING, TENSION	
11	XA9 - 0643 - 000		2	SCREW,RS,M4X10	SEE NOTE
5 0 1	XB1 - 2300 - 609		4	SCREW,MACH.,TRUSS HEAD,M3X6	
5 0 2	XB1 - 2300 - 609		2	SCREW,MACH.,TRUSS HEAD,M3X6	
5 0 3	XB1 - 2400 - 609		2	SCREW,MACH.,TRUSS HEAD,M4X6	
RA1	FH4 - 9181 - 000		1	RESISTOR ARRAY, 10MOHM	
T 1	FH3 - 0242 - 000		1	TRANSFORMER	

FIGURE 950 IMAGE PROCESSOR PCB ASSEMBLY



NOTE: This assembly does not include the parts shown with key No. 1, 4, 5 and 501.

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
950 -	FG6 - 1952 - 000		1	IMAGE PROCESSOR PCB ASSEMBLY	
1	FG6 - 1912 - 000		1	PAGE MEMORY PCB ASSEMBLY	SEE NOTE
2	FG6 - 1922 - 000		1	DIMM ASS'Y, MBM29F080A-90PFTN	
3	WK1 - 0082 - 000		1	BATTERY, LITHIUM	BAT1
4	WT2 - 5585 - 000		2	SPACER	SEE NOTE
5	WT8 - 0053 - 000		4	RIVET, NYLON	SEE NOTE
5 0 1	XB6 - 7300 - 407		4	SCREW,TP,M3X4	SEE NOTE
I C 13	FH4 - 5898 - 000		1	IC, MB87F1380, GATE ARRAY	
I C 14	FH4 - 3702 - 000		1	IC, HD6432653BA12F, MPU	
I C 15	FH4 - 5899 - 000		1	IC, MBCG46713-108, GATE ARRAY	
I C 16	FH4 - 5897 - 000		1	IC, KZ3E157411CFP, GATE ARRAY	
I C 19	FH4 - 5900 - 000		1	IC, MB87D121, GATE ARRAY	
I C 22	FH4 - 5896 - 000		1	IC,UPD97044GD-001-LML, G.ARRAY	

FIGURE 980 H.V. AC TRANSFORMER PCB ASSEMBLY

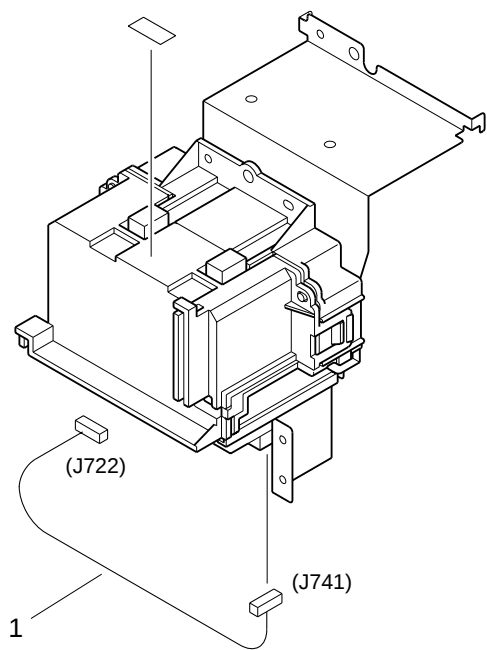


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
980 -	FG6 - 2001 - 000		1	H.V. AC TRANSFORMER PCB ASS'Y	J722,741
1	FG6 - 1863 - 000		1	CABLE, H.V.T. CONNECTING	
T1	FH3 - 0891 - 000		1	TRANSFORMER	

FIGURE 985 H.V. DC TRANSFORMER PCB ASSEMBLY

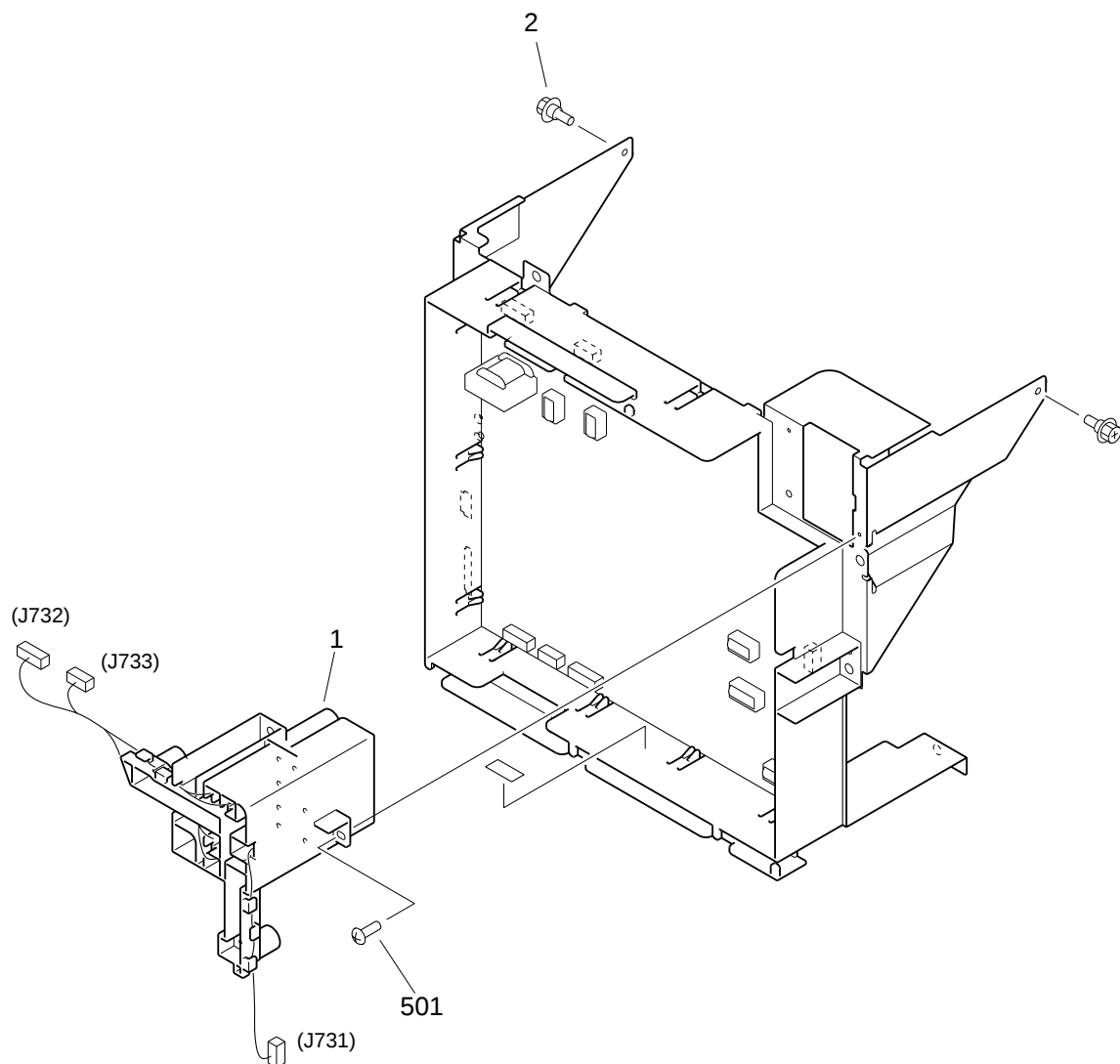
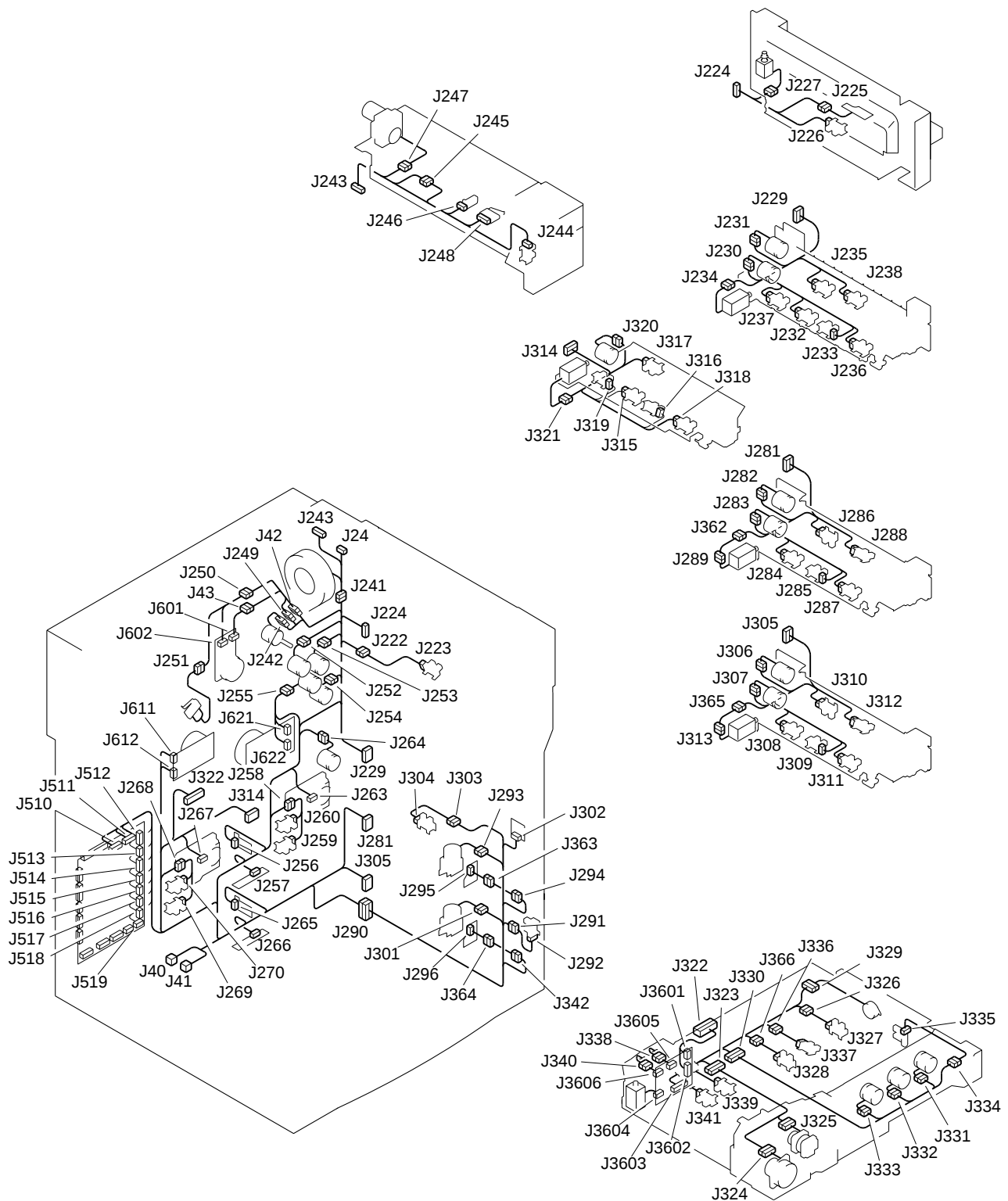


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
985 -	FG6 - 2002 - 000		1	H.V. DC TRANSFORMER PCB ASS'Y	J731-733
1	FH2 - 9231 - 000		1	JOINT CONNECTOR UNIT	
2	FS5 - 9214 - 000		2	SCREW,RS STEPPED,M4	
5 0 1	XB1 - 2400 - 609		4	SCREW,MACH.,TRUSS HEAD,M4X6	
R2 0 6	FH4 - 9157 - 000		1	RESISTOR, 4MOHM, 1/4W	
R5 5 1	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
R5 6 1	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
R5 7 1	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
R5 8 1	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
R8 5 1	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
R8 5 7	FH6 - 3337 - 000		1	RESISTOR, 3MOHM, 1/3W	
T1 0 1	FH3 - 0893 - 000		1	TRANSFORMER	
T2 0 2	RH3 - 0071 - 000		1	TRANSFORMER	
T3 0 1	FH3 - 0894 - 000		1	TRANSFORMER	
T4 0 1	FH3 - 0894 - 000		1	TRANSFORMER	
T5 0 1	FH3 - 0893 - 000		1	TRANSFORMER	
T6 0 1	FH3 - 0766 - 000		1	TRANSFORMER	
T7 0 1	FH3 - 0830 - 000		1	TRANSFORMER	
T8 0 1	FH3 - 0893 - 000		1	TRANSFORMER	

FIGURE B LIST OF CONNECTORS(1/4)



LIST OF CONNECTORS(2/4)

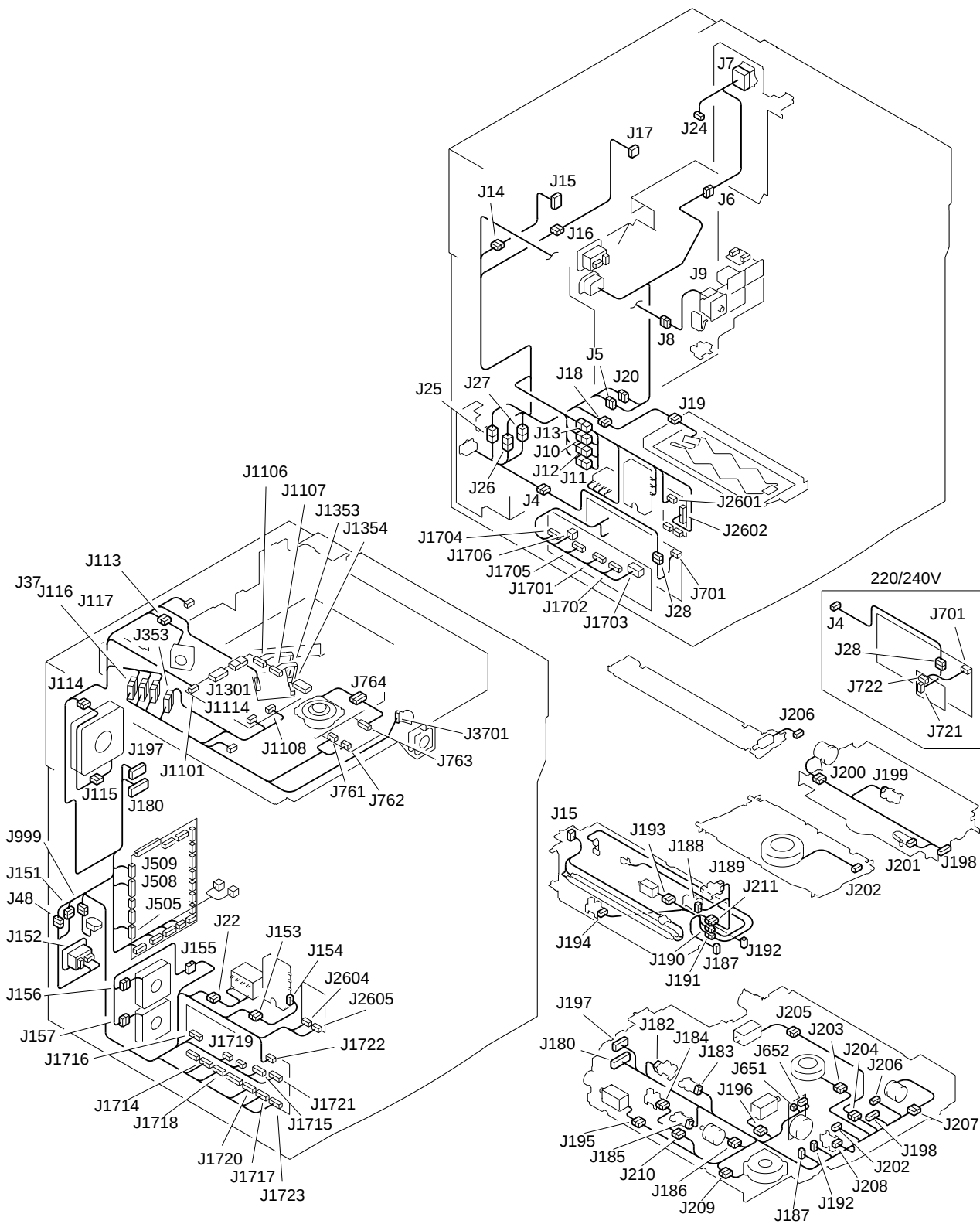


FIGURE B LIST OF CONNECTORS(3/4)

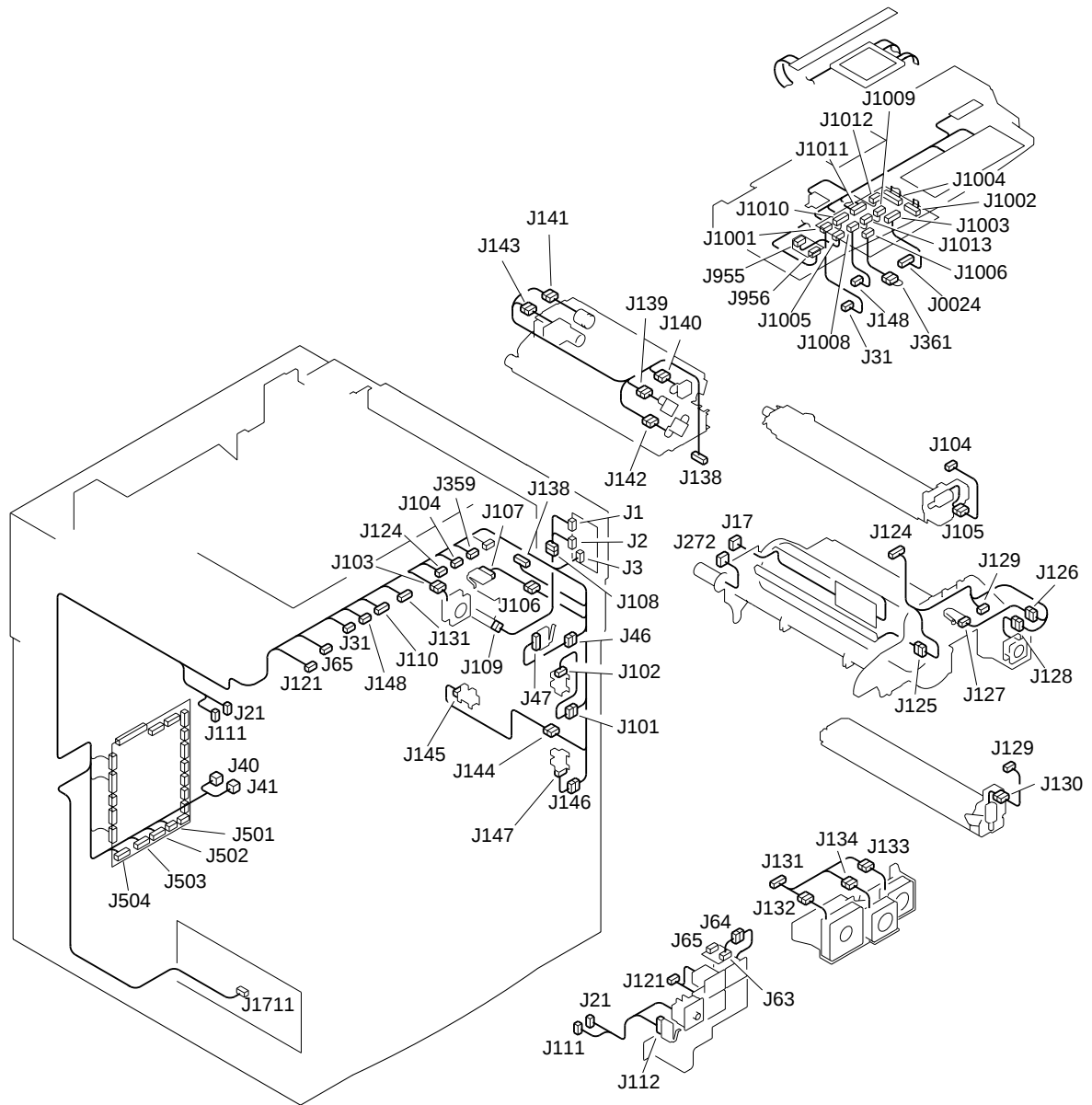


FIGURE B LIST OF CONNECTORS(4/4)

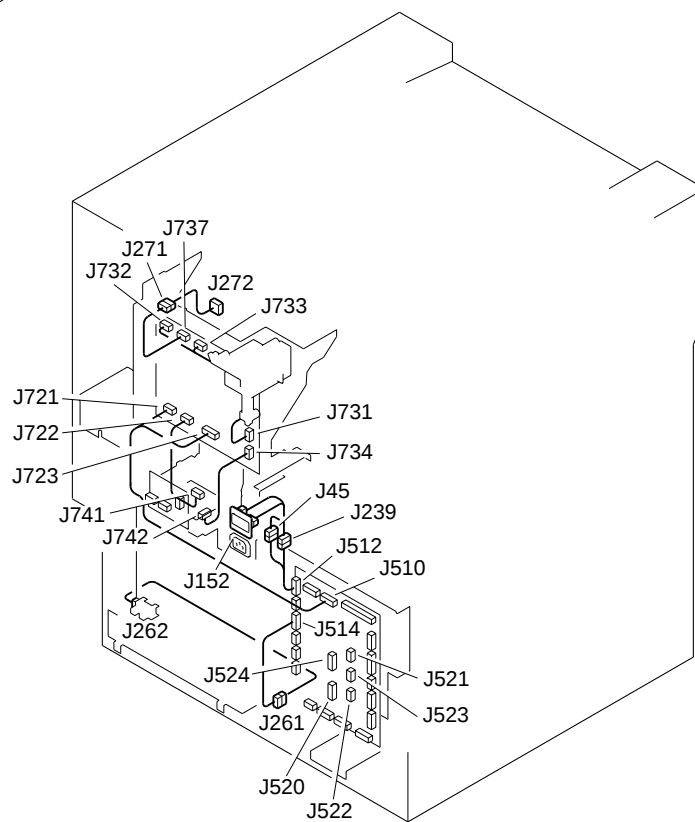
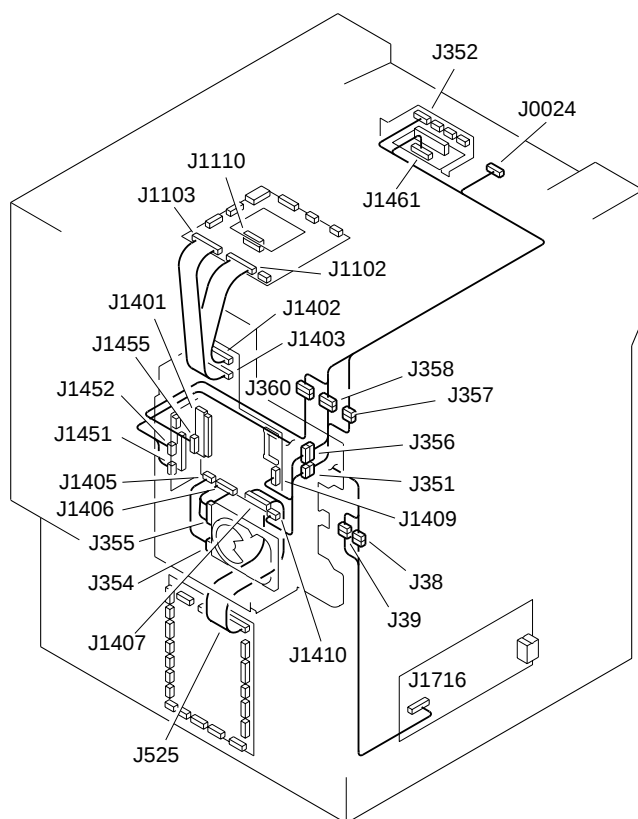


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B -	NPN		RF	LIST OF CONNECTORS	
J 1	PCB			POTENTIAL MEASURING	
	VS1 - 0279 - 005		1	CONNECTOR, 5P, FEMALE	
	WS3 - 0437 - 000		3	SOCKET CONTACT, 20-30AWG	
J 2	PCB			POTENTIAL MEASURING	
	VS1 - 0279 - 004		1	CONNECTOR, 4P, FEMALE	
J 3	WS3 - 0469 - 000		3	SOCKET CONTACT, 26-30AWG	
	PCB			POTENTIAL MEASURING	
	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE	
J 4	VS4 - 0001 - 004		1	CONNECTOR, 4P, MALE	
	VS4 - 0002 - 004		1	CONNECTOR, 4P, FEMALE	
	WS4 - 0217 - 000		4	SOCKET CONTACT, 22-18AWG	
	WS4 - 0219 - 000		4	PIN CONTACT, 18-22AWG	
J 5	VS1 - 6380 - 004		1	CONNECTOR, 4P, MALE	
	VS3 - 5121 - 004		1	CONNECTOR, 4P, FEMALE	
	WS3 - 5291 - 000		4	PIN CONTACT	
J 6	WS3 - 5292 - 000		4	SOCKET CONTACT	
	VS1 - 6380 - 004		1	CONNECTOR, 4P, MALE	
	VS3 - 5121 - 004		1	CONNECTOR, 4P, FEMALE	
	WS3 - 5291 - 000		4	PIN CONTACT	
J 7	WS3 - 5292 - 000		4	SOCKET CONTACT	SW1
	NPN			MAIN SWITCH	
	FH2 - 6572 - 000		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5603 - 000		4	SOCKET CONTACT, 16-20AWG	
	WS3 - 5605 - 000		2	SOCKET CONTACT, 22-26AWG	
J 8	VS4 - 0001 - 004		1	CONNECTOR, 4P, MALE	
	VS4 - 0002 - 004		1	CONNECTOR, 4P, FEMALE	
	WS4 - 0217 - 000		4	SOCKET CONTACT, 22-18AWG	
	WS4 - 0219 - 000		4	PIN CONTACT, 18-22AWG	
J 9	NPN			DOOR SWITCH	SW2

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 9	FH2 - 6629 - 000		1	CONNECTOR, 4P, FEMALE	
	WS3 - 5616 - 000		4	SOCKET CONTACT, 16-18AWG	
	J 10 VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	
J 11	WS4 - 0219 - 000		2	PIN CONTACT, 18-22AWG	
	VS1 - 6380 - 002		1	CONNECTOR, 2P, MALE	
	VS3 - 5121 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5291 - 000		2	PIN CONTACT	
	WS3 - 5292 - 000		2	SOCKET CONTACT	
J 12	VS1 - 6380 - 003		1	CONNECTOR, 3P, MALE	
	VS3 - 5121 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5291 - 000		3	PIN CONTACT	
	WS3 - 5292 - 000		3	SOCKET CONTACT	
J 13	VS4 - 0001 - 006		1	CONNECTOR, 6P, MALE	
J 14	VS4 - 0002 - 006		1	CONNECTOR, 6P, FEMALE	
	WS4 - 0217 - 000		6	SOCKET CONTACT, 22-18AWG	
	WS4 - 0219 - 000		6	PIN CONTACT, 18-22AWG	
	FG6 - 1904 - 000		1	CABLE, FIXING DRAWER CONNECT	
	VS3 - 5121 - 003		1	CONNECTOR, 3P, FEMALE	
J 15	WS3 - 5291 - 000		3	PIN CONTACT	
	FG6 - 1875 - 000		1	CABLE, AC, FIXING/FEEDER	
	FG6 - 1904 - 000		1	CABLE, FIXING DRAWER CONNECT	
J 16	FG6 - 1855 - 000		1	CABLE, DRUM HEATER CONNECTING	
	VS4 - 0002 - 003		1	CONNECTOR, 3P, FEMALE	
J 17	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	
	FG6 - 1853 - 000		1	CABLE, DRUM HEATER	
	FG6 - 1855 - 000		1	CABLE, DRUM HEATER CONNECTING	
J 18	VS4 - 0001 - 003		1	CONNECTOR, 3P, MALE	
	VS4 - 0002 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 8	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	H4
	WS4 - 0219 - 000		2	PIN CONTACT, 18-22AWG	
	J 1 9 NPN			CASSETTE HEATER	
	VS4 - 0001 - 003		1	CONNECTOR, 3P, MALE	
	WS4 - 0219 - 000		2	PIN CONTACT, 18-22AWG	
J 2 0	VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	
	WS4 - 0219 - 000		2	PIN CONTACT, 18-22AWG	
J 2 1	VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
J 2 2	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
	WS4 - 0218 - 000		2	SOCKET CONTACT, 22-26AWG	
	WS4 - 0220 - 000		2	PIN CONTACT, 22-26AWG	
	VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 4	WS4 - 0218 - 000		2	SOCKET CONTACT, 22-26AWG	
	WS4 - 0220 - 000		2	PIN CONTACT, 22-26AWG	
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 5	VS4 - 0001 - 003		1	CONNECTOR, 3P, MALE	
	VS4 - 0002 - 003		1	CONNECTOR, 3P, FEMALE	
	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	
	WS4 - 0219 - 000		2	PIN CONTACT, 18-22AWG	
J 2 6	VS1 - 6380 - 002		1	CONNECTOR, 2P, MALE	
J 2 7	VS3 - 5121 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5291 - 000		1	PIN CONTACT	
	WS3 - 5292 - 000		2	SOCKET CONTACT	
	VS1 - 6380 - 004		1	CONNECTOR, 4P, MALE	
	VS3 - 5121 - 004		1	CONNECTOR, 4P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 7	WS3 - 5291 - 000		4	PIN CONTACT	
	WS3 - 5292 - 000		4	SOCKET CONTACT	
	J 2 8 VS1 - 5729 - 007		1	CONNECTOR, 7P, MALE	
	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	
	WS3 - 5160 - 000		4	SOCKET CONTACT, 18-24AWG	
J 3 1	WS3 - 5301 - 000		4	PIN CONTACT	
	VS1 - 6373 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 6490 - 002		1	CONNECTOR, 2P, MALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
	WS3 - 5598 - 000		2	PIN CONTACT	
J 3 7	VS1 - 6372 - 002		1	CONNECTOR, 2P, MALE	
	VS1 - 6373 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
	WS3 - 5598 - 000		2	PIN CONTACT	
J 3 8	VS1 - 5730 - 006		1	CONNECTOR, 6P, MALE	
J 3 9	VS3 - 5083 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
	WS3 - 5301 - 000		6	PIN CONTACT	
	VS1 - 5730 - 007		1	CONNECTOR, 7P, MALE	
	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	
J 4 0	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
	WS3 - 5301 - 000		6	PIN CONTACT	
	VS4 - 0001 - 006		1	CONNECTOR, 6P, MALE	
	VS4 - 0002 - 006		1	CONNECTOR, 6P, FEMALE	
	WS4 - 0217 - 000		6	SOCKET CONTACT, 22-18AWG	
J 4 1	WS4 - 0220 - 000		6	PIN CONTACT, 22-26AWG	
	VS4 - 0001 - 012		1	CONNECTOR, 12P, MALE	
	VS4 - 0002 - 012		1	CONNECTOR, 12P, FEMALE	
	WS4 - 0217 - 000		11	SOCKET CONTACT, 22-18AWG	
	WS4 - 0219 - 000		11	PIN CONTACT, 18-22AWG	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 4 2	VS1 - 5729 - 002		1	CONNECTOR, 2P, MALE	
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
	WS3 - 5301 - 000		2	PIN CONTACT	
J 4 3	VS1 - 5729 - 002		1	CONNECTOR, 2P, MALE	
J 4 5	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
	WS3 - 5301 - 000		2	PIN CONTACT	
	VS4 - 0001 - 004		1	CONNECTOR, 4P, MALE	
	VS4 - 0002 - 004		1	CONNECTOR, 4P, FEMALE	
J 4 6	WS4 - 0218 - 000		3	SOCKET CONTACT, 22-26AWG	
	WS4 - 0219 - 000		3	PIN CONTACT, 18-22AWG	
	VS1 - 5729 - 002		1	CONNECTOR, 2P, MALE	
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
J 4 7	WS3 - 5301 - 000		2	PIN CONTACT	MSW5
	NPN			MULTI DOOR INTERLOCK SWITCH	
	RH2 - 5283 - 000		1	CONNECTOR, 3P, FEMALE	
J 4 8	WS3 - 5419 - 000		2	SOCKET CONTACT, 22-26AWG	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 6 3	VS1 - 5824 - 002		1	CONNECTOR, 2P, FEMALE	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5358 - 000		2	SOCKET CONTACT, 22-26AWG	FOD,AOD
	PCB			OPTION COUNTER	FOD,AOD
J 6 4	VS3 - 0102 - 002		1	CONNECTOR, 2P, MALE	
	WS3 - 0999 - 000		2	PIN CONTACT, 22-26AWG	FOD,AOD
	NPN			OPTION COUNTER	FOD,AOD CNT2
J 6 5	VS1 - 0192 - 002		1	CONNECTOR, 2P, FEMALE	FOD,AOD
	PCB			OPTION COUNTER	FOD,AOD
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 0 1	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	PS56
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	NPN			MULTI DOOR OPEN/CLOSE SENSOR	
J 1 0 2	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	FM4
J 1 0 3	NPN			FEED/READ FAN	
J 1 0 4	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	M8
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
	NPN			PRIMARY CLEANING MOTOR	
J 1 0 5	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 1 0 6	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	MSW4
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
J 1 0 7	NPN			PRIMARY CLEANING HP SENSOR	MSW4
	RH2 - 5283 - 000		1	CONNECTOR, 3P, FEMALE	
J 1 0 8	WS3 - 5419 - 000		2	SOCKET CONTACT, 22-26AWG	
	VS1 - 0842 - 006		1	CONNECTOR, 6P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
	VS1 - 5824 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5358 - 000		6	SOCKET CONTACT, 22-26AWG	
J 1 0 9	NPN			VOLTAGE SENSOR	DP1
	VS3 - 5203 - 005		1	CONNECTOR, 5P, MALE	ACCESSORY
	WS3 - 5365 - 000		5	PIN CONTACT, 28-32AWG	
J 1 1 0	SYS			CC-X CARD READER	
	VS1 - 6321 - 009		1	CONNECTOR, 9P, FEMALE	
J 1 1 1	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	MSW7
	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
J 1 1 2	NPN			FRONT DOOR OPEN/CLOSE SWITCH	
	RH2 - 5283 - 000		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5419 - 000		2	SOCKET CONTACT, 22-26AWG	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS	
B - J 1 1 3	NPN			LASER DRIVER COOLING FAN	FM5	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT		
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE		
	J 1 1 4		VS1 - 5057 - 003	1		CONNECTOR, SNAP TIGHT
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE		

J 1 1 5	NPN			FIXING EXHAUST FAN	FM2	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE		
J 1 1 6	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT		
	VS1 - 6321 - 004		2	CONNECTOR, 4P, FEMALE		
J 1 1 7	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT		

	VS1 - 6321 - 006		2	CONNECTOR, 6P, FEMALE	CNT1,3	
J 1 1 8	VS1 - 6321 - 006		1	CONNECTOR, 6P, FEMALE		
J 1 2 1	NPN			COUNTER UNIT		
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT		
	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE		

J 1 2 4	VS1 - 6314 - 009		2	CONNECTOR, 9P, FEMALE	LED1	
	VS1 - 6318 - 009		1	CONNECTOR, SNAP TIGHT		
J 1 2 5	NPN			PRE-CONDITIONING EXPOSURE LED		
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT		
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE		

J 1 2 6	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	MSW3	
	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE		
J 1 2 7	NPN			PRE-TRANSFER CLEANING SWITCH		
	VS1 - 6302 - 002		1	CONNECTOR, 2P, FEMALE		
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG		

J 1 2 8	NPN			PRE-TRANSFER FAN	FM10	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT		
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE		
J 1 2 9	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT		
	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE		

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 130	NPN			PRE-TRANSFER CLEANING MOTOR	M7
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	J 131 VS1 - 6314 - 009		2	CONNECTOR, 9P, FEMALE	
	VS1 - 6318 - 009		1	CONNECTOR, SNAP TIGHT	
J 132	NPN			SCANNER COOLING FAN	FM3
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 133	NPN			PRIMARY CORONA FAN	FM1
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 134	NPN			POLYGON FAN	FM14
J 138	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 6314 - 013		2	CONNECTOR, 13P, FEMALE	
	VS1 - 6318 - 013		1	CONNECTOR, SNAP TIGHT	
J 139	NPN			BUFFER TONER SENSOR	TS1
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 140	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	TS2
	NPN			BUFFER TONER EMPTINESS SENSOR	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 141	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	CL1
	NPN			BUFFER CLUTCH	
J 142	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	TS3
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	NPN			DEVELOPING TONER SENSOR	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 143	NPN			BUFFER MOTOR	M18
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 144	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 4 5	NPN			VERTICAL PATH SENSOR 1	PS47
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 1 4 6	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 004		2	CONNECTOR, 4P, FEMALE	
J 1 4 7	NPN			RIGHT DOOR UPPER OPEN SENSOR	PS58
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 1 4 8	VS1 - 0842 - 005		1	CONNECTOR, 5P, FEMALE	
	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
J 1 5 1	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 005		2	CONNECTOR, 5P, FEMALE	
J 1 5 2	SYS			FINISHER	ACCESSORY
	FH2 - 6480 - 000		1	CONNECTOR, FEMALE	
	VS1 - 5452 - 007		1	CONNECTOR, 7P, FEMALE	
	SYS			3.5K SIDE PAPER DECK	ACCESSORY
	FH2 - 6480 - 000		1	CONNECTOR, FEMALE	
	VS1 - 5452 - 008		1	CONNECTOR, 8P, FEMALE	
	WS3 - 5596 - 000		4	PIN CONTACT, 18-24AWG	
J 1 5 3	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
	VS1 - 5824 - 006		1	CONNECTOR, 6P, FEMALE	
	VS1 - 6321 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5358 - 000		5	SOCKET CONTACT, 22-26AWG	
J 1 5 4	NPN			SSR	SSR1
	VS3 - 0044 - 005		1	CONNECTOR, 5P, FEMALE	
	WS3 - 0916 - 000		5	SOCKET CONTACT, 18-24AWG	
J 1 5 5	VS1 - 6314 - 006		2	CONNECTOR, 6P, FEMALE	
	VS1 - 6318 - 006		1	CONNECTOR, SNAP TIGHT	
J 1 5 6	NPN			POWER SUPPLY FAN, 1	FM11
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 1 5 7	NPN			POWER SUPPLY FAN, 2	FM12

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 157	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 180	VS1 - 6313 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6314 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6327 - 040		1	CONNECTOR, 40P, FEMALE	
	VS1 - 6328 - 040		1	CONNECTOR, 40P, FEMALE	
	VT2 - 5161 - 040		2	HOLDER, CONNECTOR, 40P	
	WS3 - 5607 - 000		2	SOCKET CONTACT, 20-24AWG	
	WS3 - 5609 - 000		2	SOCKET CONTACT, 12-14AWG	
J 182	NPN			INTERNAL DELIVERY SENSOR	PS9
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 183	NPN			INVERT SENSOR	PS16
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 184	NPN			EXTERNAL DELIVERY SENSOR	PS10
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 185	NPN			FIXING EXIT SENSOR	PS11
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 186	NPN			DELIVERY SPEED CHANGE CLUTCH	CL21
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 187	VS1 - 6314 - 010		2	CONNECTOR, 10P, FEMALE	
	VS1 - 6318 - 010		1	CONNECTOR, SNAP TIGHT	
J 188	NPN			CLEANING BELT SENSOR	PS7
	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	
J 189	NPN			CLEANING BELT WARNING SENSOR	PS8
	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	
J 190	NPN			FIXING MAIN THERMISTOR	TH1
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 191	NPN			FIXING SUB THERMISTOR	TH2
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 191	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	SL1
J 192	VS1 - 6314 - 006		2	CONNECTOR, 6P, FEMALE	
	VS1 - 6318 - 006		1	CONNECTOR, SNAP TIGHT	
J 193	NPN			FIXING FRONT GUIDE SOLENOID	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 194	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	PS6
	NPN			CLAW JAM SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	SL3
J 195	NPN			FLAPPER SOLENOID	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 196	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	SL2
	NPN			CLEANING BELT SOLENOID	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 197	VS1 - 6313 - 013		2	CONNECTOR, 13P, FEMALE	
J 198	VS1 - 6314 - 013		2	CONNECTOR, 13P, FEMALE	
	VS1 - 6327 - 026		1	CONNECTOR, 26P, FEMALE	
	VS1 - 6328 - 026		1	CONNECTOR, 26P, FEMALE	
	VT2 - 5161 - 026		2	HOLDER, CONNECTOR, 26P	
	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
J 199	VS1 - 6321 - 007		2	CONNECTOR, 7P, FEMALE	PS5
	NPN			REGISTRATION SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	CL2
J 200	NPN			REGISTRATION CLUTCH	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 201	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	MSW6
	NPN			TRANSFER/SEP. CLEANING SWITCH	
	VS1 - 6302 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	FM7
J 202	NPN			FEEDER FAN	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 0 2	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	FM13
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	J 2 0 3 NPN			SEPARATION FAN	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 0 4	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	SL4
	VS1 - 6321 - 004		2	CONNECTOR, 4P, FEMALE	
	J 2 0 5 NPN			UNIT LOCK SOLENOID	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 0 6	NPN			TRANSFER/SEP. CLEANING MOTOR	M9
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	J 2 0 7 NPN			REGISTRATION BRAKE CLUTCH	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 0 8	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	PS28
	NPN			FIXING/FEEDER LEVER SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	J 2 0 9 NPN			CURL FAN	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 2 1 0	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	FM6
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	J 2 1 1			CONNECTOR, SNAP TIGHT	
	VS1 - 6320 - 006		1	CONNECTOR, 6P, FEMALE	
J 2 2 2	VS1 - 6321 - 006		1	CONNECTOR, 6P, FEMALE	PS35
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	J 2 2 3 NPN			MULTI CURL INLET SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 2 4	VS1 - 5057 - 012		1	CONNECTOR, SNAP TIGHT	SVR1
	VS1 - 6321 - 012		2	CONNECTOR, 12P, FEMALE	
	J 2 2 5 NPN			MULTI PAPER WIDTH SENSOR	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 2 6	NPN			MULTI PAPER SENSOR	PS17
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	J 2 2 7 NPN			MULTI PICK-UP SOLENOID	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 2 9	VS1 - 6313 - 012		2	CONNECTOR, 12P, FEMALE	CL10
	VS1 - 6314 - 012		2	CONNECTOR, 12P, FEMALE	
	VS1 - 6319 - 024		1	CONNECTOR, SNAP TIGHT	
	VT2 - 5161 - 024		2	HOLDER, CONNECTOR, 24P	
	J 2 3 0 NPN			RIGHT DECK PICK-UP CLUTCH	
J 2 3 1	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	CL8
	VS1 - 6320 - 002		1	CONNECTOR, 2P, FEMALE	
	NPN			VERTICAL PATH 1 CLUTCH	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 3 2	NPN			RIGHT DECK LIFTER SENSOR	PS21
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	J 2 3 3 NPN			RIGHT DECK PAPER SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	J 2 3 4 NPN			RIGHT PICK-UP SOLENOID	
J 2 3 5	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	PS20
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	NPN			RIGHT DECK PICK-UP SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	J 2 3 6 NPN			RIGHT DECK OPEN/CLOSE SENSOR	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 3 6	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 3 7	NPN			RIGHT DECK LIMIT SENSOR	PS24
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 3 8	NPN			RIGHT DECK PULL-OUT SENSOR	PS27
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 3 9	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 007		2	CONNECTOR, 7P, FEMALE	
J 2 4 1	NPN			DRUM INTAKE FAN	FM8
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 4 2	NPN			DEVELOPING SLEEVE CLUTCH	CL4
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 4 3	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
	VS1 - 5824 - 007		1	CONNECTOR, 7P, FEMALE	
J 2 4 4	VS1 - 6321 - 007		1	CONNECTOR, 7P, FEMALE	
	WS3 - 5358 - 000		7	SOCKET CONTACT, 22-26AWG	
	NPN			CARTRIDGE DOOR SENSOR	PS59
	VS1 - 5824 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5358 - 000		3	SOCKET CONTACT, 22-26AWG	
J 2 4 5	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 5824 - 002		2	CONNECTOR, 2P, FEMALE	
	WS3 - 5358 - 000		4	SOCKET CONTACT, 22-26AWG	
J 2 4 6	NPN			CARTRIDGE MOTOR DRIVE SWITCH	MSW8
	RH2 - 5283 - 000		1	CONNECTOR, 3P, FEMALE	
J 2 4 7	WS3 - 5419 - 000		2	SOCKET CONTACT, 22-26AWG	
	NPN			CARTRIDGE MOTOR	M6
	VS1 - 6373 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
J 2 4 8	NPN			CARTRIDGE DETECT SWITCH	MSW1

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 4 8	VS1 - 6302 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 007		2	CONNECTOR, 7P, FEMALE	
J 2 5 0	VS1 - 5057 - 007		1	CONNECTOR, SNAP TIGHT	
J 2 5 1	VS1 - 6321 - 007		2	CONNECTOR, 7P, FEMALE	MSW2
	NPN			WASTE TONER CLOGGING SWITCH	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 5 2	NPN			MULTI PULL-OUT CLUTCH	CL18
J 2 5 3	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	CL7
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	NPN			MULTI PICK-UP CLUTCH	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 5 4	NPN			FRONT REGIST. BRAKE CLUTCH	CL6
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 5 5	NPN			FRONT REGISTRATION CLUTCH	CL5
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 5 6	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	SVR2
	NPN			CASSETTE 3 PAPER WIDTH SENSOR	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 2 5 7	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	SV1
	NPN			CASSETTE 3 PAPER LENGTH SENSOR	
J 2 5 8	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	PS51
	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 006		2	CONNECTOR, 6P, FEMALE	
J 2 5 9	NPN			RIGHT DECK PAPER MIDDLE SENSOR	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 5 9	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	PS52
J 2 6 0	NPN			RIGHT DECK PAPER UPPER SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 6 1	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
J 2 6 2	NPN			WASTE TONER FULL SENSOR	PS19
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 6 3	NPN			RIGHT DECK LIFTER MOTOR	M13
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 6 4	NPN			VERTICAL PATH 2 CLUTCH	CL9
J 2 6 5	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	SVR3
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	NPN			CASSETTE 4 PAPER WIDTH SENSOR	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 6 6	NPN			CASSETTE 4 PAPER LENGTH SENSOR	SV2
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE	
J 2 6 7	NPN			LEFT DECK LIFTER MOTOR	M14
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 6 8	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	PS54
	VS1 - 6321 - 006		2	CONNECTOR, 6P, FEMALE	
J 2 6 9	NPN			LEFT DECK PAPER MIDDLE SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 7 0	NPN			LEFT DECK PAPER UPPER SENSOR	PS55
J 2 7 1	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	FG6 - 3569 - 000		1	CABLE, BIAS SEPARATION CLAW	
	VS1 - 5729 - 002		1	CONNECTOR, 2P, MALE	
	WS3 - 5301 - 000		1	PIN CONTACT	
J 2 7 2	FG6 - 3568 - 000		1	CABLE, SEPARATION CLAW	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 7 2	FG6 - 3569 - 000		1	CABLE, BIAS SEPARATION CLAW	
J 2 8 1	VS1 - 6313 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 6314 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 6319 - 022		1	CONNECTOR, SNAP TIGHT	
	VT2 - 5161 - 022		2	HOLDER, CONNECTOR, 22P	
J 2 8 2	NPN			CASSETTE 3 PICK-UP CLUTCH	CL12
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 8 3	NPN			CASSETTE 3 VERT. PATH CLUTCH	CL13
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 2 8 4	NPN			CASSETTE 3 LIFTER SENSOR	PS38
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 8 5	NPN			CASSETTE 3 PAPER DETECT SENSOR	PS39
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 8 6	NPN			CASSETTE 3 PICK-UP SENSOR	PS37
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 8 7	NPN			CASSETTE 3 OPEN/CLOSE SENSOR	PS40
	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	
J 2 8 8	NPN			CASSETTE 3 VERT. PATH SENSOR	PS41
J 2 8 9	NPN			CASSETTE 3 PICK-UP SOLENOID	SL9
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 2 9 0	VS1 - 6313 - 011		2	CONNECTOR, 11P, FEMALE	
J 2 9 1	VS1 - 6314 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 6319 - 022		1	CONNECTOR, SNAP TIGHT	
	VT2 - 5161 - 022		2	HOLDER, CONNECTOR, 22P	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 004		2	CONNECTOR, 4P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 292	NPN			RIGHT DOOR LOWER OPEN SENSOR	PS48
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	J 293			CASSETTE 3 LIFTER MOTOR	M16
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 294	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 295	PCB			CASSETTE 3 PAPER DETECT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 296	PCB			CASSETTE 4 PAPER DETECT	
J 301	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	NPN			CASSETTE 4 LIFTER MOTOR	M17
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 302	PCB			HUMIDITY SENSOR	
J 303	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
J 304	NPN			VERTICAL PATH 2 SENSOR	PS49
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 305	VS1 - 6313 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 6314 - 011		2	CONNECTOR, 11P, FEMALE	
	VS1 - 6319 - 022		1	CONNECTOR, SNAP TIGHT	
	VT2 - 5161 - 022		2	HOLDER, CONNECTOR, 22P	
J 306	NPN			CASSETTE 4 PICK-UP CLUTCH	CL14
J 307	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	NPN			CASSETTE 4 VERT. PATH CLUTCH	CL15
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6320 - 002		1	CONNECTOR, 2P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 0 8	NPN			CASSETTE 4 LIFTER MOTOR	PS43
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 0 9	NPN			CASSETTE 4 PAPER SENSOR	PS44
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 0	NPN			CASSETTE 4 PICK-UP SENSOR	PS42
J 3 1 1	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	PS45
	NPN			CASSETTE 4 OPEN/CLOSE SENSOR	
	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	PS46
	NPN			CASSETTE 4 VERT. PATH SENSOR	
J 3 1 2	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 3	NPN			CASSETTE 4 PICK-UP SOLENOID	SL10
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 3 1 4	VS1 - 6313 - 010		2	CONNECTOR, 10P, FEMALE	
	VS1 - 6314 - 010		2	CONNECTOR, 10P, FEMALE	
J 3 1 5	VS1 - 6319 - 020		1	CONNECTOR, SNAP TIGHT	PS31
	VT2 - 5161 - 020		2	HOLDER, CONNECTOR, 20P	
	NPN			LEFT DECK LIFTER SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 6	NPN			LEFT DECK PAPER SENSOR	PS32
J 3 1 7	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	PS25
	NPN			LEFT DECK PICK-UP SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 8	NPN			LEFT DECK OPEN/CLOSE SENSOR	PS33
	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 1 9	NPN			LEFT DECK LIMIT SENSOR	PS34
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 2 0	NPN			LEFT DECK PICK-UP CLUTCH	CL11
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 2 1	NPN			LEFT DECK PICK-UP SOLENOID	SL8
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	J 3 2 2			FG6 - 1837 - 000	
	VS1 - 6313 - 012		1	CONNECTOR, 12P, FEMALE	
J 3 2 3	VS1 - 6314 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 6328 - 024		1	CONNECTOR, 24P, FEMALE	
	VT2 - 5161 - 024		1	HOLDER, CONNECTOR, 24P	
	WS3 - 5607 - 000		4	SOCKET CONTACT, 20-24AWG	
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
J 3 2 4	VS1 - 6314 - 011		1	CONNECTOR, 11P, FEMALE	M12
	VS1 - 6318 - 011		1	CONNECTOR, SNAP TIGHT	
	NPN			DUPLEXING FEED MOTOR	
	VS1 - 5057 - 005		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
J 3 2 5	NPN			DUPLEXING INVERT MOTOR	M11
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 006		1	CONNECTOR, 6P, FEMALE	
J 3 2 6	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
	VS1 - 6314 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 2 7	VS1 - 6318 - 003		1	CONNECTOR, SNAP TIGHT	PS14
	NPN			FRONT JOINT SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 2 8	NPN			LEFT DECK PULL SENSOR	PS26
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 2 9	NPN			SIDE REGISTRATION MOTOR	M15
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	
J 3 3 0	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
	VS1 - 5057 - 009		1	CONNECTOR, SNAP TIGHT	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 3 0	VS1 - 6321 - 009		1	CONNECTOR, 9P, FEMALE	CL17
J 3 3 1	NPN			LOWER FEED RIGHT CLUTCH	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
J 3 3 2	NPN			LOWER FEED CENTER CLUTCH	CL16

J 3 3 3	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	CL19
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	
	NPN			LEFT DECK PULL CLUTCH	
	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		1	CONNECTOR, 2P, FEMALE	

J 3 3 4	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 5824 - 003		1	CONNECTOR, 3P, FEMALE	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5358 - 000		3	SOCKET CONTACT, 22-26AWG	
J 3 3 5	NPN			SIDE REGISTRATION SENSOR	PS18

J 3 3 6	VS1 - 0279 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 0469 - 000		3	SOCKET CONTACT, 26-30AWG	
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	

J 3 3 7	NPN			AFTER JOINT SENSOR	PS15
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	PS13
J 3 3 8	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
J 3 3 9	NPN			U-TURN SENSOR	

J 3 4 0	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	PS12
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
J 3 4 1	NPN			DUPLEXING INVERT SENSOR	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 4 2	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
	J 3 5 1 VS1 - 6314 - 005		2	CONNECTOR, 5P, FEMALE	
	VS1 - 6318 - 005		1	CONNECTOR, SNAP TIGHT	
J 3 5 2	SYS			FOR RS-232C	
J 3 5 3	VS1 - 6314 - 005		1	CONNECTOR, 5P, FEMALE	
	VS1 - 6318 - 005		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6314 - 004		2	CONNECTOR, 4P, FEMALE	
	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	
J 3 5 4	NPN			HARD DISK	
J 3 5 5	X62 - 5133 - 000		4	SOCKET CONTACT, 18-24AWG	
	X65 - 5854 - 000		1	CONNECTOR, 4P, FEMALE	
	NPN			HARD DISK	
	VS1 - 0046 - 040		1	CONNECTOR, 40P, FEMALE	
J 3 5 6	VS1 - 6313 - 020		2	CONNECTOR, 20P, FEMALE	
J 3 5 7	VS1 - 6314 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6319 - 040		1	CONNECTOR, SNAP TIGHT	
	VT2 - 5161 - 040		2	HOLDER, CONNECTOR, 40P	
	VS1 - 6314 - 005		2	CONNECTOR, 5P, FEMALE	
	VS1 - 6318 - 005		1	CONNECTOR, SNAP TIGHT	
J 3 5 8	VS1 - 6313 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6314 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6319 - 040		1	CONNECTOR, SNAP TIGHT	
	VT2 - 5161 - 040		2	HOLDER, CONNECTOR, 40P	
J 3 5 9	SYS			FOR PC	
J 3 6 0	VS1 - 6314 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6314 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6318 - 020		1	CONNECTOR, SNAP TIGHT	
J 3 6 1	VS1 - 0279 - 004		1	CONNECTOR, 4P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 3 6 1	VS1 - 0280 - 004		1	CONNECTOR, 4P, MALE	
	WS3 - 0469 - 000		2	SOCKET CONTACT, 26-30AWG	
	WS3 - 5016 - 000		4	PIN CONTACT, 30-26AWG	
	J 3 6 2 VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
J 3 6 3	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
J 3 6 4	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
J 3 6 5	VS1 - 5057 - 002		1	CONNECTOR, SNAP TIGHT	
J 3 6 6	VS1 - 6321 - 002		2	CONNECTOR, 2P, FEMALE	
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
	VS1 - 6314 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 6318 - 004		1	CONNECTOR, SNAP TIGHT	
J 5 0 1	PCB			DC CONTROLLER	
J 5 0 2	VS3 - 5083 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 017		1	CONNECTOR, 17P, FEMALE	
	VS1 - 6314 - 017		1	CONNECTOR, 17P, FEMALE	
J 5 0 3	VT2 - 5161 - 034		1	HOLDER, CONNECTOR, 34P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 015		1	CONNECTOR, 15P, FEMALE	
	VS1 - 6314 - 015		1	CONNECTOR, 15P, FEMALE	
	VT2 - 5161 - 030		1	HOLDER, CONNECTOR, 30P	
J 5 0 4	PCB			DC CONTROLLER	
	VS1 - 6313 - 019		1	CONNECTOR, 19P, FEMALE	
	VS1 - 6314 - 019		1	CONNECTOR, 19P, FEMALE	
	VT2 - 5161 - 038		1	HOLDER, CONNECTOR, 38P	
J 5 0 5	PCB			DC CONTROLLER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 505	VS1 - 6313 - 014		1	CONNECTOR, 14P, FEMALE	
	VS1 - 6314 - 014		1	CONNECTOR, 14P, FEMALE	
	VT2 - 5161 - 028		1	HOLDER, CONNECTOR, 28P	
	J 508 PCB			DC CONTROLLER	
	VS1 - 6313 - 020		1	CONNECTOR, 20P, FEMALE	
J 509	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	
	VT2 - 5161 - 040		1	HOLDER, CONNECTOR, 40P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 013		1	CONNECTOR, 13P, FEMALE	
	VS1 - 6314 - 013		1	CONNECTOR, 13P, FEMALE	
J 510	VT2 - 5161 - 026		1	HOLDER, CONNECTOR, 26P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 016		1	CONNECTOR, 16P, FEMALE	
	VS1 - 6314 - 016		1	CONNECTOR, 16P, FEMALE	
	VT2 - 5161 - 032		1	HOLDER, CONNECTOR, 32P	
J 511	PCB			DC CONTROLLER	
	VS1 - 6313 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 6314 - 012		1	CONNECTOR, 12P, FEMALE	
	VT2 - 5161 - 024		1	HOLDER, CONNECTOR, 24P	
J 512	PCB			DC CONTROLLER	
J 513	VS1 - 6313 - 014		1	CONNECTOR, 14P, FEMALE	
	VS1 - 6314 - 014		1	CONNECTOR, 14P, FEMALE	
	VT2 - 5161 - 028		1	HOLDER, CONNECTOR, 28P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 013		1	CONNECTOR, 13P, FEMALE	
J 514	VS1 - 6314 - 013		1	CONNECTOR, 13P, FEMALE	
	VT2 - 5161 - 026		1	HOLDER, CONNECTOR, 26P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 014		1	CONNECTOR, 14P, FEMALE	
	VS1 - 6314 - 014		1	CONNECTOR, 14P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 5 1 4	VT2 - 5161 - 028		1	HOLDER, CONNECTOR, 28P	
J 5 1 5	PCB			DC CONTROLLER	
	VS1 - 6313 - 011		1	CONNECTOR, 11P, FEMALE	
	VS1 - 6314 - 011		1	CONNECTOR, 11P, FEMALE	
	VT2 - 5161 - 022		1	HOLDER, CONNECTOR, 22P	
J 5 1 6	PCB			DC CONTROLLER	
	VS1 - 6313 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 6314 - 012		1	CONNECTOR, 12P, FEMALE	
	VT2 - 5161 - 024		1	HOLDER, CONNECTOR, 24P	
J 5 1 7	PCB			DC CONTROLLER	
J 5 1 8	VS1 - 6313 - 011		1	CONNECTOR, 11P, FEMALE	
	VS1 - 6314 - 011		1	CONNECTOR, 11P, FEMALE	
	VT2 - 5161 - 022		1	HOLDER, CONNECTOR, 22P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 010		1	CONNECTOR, 10P, FEMALE	
J 5 1 9	VS1 - 6314 - 010		1	CONNECTOR, 10P, FEMALE	
	VT2 - 5161 - 020		1	HOLDER, CONNECTOR, 20P	
	PCB			DC CONTROLLER	
	VS1 - 6313 - 012		1	CONNECTOR, 12P, FEMALE	
	VS1 - 6314 - 012		1	CONNECTOR, 12P, FEMALE	
J 5 2 0	VT2 - 5161 - 024		1	HOLDER, CONNECTOR, 24P	ACCESSORY
	SYS			CC-X MAIN BOX	
	PCB			DC CONTROLLER	
J 5 2 1	SYS			CC-X MAIN BOX	ACCESSORY
	PCB			DC CONTROLLER	
J 5 2 2	SYS			FOR ADJUSTING TOOL	
	PCB			DC CONTROLLER	
J 5 2 3	SYS			FOR RS-232C	
	PCB			DC CONTROLLER	
J 5 2 4	SYS			FOR DOWN LOAD	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 5 2 4	PCB			DC CONTROLLER	
J 5 2 5	PCB			DC CONTROLLER	
	VS1 - 6407 - 080		1	CONNECTOR, 80P, FEMALE	
J 6 0 1	NPN			DRUM MOTOR	M0
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
J 6 0 2	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
	NPN			DRUM MOTOR	M0
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
J 6 1 1	NPN			MAIN MOTOR	M1
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
J 6 1 2	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
	NPN			MAIN MOTOR	M1
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
J 6 2 1	NPN			PAPER PICK-UP MOTOR	M2
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
J 6 2 2	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
	NPN			PAPER PICK-UP MOTOR	M2
	VS1 - 6321 - 005		1	CONNECTOR, 5P, FEMALE	
J 6 5 1	NPN			FIXING DRIVE MOTOR	M3
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
J 6 5 2	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
	NPN			FIXING DRIVE MOTOR	M3
	VS1 - 6321 - 006		1	CONNECTOR, 6P, FEMALE	
J 7 0 1	PCB			MACHINE POWER SUPPLY	
	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	
J 7 2 1	WS3 - 5160 - 000		4	SOCKET CONTACT, 18-24AWG	
	PCB			HIGH VOLTAGE DC TRANSFORMER	
	VS1 - 6302 - 004		1	CONNECTOR, 4P, FEMALE	
	WS3 - 5569 - 000		4	SOCKET CONTACT, 22-28AWG	
	PCB			DGP-RELAY	220/240V

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 7 2 1	VS3 - 5083 - 005		1	CONNECTOR, 5P, FEMALE	220/240V
	WS3 - 5160 - 000		4	SOCKET CONTACT, 18-24AWG	220/240V
J 7 2 2	PCB			HIGH VOLTAGE DC TRANSFORMER	
	VS1 - 6302 - 005		1	CONNECTOR, 5P, FEMALE	
	WS3 - 5569 - 000		5	SOCKET CONTACT, 22-28AWG	
J 7 2 3	PCB			DCP-RELAY	220/240V
	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	220/240V
	WS3 - 5160 - 000		4	SOCKET CONTACT, 18-24AWG	220/240V
	PCB			HIGH VOLTAGE DC TRANSFORMER	
	VS1 - 6314 - 016		1	CONNECTOR, 16P, FEMALE	
J 7 3 1	PCB			HIGH VOLTAGE DC TRANSFORMER	
	FH2 - 9231 - 000		1	JOINT CONNECTOR UNIT	
J 7 3 2	PCB			HIGH VOLTAGE DC TRANSFORMER	
	FH2 - 9231 - 000		1	JOINT CONNECTOR UNIT	
J 7 3 3	PCB			HIGH VOLTAGE DC TRANSFORMER	
J 7 3 4	FH2 - 9231 - 000		1	JOINT CONNECTOR UNIT	
	PCB			HIGH VOLTAGE DC TRANSFORMER	
	NPN			AC TRANSFORMER	
J 7 3 7	PCB			HIGH VOLTAGE DC TRANSFORMER	
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
J 7 4 1	WS3 - 5160 - 000		1	SOCKET CONTACT, 18-24AWG	
	PCB			HIGH VOLTAGE AC TRANSFORMER	
	VS1 - 6302 - 005		1	CONNECTOR, 5P, FEMALE	
	WS3 - 5569 - 000		5	SOCKET CONTACT, 22-28AWG	
J 7 4 2	PCB			HIGH VOLTAGE AC TRANSFORMER	
J 7 6 1	NPN			AC TRANSFORMER	
	PCB			POLYGON MOTOR DRIVER	
	VS3 - 5083 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
J 7 6 2	PCB			POLYGON MOTOR DRIVER	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 7 6 2	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE	M4
J 7 6 3	PCB			POLYGON MOTOR DRIVER	
	VS1 - 6302 - 011		1	CONNECTOR, 11P, FEMALE	
	WS3 - 5569 - 000		11	SOCKET CONTACT, 22-28AWG	
J 7 6 4	NPN			POLYGON MOTOR	
	VS3 - 0315 - 011		1	CONNECTOR, 11P, FEMALE	
	WS3 - 1091 - 000		11	SOCKET CONTACT	
J 9 5 5	PCB			CONTROL PANEL INVERTER	
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
J 9 5 6	PCB			CONTROL PANEL INVERTER	
	NPN			LCD CONTROL PANEL	
J 9 9 9	VS4 - 0001 - 002		1	CONNECTOR, 2P, MALE	
	VS4 - 0002 - 002		1	CONNECTOR, 2P, FEMALE	
	WS4 - 0217 - 000		2	SOCKET CONTACT, 22-18AWG	
	WS4 - 0220 - 000		2	PIN CONTACT, 22-26AWG	
J 0 0 2 4	VS1 - 6314 - 020		2	CONNECTOR, 20P, FEMALE	
	VS1 - 6318 - 020		1	CONNECTOR, SNAP TIGHT	
J 1 0 0 1	PCB			CONTROL PANEL CPU	
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
J 1 0 0 2	PCB			CONTROL PANEL CPU	
	NPN			LCD CONTROL PANEL	
J 1 0 0 3	PCB			CONTROL PANEL CPU	
	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	
J 1 0 0 4	PCB			CONTROL PANEL CPU	
	NPN			LCD CONTROL PANEL	
J 1 0 0 5	PCB			CONTROL PANEL CPU	
	VS1 - 0842 - 002		1	CONNECTOR, 2P, FEMALE	
J 1 0 0 6	PCB			CONTROL PANEL CPU	
	VS1 - 0279 - 004		1	CONNECTOR, 4P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 0 0 6	WS3 - 0469 - 000		4	SOCKET CONTACT, 26-30AWG	
J 1 0 0 8	PCB			CONTROL PANEL CPU	
	VS1 - 0842 - 005		1	CONNECTOR, 5P, FEMALE	
J 1 0 0 9	PCB			CONTROL PANEL CPU	
	PCB			CONTROL PANEL KEY	
J 1 0 1 0	PCB			CONTROL PANEL CPU	
	PCB			CONTROL PANEL KEY	
J 1 0 1 1	PCB			CONTROL PANEL CPU	
	PCB			CONTROL PANEL LED	
J 1 0 1 2	PCB			CONTROL PANEL CPU	
J 1 0 1 3	PCB			CONTROL PANEL VR	
	PCB			CONTROL PANEL CPU	
	PCB			CONTROL PANEL MAIN-SWITCH	
J 1 1 0 1	PCB			IMAGE PROCESSOR	
	VS3 - 5083 - 006		1	CONNECTOR, 6P, FEMALE	
J 1 1 0 2	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
	PCB			IMAGE PROCESSOR	
	VS1 - 6407 - 100		1	CONNECTOR, 100P, FEMALE	
J 1 1 0 3	PCB			IMAGE PROCESSOR	
	VS1 - 6407 - 080		1	CONNECTOR, 80P, FEMALE	
J 1 1 0 6	PCB			IMAGE PROCESSOR	
	FH2 - 6626 - 000		1	CABLE, FLAT	
J 1 1 0 7	PCB			IMAGE PROCESSOR	
	FH2 - 6627 - 000		1	CABLE, FLAT	
J 1 1 0 8	PCB			IMAGE PROCESSOR	
J 1 1 1 0	VS1 - 6314 - 005		1	CONNECTOR, 5P, FEMALE	
	PCB			IMAGE PROCESSOR	
	PCB			PAGE MEMORY	
J 1 1 1 4	PCB			IMAGE PROCESSOR	
	VS1 - 6314 - 004		1	CONNECTOR, 4P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 3 0 1	PCB			LASER DRIVER	
	VS1 - 6302 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5569 - 000		6	SOCKET CONTACT, 22-28AWG	
	J 1 3 5 3			LASER DRIVER	
	FH2 - 6626 - 000		1	CABLE, FLAT	
J 1 3 5 4	PCB			LASER DRIVER	
	FH2 - 6627 - 000		1	CABLE, FLAT	
J 1 4 0 1	PCB			MFC	
	PCB			S-MOTHER BOARD	
J 1 4 0 2	PCB			MFC	
J 1 4 0 3	VS1 - 6407 - 100		1	CONNECTOR, 100P, FEMALE	
	PCB			MFC	
	VS1 - 6407 - 080		1	CONNECTOR, 80P, FEMALE	
	J 1 4 0 5			MFC	
	VS3 - 5083 - 004		1	CONNECTOR, 4P, FEMALE	
J 1 4 0 6	WS3 - 5160 - 000		4	SOCKET CONTACT, 18-24AWG	
	PCB			MFC	
	VS1 - 0046 - 040		1	CONNECTOR, 40P, FEMALE	
	J 1 4 0 7			MFC	
	VS1 - 6407 - 080		1	CONNECTOR, 80P, FEMALE	
J 1 4 0 9	PCB			MFC	
	VS1 - 6313 - 020		1	CONNECTOR, 20P, FEMALE	
	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	
	VT2 - 5161 - 040		1	HOLDER, CONNECTOR, 40P	
	J 1 4 1 0			MFC	
J 1 4 5 1	VS1 - 6314 - 004		1	CONNECTOR, 4P, FEMALE	
	PCB			S-MOTHER BOARD	
	VS3 - 5083 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
	J 1 4 5 2			S-MOTHER BOARD	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 4 5 2	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
	J 1 4 5 5 PCB			S-MOTHER BOARD	
	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	
J 1 4 6 1	PCB			PC INTERFACE	
J 1 7 0 1	VS1 - 6313 - 020		1	CONNECTOR, 20P, FEMALE	
	VS1 - 6314 - 020		1	CONNECTOR, 20P, FEMALE	
	VT2 - 5161 - 040		1	HOLDER, CONNECTOR, 40P	
	PCB			RELAY	
	PCB			MACHINE POWER SUPPLY	
J 1 7 0 2	PCB			RELAY	
	PCB			MACHINE POWER SUPPLY	
J 1 7 0 3	PCB			RELAY	
	PCB			MACHINE POWER SUPPLY	
J 1 7 0 4	PCB			RELAY	
J 1 7 0 5	PCB			MACHINE POWER SUPPLY	
	PCB			RELAY	
	PCB			MACHINE POWER SUPPLY	
J 1 7 0 6	PCB			RELAY	
	PCB			MACHINE POWER SUPPLY	
J 1 7 1 1	PCB			RELAY	
	VS3 - 5083 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
J 1 7 1 4	PCB			RELAY	
	VS1 - 6302 - 012		1	CONNECTOR, 12P, FEMALE	
J 1 7 1 5	WS3 - 5569 - 000		12	SOCKET CONTACT, 22-28AWG	
	PCB			RELAY	
	VS1 - 6302 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
J 1 7 1 6	PCB			RELAY	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 1 7 1 6	VS3 - 5083 - 012		1	CONNECTOR, 12P, FEMALE	
	WS3 - 5160 - 000		12	SOCKET CONTACT, 18-24AWG	
	J 1 7 1 7			RELAY	
	VS3 - 5083 - 002		1	CONNECTOR, 2P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
J 1 7 1 8	PCB			RELAY	
	VS3 - 5083 - 007		1	CONNECTOR, 7P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
J 1 7 1 9	PCB			RELAY	
	VS1 - 6314 - 008		1	CONNECTOR, 8P, FEMALE	
J 1 7 2 0	PCB			RELAY	
	VS1 - 6302 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 5569 - 000		6	SOCKET CONTACT, 22-28AWG	
J 1 7 2 1	PCB			RELAY	
	VS1 - 6302 - 013		1	CONNECTOR, 13P, FEMALE	
J 1 7 2 2	WS3 - 5569 - 000		12	SOCKET CONTACT, 22-28AWG	
	PCB			RELAY	
	VS1 - 6302 - 004		1	CONNECTOR, 4P, FEMALE	
J 1 7 2 3	WS3 - 5569 - 000		4	SOCKET CONTACT, 22-28AWG	
	PCB			RELAY	
J 2 6 0 1	VS1 - 6302 - 009		1	CONNECTOR, 9P, FEMALE	
	WS3 - 5569 - 000		8	SOCKET CONTACT, 22-28AWG	
	PCB			HEATER CONTROLLER	
	VS3 - 5083 - 005		1	CONNECTOR, 5P, FEMALE	
	WS3 - 5160 - 000		2	SOCKET CONTACT, 18-24AWG	
J 2 6 0 2	PCB			HEATER CONTROLLER	
	VS3 - 5083 - 011		1	CONNECTOR, 11P, FEMALE	
	WS3 - 5160 - 000		6	SOCKET CONTACT, 18-24AWG	
J 2 6 0 4	PCB			HEATER CONTROLLER	
	VS1 - 6302 - 003		1	CONNECTOR, 3P, FEMALE	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 2 6 0 4	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
J 2 6 0 5	PCB			HEATER CONTROLLER	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 6 0 1	PCB			THROUGH-PATH	
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
J 3 6 0 2	PCB			THROUGH-PATH	
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
J 3 6 0 3	PCB			THROUGH-PATH	
	FG6 - 1837 - 000		1	CABLE, DUPLEXING FEEDER	
J 3 6 0 4	PCB			THROUGH-PATH	
	NPN			INVERT GUIDE SOLENOID	SL11
J 3 6 0 5	PCB			THROUGH-PATH	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 6 0 6	PCB			THROUGH-PATH	
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3 7 0 1	PCB			BEAM DETECT	
	VS1 - 6314 - 005		1	CONNECTOR, 5P, FEMALE	

Network Printer Board-F1

Network Printer Board-F1
〔 F61-7403 〕

〔 F61-7413 〕

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- G01. NETWORK PRINTER BOARD-F1
- D2. NUMERICAL INDEX

FIGURE GA ASSEMBLY LOCATION DIAGRAM

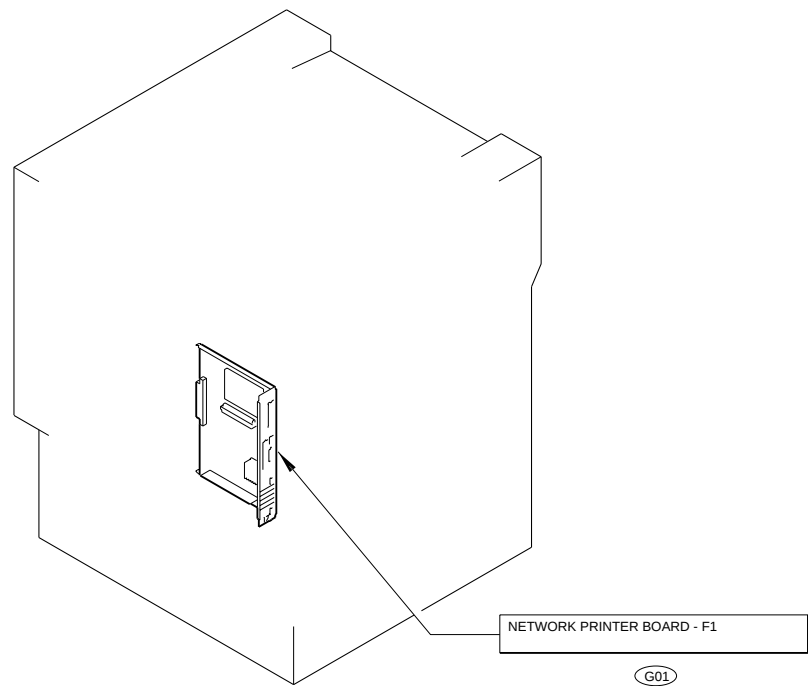


FIGURE G01 NETWORK PRINTER BOARD-F1

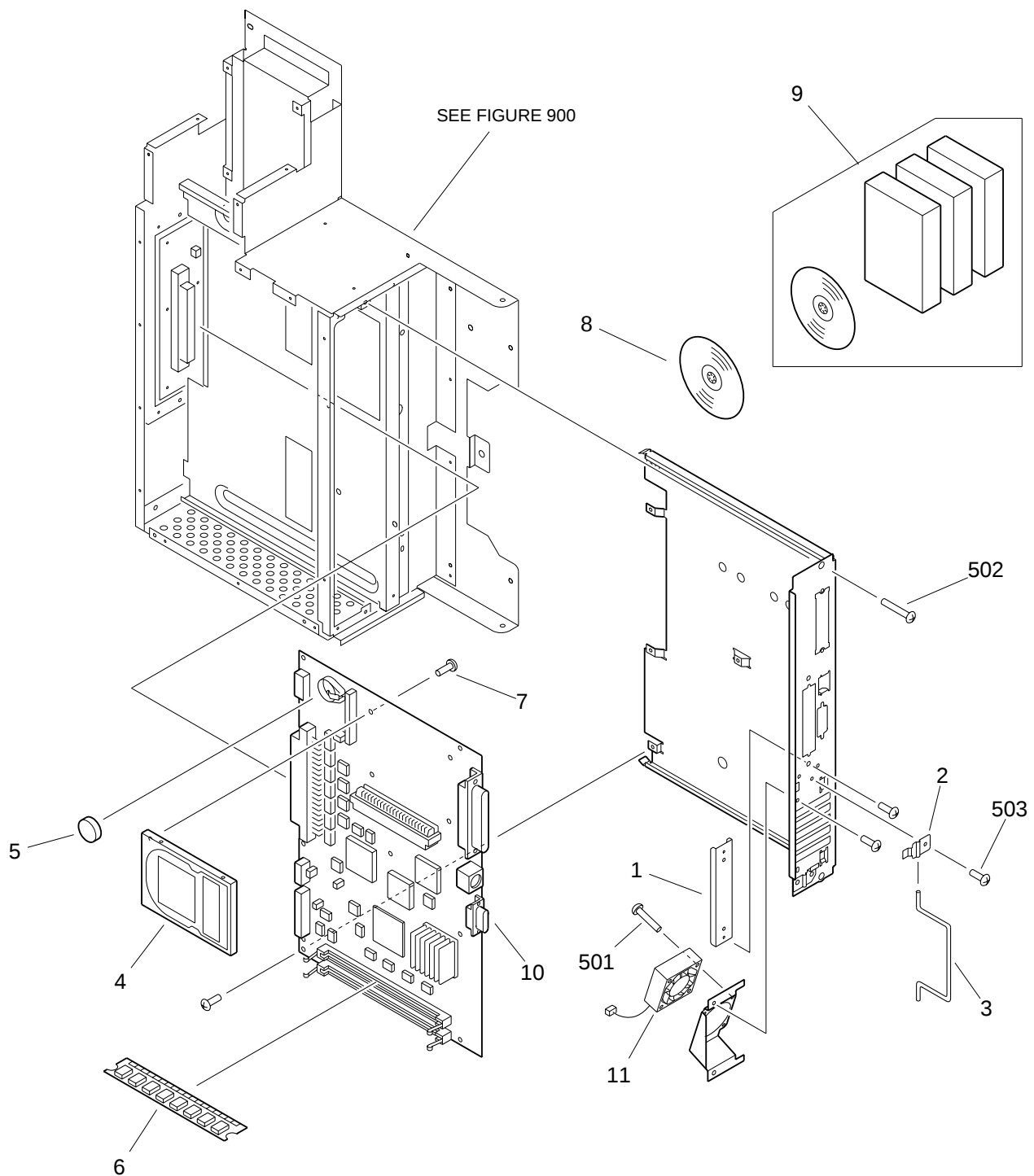


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
G01 -	NPN		RF	NETWORK PRINTER BOARD - F1	
1	FB4 - 3336 - 000		1	PLATE, BLANKING	
2	FB5 - 0543 - 000		1	HOLDER, HANDLE	
3	FB5 - 0544 - 000		1	HANDLE	
4	FE1 - 5020 - 000		1	HARD DISK DRIVE UNIT	
5	FE1 - 5021 - 000		1	BATTERY,LITHIUM COIN	
6	FE1 - 5022 - 000		1	DIMM ASS'Y, UG54S6608GSG	
7	FE1 - 5036 - 000		4	SCREW	
8	FE1 - 5073 - 000		1	CR-ROM,SYSTEM SOFTWARE,VER.1.0	D1 TYPE
	FE1 - 5024 - 010		1	CD-ROM,SYSTEM SOFTWARE,VER.1.0	F1 TYPE
9	FE1 - 5074 - 000		1	MEDIA PACK, VER.1.0	JAPANESE
	FE1 - 5026 - 010		1	MEDIA PACK, VER.1.0	ENGLISH
	FE1 - 5027 - 010		1	MEDIA PACK, VER.1.0	FRENCH
	FE1 - 5028 - 010		1	MEDIA PACK, VER.1.0	GERMAN
	FE1 - 5029 - 000		1	MEDIA PACK, VER.1.0	ITALIAN
	FE1 - 5030 - 000		1	MEDIA PACK, VER.1.0	SPANISH
	FE1 - 5069 - 000		1	MEDIA PACK, VER.1.0	ENGLISH (IR600/60)
10	FE1 - 5100 - 000		1	PRINTER PS BOARD PCB ASSEMBLY	D1 TYPE
	FE1 - 5023 - 000		1	PRINTER PS BOARD PCB ASSEMBLY	F1 TYPE
11	FH6 - 1680 - 000		1	FAN, COOLING	
501	XB1 - 2301 - 807		4	SCREW,MACH.,TRUSS HEAD,M3X18	
502	XB1 - 2401 - 007		2	SCREW,MACH.,TRUSS HEAD,M4X10	
503	XB6 - 7300 - 407		13	SCREW,TP,M3X4	

LIPS Printer Board-E1

LIPS Printer Board-E1

[F61-7401]

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UA.	ASSEMBLY LOCATION DIAGRAM
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FIGURE UA ASSEMBLY LOCATION DIAGRAM

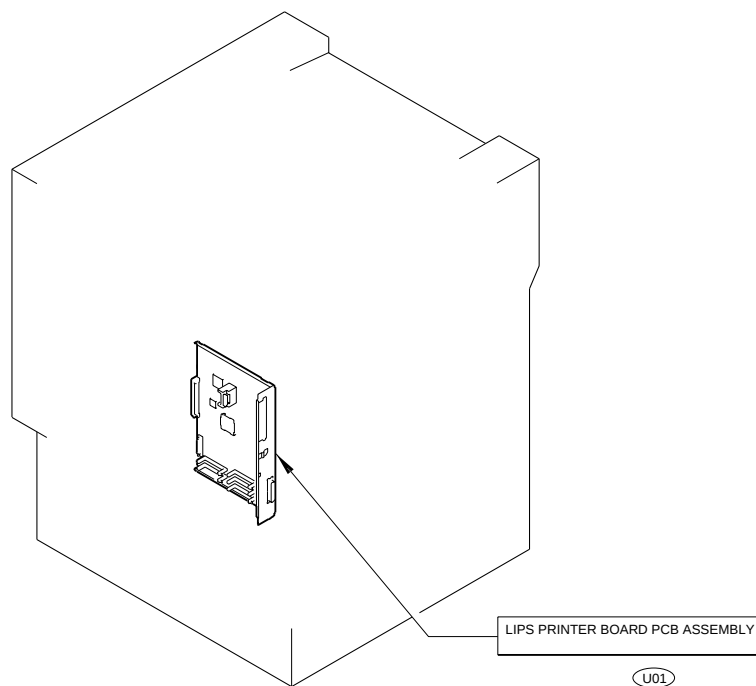


FIGURE U01 LIPS PRINTER BOARD PCB ASSEMBLY

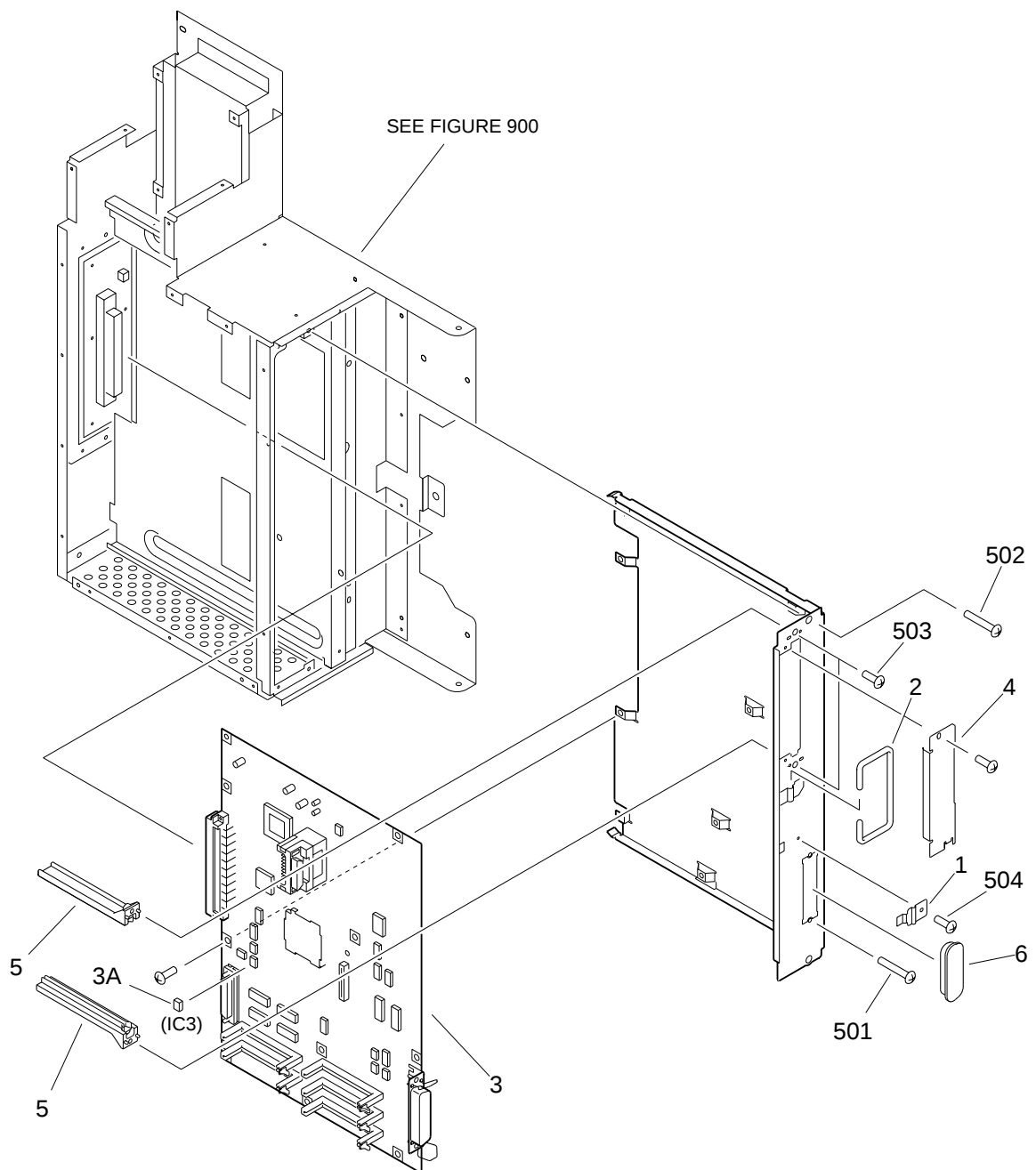


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
U01 -	NPN		RF	LIPS PRINTER BOARD PCB ASS'Y	
1	FB5 - 0543 - 000		1	HOLDER, HANDLE	
2	FB5 - 2617 - 000		1	HANDLE	
3	FG3 - 0486 - 000		1	LIPS PRINTER BOARD PCB ASS'Y	
3 A	FF3 - 3727 - 000		1	IC, NM93C86AN, EP-ROM	IC3
4	RB1 - 6365 - 000		1	PLATE, BLANKING	
5	RB1 - 7067 - 000		2	RAIL, PCB GUIDE	
6	WS9 - 0104 - 000		1	CAP, DUST	
5 0 1	XB1 - 1301 - 007		2	SCREW,MACH.,PAN HEAD,M3X10	
5 0 2	XB1 - 2401 - 007		2	SCREW,MACH.,TRUSS HEAD,MAX10	
5 0 3	XB4 - 7400 - 607		2	SCREW,TAPPING,TRUSS HEAD,M4X6	
5 0 4	XB6 - 7300 - 407		13	SCREW,TP,M3X4	
I C 2	RH4 - 5372 - 000		1	IC, HG51D309TB, ASIC	
I C 4	FH4 - 3740 - 000		1	IC, MSM27C3255CZ-NGS-K,OTP-ROM	
I C 5	RH4 - 3284 - 000		1	IC, KM23C32000CG-12, MASK ROM	
I C 6	RH4 - 3285 - 000		1	IC, KM23C32000CG-12, MASK ROM	
I C 2 3	FH4 - 6012 - 000		1	IC, TC200E1002AF-02, ASIC	
J 2	RH2 - 5391 - 000		1	CONNECTOR, 40P	
J 3	RH2 - 5275 - 000		1	SOCKET, DIMM	
J 4	RH2 - 5275 - 000		1	SOCKET, DIMM	
J 5	RH2 - 5275 - 000		1	SOCKET, DIMM	

D1 NUMERICAL INDEX (GP605P/LBP-1060)

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
97 - 5527 - 000	550 - 1	FB1 - 7022 - 000	313 - 4	FB2 - 7633 - 000	312 - 11
	570 - 1		315 - 8	FB2 - 7635 - 000	311 - 13
FA2 - 1498 - 000	550 - 2	FB1 - 7041 - 000	360 - 4		312 - 12
	580 - 1	FB1 - 7070 - 000	313 - 5	FB2 - 7641 - 000	311 - 14
FA2 - 1753 - 000	360 - 1	FB1 - 7157 - 000	100 - 3		312 - 13
FA2 - 7162 - 000	100 - 1	FB1 - 7737 - 000	100 - 4	FB2 - 7642 - 000	311 - 15
	315 - 1	FB1 - 7738 - 000	100 - 5		312 - 14
FA2 - 8361 - 000	215 - 1	FB1 - 8497 - 000	300 - 2 9 A	FB2 - 7652 - 000	302 - 7
FA2 - 9037 - 000	810 - 1	FB1 - 8619 - 000	316 - 1		303 - 7
FA3 - 0515 - 000	640 - 1	FB1 - 8620 - 000	316 - 2	FB2 - 7693 - 000	313 - 8
FA3 - 2112 - 000	550 - 3	FB1 - 8621 - 000	316 - 3	FB2 - 7715 - 000	313 - 9
FA3 - 2118 - 000	550 - 4	FB1 - 8625 - 000	316 - 4	FB2 - 7716 - 000	313 - 10
FA3 - 2128 - 000	570 - 2	FB1 - 8735 - 000	107 - 1	FB2 - 7717 - 000	313 - 11
FA3 - 2394 - 000	510 - 7 A	FB1 - 8736 - 000	300 - 1	FB2 - 7718 - 000	313 - 12
FA3 - 2395 - 000	510 - 7 B	FB1 - 8737 - 000	107 - 2	FB2 - 7720 - 000	313 - 13
FA3 - 2471 - 000	720 - 1	FB2 - 0037 - 000	100 - 6	FB2 - 7721 - 000	313 - 14
FA3 - 2472 - 000	720 - 2	FB2 - 1382 - 000	215 - 2	FB2 - 7722 - 000	313 - 15
FA3 - 2473 - 000	720 - 3	FB2 - 2139 - 020	360 - 5	FB2 - 7723 - 000	313 - 16
FA3 - 2474 - 000	720 - 4	FB2 - 6043 - 000	300 - 2	FB2 - 7724 - 000	313 - 38 A
FA3 - 2475 - 000	720 - 5	FB2 - 6044 - 000	300 - 3	FB2 - 7740 - 020	302 - 8
FA3 - 2476 - 000	720 - 6	FB2 - 6285 - 000	250 - 2		303 - 8
FA3 - 2477 - 000	720 - 7		775 - 2	FB2 - 7750 - 000	100 - 7
FA3 - 2478 - 000	720 - 8	FB2 - 6850 - 000	580 - 3	FB2 - 7754 - 000	100 - 8
FA3 - 2479 - 000	720 - 9	FB2 - 6897 - 000	600 - 4 7 A		100 - 9
FA3 - 2480 - 000	720 - 10	FB2 - 7056 - 000	320 - 1		360 - 6
FA3 - 2481 - 000	720 - 11	FB2 - 7096 - 000	580 - 4	FB2 - 7755 - 000	100 - 10
FA3 - 2565 - 000	570 - 3	FB2 - 7124 - 000	320 - 12		100 - 11
FA3 - 2764 - 020	350 - 1	FB2 - 7137 - 000	351 - 2		360 - 7
FA3 - 8004 - 000	570 - 4	FB2 - 7160 - 000	105 - 1	FB2 - 7758 - 000	303 - 9
FA3 - 8828 - 000	580 - 2	FB2 - 7163 - 000	350 - 3	FB2 - 7777 - 020	311 - 16
FA3 - 8894 - 000	810 - 2	FB2 - 7168 - 000	350 - 4		312 - 15
FA3 - 9120 - 000	325 - 1	FB2 - 7169 - 000	350 - 5		313 - 17
FA4 - 0207 - 000	645 - 1	FB2 - 7172 - 000	350 - 6	FB2 - 7805 - 030	250 - 3
FA4 - 0660 - 000	350 - 2	FB2 - 7174 - 020	350 - 7	FB2 - 7841 - 000	260 - 1
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FB4 - 9035 - 000	360 - 3 6	FC1 - 5053 - 000	303 - 2 0	FF5 - 7734 - 000	360 - 3 9
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	312 - 3 4		303 - 2 1	FF5 - 7737 - 000	360 - 4 1
	313 - 3 0	FC1 - 5055 - 000	302 - 2 0	FF5 - 7738 - 000	360 - 4 2
FB4 - 9044 - 000	810 - 5 4		303 - 2 2	FF5 - 7740 - 000	360 - 4 3
FB4 - 9343 - 000	110 - 2	FC1 - 5056 - 000	302 - 2 1	FF5 - 7745 - 000	104 - 2 6
FB4 - 9346 - 000	940 - 4		303 - 2 3	FF5 - 7829 - 000	311 - 5 0
FB4 - 9355 - 000	580 - 1 1	FC1 - 5059 - 000	302 - 2 2		312 - 4 1
	580 - 1 2		303 - 2 4	FF5 - 7830 - 000	311 - 5 1
FB4 - 9360 - 000	810 - 5 5	FC1 - 5060 - 000	302 - 2 3		312 - 4 2
FB4 - 9361 - 000	810 - 5 6		303 - 2 5	FF5 - 7832 - 000	312 - 4 3
FB4 - 9509 - 000	302 - 1 4	FC1 - 5061 - 000	302 - 2 4	FF5 - 7833 - 000	312 - 4 4
	303 - 1 6		303 - 2 6	FF5 - 7840 - 000	313 - 3 7
FB4 - 9511 - 000	770 - 3	FC1 - 5080 - 000	302 - 2 5	FF5 - 7845 - 000	320 - 5 9
FB4 - 9513 - 000	311 - 4 0		303 - 2 7	FF5 - 7846 - 000	320 - 6 0
	312 - 3 5	FC1 - 5081 - 000	302 - 2 6	FF5 - 7850 - 000	320 - 6 1
	313 - 3 1		303 - 2 8	FF5 - 7855 - 000	320 - 6 2
FB4 - 9514 - 000	275 - 2 5	FC1 - 7438 - 000	351 - 2 1	FF5 - 7860 - 000	810 - 5 9
FB4 - 9515 - 000	325 - 1 9	FF2 - 2891 - 000	600 - 4 5	FF5 - 7871 - 000	351 - 2 2
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FB4 - 9526 - 000	600 - 3 9	FF3 - 3330 - 000	550 - 1 2	FF5 - 7877 - 000	325 - 2 5
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FC1 - 5049 - 000	302 - 1 5	FF5 - 7698 - 000	640 - 1 5	FF5 - 9546 - 000	351 - 2 6
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	303 - 1 8	FF5 - 7705 - 000	550 - 1 4	FG1 - 3472 - 000	720 -
FC1 - 5052 - 000	302 - 1 7	FF5 - 7706 - 000	550 - 1 5	FG2 - 5195 - 000	120 - 6
	303 - 1 9	FF5 - 7715 - 000	275 - 2 6	FG2 - 9195 - 000	305 - 1
FC1 - 5053 - 000	302 - 1 8	FF5 - 7717 - 000	215 - 1 8	FG2 - 9812 - 000	305 - 2

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FG2 - 9938 - 000	130 - 14	FG6 - 1882 - 000	910 - 2	FG6 - 2260 - 000	330 -
FG2 - 9939 - 000	130 - 15	FG6 - 1884 - 000	940 - 6	FG6 - 2262 - 000	810 -
FG2 - 9940 - 000	130 - 16	FG6 - 1885 - 000	940 - 7	FG6 - 2263 - 000	810 -
FG5 - 1957 - 000	107 - 7	FG6 - 1886 - 000	910 - 3	FG6 - 2264 - 000	810 -
FG5 - 1958 - 000	316 - 8	FG6 - 1887 - 000	910 - 4	FG6 - 2266 - 000	350 -
FG5 - 4449 - 050	261 -	FG6 - 1888 - 000	231 - 3	FG6 - 2267 - 000	325 -
FG5 - 8221 - 000	107 - 8	FG6 - 1889 - 000	275 - 30	FG6 - 2299 - 000	316 -
FG5 - 9419 - 000	305 - 1B	FG6 - 1890 - 000	270 - 2	FG6 - 2300 - 000	120 -
FG6 - 0365 - 000	130 - 17	FG6 - 1891 - 000	645 - 10	FG6 - 2305 - 000	102 - 23
FG6 - 1106 - 000	130 - 18	FG6 - 1892 - 000	101 - 20	FG6 - 2310 - 000	351 -
FG6 - 1108 - 000	130 -	FG6 - 1894 - 000	251 - 2	FG6 - 2315 - 000	320 -
FG6 - 1809 - 000	105 - 7	FG6 - 1895 - 000	194 - 2	FG6 - 2316 - 000	320 -
FG6 - 1811 - 000	105 - 8	FG6 - 1896 - 000	103 - 21	FG6 - 2317 - 000	320 -
FG6 - 1812 - 000	105 - 9	FG6 - 1898 - 000	190 - 1	FG6 - 2325 - 000	120 - 9
FG6 - 1813 - 000	110 - 3	FG6 - 1901 - 000	101 - 21	FG6 - 2327 - 000	111 - 6
	111 - 2	FG6 - 1904 - 000	107 - 9	FG6 - 2328 - 000	101 - 23
FG6 - 1814 - 000	110 - 4		B - J 14	FG6 - 2330 - 000	101 - 24
	111 - 3		B - J 15	FG6 - 2331 - 000	102 - 24
FG6 - 1815 - 000	105 - 10	FG6 - 1906 - 000	104 - 27	FG6 - 2332 - 000	360 - 60
FG6 - 1816 - 000	120 - 7		360 - 58	FG6 - 2333 - 000	900 - 11
FG6 - 1817 - 000	120 - 8	FG6 - 1907 - 000	900 - 9	FG6 - 2334 - 000	104 - 29
FG6 - 1818 - 000	770 - 4	FG6 - 1908 - 000	900 - 10	FG6 - 2335 - 000	311 - 53
FG6 - 1819 - 000	770 - 5	FG6 - 1912 - 000	950 - 1	FG6 - 2340 - 000	460 - 7
FG6 - 1820 - 000	770 - 6	FG6 - 1915 - 000	905 -	FG6 - 2342 - 000	110 - 7
FG6 - 1821 - 000	215 - 19	FG6 - 1916 - 000	905 -		111 - 7
FG6 - 1826 - 000	215 - 20	FG6 - 1917 - 000	905 -	FG6 - 2348 - 000	110 -
FG6 - 1829 - 000	900 - 1	FG6 - 1918 - 000	905 -	FG6 - 2349 - 000	111 -
FG6 - 1831 - 000	105 - 7	FG6 - 1919 - 000	905 -	FG6 - 2855 - 000	920 -
FG6 - 1832 - 000	311 - 52	FG6 - 1922 - 000	950 - 2	FG6 - 2856 - 000	130 -
FG6 - 1834 - 000	312 - 45	FG6 - 1936 - 000	910 - 5	FG6 - 2944 - 000	900 - 12
FG6 - 1835 - 000	110 - 5	FG6 - 1937 - 000	105 - 11	FG6 - 3512 - 000	320 - 73
	111 - 4	FG6 - 1938 - 000	105 - 11	FG6 - 3563 - 000	900 -
FG6 - 1836 - 000	313 - 38	FG6 - 1941 - 000	104 - 28	FG6 - 3565 - 000	905 -
FG6 - 1837 - 000	360 - 51	FG6 - 1944 - 000	460 - 6	FG6 - 3568 - 000	600 - 52
	B - J 322	FG6 - 1952 - 000	950 -		B - J 272
	B - J 323	FG6 - 1954 - 000	905 - 1	FG6 - 3569 - 000	106 - 12
	B - J 326	FG6 - 1955 - 000	905 - 1		B - J 271
	B - J 329	FG6 - 1956 - 000	905 - 1		B - J 272
	B - J 330	FG6 - 1957 - 000	905 - 1	FG6 - 3570 - 000	251 - 3
	B - J 336	FG6 - 1958 - 000	905 - 1	FG6 - 3572 - 000	264 - 2
	B - J 366	FG6 - 1960 - 000	900 -	FG6 - 3580 - 000	130 - 19
	B - J 3601	FG6 - 1961 - 000	900 -	FG6 - 3591 - 000	130 - 20
	B - J 3602	FG6 - 1962 - 000	900 -	FG6 - 3628 - 00G	130 -
	B - J 3603	FG6 - 1963 - 000	900 -	FG6 - 3630 - 00G	130 -
FG6 - 1838 - 000	360 - 52	FG6 - 1964 - 000	900 -	FG6 - 3632 - 00G	130 -
FG6 - 1839 - 000	360 - 53	FG6 - 1987 - 000	195 -	FG6 - 3634 - 00G	130 -
FG6 - 1840 - 000	360 - 54	FG6 - 1990 - 000	315 -	FG6 - 4379 - 000	580 -
FG6 - 1841 - 000	360 - 55	FG6 - 1992 - 000	600 -	FG6 - 4382 - 000	640 -
FG6 - 1842 - 000	360 - 56	FG6 - 1996 - 000	263 -	FG6 - 4438 - 000	900 - 11
FG6 - 1843 - 000	360 - 57	FG6 - 1997 - 000	194 -	FG6 - 4439 - 000	910 - 6
FG6 - 1846 - 000	900 - 2	FG6 - 1998 - 000	910 -	FG6 - 4440 - 000	910 - 2
FG6 - 1847 - 000	900 - 3	FG6 - 1999 - 000	910 -	FG6 - 4441 - 000	910 - 7
FG6 - 1848 - 000	900 - 4	FG6 - 2000 - 000	110 -	FG6 - 5327 - 000	130 - 17
FG6 - 1849 - 000	900 - 5	FG6 - 2001 - 000	980 -	FG9 - 3515 - 000	925 -
FG6 - 1850 - 000	900 - 6	FG6 - 2002 - 000	985 -	FH2 - 5006 - 000	020 - 1
FG6 - 1851 - 000	600 - 49	FG6 - 2004 - 000	260 -	FH2 - 5761 - 020	111 - 8
FG6 - 1852 - 000	600 - 50	FG6 - 2006 - 000	250 -	FH2 - 5762 - 000	111 - 9
FG6 - 1853 - 000	600 - 51	FG6 - 2007 - 000	251 -	FH2 - 6480 - 000	B - J 152
	B - J 17	FG6 - 2008 - 000	280 -		B - J 152
FG6 - 1854 - 000	640 - 18	FG6 - 2009 - 000	270 -	FH2 - 6552 - 000	110 - 8
FG6 - 1855 - 000	106 - 11	FG6 - 2010 - 000	640 -		111 - 10
	B - J 16	FG6 - 2011 - 000	645 -		770 - 7
	B - J 17	FG6 - 2013 - 000	460 -	FH2 - 6569 - 000	110 - 9
FG6 - 1856 - 000	570 - 19	FG6 - 2015 - 000	550 -	FH2 - 6571 - 000	110 - 10
FG6 - 1857 - 000	103 - 20	FG6 - 2016 - 000	570 -	FH2 - 6572 - 000	B - J 7
FG6 - 1858 - 000	550 - 16	FG6 - 2017 - 000	230 -	FH2 - 6626 - 000	460 - 8
FG6 - 1860 - 000	110 - 6	FG6 - 2019 - 000	275 -		B - J 1106
	111 - 5	FG6 - 2020 - 000	775 -		B - J 1353
FG6 - 1862 - 000	900 - 7	FG6 - 2021 - 000	770 -	FH2 - 6627 - 000	460 - 9
FG6 - 1863 - 000	980 - 1	FG6 - 2023 - 000	101 - 22		B - J 1107
FG6 - 1866 - 000	315 - 36	FG6 - 2034 - 000	210 - 1		B - J 1354
FG6 - 1867 - 000	102 - 22	FG6 - 2040 - 000	930 -	FH2 - 6629 - 000	B - J 9
FG6 - 1870 - 000	250 - 7	FG6 - 2041 - 000	360 -	FH2 - 6807 - 000	106 - 16
FG6 - 1871 - 000	320 - 70	FG6 - 2044 - 000	360 - 59	FH2 - 9231 - 000	985 - 1
FG6 - 1872 - 000	325 - 29	FG6 - 2045 - 000	580 -		B - J 731
FG6 - 1873 - 000	325 - 30	FG6 - 2228 - 000	940 -		B - J 732
	900 - 8	FG6 - 2229 - 000	264 -		B - J 733
FG6 - 1874 - 000	325 - 31	FG6 - 2233 - 000	302 -	FH2 - 9232 - 000	106 - 13
FG6 - 1875 - 000	810 - 63	FG6 - 2234 - 000	303 -	FH2 - 9233 - 000	106 - 14
	B - J 15	FG6 - 2235 - 040	311 -	FH2 - 9235 - 000	106 - 15
FG6 - 1876 - 000	320 - 71	FG6 - 2236 - 000	312 -	FH2 - 9236 - 000	106 - 16
FG6 - 1878 - 000	810 - 64	FG6 - 2237 - 000	313 -	FH3 - 0242 - 000	940 - T1
FG6 - 1879 - 000	320 - 72	FG6 - 2239 - 000	120 -	FH3 - 0665 - 000	910 - CT301
FG6 - 1880 - 000	810 - 65	FG6 - 2243 - 000	231 -	FH3 - 0666 - 000	910 - CT111

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FH3 - 0740 - 000	910 - T 9 3 1	FH7 - 4602 - 000	810 - 6 8	FS1 - 2370 - 000	810 - 7 7
FH3 - 0744 - 000	910 - T 3 0 1	FH7 - 4605 - 000	510 - 9	FS1 - 2834 - 000	810 - 7 8
FH3 - 0766 - 000	985 - T 6 0 1	FH7 - 4610 - 000	305 - 3	FS1 - 9010 - 000	810 - 7 9
FH3 - 0775 - 000	925 - T 1	FH7 - 5702 - 000	311 - 5 4	FS1 - 9051 - 000	810 - 8 0
FH3 - 0830 - 000	985 - T 7 0 1	FH7 - 5826 - 000	230 - 1		900 - 1 3
FH3 - 0887 - 000	910 - L 1 1 2		264 - 3	FS1 - 9199 - 000	320 - 8 5
FH3 - 0888 - 000	910 - T 9 0 1		312 - 4 6		351 - 2 7
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FH3 - 0890 - 000	910 - L 3 5 1		313 - 3 9	FS2 - 0089 - 000	720 - 1 3
FH3 - 0891 - 000	980 - T 1	FH7 - 5834 - 000	320 - 7 7	FS2 - 0090 - 000	720 - 1 4
FH3 - 0893 - 000	985 - T 1 0 1	FH7 - 5835 - 000	320 - 7 8	FS2 - 0091 - 000	720 - 1 5
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	985 - T 8 0 1	FH7 - 5839 - 000	311 - 5 5	FS2 - 0544 - 000	313 - 4 4
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	985 - T 4 0 1		320 - 7 9		102 - 2 7
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	910 - L 1 5 1	FH7 - 5840 - 000	645 - 1 2	FS2 - 1014 - 000	640 - 2 0
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	950 - I C 1 4	FH7 - 5844 - 000	320 - 8 0	FS2 - 1463 - 000	600 - 5 5
FH4 - 3738 - 000	920 - I C 1 0 0 4	FH7 - 5894 - 000	315 - 3 7	FS2 - 2001 - 000	720 - 1 6
FH4 - 5449 - 000	105 - 1 2	FH7 - 5895 - 000	320 - 8 1	FS2 - 2002 - 000	720 - 1 7
FH4 - 5560 - 000	930 - I C 1 2		810 - 6 9	FS2 - 2036 - 020	510 - 1 0
FH4 - 5896 - 000	950 - I C 2 2	FH7 - 6208 - 000	105 - 1 3	FS2 - 2058 - 000	720 - 1 8
FH4 - 5897 - 000	950 - I C 1 6	FH7 - 6209 - 000	105 - 1 4	FS2 - 2325 - 000	810 - 8 2
FH4 - 5898 - 000	950 - I C 1 3	FH7 - 6253 - 000	120 - 1 1	FS2 - 2535 - 000	350 - 2 0
FH4 - 5899 - 000	950 - I C 1 5	FH7 - 6278 - 000	110 - 1 1	FS2 - 2551 - 000	580 - 2 3
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FH4 - 5901 - 000	930 - I C 6	FH7 - 6281 - 000	810 - 7 0	FS2 - 3494 - 020	260 - 7
FH4 - 5903 - 000	905 - I C 2 1	FH7 - 6305 - 000	910 - R L Y 1		261 - 4
FH4 - 5952 - 000	905 - I C 1 6	FH7 - 7196 - 020	360 - 6 6		263 - 2
FH4 - 5985 - 000	905 - I C 2	FH7 - 7337 - 000	640 - 1 9	FS2 - 3495 - 000	250 - 9
FH4 - 5990 - 000	905 - I C 1		645 - 1 3		280 - 3
FH4 - 6019 - 000	940 - 8	FH7 - 7342 - 000	101 - 2 6	FS2 - 9001 - 000	215 - 2 3
FH4 - 6040 - 000	910 - Q 9 0 1	FH7 - 7457 - 000	110 - 1 2		320 - 8 7
	910 - Q 9 3 1	FH7 - 7458 - 000	111 - 1 2	FS2 - 9267 - 000	320 - 8 8
FH4 - 6041 - 000	905 - I C 5	FH7 - 7459 - 000	110 - 1 2	FS2 - 9327 - 000	107 - 1 0
FH4 - 6046 - 000	105 - 1 2	FH7 - 7462 - 000	101 - 2 7	FS2 - 9343 - 000	103 - 2 3
FH4 - 6056 - 000	105 - 1 2		101 - 2 8		103 - 2 4
FH4 - 9157 - 000	985 - R 2 0 6		102 - 2 3 A	FS2 - 9410 - 000	770 - 9
FH4 - 9181 - 000	940 - R A 1		102 - 2 5	FS2 - 9427 - 000	302 - 3 1
FH6 - 0760 - 000	130 - 2 1		103 - 2 2		303 - 3 3
FH6 - 0767 - 000	130 - 1 8 B	FH7 - 7463 - 000	231 - 5	FS2 - 9428 - 000	302 - 3 2
FH6 - 1135 - 000	550 - 1 7	FH7 - 7464 - 000	275 - 3 2		303 - 3 4
	570 - 2 0	FH7 - 9308 - 000	311 - 5 6	FS3 - 0098 - 000	275 - 3 4
	580 - 2 2	FH7 - 9314 - 000	312 - 4 8	FS3 - 0165 - 000	230 - 3
FH6 - 1441 - 000	101 - 2 5		313 - 4 1		260 - 8
FH6 - 1528 - 000	251 - 4		315 - 3 8	FS3 - 2044 - 000	107 - 1 1
FH6 - 1530 - 000	250 - 8		320 - 8 2	FS3 - 2053 - 000	810 - 8 3
FH6 - 1532 - 000	260 - 4		325 - 3 3	FS3 - 2159 - 000	320 - 8 9
FH6 - 1534 - 000	320 - 7 4		360 - 6 7		810 - 8 4
FH6 - 1538 - 000	275 - 3 1		770 - 8	FS3 - 2886 - 020	600 - 5 6
FH6 - 1539 - 000	360 - 6 1		810 - 7 1	FS3 - 2887 - 000	600 - 5 7
FH6 - 1540 - 000	360 - 6 2	FH7 - 7463 - 000	810 - 7 2	FS4 - 0012 - 000	302 - 3 3
FH6 - 1541 - 000	231 - 4	FH7 - 7464 - 000	810 - 7 3		303 - 3 5
FH6 - 1542 - 000	360 - 6 3	FH7 - 9308 - 000	910 - L 1 0 1	FS4 - 0014 - 000	261 - 5
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	910 - 8	FN5 - 4002 - 000	940 - 9		303 - 3 6
FH6 - 1547 - 000	215 - 2 1	FN5 - 4009 - 000	215 - 2 2	FS4 - 2048 - 000	320 - 9 0
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	330 - 7		263 - 1		312 - 5 1
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	985 - R 5 6 1		810 - 7 4		320 - 9 1
	985 - R 5 7 1	FS1 - 1401 - 000	350 - 1 9	FS5 - 0514 - 000	102 - 2 8
	985 - R 5 8 1		360 - 6 8		263 - 3
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	985 - R 8 5 7		810 - 7 5	FS5 - 0532 - 000	300 - 3 4
FH6 - 3537 - 000	120 - 1 0	FS1 - 1503 - 000	645 - 1 5	FS5 - 0714 - 000	360 - 7 1
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FH7 - 4594 - 000	810 - 6 7		313 - 4 3	FS5 - 1795 - 000	600 - 5 8
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FS5 - 1801 - 000	600 - 60	FS5 - 9166 - 000	101 - 30	FS6 - 2741 - 000	104 - 34
FS5 - 1802 - 000	275 - 36	FS5 - 9210 - 000	320 - 108	FS6 - 2742 - 000	311 - 71
FS5 - 1803 - 000	320 - 94	FS5 - 9214 - 000	985 - 2	FS6 - 2746 - 000	104 - 35
FS5 - 1804 - 000	107 - 13	FS5 - 9216 - 000	101 - 31	FS6 - 2748 - 000	600 - 70
FS5 - 2322 - 000	107 - 14	FS5 - 9221 - 000	360 - 79	FS6 - 2749 - 000	600 - 71
FS5 - 2323 - 020	107 - 15	FS5 - 9277 - 000	351 - 31	FS6 - 2750 - 000	640 - 31
FS5 - 2328 - 000	300 - 35	FS5 - 9282 - 000	107 - 9B	FS6 - 2751 - 000	640 - 32
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FS5 - 2940 - 000	810 - 88	FS6 - 0056 - 000	260 - 12	FS6 - 2777 - 000	360 - 88
FS5 - 2941 - 000	810 - 89		261 - 8	FS6 - 2825 - 000	102 - 31
FS5 - 2943 - 000	320 - 96		263 - 4	FS6 - 2826 - 000	100 - 70
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FS5 - 2950 - 000	810 - 90	FS6 - 0062 - 000	260 - 13	FS6 - 2832 - 000	360 - 91
FS5 - 2953 - 020	350 - 23	FS6 - 0070 - 000	360 - 80	FS6 - 2833 - 000	320 - 120
FS5 - 2957 - 000	260 - 10	FS6 - 0081 - 000	320 - 109	FS6 - 2885 - 000	351 - 33
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FS7 - 0012 - 000	250 - 13		264 - 8		770 - 6A
FS7 - 0013 - 000	250 - 14		270 - 9		810 - 66B
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VS1 - 6321 - 007					
VS1 - 6321 - 009					
VS1 - 6321 - 012					
VS1 - 6327 - 040					
VS1 - 6328 - 024					
VS1 - 6328 - 026					

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PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
WS3 - 5291 - 000	B - J 12 B - J 14 B - J 26 B - J 27	WS4 - 0219 - 000	B - J 18 B - J 19 B - J 20 B - J 25	XA9 - 0605 - 000	330 - 9 360 - 97 360 - 98 600 - 83
WS3 - 5292 - 000	B - J 5 B - J 6 B - J 11 B - J 12 B - J 26 B - J 27	WS4 - 0220 - 000	B - J 41 B - J 45 B - J 21 B - J 22 B - J 40 B - J 999	XA9 - 0615 - 000 XA9 - 0626 - 000	810 - 108 100 - 77 325 - 38 350 - 25 351 - 35
WS3 - 5301 - 000	B - J 28 B - J 38 B - J 39 B - J 42 B - J 43 B - J 46	WT1 - 5480 - 000 WT1 - 5483 - 000	110 - 17 110 - 18 110 - 19 111 - 19 102 - 36	XA9 - 0628 - 000	102 - 37 102 - 38 103 - 26 103 - 27 104 - 44 104 - 45 104 - 46
WS3 - 5358 - 000	B - J 271 B - J 48 B - J 108 B - J 153 B - J 243 B - J 244 B - J 245 B - J 334 B - J 109	WT2 - 0184 - 000 WT2 - 5041 - 000 WT2 - 5178 - 000	305 - 4 104 - 29 A 194 - 2 B 313 - 38 D 360 - 51 B 550 - 22 900 - 7 C 315 - 52 101 - 21 C 105 - 10 A		105 - 18 105 - 19 106 - 22 108 - 8 108 - 9 195 - 3 230 - 6 231 - 7 250 - 20
WS3 - 5365 - 000 WS3 - 5419 - 000	B - J 47 B - J 107 B - J 112 B - J 246		106 - 11 A 107 - 36 231 - 6 250 - 7 A 313 - 38 E 320 - 141 600 - 81 645 - 10 C 770 - 6 B		251 - 7 260 - 19 261 - 9 263 - 5 264 - 9 270 - 10 280 - 16 300 - 49 300 - 50
WS3 - 5569 - 000	B - J 31 B - J 37 B - J 127 B - J 201 B - J 247 B - J 248 B - J 721 B - J 722 B - J 741 B - J 763 B - J1301 B - J1714 B - J1715 B - J1720 B - J1721 B - J1722 B - J1723 B - J2604	WT2 - 5585 - 000 WT8 - 0053 - 000 X62 - 5133 - 000 X62 - 7921 - 000 X65 - 5854 - 000 X71 - 9310 - 000	950 - 4 950 - 5 B - J 354 775 - 11 B - J 354 600 - 82 640 - 33 645 - 20 510 - 501 580 - 28 190 - 3 106 - 18 106 - 19 260 - 18 300 - 46 550 - 23 580 - 29 106 - 20 325 - 37 330 - 8 360 - 96 107 - 37 215 - 28 311 - 74 312 - 59 460 - 11 460 - 12 312 - 60 106 - 21 460 - 13 900 - 17 130 - 23 130 - 24 300 - 47 311 - 75 570 - 24 104 - 43 570 - 25 100 - 72 100 - 73 100 - 74 100 - 75 100 - 76 190 - 4 275 - 49 300 - 48 302 - 40 303 - 42 311 - 76 312 - 61 320 - 142		305 - 5 311 - 77 312 - 62 313 - 50 315 - 53 315 - 54 320 - 143 320 - 144 325 - 39 350 - 26 351 - 36 360 - 99 810 - 109 100 - 78 107 - 38 302 - 41 303 - 43 311 - 78 312 - 63 325 - 40 100 - 79 101 - 35 102 - 39 103 - 28 104 - 47 105 - 20 106 - 23 107 - 39 108 - 10 210 - 2 311 - 79 312 - 64 320 - 145 460 - 14 940 - 11 130 - 25 302 - 42 303 - 44 100 - 80 302 - 43 303 - 45 110 - 20 250 - 21 107 - 40 320 - 146 810 - 110 251 - 8 210 - 3 810 - 111 215 - 29 320 - 147
WS3 - 5596 - 000 WS3 - 5598 - 000	B - J 152 B - J 31 B - J 37	XA1 - 6260 - 409 XA9 - 0034 - 000 XA9 - 0189 - 000 XA9 - 0207 - 000		XA9 - 0629 - 000	
WS3 - 5603 - 000 WS3 - 5605 - 000 WS3 - 5607 - 000	B - J 7 B - J 7 107 - 34 107 - 35 B - J 180 B - J 322	XA9 - 0228 - 000 XA9 - 0249 - 000 XA9 - 0253 - 000		XA9 - 0633 - 000	
WS3 - 5609 - 000	320 - 140 B - J 180	XA9 - 0265 - 000		XA9 - 0643 - 000	
WS3 - 5610 - 000	110 - 14 111 - 14 111 - 15				
WS3 - 5613 - 000	110 - 15 111 - 16 111 - 17	XA9 - 0271 - 000 XA9 - 0384 - 000 XA9 - 0385 - 000			
WS3 - 5616 - 000 WS3 - 5641 - 000	B - J 9 110 - 16 111 - 18	XA9 - 0591 - 000			
WS4 - 0217 - 000	B - J 4 B - J 8 B - J 10 B - J 13 B - J 16 B - J 18 B - J 20 B - J 25 B - J 40 B - J 41 B - J 999	XA9 - 0596 - 000 XA9 - 0605 - 000		XA9 - 0670 - 000 XA9 - 0685 - 000 XA9 - 0721 - 000	
WS4 - 0218 - 000	B - J 21 B - J 22 B - J 45			XA9 - 0739 - 000 XA9 - 0762 - 000 XA9 - 0774 - 000 XA9 - 0807 - 000	
WS4 - 0219 - 000	B - J 4 B - J 8 B - J 10 B - J 13			XA9 - 0813 - 000 XA9 - 0828 - 000 XA9 - 0866 - 000 XA9 - 0870 - 000 XA9 - 0908 - 000	

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XA9 - 0915 - 000	103 - 2 9		111 - 5 0 2	XB4 - 7400 - 809	100 - 5 0 7
	550 - 2 4		316 - 5 0 1		107 - 5 0 1
	580 - 3 0	XB1 - 2400 - 607	275 - 5 0 4		320 - 5 1 4
XA9 - 0924 - 000	103 - 3 0	XB1 - 2400 - 609	100 - 5 0 2		460 - 5 0 3
XA9 - 0925 - 000	810 - 1 1 2		100 - 5 0 3	XB5 - 6401 - 609	231 - 5 0 1
XA9 - 0940 - 000	320 - 1 4 8		102 - 5 0 3	XB6 - 2300 - 408	302 - 5 0 3
XA9 - 0962 - 000	251 - 9		103 - 5 0 4		303 - 5 0 3
XA9 - 1030 - 000	325 - 4 1		103 - 5 0 5		810 - 5 0 9
XA9 - 1090 - 000	106 - 2 4		103 - 5 0 6	XB6 - 2400 - 509	360 - 5 0 7
XA9 - 1091 - 000	106 - 2 5		104 - 5 0 3	XB6 - 2401 - 008	260 - 5 0 1
	215 - 3 0		215 - 5 0 1	XB6 - 2601 - 009	106 - 5 0 1
XB1 - 1200 - 405	275 - 5 0 1		275 - 5 0 5	XB6 - 7300 - 407	900 - 5 0 2
XB1 - 2200 - 409	302 - 5 0 1		300 - 5 0 2		950 - 5 0 1
	303 - 5 0 1		302 - 5 0 2	XB6 - 7300 - 409	305 - 5 0 2
XB1 - 2230 - 809	101 - 5 0 1		303 - 5 0 2	XB6 - 7300 - 609	120 - 5 0 1
XB1 - 2231 - 009	250 - 5 0 1		311 - 5 0 4		320 - 5 1 5
	275 - 5 0 2		312 - 5 0 4		350 - 5 0 3
	325 - 5 0 1		315 - 5 0 2		550 - 5 0 6
	600 - 5 0 1		320 - 5 0 7		810 - 5 1 0
XB1 - 2260 - 407	320 - 5 0 1		320 - 5 0 8	XB6 - 7300 - 809	275 - 5 0 8
XB1 - 2300 - 402	640 - 5 0 1		350 - 5 0 2	XB6 - 7400 - 609	105 - 5 0 3
XB1 - 2300 - 407	311 - 5 0 1		351 - 5 0 2		305 - 5 0 3
	312 - 5 0 1		360 - 5 0 3		320 - 5 1 6
	313 - 5 0 1		360 - 5 0 4		600 - 5 1 2
	320 - 5 0 2		510 - 5 0 3		810 - 5 1 1
XB1 - 2300 - 409	311 - 5 0 2		600 - 5 0 5	XB6 - 7401 - 609	510 - 5 0 5
	312 - 5 0 2		600 - 5 0 6	XB7 - 2100 - 309	320 - 5 1 7
	315 - 5 0 1		770 - 5 0 2	XD1 - 1103 - 132	311 - 5 0 5
	325 - 5 0 2		810 - 5 0 5	XD1 - 1103 - 137	320 - 5 1 8
	350 - 5 0 1		940 - 5 0 3	XD1 - 1103 - 139	640 - 5 0 5
	360 - 5 0 1		985 - 5 0 1		645 - 5 0 5
	360 - 5 0 2	XB1 - 2400 - 806	101 - 5 0 3	XD1 - 1103 - 633	107 - 5 0 2
	640 - 5 0 2	XB1 - 2400 - 809	312 - 5 0 5		107 - 5 0 3
	645 - 5 0 1		313 - 5 0 3	XD1 - 1104 - 133	107 - 5 0 4
	645 - 5 0 2		320 - 5 0 9		107 - 5 0 5
	810 - 5 0 1		810 - 5 0 6	XD1 - 1104 - 139	360 - 5 0 8
XB1 - 2300 - 602	600 - 5 0 2	XB1 - 2401 - 007	900 - 5 0 1	XD1 - 1104 - 635	810 - 5 1 2
XB1 - 2300 - 603	550 - 5 0 1	XB1 - 2401 - 009	110 - 5 0 4	XD1 - 1106 - 218	102 - 5 0 4
XB1 - 2300 - 607	910 - 5 0 1		110 - 5 0 5	XD1 - 1106 - 221	645 - 5 0 6
	910 - 5 0 2		111 - 5 0 3	XD1 - 1106 - 222	640 - 5 0 6
XB1 - 2300 - 609	102 - 5 0 1	XB1 - 2401 - 409	215 - 5 0 2	XD1 - 1106 - 223	102 - 5 0 5
	102 - 5 0 2	XB1 - 2401 - 609	600 - 5 0 7	XD1 - 1106 - 225	810 - 5 1 3
	105 - 5 0 1	XB1 - 2402 - 009	110 - 5 0 6	XD1 - 1106 - 235	600 - 5 1 3
	130 - 5 0 1		111 - 5 0 4	XD1 - 1108 - 219	263 - 5 0 1
	275 - 5 0 3	XB1 - 2402 - 509	275 - 5 0 6	XD1 - 1108 - 222	280 - 5 0 1
	300 - 5 0 1	XB1 - 2403 - 009	910 - 5 0 3	XD1 - 1108 - 223	313 - 5 0 4
	311 - 5 0 3	XB1 - 2404 - 009	320 - 5 1 0	XD1 - 1108 - 225	325 - 5 0 4
	312 - 5 0 3	XB1 - 2404 - 509	810 - 5 0 7	XD1 - 1108 - 226	313 - 5 0 5
	313 - 5 0 2	XB1 - 2500 - 606	110 - 5 0 7	XD1 - 1108 - 229	360 - 5 0 9
	320 - 5 0 3	XB2 - 4300 - 805	105 - 5 0 2	XD1 - 1108 - 235	300 - 5 0 5
	351 - 5 0 1	XB2 - 7300 - 407	640 - 5 0 3	XD1 - 1108 - 239	302 - 5 0 4
	510 - 5 0 2	XB2 - 7300 - 607	325 - 5 0 3		303 - 5 0 4
	550 - 5 0 2		550 - 5 0 5	XD1 - 2100 - 307	550 - 5 0 7
	570 - 5 0 1		600 - 5 0 8	XD1 - 3100 - 805	108 - 5 0 1
	580 - 5 0 1	XB2 - 7300 - 807	580 - 5 0 2	XD1 - 4200 - 402	110 - 5 1 1
	600 - 5 0 3	XB2 - 7400 - 606	110 - 5 0 8	XD1 - 4200 - 502	110 - 5 1 2
	810 - 5 0 2		111 - 5 0 5	XD2 - 1100 - 242	231 - 5 0 2
	940 - 5 0 1	XB2 - 7400 - 607	130 - 5 0 2		311 - 5 0 6
	940 - 5 0 2		770 - 5 0 3		312 - 5 0 6
XB1 - 2300 - 809	320 - 5 0 4	XB2 - 7400 - 806	320 - 5 1 1		313 - 5 0 6
	600 - 5 0 4	XB2 - 8300 - 607	110 - 5 0 9		315 - 5 0 3
	645 - 5 0 3		111 - 5 0 6		320 - 5 1 9
XB1 - 2301 - 009	810 - 5 0 3	XB2 - 8300 - 609	600 - 5 0 9		350 - 5 0 4
XB1 - 2301 - 207	550 - 5 0 3	XB2 - 8400 - 809	110 - 5 1 0		351 - 5 0 3
XB1 - 2301 - 209	460 - 5 0 1		111 - 5 0 7		550 - 5 0 8
XB1 - 2301 - 407	110 - 5 0 1		275 - 5 0 7		570 - 5 0 4
	111 - 5 0 1		510 - 5 0 4		580 - 5 0 3
	770 - 5 0 1		810 - 5 0 8		810 - 5 1 4
XB1 - 2301 - 603	570 - 5 0 2	XB4 - 7300 - 509	600 - 5 1 0	XD2 - 1100 - 322	275 - 5 0 9
XB1 - 2302 - 503	550 - 5 0 4	XB4 - 7300 - 607	300 - 5 0 3		280 - 5 0 2
XB1 - 2400 - 407	320 - 5 0 5		300 - 5 0 4		300 - 5 0 6
	460 - 5 0 2	XB4 - 7300 - 609	100 - 5 0 4		311 - 5 0 7
	570 - 5 0 3		101 - 5 0 4		312 - 5 0 7
XB1 - 2400 - 409	103 - 5 0 1		316 - 5 0 2		313 - 5 0 7
	103 - 5 0 2	XB4 - 7300 - 809	100 - 5 0 5		315 - 5 0 4
	103 - 5 0 3		100 - 5 0 6		315 - 5 0 5
	104 - 5 0 1		320 - 5 1 2		320 - 5 2 0
	104 - 5 0 2		360 - 5 0 5		325 - 5 0 5
	305 - 5 0 1		640 - 5 0 4		600 - 5 1 4
	320 - 5 0 6		645 - 5 0 4		810 - 5 1 5
	810 - 5 0 4	XB4 - 7301 - 209	360 - 5 0 6	XD2 - 1100 - 372	311 - 5 0 8
XB1 - 2400 - 603	110 - 5 0 2		720 - 5 0 1	XD2 - 1100 - 402	104 - 5 0 4
XB1 - 2400 - 606	100 - 5 0 1	XB4 - 7301 - 609	320 - 5 1 3		104 - 5 0 5
	101 - 5 0 2	XB4 - 7303 - 007	215 - 5 0 3		104 - 5 0 6

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FB5 - 0544 - 000	G01 - 3				
FE1 - 5020 - 000	G01 - 4				
FE1 - 5021 - 000	G01 - 5				
FE1 - 5022 - 000	G01 - 6				
FE1 - 5023 - 000	G01 - 10				
FE1 - 5024 - 010	G01 - 8				
FE1 - 5026 - 010	G01 - 9				
FE1 - 5027 - 010	G01 - 9				
FE1 - 5028 - 010	G01 - 9				
FE1 - 5029 - 000	G01 - 9				
FE1 - 5030 - 000	G01 - 9				
FE1 - 5036 - 000	G01 - 7				
FE1 - 5069 - 000	G01 - 9				
FE1 - 5073 - 000	G01 - 8				
FE1 - 5074 - 000	G01 - 9				
FE1 - 5100 - 000	G01 - 10				
FH6 - 1680 - 000	G01 - 11				
XB1 - 2301 - 807	G01 - 501				
XB1 - 2401 - 007	G01 - 502				
XB6 - 7300 - 407	G01 - 503				

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FF3 - 3727 - 000	U01 - 3 A				
FG3 - 0486 - 000	U01 - 3				
FH4 - 3740 - 000	U01 - I C 4				
FH4 - 6012 - 000	U01 - I C 2 3				
RB1 - 6365 - 000	U01 - 4				
RB1 - 7067 - 000	U01 - 5				
RH2 - 5275 - 000	U01 - J 3				
	U01 - J 4				
	U01 - J 5				
RH2 - 5391 - 000	U01 - J 2				
RH4 - 3284 - 000	U01 - I C 5				
RH4 - 3285 - 000	U01 - I C 6				
RH4 - 5372 - 000	U01 - I C 2				
WS9 - 0104 - 000	U01 - 6				
XB1 - 1301 - 007	U01 - 5 0 1				
XB1 - 2401 - 007	U01 - 5 0 2				
XB4 - 7400 - 607	U01 - 5 0 3				
XB6 - 7300 - 407	U01 - 5 0 4				

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